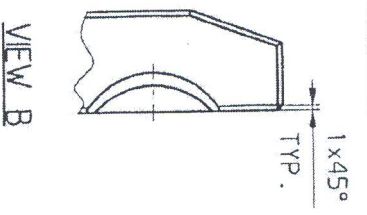
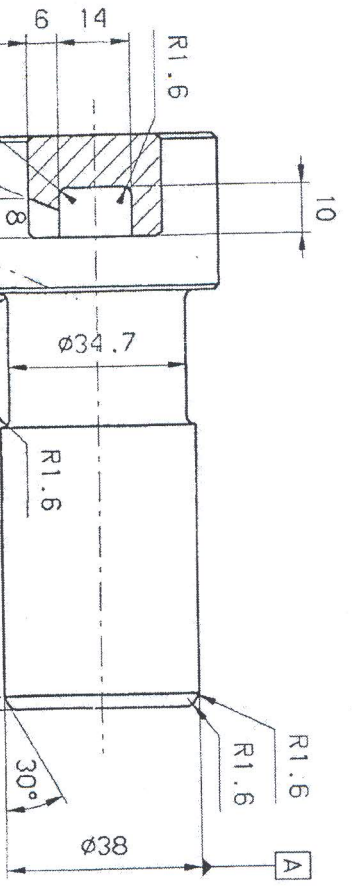
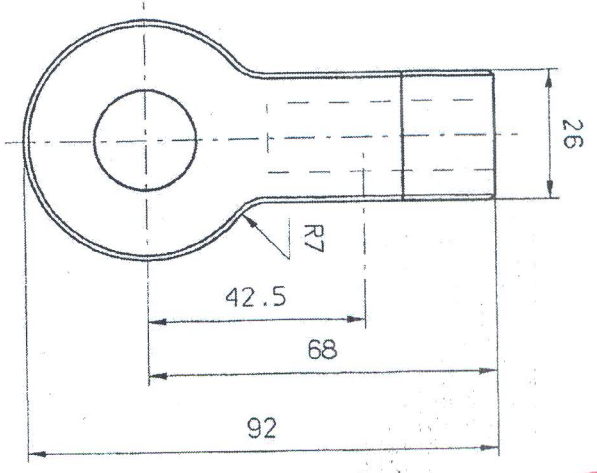
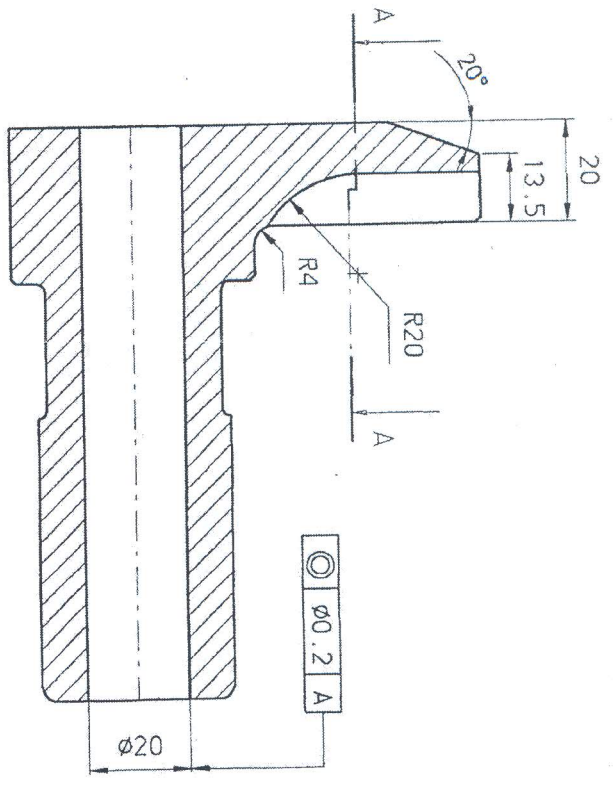




For Trade Only

NOTES:

1. According to spec No 342 CLASS C
2. Round edges R0.3 to R0.5



Dimensions without tolerances		tol.
from	to	
6	6	±0.10
6	10	±0.12
10	14	±0.15
14	18	±0.20
18	24	±0.25
24	30	±0.30
30	40	±0.37
40	50	±0.44
50	65	±0.52
65	80	±0.60
80	100	±0.68
100	120	±0.76
120	140	±0.84

MACHINING INSTRUCTIONS:

UNSPECIFIED TOLERANCES FOR DIMENSIONS AND ANGLES ANGLES ±30'

HEAT TREATMENT 30-35 HRC

FINISH

MATERIAL Precision Casting 31CrMoV9

ITEM	DESCRIPTION	NOOFF	MATERIAL	TREATMENT	REMARKS
SCALE	NTS	161-467-C	FIELD QUN FACTORY	KANPUR	
UNREGISTERED TELEPHONE NUMBER	DATE	NAME	APPROVED		
2016					
CHKD.					
TECH.					
CDPR.					
QUN/R/D					
APP/SEC					
HOUSING CASTING			PRD-161-467-C	SHT. 1	SHT. NO. 1

केवल निविदा को  
 संख्या गोंग परा 00 380/14  
 दिनांक 23/04/2018