RAW MATERIAL STEEL SQUARE 25mm TOL. (+/-0.4mm) TO SPECN. IS: 5517-1993 DESIGN. 42Cr4Mo2 LRS30mm IN HOT ROLLED & ANNEALED CONDITION. TEST PIECE HARDNESS: 39 - 46 HRC (0.6KG PER FORGING) WILL BE ISSUED BY OFT AGAINST BANK GUARANTEE.