

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	ORDER NO.	SHT. NO.
					PART LIST : 125mm SEMI CMB. CRTDG. CASE	
GROUP : WINDING M/C.						
SJB GROUP : CENTER ASSY.						
M.P.F.						99
AMBARNATH					ASSY. DRG. NO. VMT. SK. 119. 16000.	
VMT. SK. 119.						
16002-13	1	ROD	40C8 IS:5517			
16003-14	1	BUSH	PH. BRONZE IS:7311			
16004-12	1	COVER	AL. ALLOY IS:737			
16005-14	1	GASKET	GASKET SHEET			
16006-14	1	PISTON	40C8 IS:5517			
16009-14	1	GASKET	GASKET SHEET			
16010-12	1	CARRIER	AL. ALLOY IS:737			
16011-14	1	SLEEVE	41C8 IS:5517			
16012-14	1	THRUST RING	55Si2Mn90 IS:1570	HRD & GRD		
16013-14	1	GASKET	GASKET SHEET			
16014-14	1	THRUST RING	55Si2Mn90 IS:1570	HRD & GRD		
16015-14	1	GASKET	PH. BRONZE IS:7311			
16016-14	4	STUD	40C8 IS:5517			

APPROVED
[Signature]

CHD. BY NATH AK SIG.
DATE

FORMAT NO. 444002

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125 SCCC		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING MACHINE			700
SUB GROUP : CENTER ASSY.				ASSY. DRG. NO.	
				VMT.SK.119.16000.12	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT.SK.119					
16019-14 ✓	1	FLANGE	C40 IS:5517		
16020-14	1	THREADED BUSH	C40 IS:5517		
16021-13	1	SPRING	IS:4454 PART-I Gr2		
16022-14	2	RING NUT	C40 IS:5517		
16023-14	1	FORK	40C8 IS:5517		
16024-14	1	ROCKER	BRASS		
16025-14	1	AXLE	C40 IS:5517		
16026-14	1	PLUNGER	C40 IS:5517		
16027-14	1	CENTRE	PH BRONZE IS:7811		
16028-13	1	shank	PH BRONZE IS:7811		
16029-14	1	NIPPLE	IS:5517-408		

APPROVED
Hls

CRD. BY
DATE

SIG.

FORMAT NO. 4410H

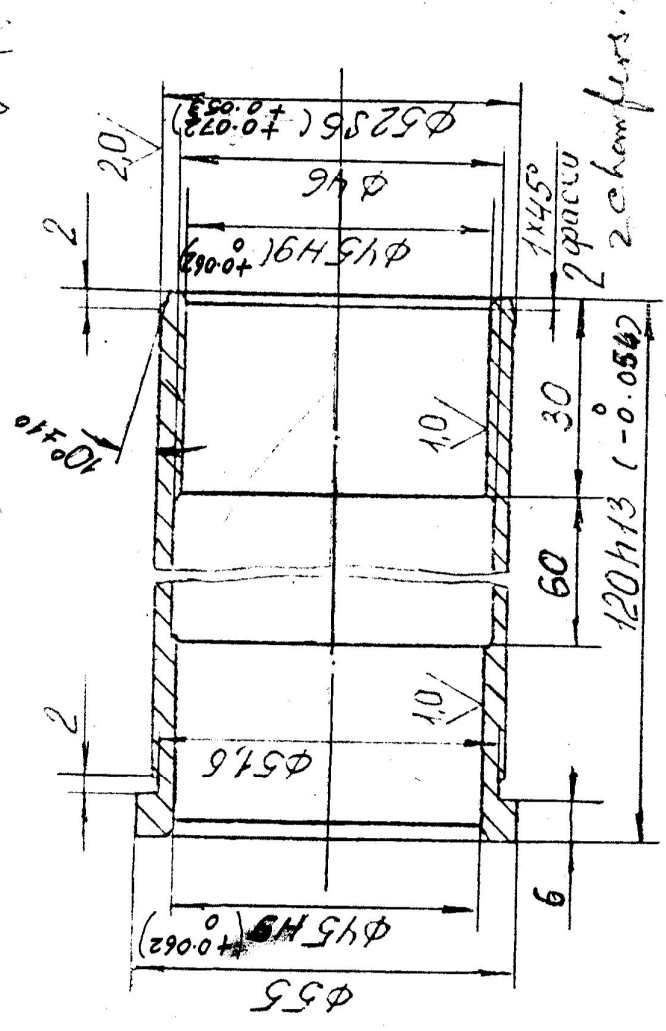
MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING M/C.			
		SUB GROUP : CENTER ASSY.			
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT. SK. 119.					
16051	4	HEX. NUT M12	1S:1364		
16052	4	SPRING WASHER Ø13	1S:3063		
16053	2	SOC.HD.CAP. SCREW M6 x 12Lg.	1S:2289		
16054	1	SPRING WASHER 7Ø	1S:Ø795		
16055	1	'U' SEAL I.D 30 x O.D. 50 x 10.	H.S. 459 MAKE OMKO	FOR PNEUMATIC APPLICATION Operating Pressure = 6 bar	
16056	1	'U' SEAL I.D 45 x O.D. 65 x 10	H.S. 459 MAKE OMKO	FOR PNEUMATIC APPLICATION Operating Pressure = 6 bar	
16057	1	RETAINING WIRE Ø1 x 250Lg	STEEL WIRE		
16058	1	'O' RING I.D. 110 x O.D. 120	VAKO MAKE		
16059	1	'O' RING I.D. 5 x O.D. 8	VAKO MAKE OR MRO MAKE		
16060	1	SLHD. GRUB SCREW M6 x 8Lg	1S:2388 TYPE 'E'		
16061	2	'U' SEAL I.D. 90 x O.D. 120 X15	TYPE HS434 OMKO MAKE	FOR PNEUMATIC APPLICATION Operating Pressure = 6 bar	
16062	4	SOC hd. cap screws M6 x 50 long	1S:2269		
16063	1	'O' ring 4.6Ø x 21.3 I.D.			
16064	2	Seal washer for 3/4" B.S.P.			

As per DWD
H/S

2344-07-03 MK

R240 (N)



Неуказанные предельные отклонения
размеров: отверстий - по H14, валов - по h14
остальных - по IT14

Unspecified tolerances of dimensions for:
Hole - as per H14, shafts - as per h14
Remaining - as per IT14.

DRG NO. VMT-SK-119-16003-14
BUSH
CENTRE ASSY.
125 MM S.C.C. WINDING M/C

Authenticated By [Signature]
Supported By: Y.M.L.

Ph. Bronze
I.S. 7811
MATERIAL

1
NO OFF

2344-07-03 MK

Form	Масса	Материал
1	0,18	1:1
1	1	1

Втулка
Bush

1st Angle Projection

5P A9X 3A 1007403-19

31111

108/195

ПОД ЧЕРТЕЖЕМ № ЧЛБ № ДУХА ПОД ЧЕРТЕЖЕМ