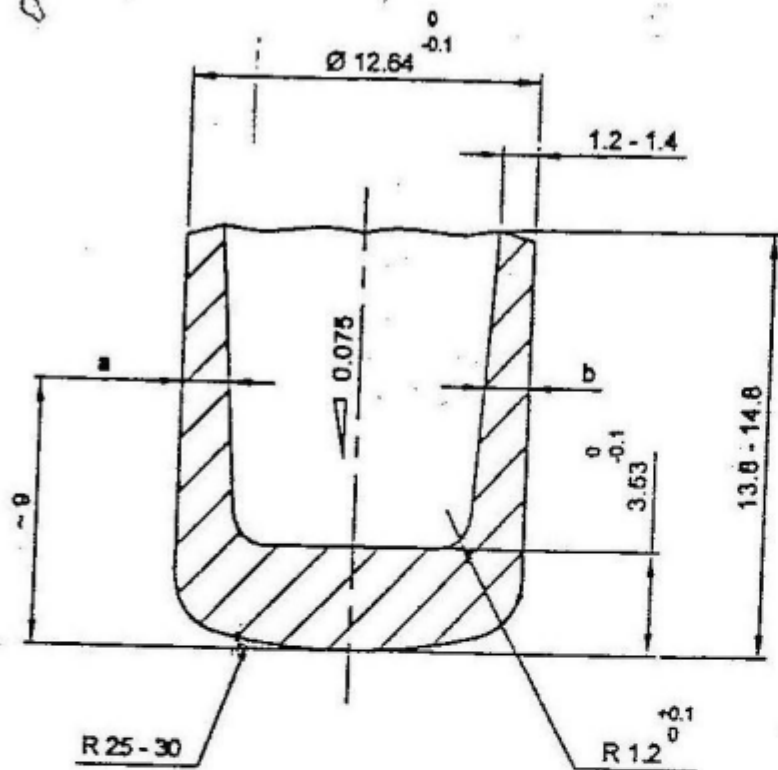




1. VARIATION OF WALL THICKNESS a - b LESS THAN 0.10 mm.
2. HARDNESS HV5 = 60 ± 5
3. GRAIN SIZE ϕ_m :- 0.035 - 0.065 mm.
4. MATERIAL:- BRASS AS PER SPECIFICATION
JSS-9535-2 OF FEB 82
5. WEIGHT:- 8.00 ± 0.25 gm

NOTES

3015	10/8/04	D	JGM/ATR
2427	2/1/01	C	DGM/ATR
2183	17/12/95	B	WAVE
2151	27/6/88	A	WAVE
NO.	DT.	ALT.	SRG.

RETRACED WITH AMENDMENT ON 12-08-04

2004	DATE	NAME
JMM/ATR		JGM
CHD		
DRN	18-08	SPS

SCALE :- 4:1

DIMENSIONS ARE
IN MM.

PROJECTION
3rd ANGLE

FOR GENERAL MANAGER

ORDNANCE FACTORY,
VARANGAON

CUP
FOR CARTG. CASE 5.56 x 45

SHEETS :- 1
SHEET NO. :- 1

DRG. NO. :-
V5 / PROD / 0059-D