

INSERT ITEM AS PER
DETAIL No 2 AND PRESS
TO PROVIDE A LOOSE
FIT AS SHOWN.

PROOF LOAD (P) :- 1550 kgf (15190 N)

		STRIP	1
		LUG	1
		ASSEMBLY	1
DET. NO.	SHT. NO.	NOMENCLATURE	NO. OFF.

DETAIL INDEX

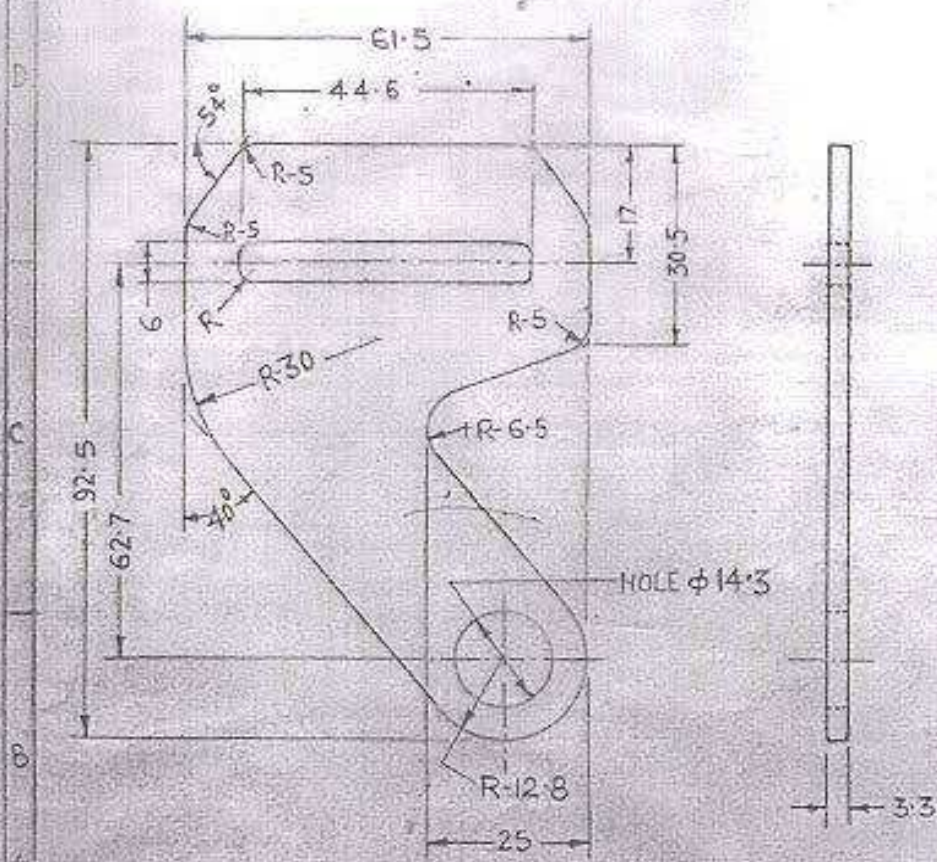
PACKING CLAUSE :-

EACH LUG SHALL BE PACKED IN A POLYTHENE BAG OF SUITABLE SIZE AND TIED THE MOUTH OF THE BAG TO BE HEAT SEALED 25 NOS. THUS SEALED BAG SHALL BE PACKED IN A SUITABLE SIZE OF CARTON 10 NOS. OF SUCH CARTONS SHALL BE PACKED IN A G.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF) ONE HOLDING BUCKLE IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT. NO, DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE ADDRESS OF THE CONSIGNEE, CONSIGNOR, CAT. NO., NOMENCLATURE OF THE STORE, THE YEAR OF MANUFACTURE, TOTAL NO. OF PACKING CASES AND THE NO. OF INDIVIDUAL PACKING CASE IN A CONSIGNMENT.

RCMA(K)

R. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	0/c	HEAD
DRN	PP		DRD	MATERIAL:-		AD R DE, AGRA
CHD	Sita Ram		Toli	FINISH:-		
TRD			PGD	HEAT TREATMENT:-		APPROVED
COMP.			PROJ OFFR			
SCALE:-			DIV. HEAD			
1:1						
DINNS IN mm.	ASSEMBLY CONNECTING LUG (JAGUAR/MIRAGE-2000)				PRDG. DIRECTOR (QA)	
TOLERANCE:-					DRG No ADRDE/1339	
IS: 2102 (P-E)					DRD/07/99	

1



1-OFF

NOTE:- ALL SHARP EDGES ARE TO BE ROUNDED

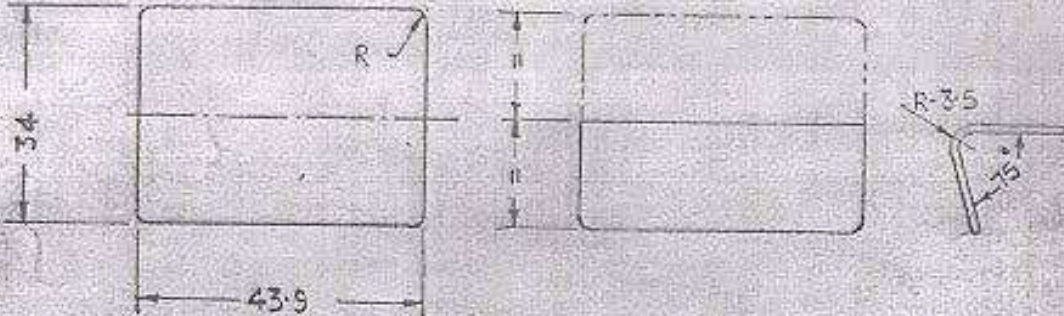
RCMA(K)

MFG PROCESS:- FORGING FROM BAR STOCK AND MACHINING AS PER DRG

R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD		o/c	HEAD & A
DRN. 69			DRD	MATERIAL-ALLOY STEEL EN-24	ADRDE, AGRA		
CHD. <i>S. K. Ram</i>			<i>DRD</i>	AS PER BS-970-1955			
TRD			<i>DRD</i>	FINISH - CR PLATED AS PER			
COMP			<i>DRD</i>	SPECN. No 15-1572-1986 Fe/Cr 12 CA	AUTHORITY		
SCALE:- 1:1			PROJ. OFFR <i>(w/ dt)</i>	HEAT TREATMENT - AVERAGE	<i>S. K. Ram</i> PRDG DIRECTOR (B.A) DRG No ADRDE/1339 DRD/07/99		
DIMNS. IN mm			DIV HEAD. <i>(w/ dt)</i>	363/415 BHN.			
TOLERANCE:- (15, 2102 (F1)) 71514							

LUG
CONNECTING LUG
(JAGUAR/MIRAGE-2000)

2



BEND AS SHOWN

DEVELOPMENT

1-OFF

MATERIAL:- CARBON SPRING STEEL
EN-42J. AS PER BS:1449-1956

FINISH :- TO BE SMOOTHLY FINISHED
& Cd-PLATED TO MIN THICKNESS
OF 0.012 mm & CHROMATE PASSIVA-
TED AS PER IS: 1572-1986

RCMA(K)

R.No	DATE	ZONE	AUTHORITY	BRIEF RECORD		O/C	HEAD
DRN	4P		DRD	MATERIAL:- AS ABOVE			ADRDE, AGRA
CHD	Siva Ram		Joshi	FINISH:- AS ABOVE			
TRD				HARDNESS:-			
CDMP			O/c	PGD	550-380 BHN.		APPROVED
SCALE:-	1:1		PROJ OFFR	STRIP			PROG DIRECTOR (B.A.)
DIMNS IN mm			DIV HEAD	CONNECTING LUG			DRG No.
TOLERANCE:-	IS: 2102 (Pt-3)			(JAGUAR/MIRAGE-2000)			ADRDE/1339
	MEDIUM						JRD/07/95