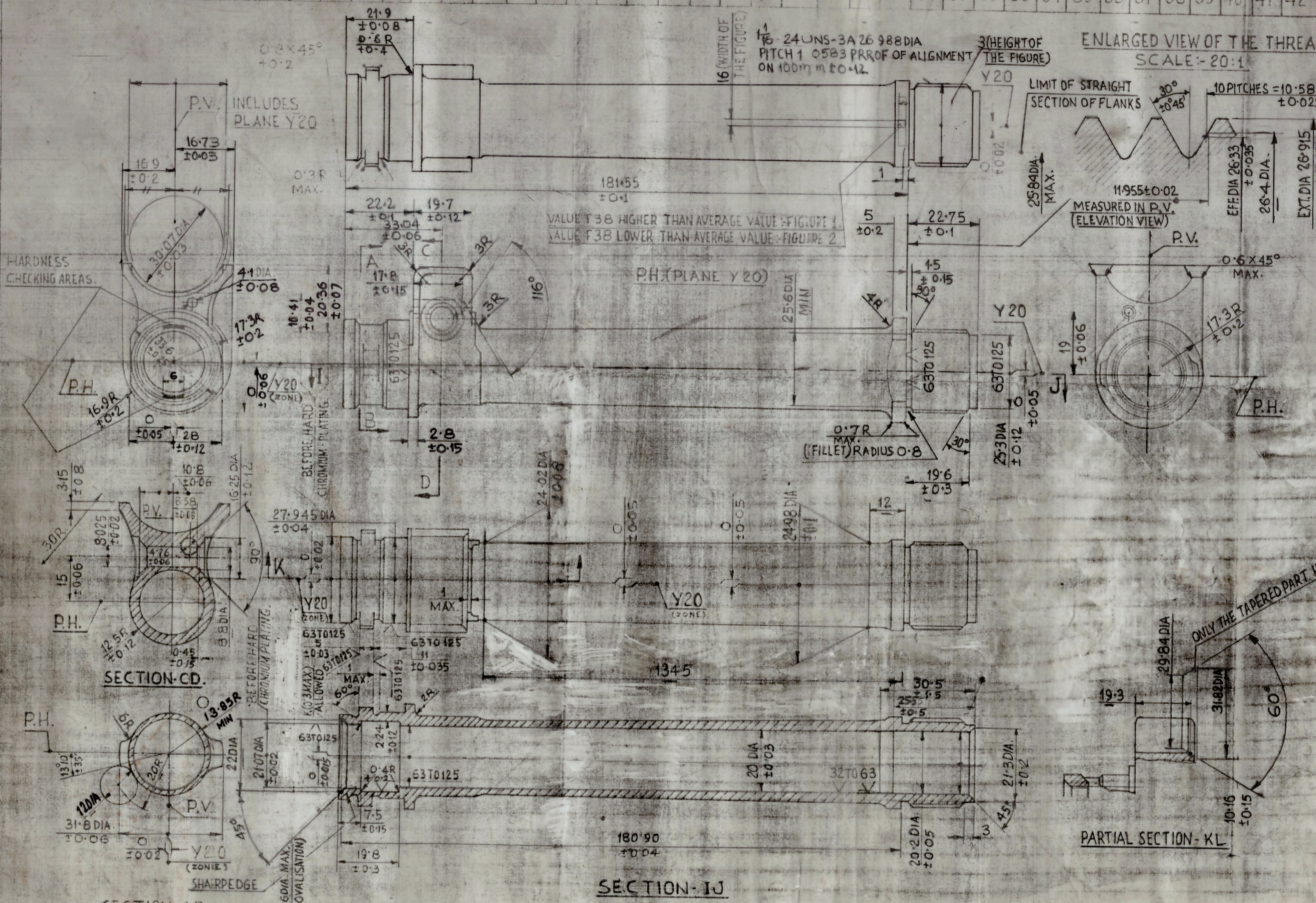


INPUT DRAWING:- REF. TO DRG. NO. SKM 306*3
(FORGING)

MATERIAL:- IS:1875-1992 DESIGNATION 65C6
BS. 970 PT.3:1991 STEEL GR. 060 A62
OR 080 A62 OR 060A67 OR 080A67

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42

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NOTE:-
ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL
i) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2, R2, S2
ii) NMIR TEST AS PER IS: 4163-82.

ABBREVIATION:-
P.H. = PLANE OF HORIZONTAL,
P.V. = PLANE OF VERTICAL.

ALLOWED DEVIATION
FOR P.V. ± 0.03
FOR P.H. ± 0.03

MACHINE GUN 7.62 mm IK-71 TURRET			DRAWN	TRCD.	CHKD.
BLANK FOR CYLINDER GAS					
D.S. CAT NO. 1005-006648 (12025BA)			DATE		
SCALE			APPROVED		
SMALL ARMS FACTORY KANPUR			DRAWING NO. 1		
SHEET 1 OF 1			SKM-889		

PART No 12025 BA