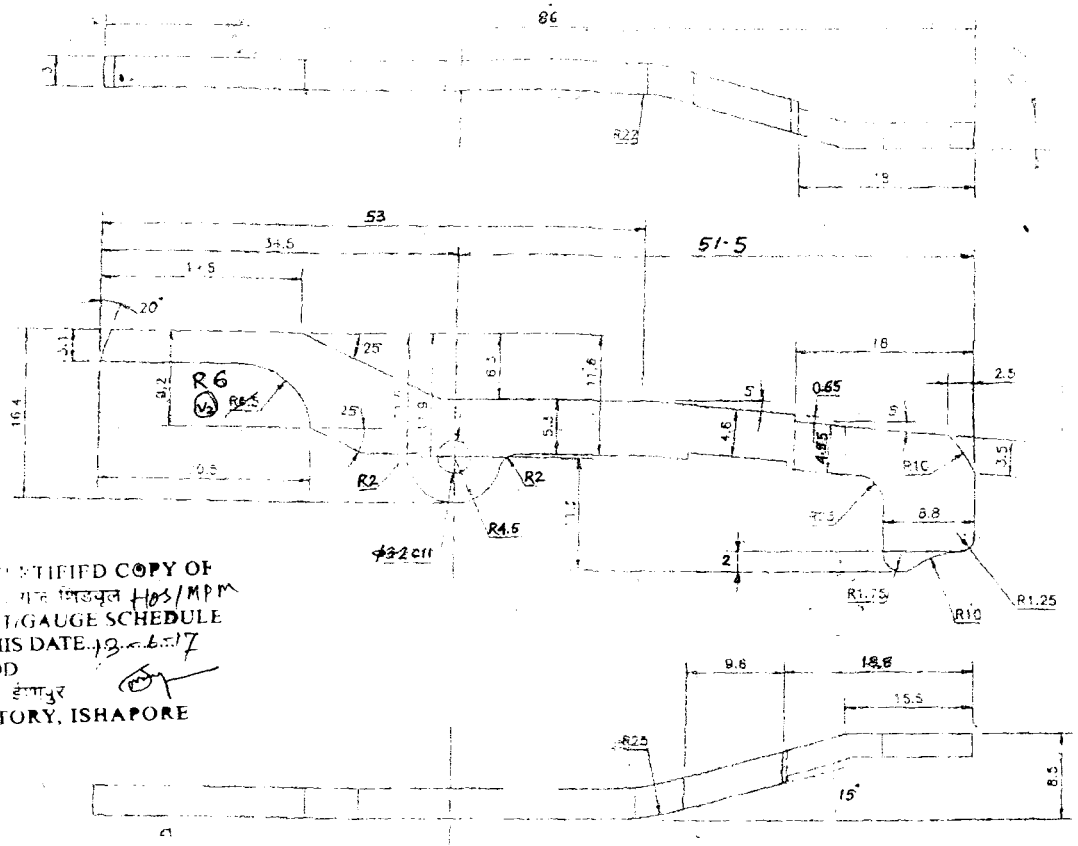
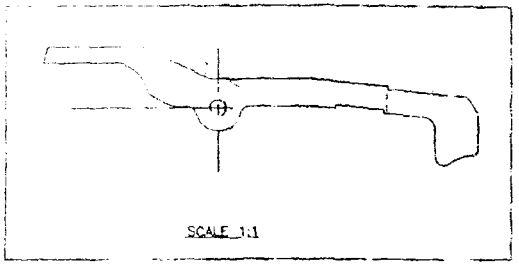
DRG. NO. PAG-0038





NOTE :- MANUFACTURER'S INITIAL/COD NO., YEAR OF MANUFACTURE SHOULD BE ENGRAVED AT SUITABLE PLACE.

[illegible] CERTIFIED COPY OF
[illegible] शिडयूल HOS/MPM
DRG LAYOUT/GAUGE SCHEDULE
[illegible] THIS DATE 13-6-17
[illegible] CDD
[illegible], ईशापुर
RIFLE FACTORY, ISHAPORE

TOL ON PIN	TOL IN mm
ϕ3.2 C11	+0.145 +0.070

IS : 2102

BOVE UP AND INCLUDING	- 6	6 TO 30	30 TO 120	120 TO 315	315 TO 1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3

NOTES :

1. UNSPECIFIED ADII SHALL BE NOT MORE THAN 1mm
2. ALL SHARP EDGES SHALL BE SMOOTHLY ROUNDED OFF.
3. ONE SAMPLE TO BE TRIED BEFORE PLACING BLK ORDER

MATL. :-
IS : 2507-1975. 50 C 1/4 V2
ALT MATL : THROUGH MIM ROUTE.
HEAT TREATMENT
HARDNESS TO 450 - 500 VPN

SURFACE FINISH
PHOSPHATED TO SPECN. JSS-0465-01 1988
CLASS II OIL FINISH

PART NO	NOMENCLATURE	NO OFF	MATL.	HRD.	STD.	SIZE	REMARKS
1	TRIGGERING PIN CATCH	1	IS 2507-1975 50 C 1/4 V2	VPN 450-500		23 x 90 x 3	

UNSPECIFIED TOL AS PER FINE IS: 2102

INDEX	AMEDMENTS	SIGN	DATE
241/V2	R6 WAS R 6.5		27-8-0[illegible]
149/V	TO BE [illegible] COATED [illegible]		[illegible]
	[illegible] INSTEAD OF PHOSPHATE		

ANGULAR DIMENSIONS

0 - 10	±1°
10 - 50	±30'
50 - 100	±20'
>100	±10'

∧ UN. M/C
∨ ROUGH
∨∨ SMOOTH
∨∨∨ FINISH

TRIGGERING PIN CATCH

12 BORE MODIFIED PUMP ACTION GUN

RIFLE FACTORY ISHAPORE

REFERENCE GCF DRG.NO.:- SG- 039

FOR G.M. G.C.F.

1994	NAME	DATE	APPROVED
DRN.			
TCD.			JWM
CKD.			JWM T.R.
PASSED			
SEC.	M/C		JWM

SCALE 2:1 REF. DEMAND.
REF. DRG. NO.

DRG. NO. PAG-0038

SHEET 1 OF 1

MIM