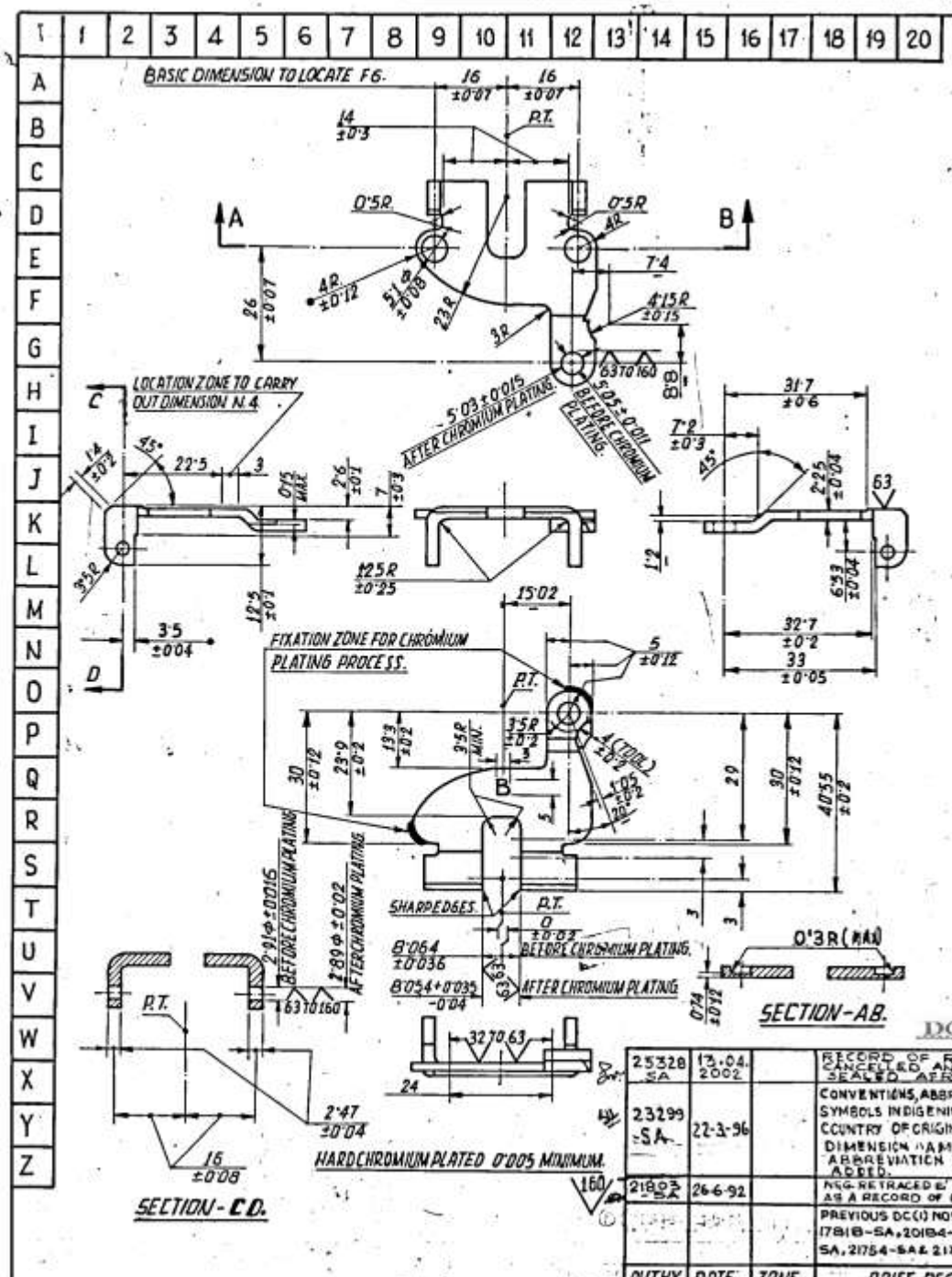

MATERIAL:

IS: 7226: 1974: CS 55.

HEAT TREATMENT:-

QUENCHED AND TEMPERED, 280-335 HB.

PROTECTIVE FINISH:-

CHROMIUM PLATING.

INVESTMENT CASTING MATERIAL:-

BS 3146 PT.1 1974 TYPE CLA-5 Gr. A WITH HARDNESS 280-335 HB. & RADIOGRAPHIC STANDARD AS PER ASTME - 446-84 LEVEL-2.

ABBREVIATION

P.T. = PLANE TRANSVERSE

DC No. 27019-SA, DT. 28-01-2017 : MATERIAL AMENDED

25328 SA	13.04.2002		RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	DAC			
23299 SA	22-3-96		CONVENTIONS, ABBREVIATION, SYMBOLS INDIGENISED FROM COUNTRY OF ORIGIN. SYMBOL/ DIMENSION AMENDED & ABBREVIATION NOTE ADDED.	DAC			
21803 SA	26-6-92		NEG. RETRACED & RE SEALED AS A RECORD OF RECEIPT.	DAC			
			PREVIOUS DC(S) NOS. 15549-SA, 17818-SA, 20184-SA, 21288-SA, 21754-SA & 21776-SA.	COPY			
AUTHY.	DATE	ZONE	BRIEF RECORD	SIG.			

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.	14-5-91	
COMP.	22.5.92	

DT. 3.6.92 J/C. DO.

SCALE:- 1:1.

SEALED.- D.C. NO. 25328-SA. DT. 13.04.2002

SUB-ASSY. DS CAT NO. 1005-006879 & DS CAT NO. 1005-006922

MATERIAL :- AS STATED

DIMENSIONS ARE IN MILLIMETRES

BODY, UPPER FEED MECHANISM SLIDE.

CQA(SA), ICHAPUR

APPROVED. NEG. RE-TRACED.

DRG. NO. A 2343

PART NO. 3085 AB.

DS. CAT. NO. 1005-006823