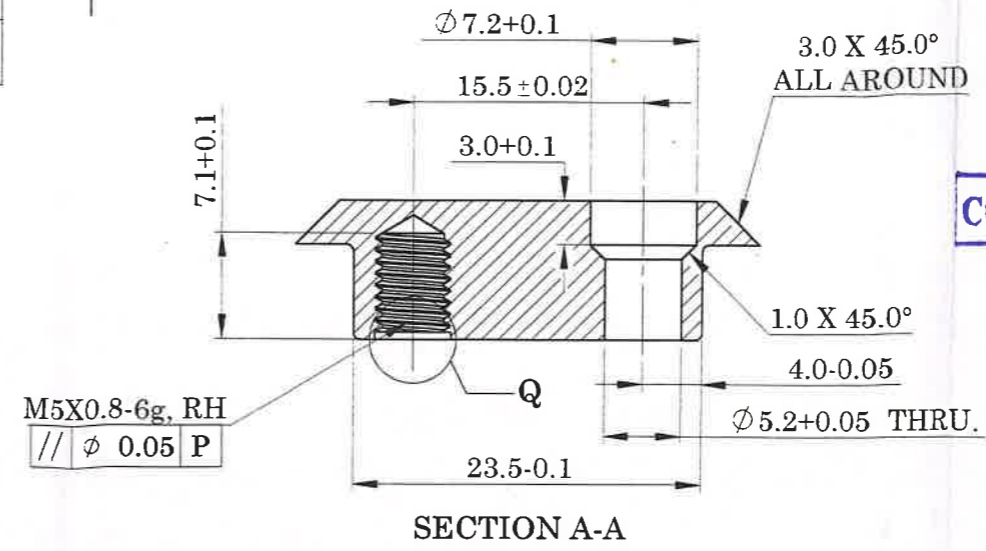
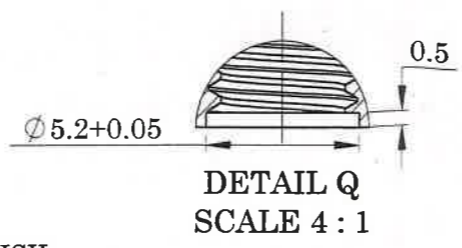
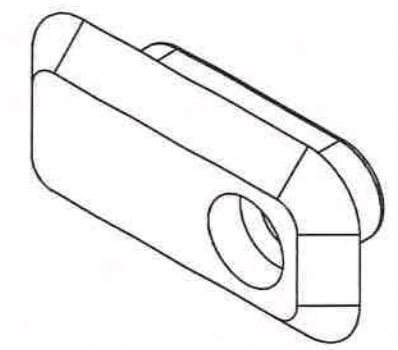
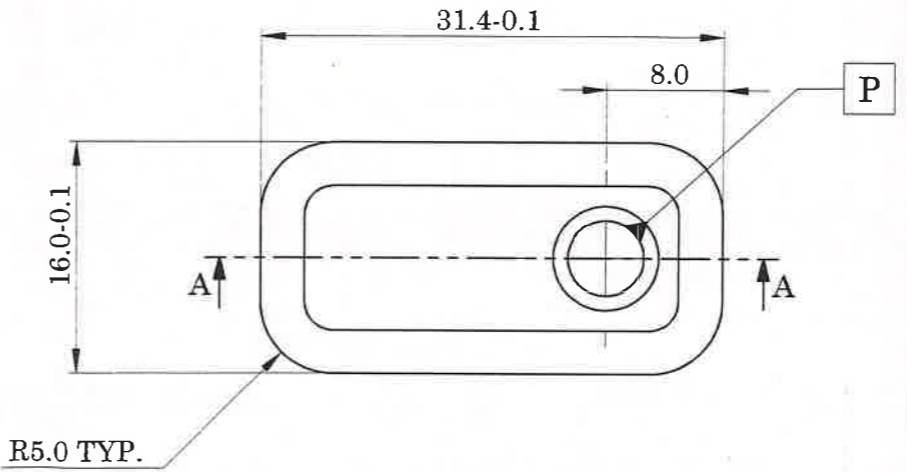
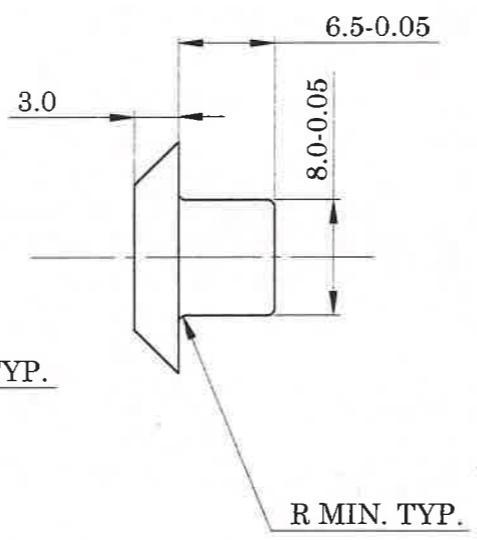
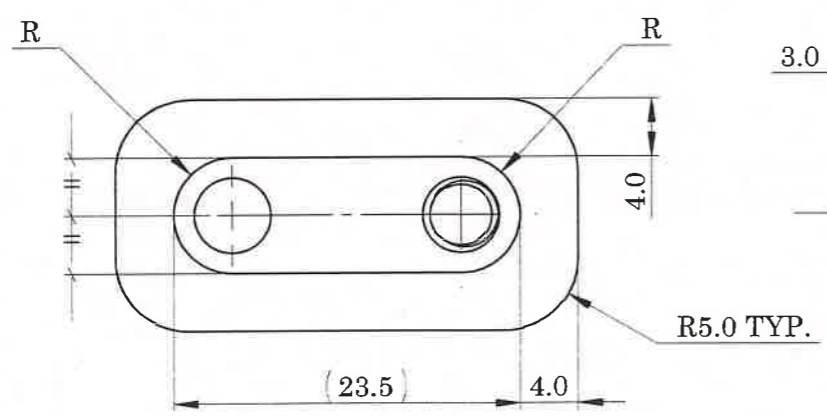


DRG No. 2101210101  
 IC SS S VV V O O LSS  
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS  
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

GENERAL TOL. : FINE / MEDIUM / COARSE  
 CLASS TO IS: 2102



CONTROLLED COPY 01



- NOTE:
- REMOVE ALL SHARP EDGES AND BURRS.
  - ANGULAR TOLERANCE IS 30' OR OTHERWISE STATED.
  - DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
  - IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
  - HARDNESS BEFORE COATING: 300 TO 350 HV.
  - HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
 COATING HARDNESS : 600 ± 100 HV.  
 COATING THICKNESS: 15 μm Min.
  - SURFACE FINISH ∇∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
DRN: AKASH	24/08/2022	<i>Paulam</i>	MATERIAL:			
SIGN:		CHECKED	STEEL TO IS:5517-1993,Gd.40Ni6Cr4Mo3(EN-24)			
APPD.	24/08/2022	<i>Paulam</i>	PROTECTIVE FINISH:			
DATE:		FOR DIRECTOR	SEE NOTE			
SEALED DATE:						
SHEET SIZE: A3	SCALE: 2:1	EST. MASS: 14.47 gm	TITLE:			
DESIGN AUTHORITY: ARDE PUNE 411021			<b>BARREL ADAPTER LEFT</b>			
DRG No. 2101210101	IC	SS	S	AA	A	C
9 mm C2	PART No.	DS CAT No.	AHSP			