

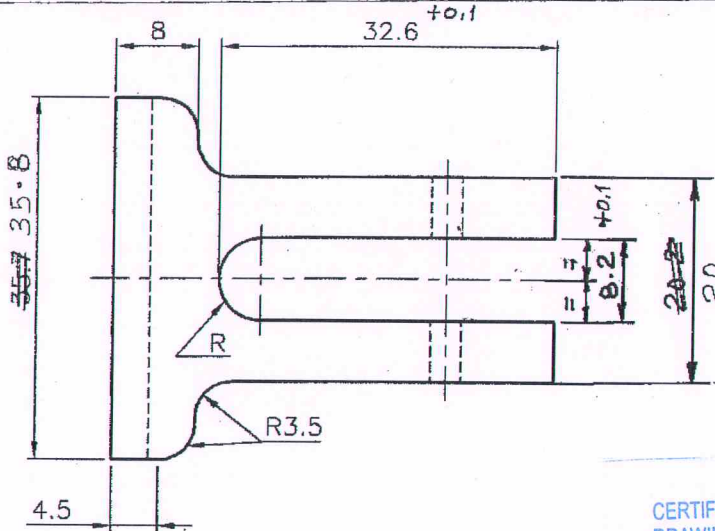
DIMENSIONS ARE IN mm.

SHARP CORNERS SHOULD BE BLUNT TO R 0.2 mm.

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION

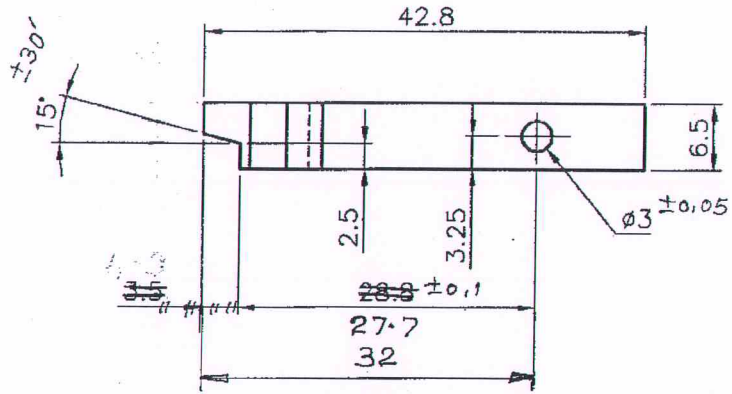
JSS : 0465-01-1988 CLASS-I (ACCELERATED) OIL FINISH.

UN TOLERATED DIMNS. AS PER IS : 2102 (MEDIUM)



UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 18/5/22

DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.



MATERIAL: EN 19, HARDNESS: HB-260-300.

ALT. MATL: BS. 970 PT-1-1983 GR. 709 M 40

FINAL HARDNESS: RC: 32-39

DRG. PROVISIONAL

① by
20/3/07

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: RETAINING BLOCK			SCALE
	TRACED	FOR: TRIGGER BOX WELDED ASSY.			N.T.S
	DRAWN P. Murugesan	OF: 14.5/20 mm AMR			STORE DRG.NO.
	CHECKED	DES. REF. NO.			OPERATION NO.
	OIC/D&DO	DRG. No.: 44P 06104			
	OFFICER/PRODN.	ORDNANCE FACTORY TIRUCHIRAPPALI-16.			SHEETS: 1
	OFFICER/D&DO				SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON. 07/2005			

DA-NO. 006/07
4/10/07

1 2 3 4