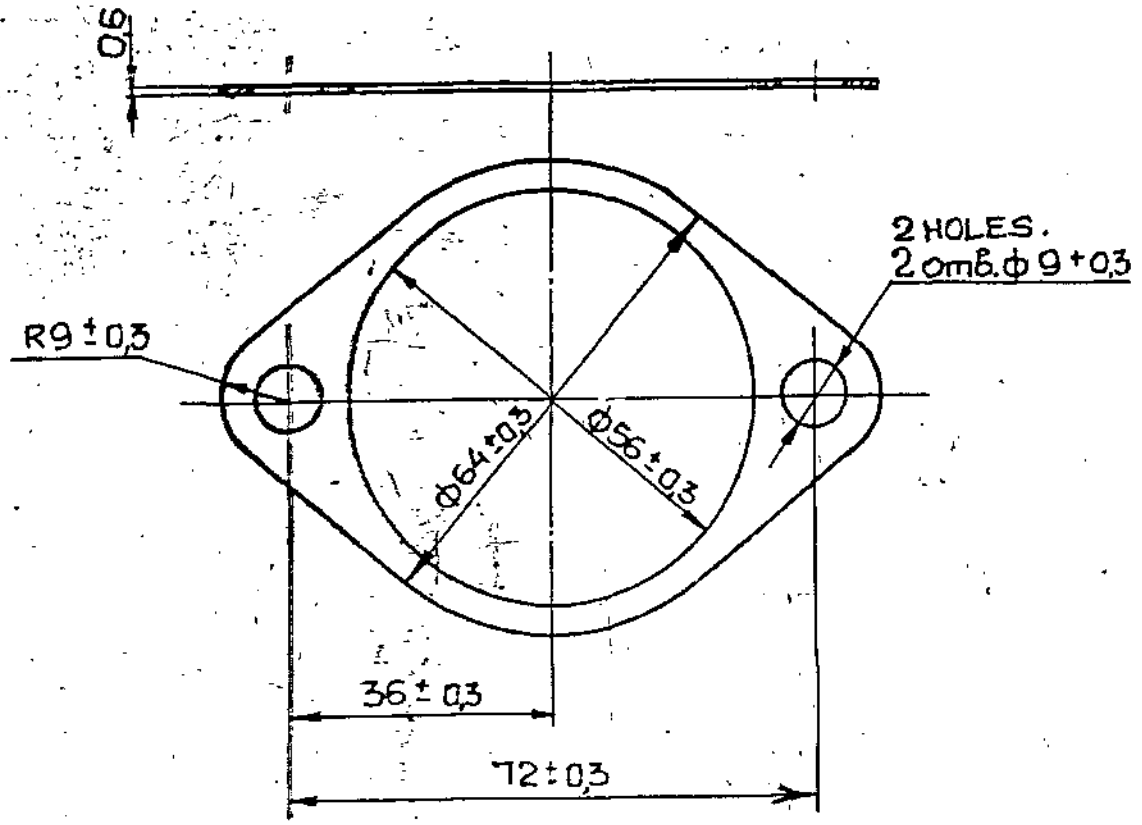
301-97-1

RUSSIAN ORIGINAL ISSUE - NIL



~~1. Допускается изготовление из паронита~~
~~ПМБ 0,6 ГОСТ 481-71.~~

1. Заменитель материала паронит ПМБ ГОСТ 481-80.

1. Alternate material: Rubberized asbestos Fabric ПМБ Т GOST 481-80.

2. IN TROPICAL DESIGN, TO BE MANUFACTURED FROM RUBBERIZED ASBESTOS FABRIC ПОНТ, ПМБТ, GOST 481-80 AND LETTER 'T' IS TO BE MARKED WITH YELLOW PAINT.
PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

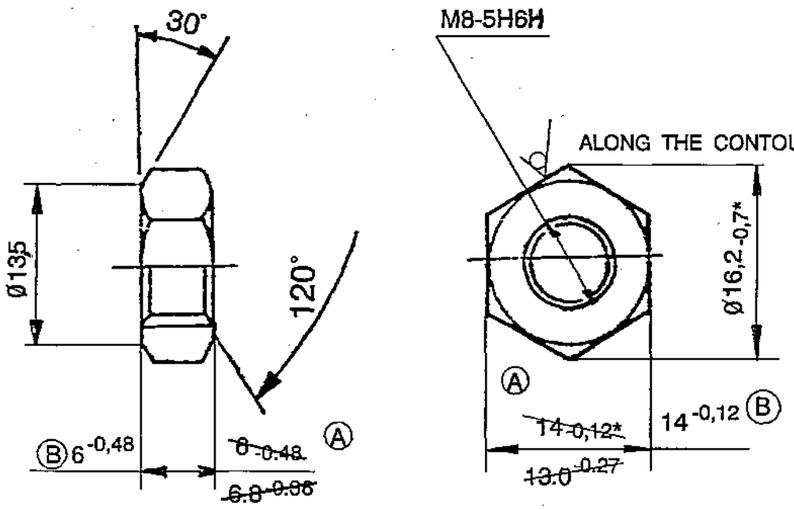
** RUBBERIZED ASBESTOS FABRIC ПОНТ GOST 481-80

(A) (A2)

		EST. MASS 0.0009 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
A	26.10.89 Authy. No. BK 86-195.	MATERIAL:- ** SEE ABOVE	USED ON:- СБ 3301-00-37 СБ 3342-00-8
ISSUE	DATE NATURE OF AMENDMENTS		
DRN	SCALE: 1 : 1	CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES) AVADI	
CHD	DIMENSIONS IN mm		
TCD	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	TITLE :- GASKET	
APPD			
DATE 7-4-88	ALL THREADS TO CONFORM TO	D S CAT NUMBER	DRAWING NUMBER 301-97-1

(B. JAYAVELU)
JTO (D)

DRAWING NUMBER
351 - 02



Ⓓ

EXPLANATORY NOTE :

Rz40 (√)

7. MATERIAL QUOTED :- HEXAGON BAR $\frac{\text{14-4 GOST 8560-78}}{\text{45-5 GOST 1051-73}}$

BRIGHT STEEL OF HEXAGONAL CROSS SECTION 14mm ACROSS FLAT, ACCURACY CLASS - 4 TO GOST 8560-78. AND MANUFACTURED FROM COLD DRAWN SIZED STEEL OF GROUP 5 SURFACE QUALITY TO GOST 1051-73.
ALTERNATE MATERIAL QUOTED :- STEEL GRADE 40 & 50 TO GOST 1050-74.

CHEMICAL COMPOSITION :

STEEL GRADE	CONTENT OF ELEMENTS %							
	C	Si	Mn	Cr(max)	S	P	Ni	Cu
					MAXIMUM			
40	0.37-0.45	0.17-0.37	0.50-0.80	0.25	0.040	0.035	0.10	0.15
45	0.42-0.50	0.17-0.37	0.50-0.80	0.25	0.040	0.035	0.10	0.15
50	0.47-0.55	0.17-0.37	0.50-0.80	0.25	0.040	0.035	0.10	0.15

MECHANICAL PROPERTIES :

STEEL GRADE	YIELD POINT Kgf/mm² (min)	ULTIMATE TENSILE STRENGTH Kgf/mm² (min)	PERCENTAGE ELONGATION (min)	REDUCTION OF AREA % (min)	IMPACT STRENGTH Kgfm/cm² (min)
40	34	58	19	45	6
45	36	61	16	40	5
50	38	64	14	40	4

1. ROLLED STOCK OF GROUP B CLASS 4 GOST 1051-73 MAY BE USED TO ENSURE HIGH QUALITY OF COATING, IT IS ALLOWED TO ELIMINATE SURFACE DEFECTS OF ROLLED STOCK WITH DECREASE OF DIMENSIONS AS PER ACCURACY CLASS 5.
~~2. ALTERNATE MATERIAL :- STEEL GRADES 40 AND 50 GOST 1050 - 74.~~
3. THE REST OF THE TECHNICAL REQUIREMENTS AS PER STANDARD 82052 - 00.
5. COATING :- Cd 3, CHROMATIZING AS PER UUL-104 WITH ELIMINATION OF HYDROGEN EMBRITTLEMENT.
6. *DIMENSIONS FOR REFERENCE.

Ⓓ Material: STEEL 709M40 (EN-19) TO BS-970 Pt-1-1983

USED ON:-
Ⓒ
Eb 20-01-00-8, Cb 20-06-12-6, Cb 20-06-13-6, Cb 20-09-07, Cb 20-19-00-1, Cb 20-11-00-6, Cb 20-12-00-13, Cb 20-13-01-8, Cb 20-20-00-10, Cb 20-22-00-7, Cb 20-08-00-7, Cb 3301-00-37, Cb 306-01-20, Cb 306-02-20, Cb 306-03-3, Cb 306-04-2, Cb 321-04-4, Cb 447-01-1, Cb 421-04-3, Cb 421-18-1, Cb 3301-00-44, Cb 3301-15-44, Cb 306-01-36, Cb 306-02-36, Cb 3308-15-2, Cb 3312-90-14, Cb 419-00-20, Cb 3320-00-43, Cb 315-663-33, Cb 3334-02-10, Cb 3336-00-11, Cb 337-100, Cb 3342-00-21

Cb 406-12-44
Cb 406-13-44
Cb 20-27-00-4
Cb 20-15-663-4
Cb 3342-00-8cb
Cb334-73-1
Cb3334-02-3
Cb327-145-10
Cb327-145-15
Cb315-663-21

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. 0,0055 Kg

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
D	18.5.09	Authy: Third Alt. Comm. Minutes Point: 5 Dated 27-02-2009.
C	25.8.08	USED ON NUMBER ADDED
B	24-12-07	ALT. COMMITTEE MEETING MINUTES. POINT No. 2.18 Dt. 18-12-2007.
A	15-03-04	AUTHY. Lt. No.110094/IND-III /577, Dt. 19-02-04.

DRN	Sd/=
CHD	Sd/=
TCD	Sd/=
APPD	Sd/=
DATE	08-05-86
SCALE:-	2 : 1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	
ALL THREADS TO CONFORM TO	

MATERIAL :-
Ⓓ ~~14-4 GOST 8560-78~~
~~45-b GOST 1051-73~~

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)
AVADI

TITLE :-
NUT M8

D S CAT NUMBER

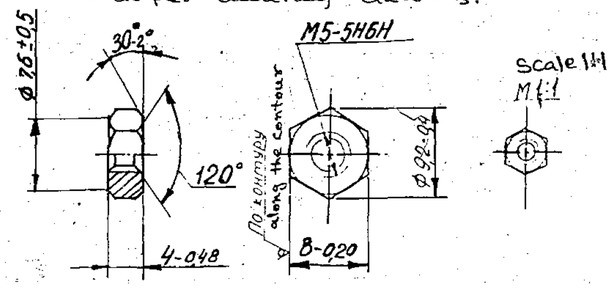
DRAWING NUMBER
351 - 02

COMMON TO V-92S2 & UTD-20 ENGINES
DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

SIZE A3

DRAWING NUMBER
351 13

Rolled stock of group B class 4 GOST 1051-73 may be used. To ensure high quality of coating, it is allowed to eliminate surface defects of rolled stock with decrease of dimension as per accuracy class - 5.



1. The Component may be manufactured from Steel 45 GOST 1050-74.
2. Chamfer 120° should be made up to the major diameter of thread.
3. Shift of hole axis up to 0.25 mm. is permitted.
4. The thread may be checked before coating.
6. Coating :- Cd 9, Chromatizing as per ИУЛП-104 with elimination of Hydrogen embrittlement.
7. The rest of the technical requirements as Per standard 82052-00.
8. Alternate material :- Steel, grades 40 and 50 GOST 1050-74.

Rz 40 ▽ (▽)

EXPLANATORY NOTE

9. i) REFERENCE MATERIAL QUOTED:
GAUGED HEXAGONAL STEEL BAR CLASS OF ACCURACY 4, 8.0(-0.100)mm A/F TO GOST 8560-78 FROM HIGH GRADE SIZED STEEL SURFACE QUALITY 'B' TO GOST 1051-73 AND MANUFACTURED IN ACCORDANCE WITH QUALITY CARBON STRUCTURAL STEEL GRADE 45 TO GOST 1050-74

(A)

ii) REFERENCE NOTE 8 ON ALTERNATE MATERIAL : QUALITY CARBON STRUCTURAL STEEL GRADES 40 AND 50 TO GOST 1050-74

a) CHEMICAL COMPOSITION : AS PER GOST 1050-74

GRADE OF STEEL	CONTENT OF ELEMENTS %						REMARKS
	C	Si	Mn	Cr	S	P	
				MAXIMUM			
45	0,42-0,50	0,17-0,37	0,50-0,80	0,25	0,040	0,035	REF MATL
40	0.37-0,45	0,17-0,37	0,50-0,80	0,25	0,040	0,035	ALT MATL
50	0,47-0,55	0,17-0,37	0,50-0,80	0,25	0,040	0,035	ALT MATL

RESIDUAL CONTENT OF COPPER AND NICKEL SHOULD NOT EXCEED 0,25% EACH

b) MECHANICAL PROPERTIES : AS PER GOST 1050-74

GRADE OF STEEL	ULTIMATE TENSILE STRENGTH Kgf/mm²	YIELD POINT Kgf/mm²	ELONGATION %	REDUCTION IN AREA %	IMPACT STRENGTH Kgfm/cm²	HARDNESS B H N MAX	REMARKS
45	61	36	16	40	5	229	REF MATL
40	58	34	19	45	6	217	ALT MATL
50	64	38	14	40	4	241	ALT MATL

(A) Material: STEEL 709M40 (EN-19) TO BS-970 Pt-1-1983

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS	TO BE STAMPED OR MARKED WHERE INDICATED THUS #
0.0012 Kg	(LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
A	18.5.09	Authy: Third Alt. Comm. Minutes Point: 5 Dated 27-02-2009.

DRN
CHD
TCD
APPD
DATE
SCALE - 2 : 1
DIMENSIONS IN mm.
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED.
ALL THREADS CONFORM TO

MATERIAL: ~~HEXAGON BAR 8.0 GOST 8560-78 45-B GOST 1051-73~~ (A)

USED ON:- CG-20435-00-5 CG 3335 00 24

CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI

TITLE:- NUT M5

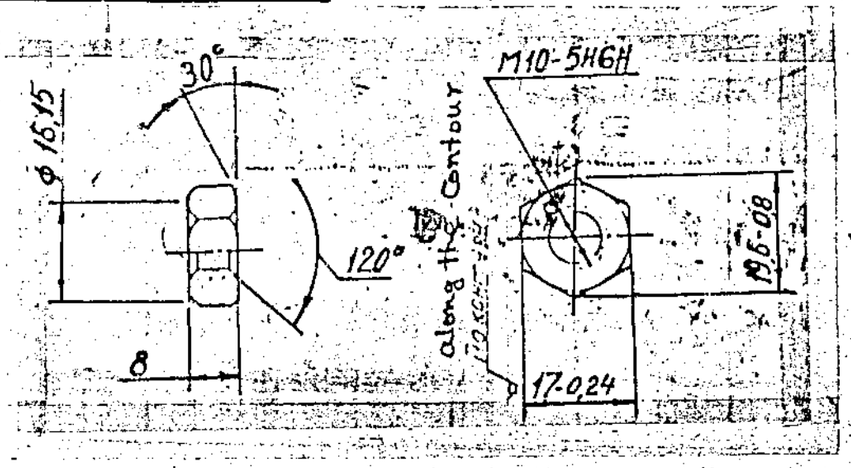
D S CAT NUMBER

DRAWING NUMBER 351 13

(A-11)

C A2

DRAWING NUMBER
351-50



1. CHAMFER 120° SHOULD BE MADE UPTO THE MAJOR DIAMETER OF THREAD.
2. THE THREAD MAY BE CHECKED BEFORE COATING.
3. COATING : CADMIUM 9, CHROMATIZING AS PER ЧЭЛ-104 WITH ELIMINATION OF HYDROGEN EMBRITTLEMENT.
4. THE REST OF THE TECHNICAL REQUIREMENTS - AS PER STANDARD 82052-00.
5. ALTERNATE MATERIAL : STEEL, GRADES 40 AND 50 GOST 1050-74.
6. ROLLED STOCK OF GROUP 'B' CLASS 4 GOST 1051-73 MAY BE USED. TO ENSURE HIGH QUALITY OF COATING, IT IS ALLOWED TO ELIMINATE SURFACE DEFECTS OF ROLLED STOCK WITH DECREASE OF DIMENSION AS PER ACCURACY CLASS 5.

(B) Material: STEEL 709M40 (EN-19) TO BS-970 Pt-I-1983

EXPLANATORY NOTE:

HEXAGONAL BAR: 17-4 GOST 8560-78 (B)
45 GOST 1051-73

Rz40 ▽(V)

ALTERNATE MATERIAL QUOTED: 40 & 50, GOST 1050-74
BRIGHT, STEEL HEXAGONAL BAR 17 mm ACROSS FLATS,
CLASS OF ACCURACY-4 TO GOST 8560-78, GRADE 45, GOST 1051-73
B = WITH SURFACE QUALITY

(a) CHEMICAL COMPOSITION:

GRADE OF STEEL	CONTENTS OF ELEMENTS %							
	C	Si	Mn	Cr	P	S	Cu	Ni
				MAXIMUM				
40	0.37 - 0.45	0.17 - 0.37	0.50 - 0.80	0.25	0.035	0.040	0.25	0.25
45	0.42 - 0.50	0.17 - 0.37	0.50 - 0.80	0.25	0.035	0.040	0.25	0.25
50	0.47 - 0.55	0.17 - 0.37	0.50 - 0.80	0.25	0.035	0.040	0.25	0.25

(b) MECHANICAL PROPERTIES

GRADE OF STEEL	TENSILE STRENGTH Kgf/mm² (min)	YIELD POINT Kgf/mm² (min)	ELONGATION % (min)	REDUCTION IN AREA % (min)	IMPACT STRENGTH Kgf/cm² (min),
40	58	34	19	45	6
45	61	36	16	40	5
50	64	38	14	40	4

(A) CB 3335-00-9, CB 3336-00-11, CB 3342-00-21.
** CB 20-13-00-9, CB 20-34-00-1, CB 3301-00-37, CB 3301-15-30, CB 3320-00-33, CB 3301-00-44, CB 3301-15-44, CB 3320-00-43, CB 329-75-1.

COMMON TO V-92S2 & UTD-20 ENGINES

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.012 Kg

TO BE STAMPED OR MARKED WHERE INDICATED THUS # ! LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
B	18.5.09	Authy: Third Alt. Comm. Minutes Point 5 Dated 27-02-2009.
A	25.8.08	USED ON NUMBER ADDED

DRN	
CHD	
TCD	
APPD	
DATE	15-2-89
SCALE:-	1 : 1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS:2102-69	
ALL THREADS TO CONFORM TO	

MATERIAL:- (B) HEXAGON BAR ~~17-4 GOST 8560-78~~ ~~45-B GOST 1051-73~~

USED ON: ** CB 20-35-00-5, CB 20-06-01-5, CB 306-04-2, CB 20-06-02-5, CB 20-06-04

CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES) AVADI

TITLE: NUT M10

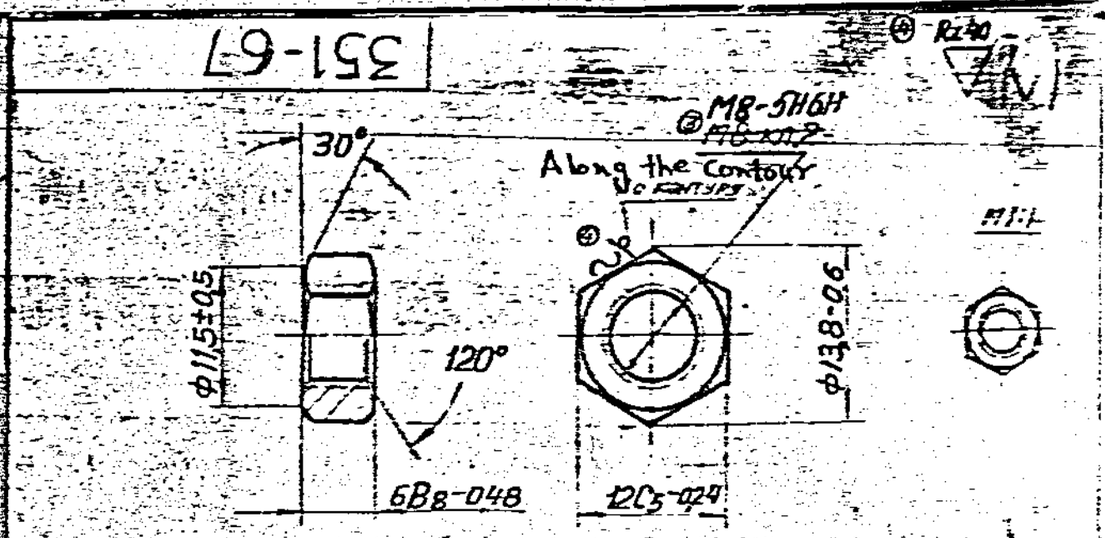
D S CAT NUMBER

DRAWING NUMBER 351-50

A-11/42

SIZE A3

351-67



4. The thread may be checked before coating.
5. The rest of the technical requirements as per Standard 82052-00
6. Coating :- Cadmium & Chromatizing as per 44 U-104 with elimination of hydrogen embrittlement.

* HEXAGON BAR 12-5 GOST 8560-78 / 45 GOST 1051-73

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

			EST. MASS 0,004 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS ⊕ (LETTERS)
A	13.8.10	4th Alt. Comp. Meeting Minutes Point No.11 Dt: 26-10-09	ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
ISSUE	DATE	NATURE OF AMENDMENTS		
DRN		SCALE - 2 : 1	MATERIAL :- * SEE ABOVE	USED ON C53338-401-10
CHD		DIMENSIONS IN mm	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
TCB		TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	TITLE :- NUT M8	
APPD			DS CAT NUMBER	DRAWING NUMBER 351-67
DATE	5/5/87	ALL THREADS CONFORM TO		

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EXPLANATORY NOTE :

Material Quoted : Hexagon bar 12-5 GOST 8560-78 / 45 GOST 1051-73

Bright steel Hexagon bar from grade 45 to GOST 1050-74 with accross flats 12 mm, of accuracy class 5.

Chemical composition

Carbon = 0.42-0.50	Chromium = 0.25 max.
Silicon = 0.17-0.37	Sulphur = 0.040 max.
Manganese = 0.50-0.80.	Phosphorus = 0.035 max.
Copper = 0.25 max.	Nickel = 0.25 max.

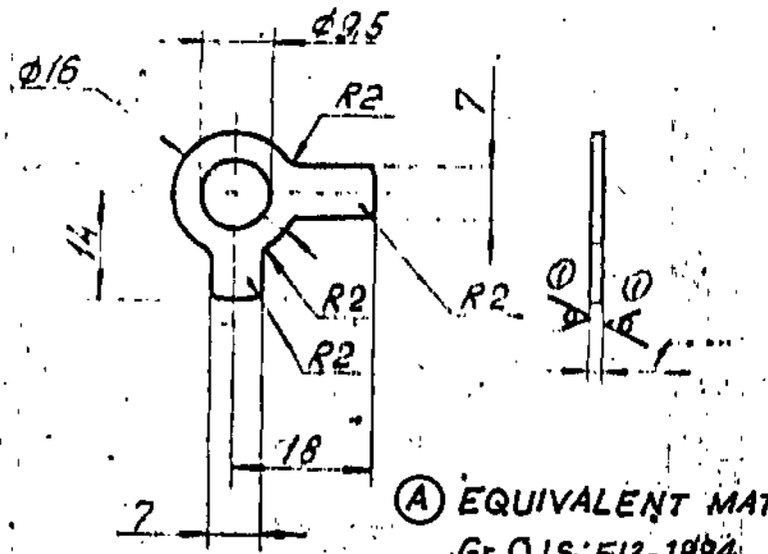
Mechanical Properties :

Yield point kgf/mm² = 36 (min)
Ultimate tensile strength = 61 (min)
Elongation % = 16 (min)
Reduction in area % = 40 (min)
Impact strength kgf/cm² = 5 (min)

(A) EQUIVALENT MATERIAL STEEL 45C8 TO IS:1570

DRAWING NUMBER
353-21

R 8 ✓ (V)



(A) EQUIVALENT MATERIAL
Gr. OIS: 513-1994

2. Requirements for Stamping - as per Standard B2050-16
3. The component should be Straightened after stamping.
4. Burrs are not allowed.
6. Coating :- Cd 9, Chromatizing as per IIIgN-10A with elimination of Hydrogen embrittlement.
7. Required finishing of surfaces being stamped should be ensured by tool.

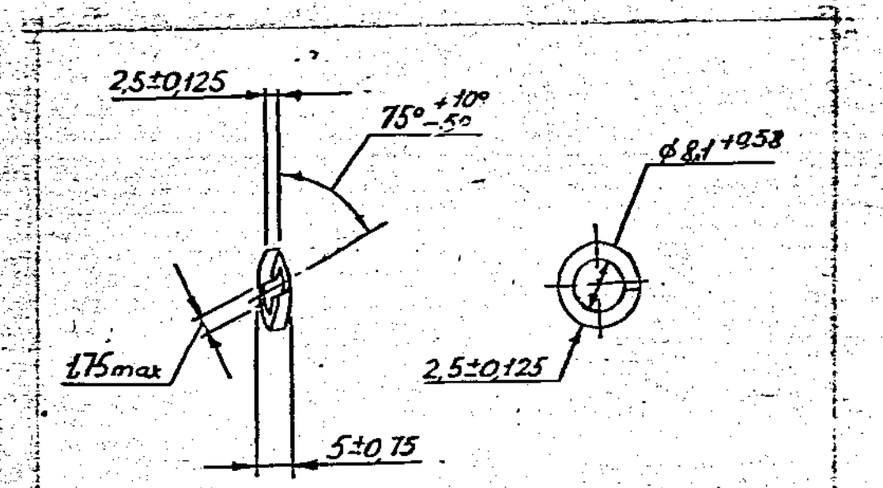
A-11
69

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

			EST. WT. 0.0016 kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS ⌖ (LETTERS)
			ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
A	17-3-10	4th Alt.Comm.Meet.Minutes Point No.1 Dt:26-10-09.	MATERIAL:- STRIP 08пс-М-2-1 GOST 503-71	USED ON CB 306-01-20, CB 20-06-01-5 CB 306-02-20 CB 20-06-02-5
ISSUE	DATE	NATURE OF AMENDMENTS		
DRN		SCALE:- 1:1 DIMENSIONS IN mm	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.	
CHD		TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS 2102 -69	TITLE **LOCK WASHER 9**	
TCD				
APPD		ALL THREADS CONFORM TO	U S CAT NUMBER	DRAWING NUMBER **353-21**
DATE	15-2-89			

SIZE A4

DRAWING NUMBER
353-24



2. COATING ; CADMIUM 9, CHROMATIZING, AS PER ГОСТ 9.104 WITH ELIMINATION OF HYDROGEN EMBRITTLEMENT.

3. WASHER 8Т 65Г 09 GOST 6402-70 MAY BE USED.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

COMMON TO V-9252 & UTD-20 ENGINES

A-8

EXPLANATORY NOTE:

MATERIAL QUOTED: WASHER 8Т. 65Г. 06 GOST 6402-70.
ALT. MAT. QUOTED: WASHER 8Т. 65Г. 09 GOST 6402-70.
CORRESPONDS DESIGN AND DIMENSIONS OF SPRING (LOCK) WASHERS.

06 = CONVENTIONAL SYMBOL OF FINISH. (PARKERISING FOLLOWED BY OILING).
09 = ZINC PLATING
Т = HEAVY ; 65Г = GRADE OF STEEL AS PER GOST 1050-74. (65G)

CHEMICAL COMPOSITION: AS PER GOST 1050-74.

CONTENT OF ELEMENTS %							
C	Si	Mn	Cr	S	P	Cu	Ni
			MAXIMUM				
0.62 – 0.70	0.17 – 0.37	0.90 – 1.20	0.25	0.040	0.035	0.25	0.25

WEIGHT OF STEEL WASHERS AND THEIR RESILIENCE PROPERTIES AS PER GOST 6402-70.

THEORETICAL WEIGHT OF 1000 STEEL WASHERS IN kg = 1.638

ESTIMATED RESILIENCE OF WASHERS FROM STEEL GRADE 65G = 66-4 IN kg

MECHANICAL PROPERTIES: AS PER GRADE 65G GOST 1050-74.

YIELD POINT kgf/mm² (MIN) = 44

ULTIMATE TENSILE STRENGTH (MIN) = 75 kgf/mm²

ELONGATION % (MIN) = 9

(B) EQUIVALENT MATERIAL
75 C6 TO IS:2507/EN 42 J BS:970

ISSUE	DATE	NATURE OF AMENDMENTS
B	16.8.10	4th All.Comm.Meeting Minutes Point No:12 Dt: 26-10-09
A	28-8-08	USED ON NUMBER ADDED

DRN
CHD
TCD
APPD
DATE 18/-

SCALE : 1 : 1
DIMENSIONS IN mm
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED
ALL THREADS CONFORM TO

EST WT 1.630 Kg 1000 PIECES

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

MATERIAL 65Г06 GOST 6402-70

USED ON Cb 3342-00-8
Cb 334-73-1, Cb 3334-02-3
Cb3338-401-10

CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI

TITLE WASHER 8 T

D S CAT NUMBER

DRAWING NUMBER 353-24

Cb 303-00-16 , Cb 406-12-44
Cb 406-13-44 Cb 3301-00-37
Cb 3301-15-30 , Cb 3308-00-17
Cb 3312-90-9 , Cb 3320-00-33
Cb 3321-00-16 ,
Cb 3301-00-44 , Cb 3301-15-44
Cb 406-12-75 , Cb 406-13-75
Cb 3308-15-2 , Cb 3312-00-22
Cb 3320-00-43 , Cb 3321-00-26
Cb 3334-00-47 , Eb 3334-02-10
Cb. 3336-00-11 , Cb 3342-00-21
Cb 345-00-4
Cb 447-00-1

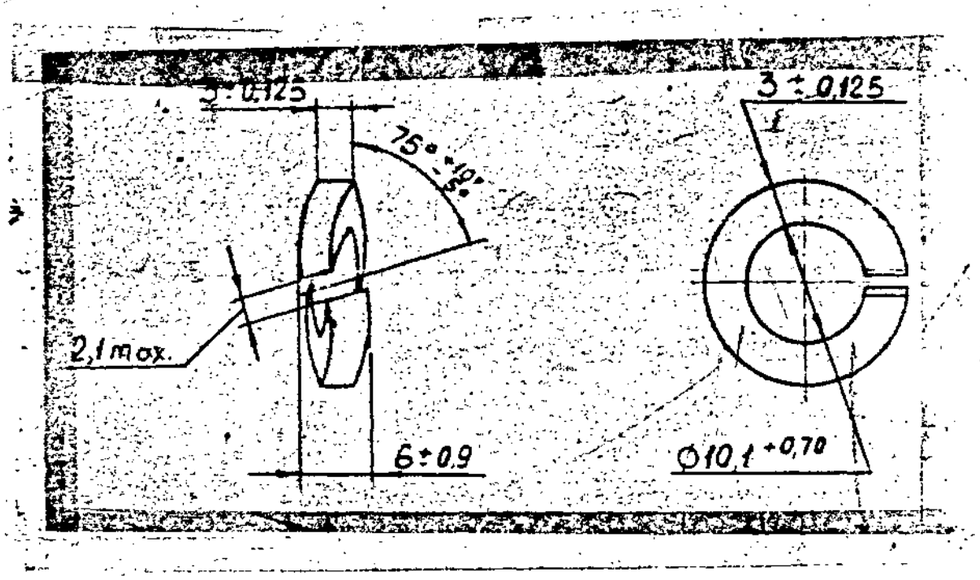
(A) VARIOUS ASSEMBLIES OF UTD-20 :
Cb 20-01-00-8 , Cb 20-01-08-7
Eb 20-06-12-6 , Cb 20-06-13-6
Eb 20-13-01-8 , Cb 20-19-00-1
Cb 20-20-00-10 , Cb 20-22-00-7
Cb 20-63-00-5

Cb 20-06-18-6, Cb 20-06-13-6

DRAWING NUMBER
353-26

KVD No. 78687 (X-46)

KVD. No. 63634 (UTD)



1. washer 10 TO 65Г 06 GOST 6402-70 may be used.

EXPLANATORY NOTE:

Material Quoted : 65Г 06 GOST 6402-70

Alternate material Quoted : washer 10 TO 65Г 06 GOST 6402-70

65Г : Spring (lock) washers (Heavy washer) manufactured from steel grade of 65Г to gost 1050-74.

06 : Parkerising followed by oiling

washer 10: oxy-anodizing followed by chromate passivation.

Chemical Composition: as per GOST 1050-74

C	Si	Mn.	Cr.	S	P	Cu	Ni
			MAXIMUM				
0.62-0.70	0.17-0.37	0.70-1.00	0.25	0.040	0.035	0.25	0.25

(i) General Properties: as per GOST 6402-70

1. Theoritical weight of 1000 washers in kg. ≈ = 2.914
2. Estimated resilience of washers from steel of grade 65 G in kg ≈ } = 87.0

(ii) Mechanical Properties: for 65Г, as per GOST 1050-74

1. Yield point kgf/mm² (min) = 44
2. ultimate tensile strength kgf/mm² (min) = 75
3. Elongation % (min) = 9
4. Hardness BHN (max) = 229

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 1000 PIECES 2.914 Kg

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED. MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS

DRN	Shankar
CHD	for Bhumra
TCD	Pandey
APPD	
DATE	20-4-89
SCALE:-	2:1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS:2102-69	
ALL THREADS TO CONFORM TO	

MATERIAL:- 65Г. 06 GOST 6402-70

USED ON CB3338-00-16 CB20-09-01-6

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE WASHER 10 T

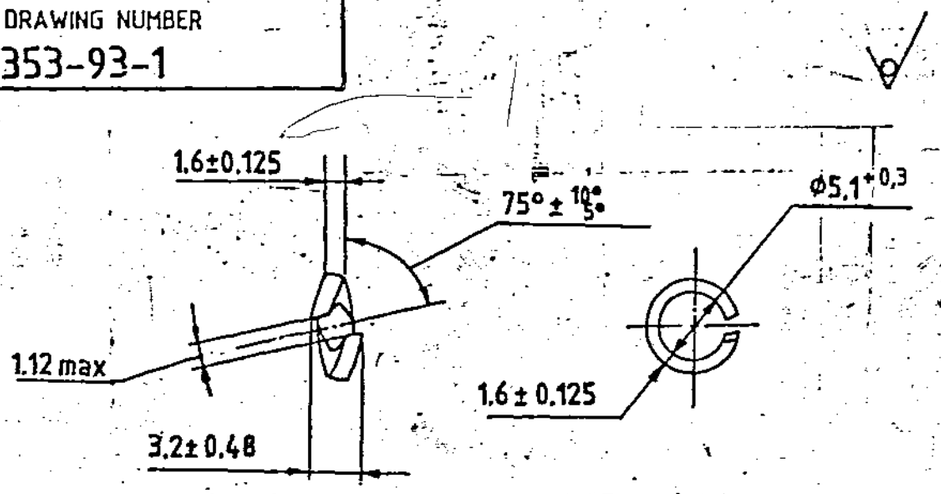
D S CAT NUMBER

DRAWING NUMBER 353-26

SIZE A3

KVD.No.78696

DRAWING NUMBER
353-93-1



1. IN TROPICAL MANUFACTURE, COATING Cd 9 Cr AS PER ЦЧЛ - 104 WITH REMOVAL OF HYDROGEN EMBRITTLEMENT.

2. WASHER 5Т65Г 09 GOST 6402-70 MAY BE USED, IN VISUAL AND TROPHICAL MANUFACTURE.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

			EST. WT. 1000 Pcs 0,424 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS ⌗ (LETTERS)
			ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
A	16.8.10	4th Alt.Comm.Meeting Minutes Point No.12 Dt: 26-10-09	MATERIAL:- ST 65 Г 06 GOST 6402-70	USED ON СБ 353-15-4 Cb 353-15-4
ISSUE	DATE	NATURE OF AMENDMENTS		
DRN		SCALE:- 2 : 1 DIMENSIONS IN mm	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.	
CHD				
TCD		TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS 2102 -69	TITLE WASHER	
APPD		ALL THREADS CONFORM TO	D S CAT NUMBER	DRAWING NUMBER 353-93-1
DATE	28.5.94			

SIZE A4

EXPLANATORY NOTE:

MATERIAL QUOTED: WASHER 5Т, 65Г, 06 GOST 6402-70.

CORRESPONDS DESIGN AND DIMENSIONS OF SPRING (LOCK) WASHERS.

06 = CONVENTIONAL SYMBOL OF FINISH. (PARKERISING FOLLOWED BY OILING).

5 = NOMINAL THREAD DIA OF BOLT OR SCREW

Т = HEAVY ; 65Г (65G) = GRADE OF STEEL AS PER GOST 1050-74.

CHEMICAL COMPOSITION: AS PER GOST 1050-74.

CONTENT OF ELEMENTS %							
C	Si	Mn	Cr	S	P	Cu	Ni
			MAXIMUM				
0·62 – 0·70	0·17 – 0·37	0·90 – 1·20	0·25	0·040	0·035	0·25	0·25

WEIGHT OF STEEL WASHERS AND THEIR RESILIENCE PROPERTIES AS PER GOST 6402-70.

THEORITICAL WEIGHT OF 1000 STEEL WASHERS IN kg = 0·424.

ESTIMATED RESILIENCE OF WASHERS FROM STEEL GRADE 65G = 28·7. IN kg

MECHANICAL PROPERTIES: AS PER GRADE 65G GOST 1050-74.

YIELD POINT kgf/mm² (MIN) = 44

ULTIMATE TENSILE STRENGTH (MIN) = 75 kgf/mm²

ELONGATION % (MIN) = 9

REFERENCE NOTE: 09 = ZINC PLATING (CONVENTIONAL SYMBOL OF FINISH)

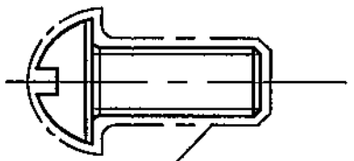
(A) EQUIVALENT MATERIAL
75 C6 TO IS: 2507/EN 42 J BS: 970

DRAWING INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 7

F-4
226
253

4	3	2	1

DRAWING NUMBER
356-22-2



Coating : Zinc-*6 microns, chromium-1micron* as per ИЛ-749-88 by removing hydrogen embrittlement.

1. In tropical construction, plating cadmium-9microns, chromium-1 micron as per *ИЛ-569-84 with removal of hydrogen embrittlement.*

2. *Blank should match with requirement Gost 1759.0-87 for class of accuracy B.*

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

ISSUE	DATE	NATURE OF AMENDMENTS

EST. WT.(Kg) 0.003

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

MATERIAL :- *Blank*
Screw M5-6gx12.58
GOST 17473-80

USED ON :-
СБ 322-14-9
СБ 322-15-9
СБ 323-00-10
СБ 3320-00-43

DRN

CHD

APPD

DATE 26/1/07

SCALE :- 2 : 1

DIMENSIONS IN mm

TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS : 2102 - 69

ALL THREADS TO CONFORM TO

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)
AVADI

TITLE :-
SCREW M5x12

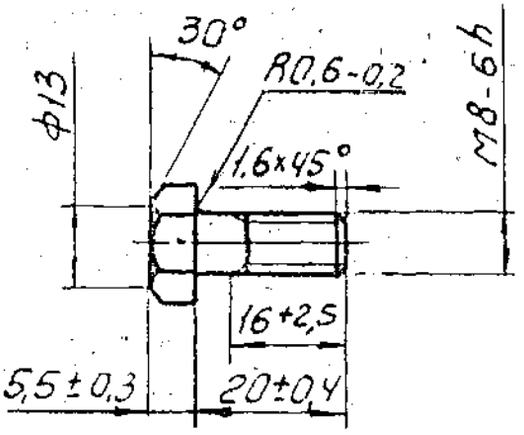
D S CAT NUMBER

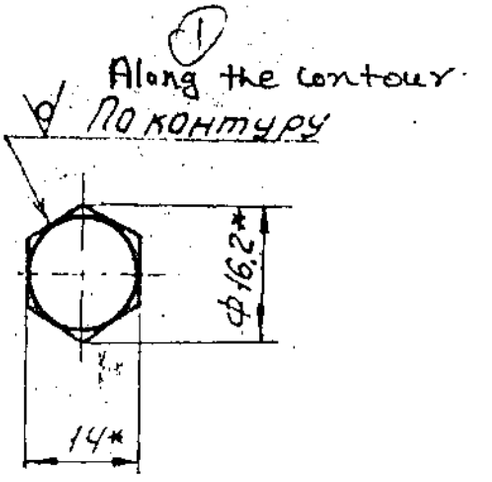
DRAWING NUMBER
356-22-2

SIZE A4

DRAWING NUMBER
356 138

Rz40 ▽ (√)





1. Inspection group IV – TT – 11
2. HRC ⩾ 35 – 39
3. The thread may be made by rolling with the diameter of unthreaded portion within the pitch diameter of thread.
4. The rest of the technical requirements – as per Standard 82052-00.
5. Coating: Cu 6 – as per ЦБЛ-124
6* Dimensions for reference.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

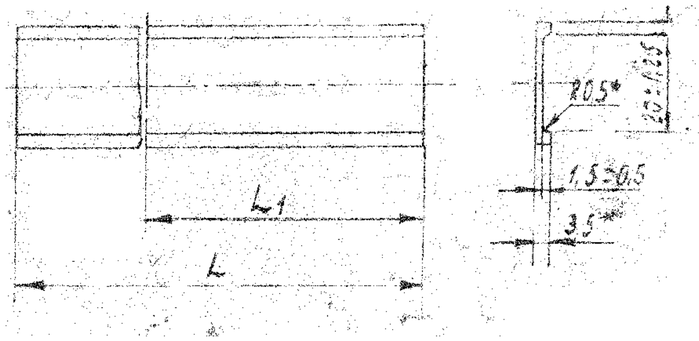
As per the item list SB 3342-00-8 , the drawing 356-138 can be used in place of 356-138-1

A-11

			EST. WT 0.014 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
				ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE
A	P.S.C.O	TITLE WAS M8x25, AUTHY. DT LETTER 81152/C IHV/DB IV 5/1/87	MATERIAL: HEXAGON BAR 14-5 GOST 8560-78 38xA GOST 1051-73	USED ON: СБ 3342 00 8 СБ
ISSUE	AMDT APPD	NATURE OF AMENDMENTS		
DRN		SCALE: 1 : 1	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
CHD		DIMENSIONS IN mm		
TCD	Narain pulir	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	TITLE: BOLT M8 x 20 (A)	
APPD		ALL THREADS TO CONFORM TO	O S CAT NUMBER	DRAWING NUMBER 356 138
DATE	30/9/86			

As per the item list SB 3342-00-8 , the drawing 356-138 can be used in place of 356-138-1

DRAWING NUMBER
420-149-1 TO 5



KVD-No	PART No. DSC3-Cover	L_1 ± mm	MASS Kg	USED ON
78558	420-149-1	37±2	0.0026	СБ 3335 00 24 30
78234	420-149-2	42±2	0.0029	СБ 3335 00 [illegible] СБ3342-00-8 СБ
78235	420-149-3	60±2	0.0042	
②	~~420-149-4~~	~~104±2~~	~~0.0073~~	~~—~~
78236	420-149-5	135±2	0.01	СБ 3342-00-8 СБ

EXPLANATORY NOTE:

6. REFERENCE MATERIAL QUOTED :

   (a) VULCANISED OIL AND PETROL RESISTANT RUBBER CODE OF CLASSIFIER

   25 - 1231, RUBBER GRADE NO- 68-1 TO TY BRS-216-75.

   a) MECHANICAL PARAMETERS :

   i) RUPTURE STRENGTH Kgf/cm² - - - - - - - - - - - - - 90 Min.

   ii) ELONGATION OF RUPTURE % - - - - - - - - - - - - - 250 Min.

   iii) RESIDUAL ELONGATION AFTER RUPTURE % - - - - - - - 12 Max.

   iv) HARDNESS по ПР ТО ТИ Р DEVICE ARBITORY - - - - - - 55 - 70

7. LIKELY EQUIVALENT GRADE / SPECIFICATION FOR NITRILE CHLOROPRENE BASE TO BA 60 BS 2751-82 AND C 60 BS 2752-82.

1. *DIMENSIONS SHOULD BE ENSURED WITH TOOL.
2. LENGTH OF STRIP L, BEING SUPPLIED SHOULD NOT BE LESS THAN 1000 mm.
3. TO BE MANUFACTURED AS PER -T III ц.100 GOST 15152-69
4. СБ 420-149-1 SHOULD BE MARKED ON LABEL OF GASKETS BEING DELIVERED.
5. THE REST OF THE REQUIREMENTS AS PER SPECIFICATIONS 005216-75.

PILOT SAMPLE SHOULD BE APPROVED BY A M S P BEFORE BULK PRODUCTION.

EST. MASS	TO BE STAMPED OR MARKED WHERE INDICATED THUS #
SEE ABOVE	(LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS

DRN
CHD
TCD
APPD
DATE
SCALE - 1 : 1
DIMENSIONS IN mm.
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED.
ALL THREADS CONFORM TO

MATERIALS - RUBBER HO-68-1 SPECIFICATIONS 005216-75

USED ON - SEE ABOVE

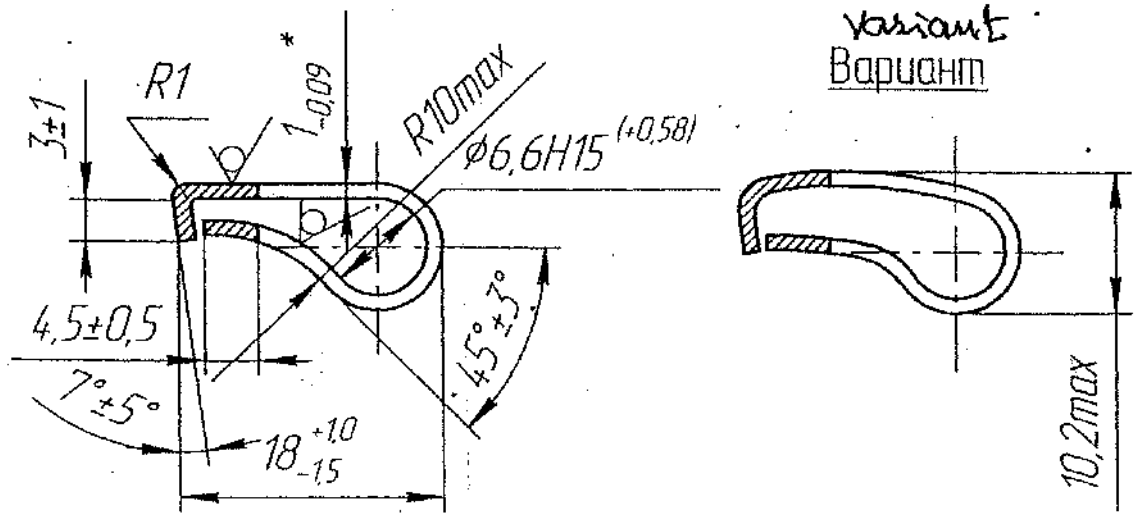
CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI

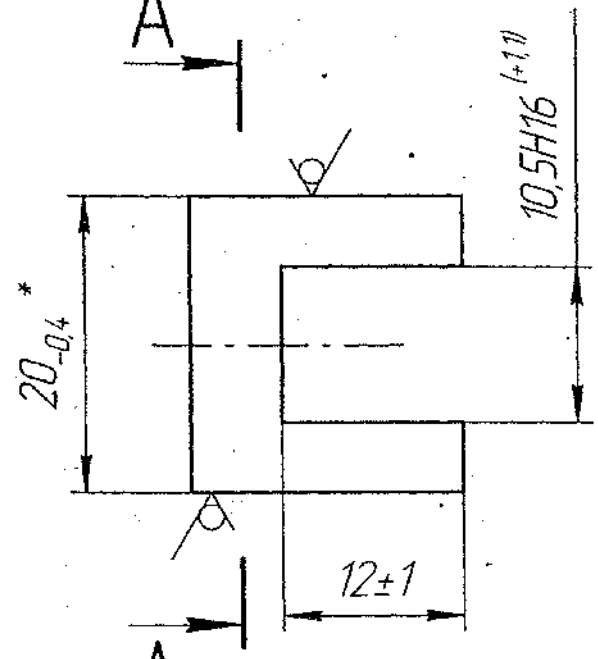
TITLE - GASKET

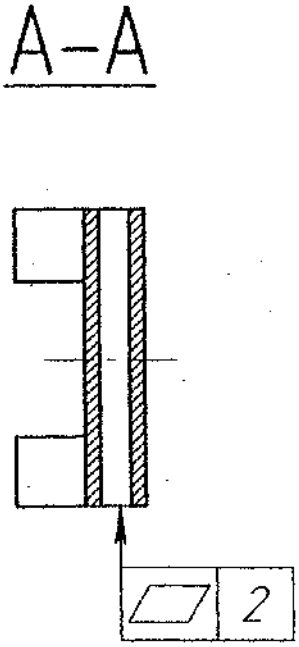
D S CAT NUMBER

DRAWING NUMBER 420-149-1 TO 5

700-41-3442







TRIPLICATE T-905.

62/76

1. Remarks: Steel grade 08пс, 10пс Gost 1058-88 is Allowed
1. Допускается применение сталей марок 08пс, 10пс ГОСТ 1050-88.
2. Трещины и вмятины не допускаются. Designation Coating
3. *Размеры для справок.
2. Cracks and dents are not Allowed
3. * Dimensions for reference

Обозначение (A)	(B) Покрытие
700-41-3442	Zinc Цинкование
-01	Ц9.хр.т.

Изм.	Лист	№ докум.	Подп.	Дата
2	-	95-791		
Разраб.				
Пров.				
Т.контр.				
Н.контр.				
Утв.				

700-41-3442 88/8

FRAME

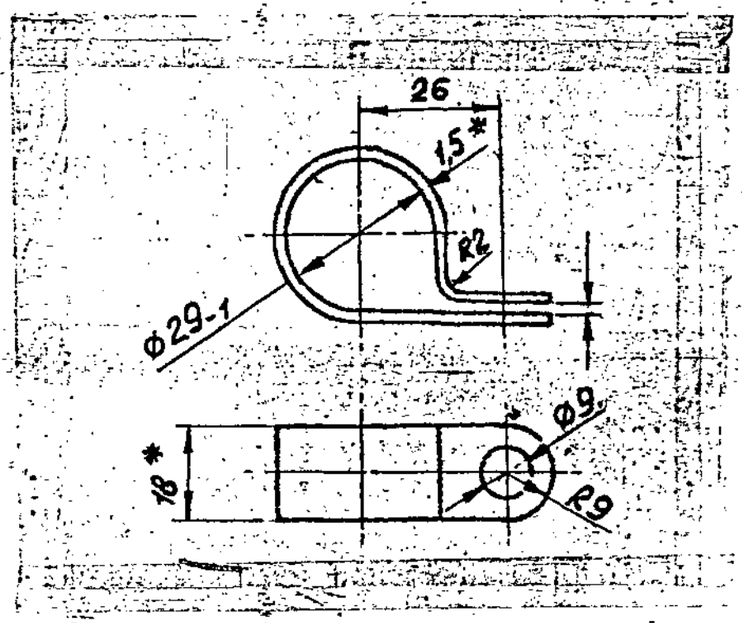
Рамка

Лит.	Масса	Масштаб
A	0,004	2:1
Лист	Листов 1	

BAND GOST
Лента 10 М-3-1 ×20 ГОСТ 503-81

F 6/58

DRAWING NUMBER
3320-140



1. REQUIREMENTS PLACED UPON STAMPING ARE AS PER STANDARD 82050-16.
2. ALTERNATE MATERIAL IS 08kp GOST 1050-74.
3. TOTAL LENGTH IS APPROXIMATELY =138.
4. *DIMENSIONS ARE GIVEN FOR REFERENCE.
5. COATING: ZINC-PLATED, 15 MICRONS THICK, OILED, WITH REMOVAL OF HYDROGEN EMBRITTLEMENT.
6. PERMISSIBLE COATING: VARNISH ГФ-95, GOST 8018-70.

EXPLANATORY NOTE:-

MATERIAL QUOTED:

STRIP 08ПС-М-2-1.5×18 GOST 503-71.

08ПС= COLD ROLLED LOW CARBON STEEL STRIP

M = CONDITION OF MATERIAL- SOFT

2 = GROUP OF SURFACE QUALITY (ROUGHNESS PARAMETERS Ra ≤ 1.25 MICRON)

1.5 = THICKNESS. 18 = WIDTH OF STRIP.

CHEMICAL COMPOSITION (AS PER GOST 1050-74)

CARBON = 0.05 – 0.11 ; SILICON = 0.05-0.17 ;

MANGANESE = 0.35-0.65

CHROMIUM 0.1

SULPHUR 0.040

PHOSPHORUS 0.035 MAXIMUM

COPPER 0.25

NICKEL 0.25

MECHANICAL PROPERTIES :-

ULTIMATE TENSILE STRENGTH Kgf/mm² = 32-45

RELATIVE ELONGATION % = 17 (MIN)

Ⓐ EQUIVALENT MATERIAL Gr.DD IS: 513-1994.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.0235 Kg.

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
A	18.03.10	4th Alt.Comm.Mt.Minutes Pt.No.1 Dt.26.10.09

DRN
CHD
TCD
APPD
DATE 19-8-87
SCALE:- 1:1
DIMENSIONS IN mm
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS:2102-69
ALL THREADS TO CONFORM TO —

MATERIAL:- STRIP 08ПС-М-2-1-5×18 GOST 503-71.

USED ON CB20-20-00-10 CB 3342-00-6

CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES) AVADI

TITLE
SUSPENSION CLAMP

D S CAT NUMBER

DRAWING NUMBER 3320-140

KVD NO. 63367

EXPLANATORY NOTE ADDED ON 16-4-91.

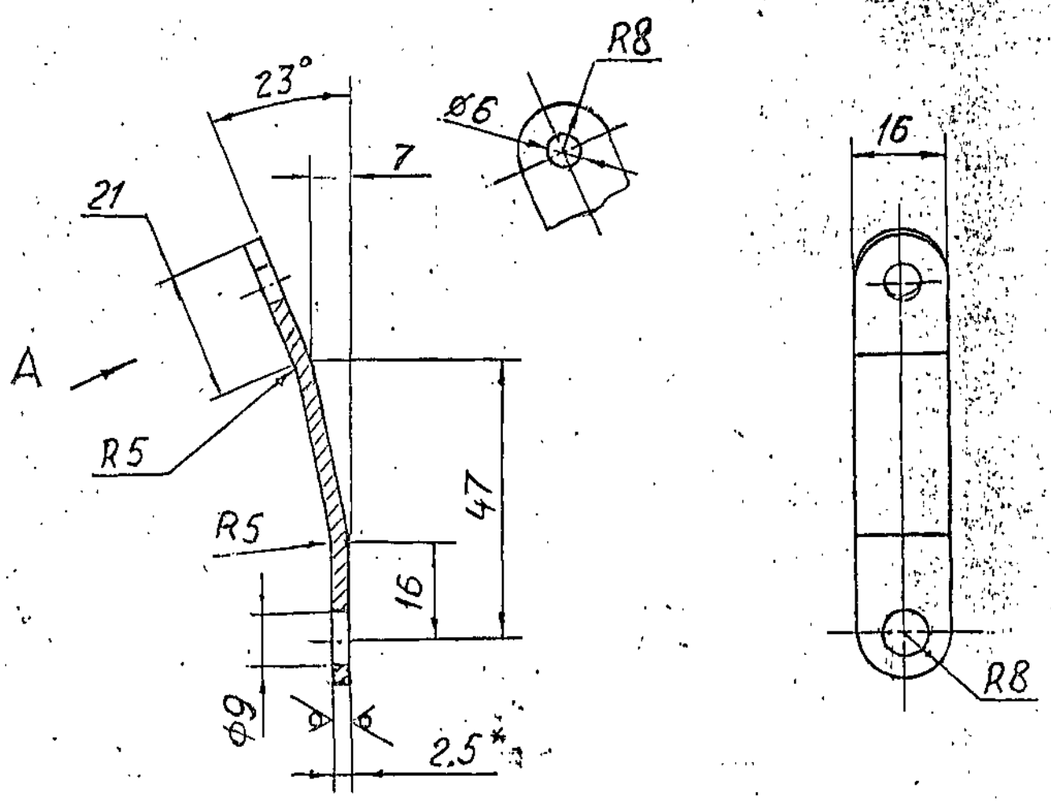
SIZE A3

DRAWING NUMBER
3320 - 386

ECKД

Rz 320 ▽ (▽)

VIEW-A



1. LENGTH OF STRAIGHTENED COMPONENT L ≈ 77 mm.
2. TOLERACE UNLESS OTHERWISE STATED ± 0,5 mm.
3. *DIMENSION FOR REFERENCE.

Ⓐ EQUIVALENT MATERIAL
Gr. D IS:513-1994.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST WT	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
0,022 Kg	

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
A	1-7-10	4th ALT. COMM. Mtg. MINUTES POINT No.2 DT. 26-10-09

DRN	
CHD	
TCD	
APPD	
DATE	31-08-87
SCALE :-	1 : 1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS: 2102-69	
ALL THREADS TO CONFORM TO	

MATERIAL :-
SHEET A 2,5 GOST 19904-74
IV 10 GOST 16523-70.

USED ON :-
Cb 3320-385

CONTROLLERATE OF INSPECTION (HEAVY VEHICLES)
AVADI

TITLE
PLATE

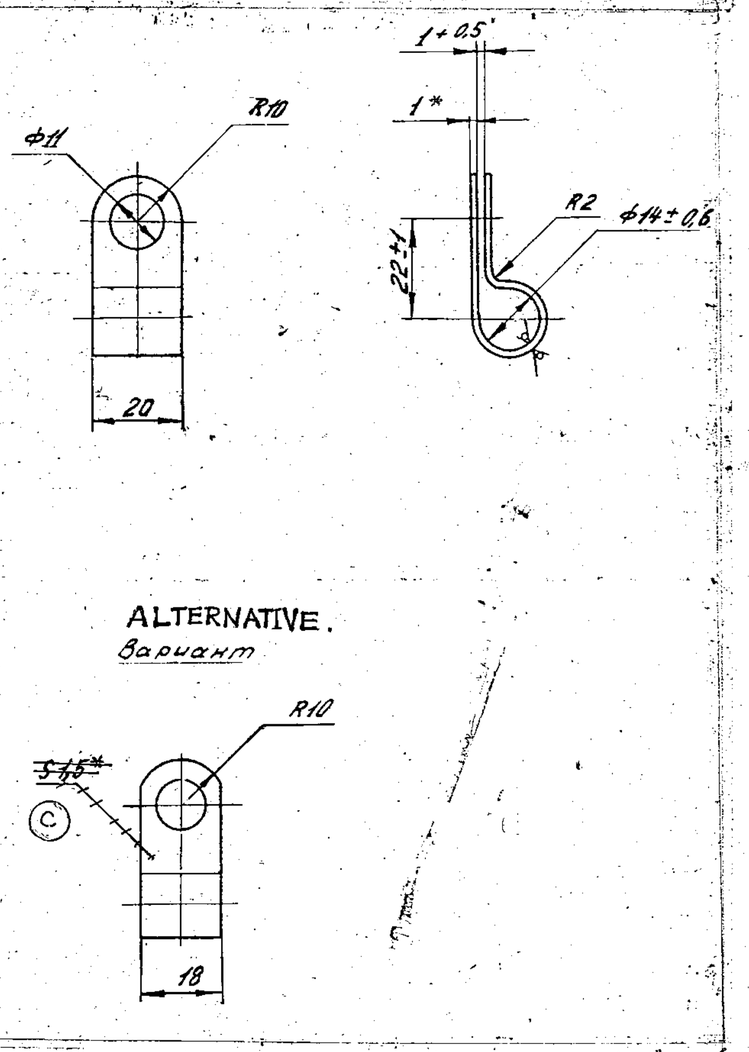
D S CAT NUMBER

DRAWING NUMBER
3320 - 386

A-7
81

SIZE A3

DRAWING NUMBER
3335 77 3



EXPLANATORY NOTE:

6. **REFERENCE MATERIAL QUOTED:**

COLD ROLLED CARBON STEEL STRIP MATERIAL CONDITION SOFT 'M', SURFACE QUALITY GROUP '2' WITH TRIMMED EDGES' NORMAL MANUFACTURING ACCURACY, 1.0(-0.09)mm THICK TO GOST 503-81 AND MANUFACTURED IN ACCORDANCE WITH QUALITY CARBON STRUCTURAL SEMI KILLED STEEL STRIP GRADE 08nc TO GOST 1050-74.

a) CHEMICAL COMPOSITION AS PER GOST 1050-74:

GRADE OF STEEL	CONTENT OF ELEMENTS %					
	C	Si	Mn	Cr	S	P
				MAXIMUM		
08nc	0.05 - 0.11	0.05 - 0.17	0.35 -0.65	0.10	0.040	0.035

RESIDUAL CONTENT OF COPPER AND NICKEL SHOULD NOT EXCEED 0.25% EACH.

b) MECHANICAL PROPERTIES AS PER GOST 503-81:

CONDITION OF MATERIAL	GRADE OF STEEL	ULTIMATE TENSILE STRENGTH Kgf/mm²	ELONGATION % min
M	08nc	32 - 45	17

(C) 1. MAY BE ~~MANUFACTURED FROM BAND 08nc-M-2- 1,5. GOST 503-71, AS PER ALTERNATIVE~~

2. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS ±0.5mm.

3. LENGTH OF STRAIGHTENED CLAMP L = 94mm.

4. COATING: Cd 9, CHROMATIZING AS ER INSTRUCTIONS ЦУЛ-104 WITH ELIMINATION OF HYDROZEN EMBRITTLEMENT.

5. '* DIMENSIONS FOR REFERENCE.

(B) 6. IN TROPICAL DESIGN COATING Cd.9, CHROMATIZING AS PER ЦЛ-569-84 REMOVING HYDROGEN EMBRITTLEMENT.

(D) EQUIVALENT MATERIAL
GRDD 15:513-1994

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. MASS	TO BE STAMPED OR MARKED WHERE INDICATED THUS #
0.012 Kg	(LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
D	17-3-10	4th Alt.Comm.Mtl.Minutes Pt.No.1 Dt.26.10.09
C	23-4-93	Authy No BK 88-92
B	5.4.90	AUTHY. No. BK 86-198.
A	15.10.87	AUTHY. NOTN. No. BK 83-126.

DRN
CHD
TCD
APPD
DATE 07.10
SCALE - 1 : 1
DIMENSIONS IN mm.
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED.
ALL THREADS CONFORM TO

MATERIAL:- STRIP 08nc-M-2-1 GOST 503-71 81 (A)

USED ON:- ~~СБ3342-00-00~~ СБ 3335 00 ~~2430~~ СБ3342-

CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI

TITLE:- CLAMP

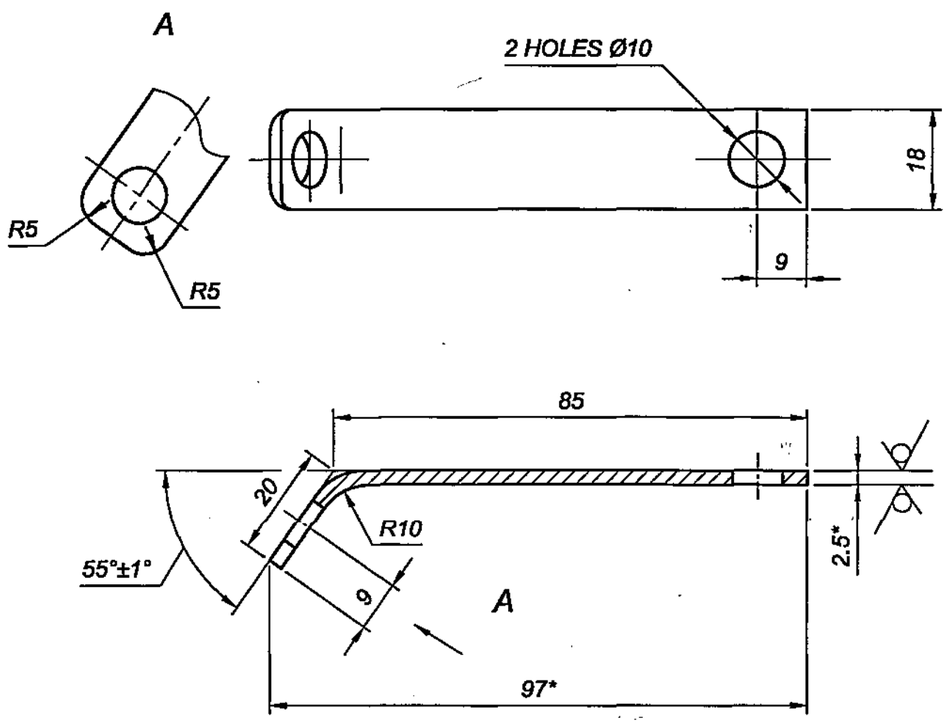
D S CAT NUMBER

DRAWING NUMBER 3335 77 3

DRAWING NUMBER
3342-27-2

SHEET No. 1 OF 1

80



1. Allowed to make Roll $\frac{\text{AT-2.5 GOST 19904-90}}{\text{5-II-CB-08пс GOST 9045-93}}$
2. Straightened length L ≈ 105mm.
3. Coating to be carried out with thickness of Zinc-6microns, chromium-1micron as per instructions ИП-749-88.
4. Unspecified limit deviations of dimensions are ±0.5mm.
5. *Dimension is given for reference.
6. In tropical use, coating of cadium - 9microns, chromium - 1micron, Titanium - 1micron is allowed as per instruction ИП-569-84.

(A) EQUIVALENT MATERIAL
Gr. D IS:513-1994

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (kg) **0.023**

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

ISSUE	DATE	NATURE OF AMENDMENTS
A	17-3-10	4TH Alt.Comm.Mt.Minutes Pt.No.1 Dt.26.10.09

DRN
CHD
APPD
DATE 09.5.07
SCALE:- 1:1
DIMENSIONS IN mm
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69
ALL THREADS TO CONFORM TO

MATERIAL :- SHEET
AT-2.5 GOST 19904-90
5-II-CB-08пс GOST 9045-93

USED ON :-
CB 3342-00-21

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE :-
STRIP

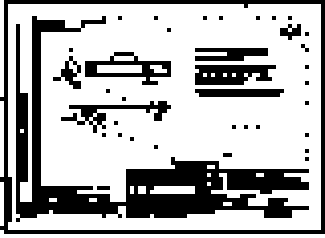
D S CAT NUMBER

DRAWING NUMBER
3342-27-2

F-6
30
106

SIZE A3

CRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL



DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

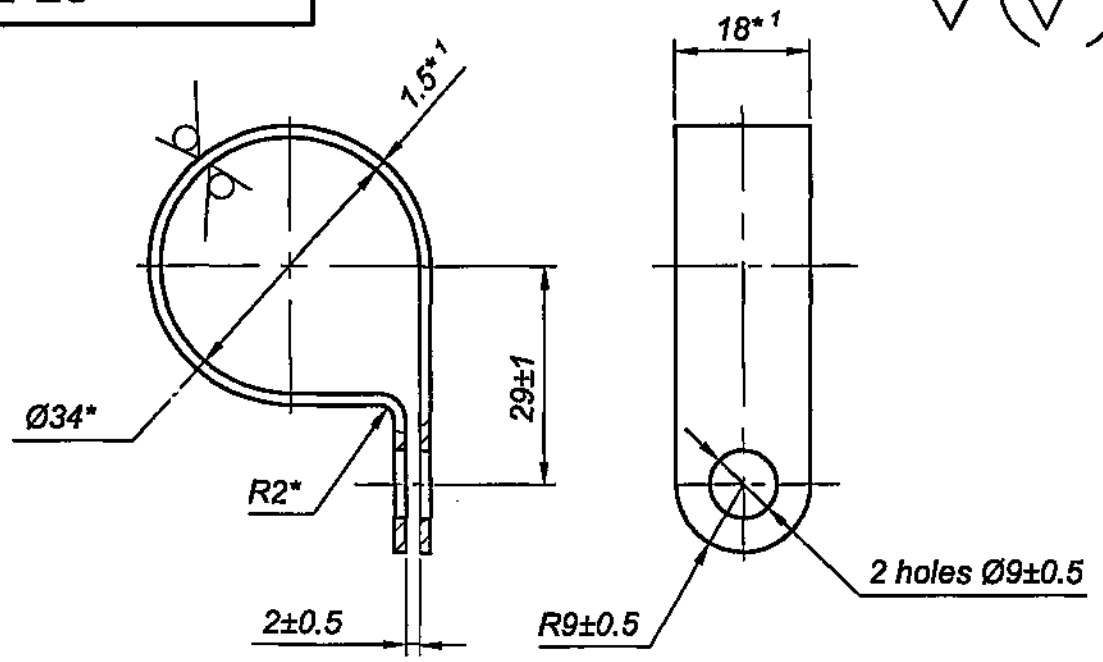
F-6 31/106

4	3	2	1

DRAWING NUMBER **3342-28**

SHEET No. 1 OF 1

80



1. Straightened length L =157mm.
2. Alternate material is steel 08 КП Gost 1050-88.
3. Coating to be carried out with thickness of Zinc-6microns, Chromium-1micron, tungsten-1micron as per instruction ИП-749-88.
4. Coating for tropical use : Cadium-9microns, chromium-1micron, Titanium-1micron is allowed as per instruction ИП-569-84.
5. *Dimensions are ensured by tool.
6. *1Dimensions are given for reference.

Ⓐ EQUIVALENT MATERIAL Gr.D.D IS:513-1994

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

ISSUE	DATE	NATURE OF AMENDMENTS
A	17.3.10	4th Alt.Comm.Mt.Minutes Pt.No.1 Dt.26.10.09

EST. WT. **0.03**

TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

MATERIAL :- BAND 08пс-М-2-1.5x18 GOST 503-81

USED ON :- Cb 3342-00-21

DRN

CHD

APPD

DATE 09.5.07

SCALE :- 1:1

DIMENSIONS IN mm

TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS : 2102 - 69

ALL THREADS TO CONFORM TO

CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI

TITLE :- **CLIP**

D S CAT NUMBER

DRAWING NUMBER **3342-28**

SIZE A4