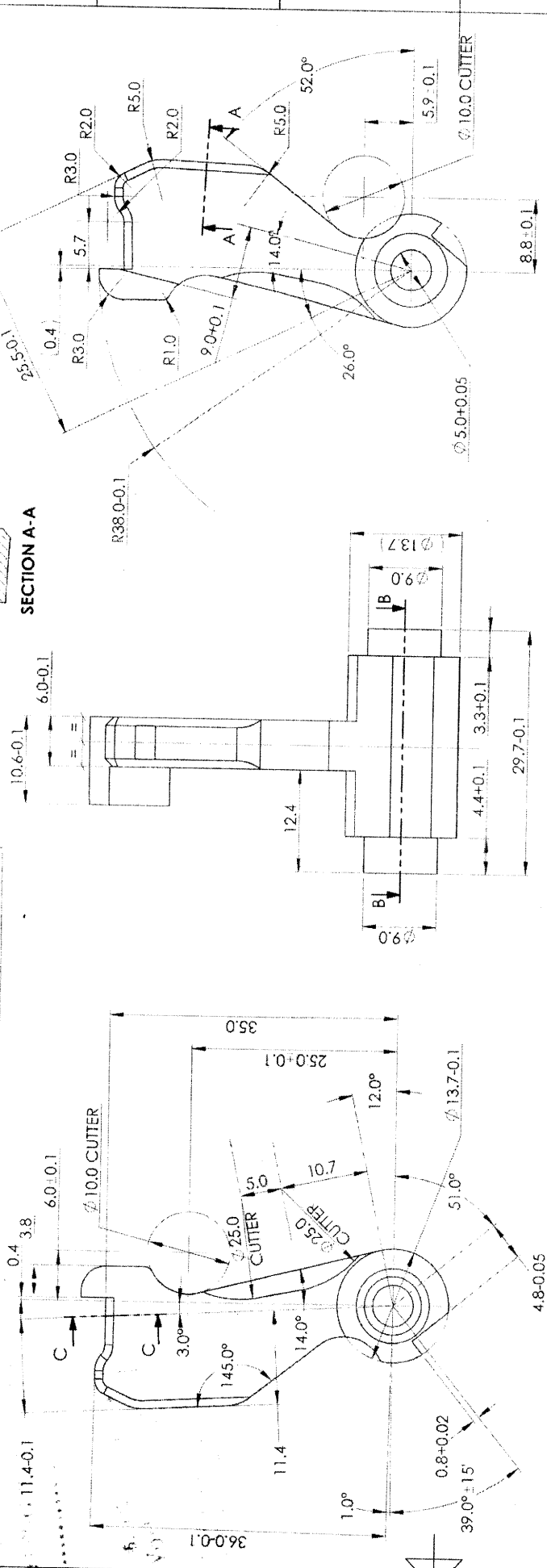


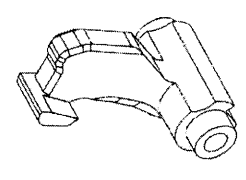
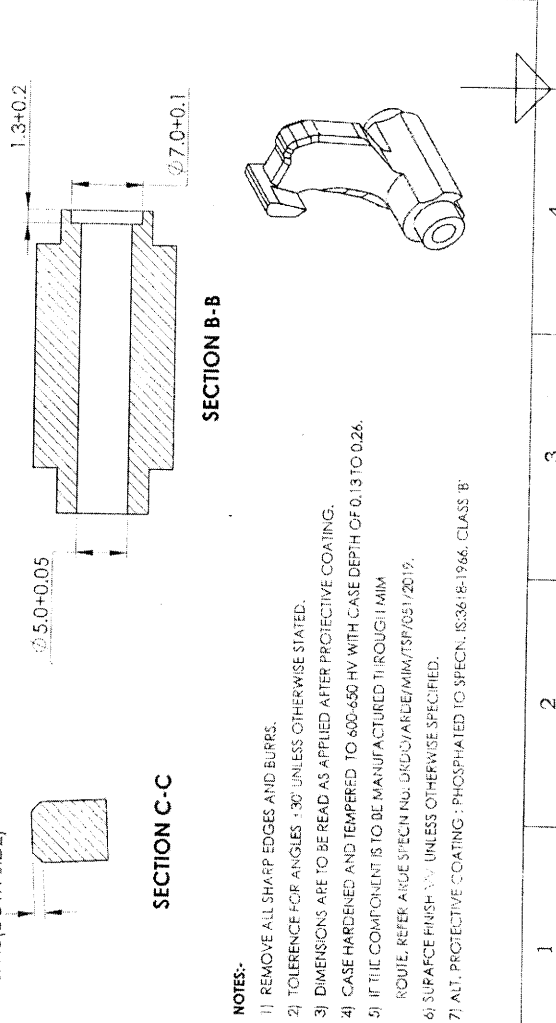
1 2 3 4 5 6 7 8

ISS 7000 200 20 70 50 7020 ON DRG  
 V D 0 0 2 0 0 7 0 5 0 7 0 2 0 ON DRG  
 IC

GENERAL TOL : FINE / MEDIUM / COARSE  
 CLASS TO IS: 2102  
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS  
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO	SIGN
DRN: SOURABH	07/03/2019	DRG	STEEL TC IS : 4432-1988 Gd. 13Ni13Cr3				
SIGN: <i>[Signature]</i>	CHECKED	FOR DIRECTOR	PROTECTIVE FINISH:				
DATE: 07/03/2019			ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. No. ARDE/SA/2016/COATING-02				
APPD.	DATE: 07/03/2019	SEALD	TITLE				
		DATE:					
SHEET SIZE: A3	EST. MASS						
SCALE: 2:1	41.11						
DESIGN AUTHORITY							
ARDE							
PUNE 411021							
DRG No. 0204	03	04	02	14	07	00	DA
JVPC	IC	SS	AA	A	C		SST
PART No.							
			DS CAT No				
5	6	7	8				



- NOTES:
- 1) REMOVE ALL SHARP EDGES AND BURRS.
  - 2) TOLERANCE FOR ANGLES: ±30' UNLESS OTHERWISE STATED.
  - 3) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROJECTIVE COATING.
  - 4) CASE HARDENED AND TEMPERED TO 600-650 HV WITH CASE DEPTH OF 0.13 TO 0.26.
  - 5) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH IIMM ROUTE, REFER ARDE SPECN NO: DRD/ARDE/IIMM/TSP/051/2019.
  - 6) SURFACE FINISH: 1.3 UNLESS OTHERWISE SPECIFIED.
  - 7) ALT. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS:3618-1966. CLASS 'B'

A B C D E F