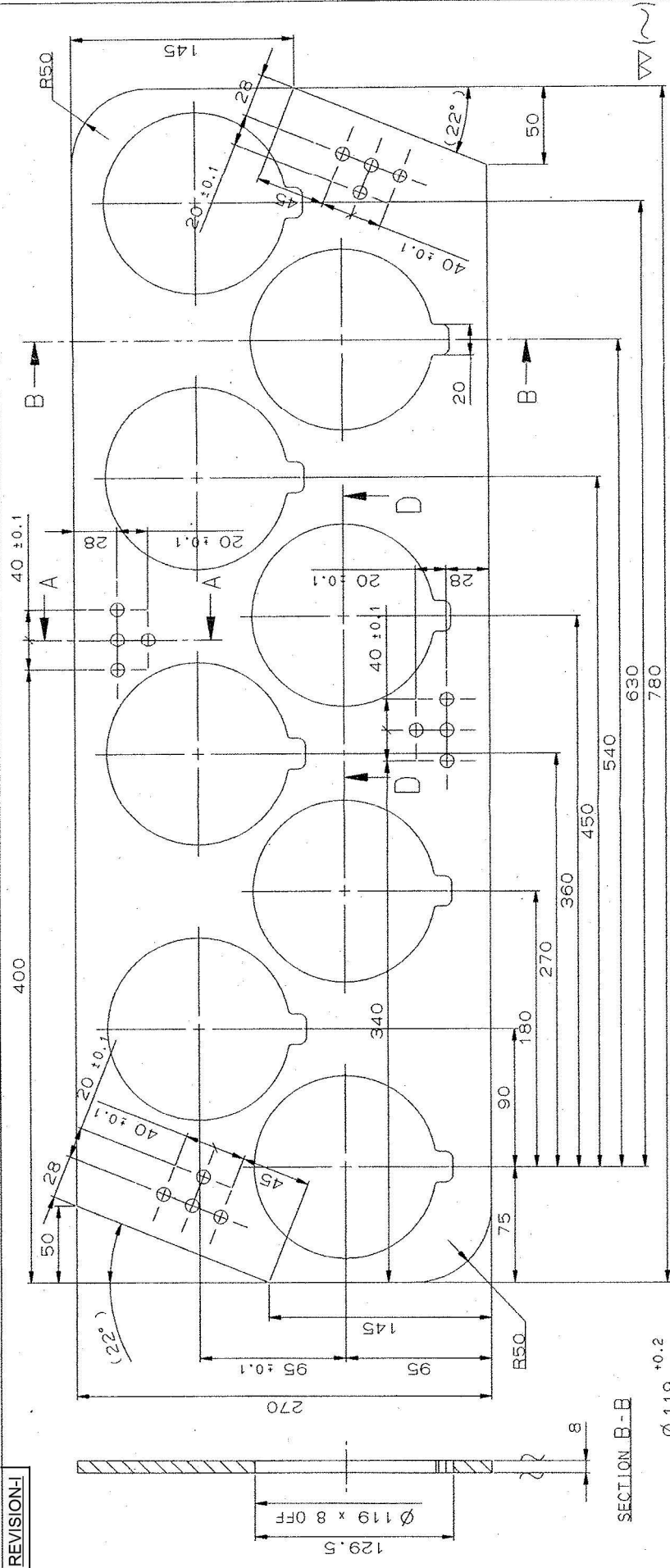




REVISION-I



No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
1	SUPPORT PLATE - I		AI SI 316			***

GENERAL TOLERANCE	
0-6	± 0.1
6-30	± 0.2
30-120	± 0.3
120-315	± 0.5
315-1000	± 0.8
1000-2000	± 1.2

ANGULAR DIMENSION	
1-10	± 1'
10-50	± 30'
50-100	± 60'
100-200	± 110'

VALUE IN "µm"	
±	25
∅	12.5
∅	6.3
∅	3.15
∅	1.6
∅	0.8
∅	0.4

No. OFF	DRG. No. OF ASSOCIATED PART	INDEX	ALTERATION	DATE	NAME

SCALE 1:2.5  
 DRAWN BY: [Signature]  
 CHECKED BY: [Signature]  
 APPROVED BY: [Signature]

**SUPPORT PLATE - I**  
**LAUNCHER ASSY.**  
**LR-MR LAUNCHER**  
**KAVACH MOD-II**

MACHINE TOOL PROTOTYPE FACTORY,  
 AMBERNATH

Project  
 @office

DRAWING No. DW-1108-1004-13

SECTION A-A

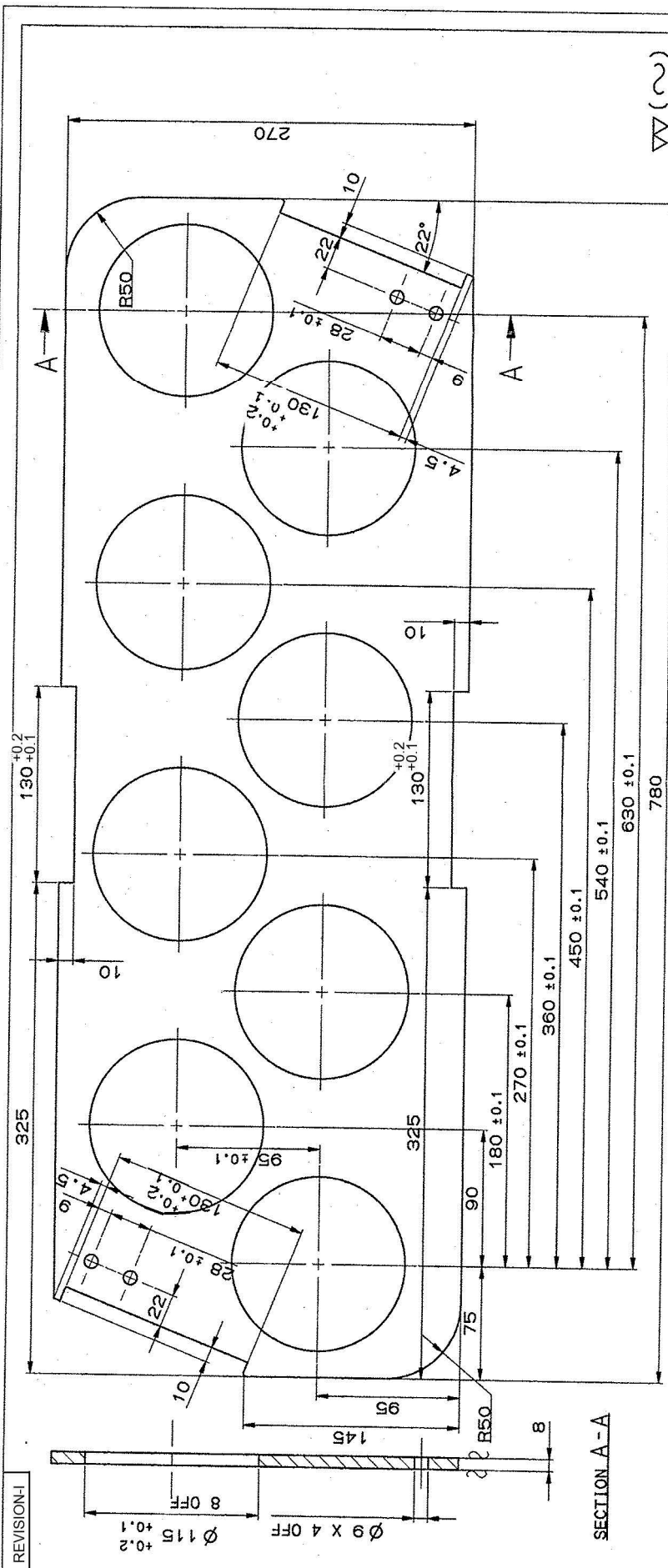
SECTION B-B

SECTION D-D

- \*\*\* PAINTING
- PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
  - PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

**NOTE:- M3-16 HOLES TO BE DONE IN ASSY. FOR LEGEND MOUNTING**

THE COPYRIGHT OF THESE DRAWINGS AND ATTACHMENTS TO THE INDIAN ORDNANCE FACTORY COMPLEX BELONGS TO THE GOVERNMENT OF INDIA. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND IS AVAILABLE TO UNAUTHORIZED PERSONS WITHOUT THE WRITTEN PERMISSION OF THE DIRECTOR OF ORDNANCE FACTORIES.



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<tr> <td>97-102</td> <td></td> <td></td> <td></td> </tr> <tr> <td>103-108</td> <td></td> <td></td> <td></td> </tr> <tr> <td>109-114</td> <td></td> <td></td> <td></td> </tr> <tr> <td>115-120</td> <td></td> <td></td> <td></td> </tr> <tr> <td>121-126</td> <td></td> <td></td> <td></td> </tr> <tr> <td>127-132</td> <td></td> <td></td> <td></td> </tr> <tr> <td>133-138</td> <td></td> <td></td> <td></td> </tr> <tr> <td>139-144</td> <td></td> <td></td> <td></td> </tr> <tr> <td>145-150</td> <td></td> <td></td> <td></td> </tr> <tr> <td>151-156</td> <td></td> <td></td> <td></td> </tr> <tr> <td>157-162</td> <td></td> <td></td> <td></td> </tr> <tr> <td>163-168</td> <td></td> <td></td> <td></td> </tr> <tr> <td>169-174</td> <td></td> <td></td> <td></td> </tr> <tr> <td>175-180</td> <td></td> <td></td> <td></td> </tr> <tr> <td>181-186</td> <td></td> <td></td> <td></td> </tr> <tr> <td>187-192</td> <td></td> <td></td> <td></td> </tr> <tr> <td>193-198</td> <td></td> <td></td> <td></td> </tr> <tr> <td>199-204</td> <td></td> <td></td> <td></td> </tr> <tr> <td>205-210</td> <td></td> <td></td> <td></td> </tr> <tr> <td>211-216</td> <td></td> <td></td> <td></td> </tr> <tr> <td>217-222</td> <td></td> <td></td> <td></td> </tr> <tr> <td>223-228</td> <td></td> <td></td> <td></td> </tr> <tr> <td>229-234</td> <td></td> <td></td> <td></td> </tr> <tr> <td>235-240</td> <td></td> <td></td> <td></td> </tr> <tr> <td>241-246</td> <td></td> <td></td> <td></td> </tr> <tr> <td>247-252</td> <td></td> <td></td> <td></td> </tr> <tr> <td>253-258</td> <td></td> <td></td> <td></td> </tr> <tr> <td>259-264</td> <td></td> <td></td> <td></td> </tr> <tr> <td>265-270</td> <td></td> <td></td> <td></td> </tr> <tr> <td>271-276</td> <td></td> <td></td> <td></td> </tr> <tr> <td>277-282</td> <td></td> <td></td> <td></td> </tr> <tr> <td>283-288</td> <td></td> <td></td> <td></td> </tr> <tr> <td>289-294</td> <td></td> <td></td> <td></td> </tr> <tr> <td>295-300</td> <td></td> <td></td> <td></td> </tr> <tr> <td>301-306</td> <td></td> <td></td> <td></td> </tr> <tr> <td>307-312</td> <td></td> <td></td> <td></td> </tr> <tr> <td>313-318</td> <td></td> <td></td> <td></td> </tr> <tr> <td>319-324</td> <td></td> <td></td> <td></td> </tr> <tr> <td>325-330</td> <td></td> <td></td> <td></td> </tr> <tr> <td>331-336</td> <td></td> <td></td> <td></td> </tr> <tr> <td>337-342</td> <td></td> <td></td> <td></td> </tr> <tr> <td>343-348</td> <td></td> <td></td> <td></td> </tr> <tr> <td>349-354</td> <td></td> <td></td> <td></td> </tr> <tr> <td>355-360</td> <td></td> <td></td> <td></td> </tr> <tr> <td>361-366</td> <td></td> <td></td> <td></td> </tr> <tr> <td>367-372</td> <td></td> <td></td> <td></td> </tr> <tr> <td>373-378</td> <td></td> <td></td> <td></td> </tr> <tr> <td>379-384</td> <td></td> <td></td> <td></td> </tr> <tr> <td>385-390</td> <td></td> <td></td> <td></td> </tr> <tr> <td>391-396</td> <td></td> <td></td> <td></td> </tr> <tr> <td>397-402</td> <td></td> <td></td> <td></td> </tr> <tr> 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TOLERANCE	INDEX	ALLOCATION	DATE	0-6				7-12				13-18				19-24				25-30				31-36				37-42				43-48				49-54				55-60				61-66				67-72				73-78				79-84				85-90				91-96				97-102				103-108				109-114				115-120				121-126				127-132				133-138				139-144				145-150				151-156				157-162				163-168				169-174				175-180				181-186				187-192				193-198				199-204				205-210				211-216				217-222				223-228				229-234				235-240				241-246				247-252				253-258				259-264				265-270				271-276				277-282				283-288				289-294				295-300				301-306				307-312				313-318				319-324				325-330				331-336				337-342				343-348				349-354				355-360				361-366				367-372				373-378				379-384				385-390				391-396				397-402				403-408				409-414				415-420				421-426				427-432				433-438				439-444				445-450				451-456				457-462				463-468				469-474				475-480				481-486				487-492				493-498				499-504				505-510				511-516				517-522				523-528				529-534				535-540				541-546				547-552				553-558				559-564				565-570				571-576				577-582				583-588				589-594				595-600				601-606				607-612				613-618				619-624				625-630				631-636				637-642				643-648				649-654				655-660				661-666				667-672				673-678				679-684				685-690				691-696				697-702				703-708				709-714				715-720				721-726				727-732				733-738				739-744				745-750				751-756				757-762				763-768				769-774				775-780				781-786				787-792				793-798				799-804				805-810				811-816				817-822				823-828				829-834				835-840				841-846				847-852				853-858				859-864				865-870				871-876				877-882				883-888				889-894				895-900				901-906				907-912				913-918				919-924				925-930				931-936				937-942				943-948				949-954				955-960				961-966				967-972				973-978				979-984				985-990				991-996				997-1002			
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SUPPORT PLATE - II  
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 KAVACH MOD - II  
 MACHINE TOOL PROTOTYPE FACTORY,  
 AMBERNATH

SCALE 1:2.5  
 DRAWN 21.01.08  
 CHECKED  
 APPROVED  
 REPLACED FOR  
 REPLACED FOR  
 DRAWING No. DW-1108-1005-13

(G Ramesh)  
 Commander  
 Chief Inspector of Naval Armament  
 for Controller of Naval Armament Inspection

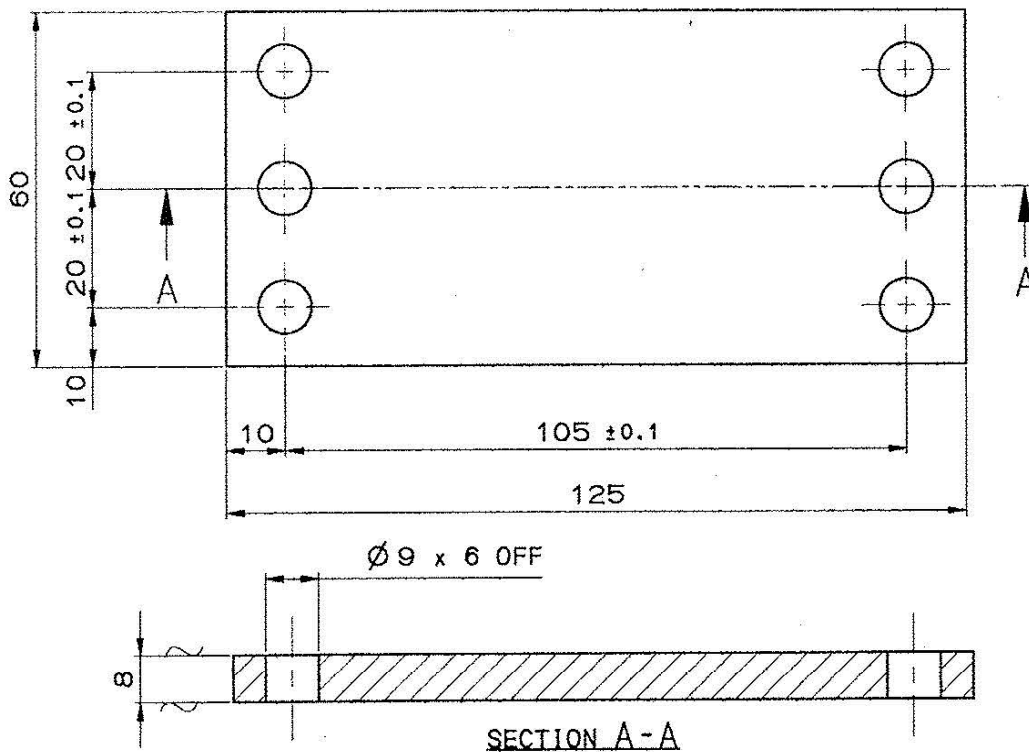
VALUE IN "um"  
 1-10 ±.1  
 10-50 ±.2  
 50-100 ±.3  
 100-200 ±.4  
 200-300 ±.5  
 300-400 ±.6  
 400-500 ±.7  
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NOMINAL SIZE & FIT DEVIATION

THE COPYRIGHT OF THESE DRAWINGS AND ATTACHMENTS TO THE INDIAN ORDNANCE FACTORIES, MINISTRY OF DEFENCE GOVT OF INDIA SHOULD NOT BE COPIED, RE-PRODUCED IN ANY WAY OR THE INFORMATION CONTAINED THEREIN MADE AVAILABLE TO UNAUTHORISED PERSONS WITHOUT THE WRITTEN PERMISSION OF THE DIRECTOR OF ORDNANCE FACTORIES.

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 1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134  
 2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134





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1	SUPPORT SIDE PLATE-III	***	***	***	
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE		 (G Ramesh) Commander Chief Inspector of Naval Armament for Controller of Naval Armament Inspection			
LINEAR DIMENSIONS					
0-6	±0.1				
6-30	±0.2				
30-120	±0.3				
120-315	±0.5				
315-1000	±0.8				
1000-2000	±1.2				
ANGULAR DIMENSION		NO. OFF	DRG. NO OF ASSOCIATED PART	INDEX	ALTERATION
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50-100	±20'				
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VALUE IN "um"					
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∅∅∅∅	<±0.025	DESIGN OFFICE		DW-1108-1007-14	
NOMINAL SIZE & FIT	DEVIATION				