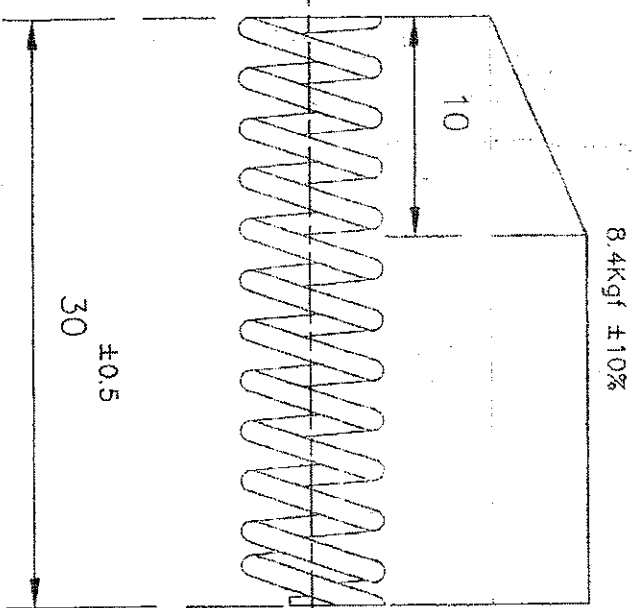


DWG. NO. K-ON-CD



DIA OF WIRE 1.1  
 NO. OF EFFECTIVE COILS-12  
 OUTER DIA - 6.4±0.2  
 INNER DIA - 4.2±0.2

**ON CONTROL ROOM**

ONE COIL AT EACH END TO BE CLOSED IN GROUND  
 SQUARE TO THE AXIS OF THE COIL LEAVING 3/4  
 COIL AT EACH END NON-EFFECTIVE WOUND R.H. OR L.H.

DESIGNED BY: *[Signature]*  
 CHECKED BY: *[Signature]*  
 APPROVED BY: *[Signature]*  
 DATE: 21/7/2017

MATERIAL:- BS:5216:1975 Gr.S Code 'M'  
 OR  
 IS: 4454, Pt.1-2001 Gr.DH

PROTECTIVE FINISH: PHOSPHATE TO SPECN.:  
 JSS: 0465:01-1994 CLASS-II, OIL FINISH  
 12 Hours Cramping for solid length.  
 Stress Relieve: 200°C to 240°C, 1HR.

PART NO.	DESCRIPTIONS	QTY	MATERIAL	TREATMENT	REMARKS
1	SPRING LEVER LOCK	1		AS ABOVE	
<p>TRACED: <i>[Signature]</i> DATE: <i>[Date]</i></p> <p>DRAWN: <i>[Signature]</i></p> <p>CHECKED: <i>[Signature]</i></p> <p>QC/D/200: <i>[Signature]</i></p> <p>OFFICER/PRODN: <i>[Signature]</i></p> <p>ISSUED: <i>[Signature]</i></p> <p>AMENDMENTS: <i>[Signature]</i> DATE: 21/7/2017</p>					
<p>FOR: SUB: SPRING LEVER LOCK</p> <p>OF: TRUCHY ASSAULT RIFLE</p> <p>DES. REF. NO.:</p> <p>ORG. NO.: TAR-K-4013</p> <p>STG. ORG. NO.:</p> <p>OPERATION NO.:</p> <p>ORDNANCE FACTORY TRUCHIRAPPALLI-16.</p> <p>SHEETS: 1</p> <p>SHEET No: 1</p>					