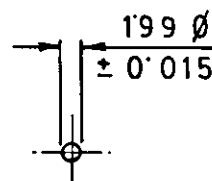
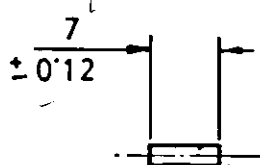


609100-51ES

ON
D.S.CAT.

DIMNS. ARE IN mm.

W EVERY WHERE

MATL :— MILD STEEL WIRE TO SPECN.
BS 1052: 1980 (ANNEALED) OR
IS: 280: 1978 (ANNEALED)

HEAT-TREATMENT :—
CONTINGENTLY ANNEALED AT 650°C
PRIOR TO RIVETING.

SURFACE FINISH :— AS PER IS: 3073-1967.

28-10-04	26000-SA	PROFORMA CHANGED, SURFACE FINISH SYMBOL AMENDED & SPECN. ADDED; PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.			<i>Shadab</i> I/C.D.O.	<i>M. Manjunath</i> DAC.
		PREVIOUS D.C. NOS. 15579-SA, 16593-SA, 21713-SA, 23311-SA AND 25355-SA.			COPY.	COPY.
DATE	AUTHY.	BRIEF RECORD.		ZONE	I/C.D.O.	G.O.
SEALED :— D.C. NO. 25355-SA, DT. 07.05.2002.					SIGN.	
DRN.	CHD.	TRD. <i>25</i>	COMP. <i>J. Gowami</i>	AHSP. CQA(SA), ICHAPUR		
SCALE :— 1:1		EST. MASS :—		ASSY. 1005-006832		
DT. 28-10-04		APPROVED <i>Shadab</i> for I/C.D.O. (NEG. RE-TRACED)		DT.		
MATERIAL :— AS STATED						
H.T./HARDNESS :— AS STATED				DGNR'S REF.		
PROTECTIVE PHOSPHATE TO SPECN. JSS: 0465:01-1994				PART NO. 3/01/1141/X00		
FINISH :— CLASS-II (ACCELERATED), OIL FINISH.				DRG. NO. A 470		
NOMENCLATURE :— PIN, STRAIGHT HEADLESS (PLUNGER SPRING)				D.S.CAT. NO. 5315-001509		