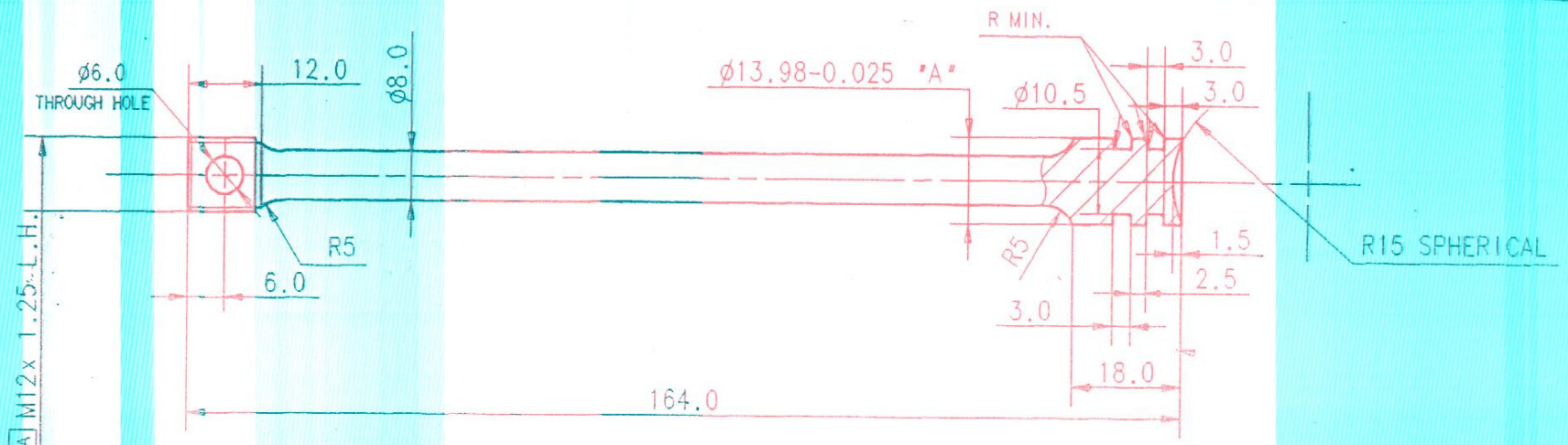

MAJOR DIA :- 11.972-0.0212
PITCH DIA :- 11.160-0.132
MINOR DIA :- 10.438-0.222

MATERIAL : STEEL TO SPECN. BS:970 PT.1 SEC 5 GRADE 420 S 37 (EN 56C)
TREATMENT : 400-450 H.V.(THREAD TO BE KEPT SOFT)

ASSY.DRAWING NO.

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

2015	NAME	DATE
DESIGNED		
DRAWN	Munitra	24/9
CHECKED		24/9
APPROVED		

ASSAULT RIFLE 7.62x39mm.(GHAATAK)
PISTON

SCALE 1:1

DRAWING NUMBER
AR/07/2-RF1

SHEET- OF-

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिड्यूल HOS/MPM
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE 9.3.17
सी. डी. डी / CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE