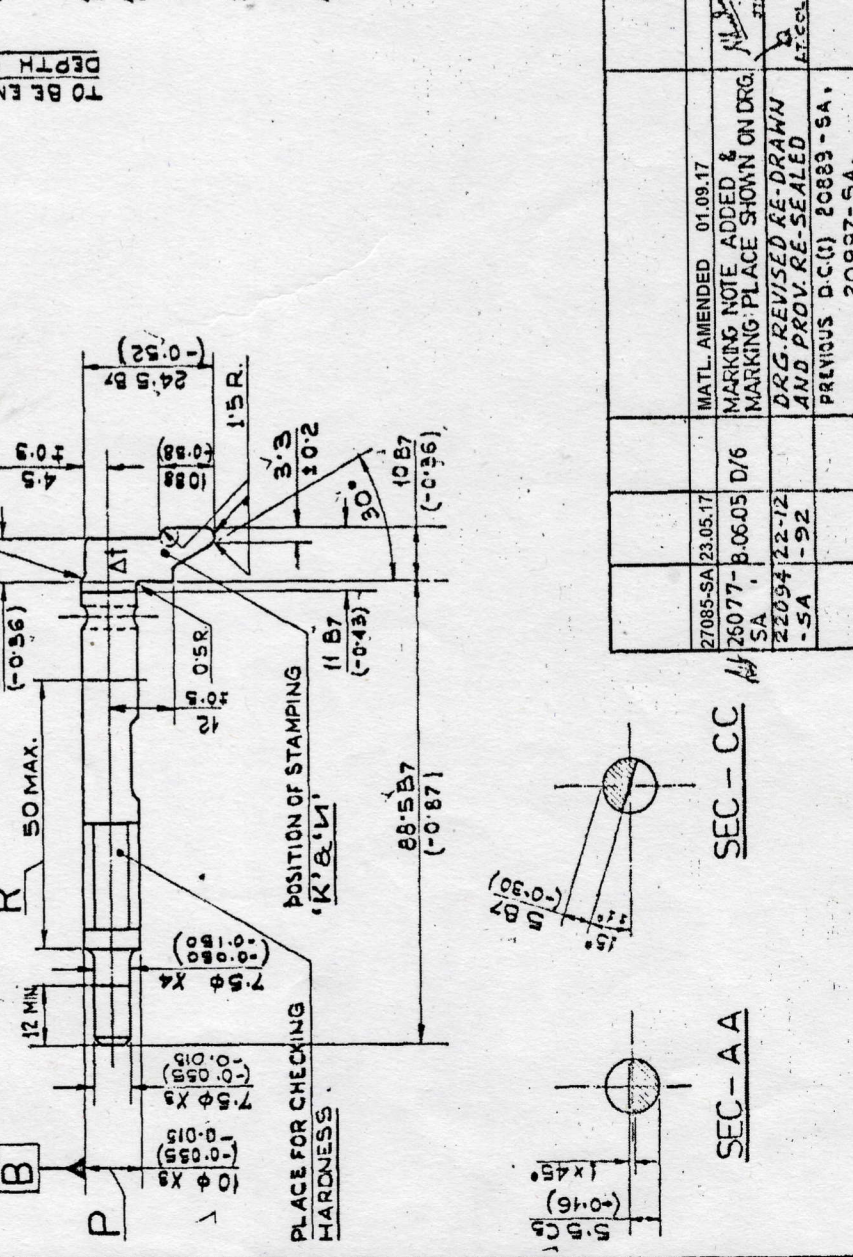


1. DRAWING CONVENTIONS CONFORM TO IS: 696.
2. OTHER TECHNICAL REQUIREMENTS AS PER G NITY SPECIFICATIONS.
3. * DIMENSIONS ENSURED BY TOOL.
4. SURFACE FINISH: AS PER IS: 3073-67 WHERE NOT SPECIFIED SHOULD BE V
5. MATERIAL: STEEL 40X OST 3-98-80.
6. ALTERNATIVE MATERIAL: STEEL 40X GOST 4543-71.
7. MATERIAL FOR INDIA: IS: 5517-1983 DESIGN 42 Cr4 Mo2 LRS 30mm
8. BS970 PT.1: 1983 G.530 M40 (BS970:1955 EN19) OR
9. BS970 PT.1: 1983 G.709 M40 (BS970:1955 EN19) OR
10. BS970 PT.1: 1983 G.708 M40 (BS970:1955 EN19A)
11. HARDNESS: 39-46 HRC.
12. UNSPECIFIED RADIUS 2R mm.
13. LOCAL DENTS FROM SCALES, FINIS TO A DEPTH OF 0.15mm. ON STAMPED SURFACES ARE ALLOWED. FIN SHOULD BE DRESSED FLUSH.
14. SHARP EDGES SHOULD BE BLUNTED 0.2mm. APPROX.
15. DIMENSION 'P' SHOULD NOT BE LESS THAN 9.85mm. ON LENGTH R.
16. COATING: CHEMICAL PHOSPHATING, HASTENED, OIL FINISHING.
17. PROTECTIVE FINISH FOR INDIA: PHOSPHATE TO SPECN. JSS-0465-01:1988 CLASS II OIL FINISH.
18. STAMP 'K' (DIMENSIONAL ACCEPTANCE) AND 'M' (HARDNESS CORRECTNESS) TO BE STAMPED AS PER G NITY.

MARKING NOTE: TO BE MARKED ON COMPONENT BY STAMPING.
 A Yr. OF Mfg.
 † MANUFACTURER'S CODE.

DGN.	DATE	NAME	ASSY. D.S. CAT. NO.	CQA (SA) ICHAPUR
DRN			1005-007164	
CHD			MATERIAL - AS STATED.	
TRD		S. K. P	DIMENSIONS ARE IN MILLIMETRES	
COMPL	15.9.92			
DT. 21.12.92 / C: D.O				
SCALE: 1:1				
SEALED: PRV. D. (C)				
NO. 18870-SA.				
DT. 2.4.86				

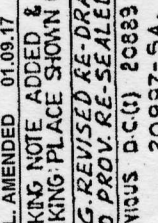


TOLERANCE FOR SYMMETRICITY OF THE AXIS OF HOLE $3\phi A3$ WITH RESPECT TO THE AXIS OF 'B' ($10\phi X3$) ZONE D/B AT MMC 0.1

VIEW AT E

POSITION OF STAMPING 'K' & 'M'

PLACE FOR CHECKING HARDNESS



27085-SA	23.05.17	MATL. AMENDED	01.09.17						
11/26077-SA	06.05	D/6		MARKING NOTE ADDED & MARKING PLACE SHOWN ON DRG.					
22094	22-12-92	-SA		DRG. REVISED RE-DRAWN AND PROV. RE-SEALED					
				PREVIOUS D.C.(I) 20889-SA, 20997-SA.					