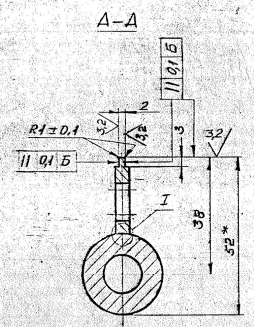
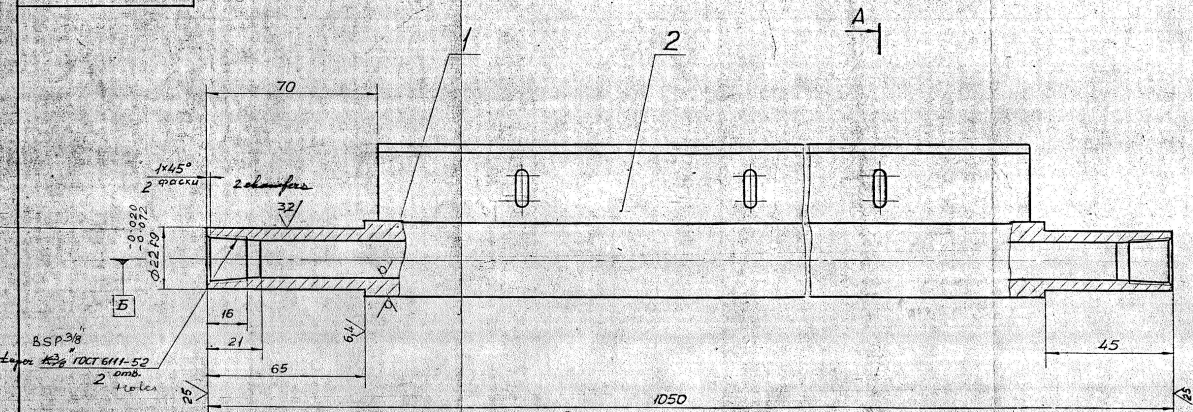
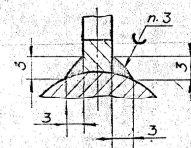


3344-106-00МК СБ



I
масштаб 2:1
Scale



NOTE: - TO BE MANUFACTURED FROM VMT.SK.119.8900-42

1. Размеры для справок.
2. Неуказанные предельные отклонения размеров, отверстий - H14, валов - h14, остальных - $\pm \frac{IT14}{2}$
3. Пайку производить припоем Пр4 ПОС 40 ГОСТ 21931-76

1. Dimensions for reference
2. Unspecified limit size deviations for:
Holes - H14, shafts - h14
Remaining - $\pm \frac{IT14}{2}$
3. Soldering to be carried out with
Pr4 ПОС 40
as per ГОСТ 21931-76

ROLLER TANK ASSY. 125 mm SCCC WINDING M/C NO. OFF-1 DRG. NO. VMT.SK.119.8900-42		AUTHENTICATED BY H1	
2344-106-00МК СБ		SUPPORTED BY H1	
Изм.	Кол. № докум.	Лист	Всего листов
3 sheets. сборочный чертёж 1st. ANGLE PROJECTION		Валик ROLLER Ассембляж лист	1:1 1
		75/326	

Формат А4 х 4

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.	PART LIST : 125mm SEMI CMB. CRTD.G. CASE		ORDER NO.	SHT. NO. 45
	GROUP : WINDING M/C.	ASST. DRG. NO. VMT- SK- 119- 8000-10		
AMBARNATH	SUB GROUP : TANK ASSY.			
PART NO.	NO OFF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119.				
8001 - 14	2	PIN	40Ni6Cr4Mo3 (C-65) IS:5517	
8002 - 12	1	SECTOR	PHOS. BRONZE IS: 7811	
8003 - 13	1	WORM	40Ni6Cr4Mo3 (C-65) IS:5517	
8004 - 13	1	WORM SHAFT	40Ni6Cr4Mo3 (C-65) IS:5517	
8005 - 13	1	ROLLER	IS:6603 04CY18Ni10Ti20	
8008-13	2	BLOCK	C-40	
8009-14	2	BUSH	PHOSPHOR BRONZE/ BRASS	

APPROVED
8/18/99


CHD. BY NATH AK SIG. *Nath* FORMAT NO. 444002
 DATE 02/06/99

MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING M/C.		47	
SUB GROUP : TANK ASSY.				ASSY. DRG. NO.	
				VMT- SK- 119- 8000- 10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT. SK. 119.					
-8050	2	CIRCLIP #20 (EXT) TYPE 'A'	IS:3075		
-8051	4	HEX.SOC.HED.CAP.SCR.	IS:2269		
-8052	4	M10 X 60 Lg HEX.HD. NUT M10	IS:1363		
-8053	4	WASHER #10.5	IS:2016		
-8054	1	PARALLEL KEY 10X6X60	IS:2048		
-8055	4	CIRCLIP #22 (EXT) TYPE 'A'	IS:3075		
-8058	4	PARALLEL KEY 6X6X16	IS:2048		
-8057	8	HEX.SOC.HED.CAP.SCREW M10 X40 Lg	IS:2269		
-8058	8	WASHER #10.5	IS:2016		
-8059	2	DRAIN PLUG 1" BSP			
8060	6	CIRCLIP (EXT) 30# TYPE 'A'	IS: 3075		ADDED ON 14.7.14 SIGNED
8061	6	HEX.SOC.HD CAP SCREW M10X100Lg	IS: 2269		Added on 21.1.2k IC
8062	6	WASHER 12#	IS: 2016		Added on 21.1.2k SADW on 21.1.2k IC

APPROVED BY

 2/8/8

CHD. BY NATH AK SIG. 
 DATE 02/06/99 FORMAT NO. 444002