

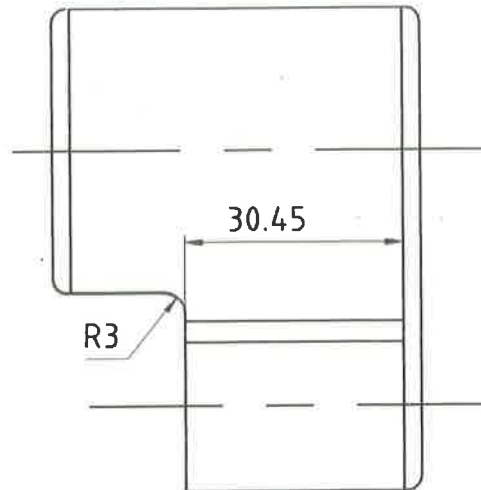
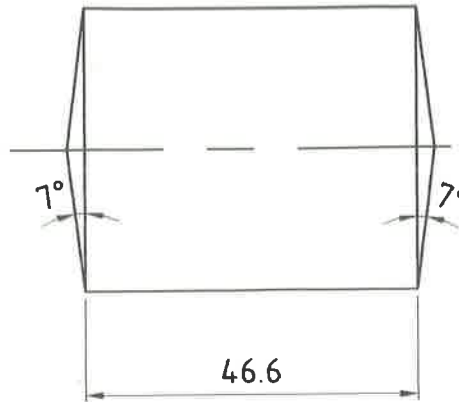
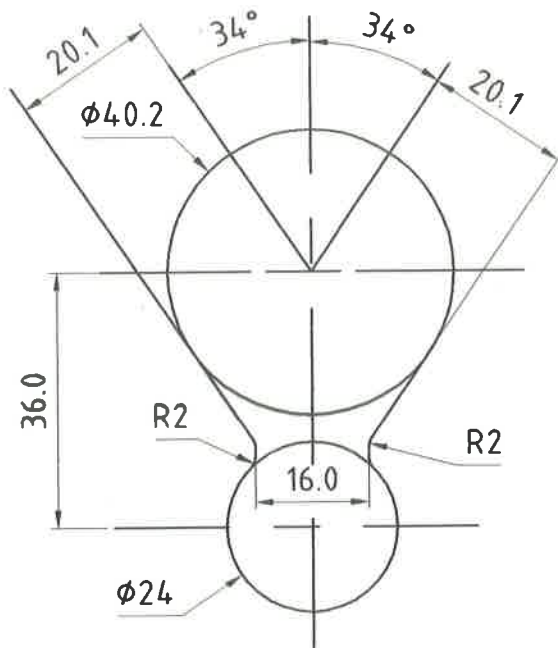
MATL. VETTED

DA. NO

77/16

M3/16

SKM- 958^{*}(PROV.)



MATL: ~~STEEL TO SPECN. BS. 970 PT 3 : 1991 GR. 410 S 21 OR 420 S 29~~
STEEL TO SPECN. IS: 6603-2001, DESIGNATION
X12 CR12 OR X20 CR13.

NOTE

1. CORNER RADIUS UNLESS OTHERWISE SPECIFIED R 1.5
2. TOL. ON DIMNS. ARE AS PER IS: 3469 (PART 1-III /1974)
3. MISMATCH SHOULD NOT EXCEED 0.5
4. FORGING SURFACES SHOULD BE FREE FROM PIT MARKS & SCALES.
5. BENDING IS NOT ALLOWED ALONG HORIZONTAL AXIS OF THE FORGING.
6. CAST NO / SYMBOL LETTER TO BE STAMPED ON INDIVIDUAL FORGING.
7. FORGING TO BE SUPPLIED IN NORMALISED CONDITION.

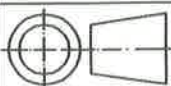
DIM. ARE IN mm.

IMPORTANT DIMNS. ARE MARKED THUS
INF. MKD. THUS † TO BE MKD ON

STEEL FORGING
BLOCK GAS (HEAVY)
DS CAT NO 1005 - 006814

SCALE

1 : 1



SMALL ARMS FACTORY
KANPUR

DRAWN TRACED CHKD.

A.K. BOSE

DATE 04.01.2013

APPROVED

JWM/STD.CELL

DRG. NO.

SKM- 958^{*}1 (PROV.)

SHEET 1 OF 1