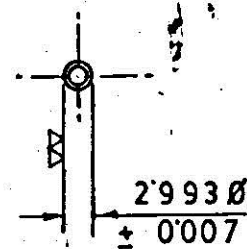
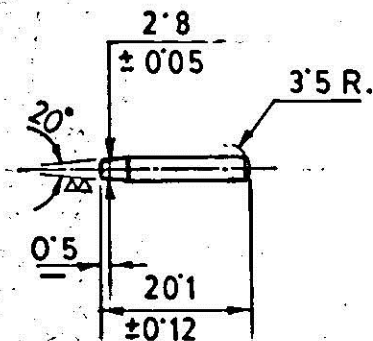


209100-5185-

D.S.CAT.NO. DIMNS. ARE IN mm.



SURFACE FINISH : —  
AS PER IS: 3073 - 1967

DC No. 27105-SA, DT. 20-06-2017 : MATERIAL AMENDED

|                                            |          |                                                                                                    |      |                                |                            |
|--------------------------------------------|----------|----------------------------------------------------------------------------------------------------|------|--------------------------------|----------------------------|
| 12-10-04                                   | 25997-SA | PROFORMA CHANGED, SURFACE FINISH SYMBOL & SPECIFICATION AMENDED NEG. RE-TRACED AND DRG. RE-SEALED. |      | <i>Handwritten</i><br>for C.D. | <i>Handwritten</i><br>DAC. |
|                                            |          | PREVIOUS D.C. Nos. 15404-SA, 16502-SA, 18065-SA, 19845-SA, 21701-SA, 23267-SA, AND 25352-SA.       |      | COPY                           | COPY                       |
| DATE                                       | AUTHY.   | BRIEF RECORD                                                                                       | ZONE | I/C; D.O.                      | G.O.                       |
| SEALED: D.C. NO. 25352-SA, DT. 04.05.2002. |          |                                                                                                    |      | SIGN.                          |                            |

|                                                           |                                     |                                   |                          |                                      |
|-----------------------------------------------------------|-------------------------------------|-----------------------------------|--------------------------|--------------------------------------|
| DRN.                                                      | CHD.                                | TRD. <i>Handwritten</i>           | COMP. <i>Handwritten</i> | AHSP. CQA(SA), ICHAPUR               |
| SCALE: — 1:1                                              |                                     | EST. MASS: —                      |                          |                                      |
| DT. 12-10-04                                              | <i>Handwritten</i><br>for I/C; D.O. | APPROVED DT.<br>(NEG. RE-TRACED.) |                          | ASSY. 1005-006812<br>PART NO 1/4001A |
| MATERIAL: — IS: 6527-1995, DESIGNATION X20Cr13            |                                     |                                   |                          |                                      |
| H.T./HARDNESS: — 70-73 HRA.                               |                                     |                                   |                          | DGNR'S REF.                          |
| PROTECTIVE FINISH: —                                      |                                     |                                   |                          | PART NO. 10011                       |
|                                                           |                                     |                                   |                          | DRG. NO. A 1194                      |
| NOMENCLATURE: — PIN, STRAIGHT HEADLESS (SECURING CHAMBER) |                                     |                                   |                          | D.S. CAT. NO. 5315-001502            |

(1531)