

SPECIFICATION AGAINST C-OTENO. OIOADV 1819 Dt. 03/07/2018

CLOTH DRILL COTTON WHITE BLEACHED 142 CMS MINIMUM WIDTH EXCLUDING SELVEDGES.

SPECIFICATION: VARIETY NO. 3 OF IS 177:1989 (FOURTH REVISION) REAFFIRMED ~~2003~~ 2014

AND THAT

- 1) IN APPEARANCE, FEEL, FINISH, BRIGHTNESS AND ALL OTHER RESPECTS NOT DEFINED IN THIS \*IS\* STANDARD, MATERIAL SHALL CONFIRM TO CORRESPONDING SEALED SAMPLES HELD IN THE CUSTODY OF CONTROLLER, CUSTOMER SERVICE CENTRE, OCF AVADI.
- 2) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH FINER THREAD OF SAME COLOUR (COTTON THREAD ONLY) AT AN INTERVAL NOT EXCEEDING 30 CMS BETWEEN TWO MARKINGS.
- 3) SELVEDGES SHALL BE FIRM, STRAIGHT AND SHALL NOT HAVE FRINGED YARNS.
- 4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8 MM.
- 5) THE MANUFACTURER SHALL SUPPLY THE MATERIAL DULY FLAGGED FOR ALL TYPE OF DEFECTS.
- 6) PACKING & MARKING: AS PER CQA(T&C) KANPUR SCHEDULE NO. CQA(T&C)/PMS/35(D), EXCEPT THAT
  - A) FABRIC IN ROLL FORM SHALL NOT BE LESS THAN 40 METERS IN RUNNING LENGTH WITHOUT STITCHING/BASTING IN BETWEEN
  - B) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.
  - C) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPERATELY WITH POLYPROPYLENE PLAIN SHEET, FINAL PACKING OF 1 ROLL IN ONE W.P. GUNNY SHEET/HDPE SHEET.
  - D) DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL:  
OUTER DIAMETER - 3.5 CMS  
INNER DIAMETER - 2.5 CM.  
THICKNESS - 0.5 CM.
  - E) FABRIC SELVEDGES SHALL BE WOUND EVENLY AT ONE EDGE.
- 7) SAMPLING PLAN : AQL OF 4% ISO-2859.
- 8) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED/ ACCEPTED TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.

VETTED FOR  
TECHNICAL PARTICULARS ONLY

WOS/TC