

- (a) NOTE: - 1. PART NO. MANUFACTURE'S INITIAL, MONTH AND YEAR OF MANUFACTURE TO BE PROVIDED/STAMPED/ENGRAVED.
 2. TOLERANCE FOR UN-TOLERANCE DIMENSIONS AS PER SPECN. I.S.: 2102 (MEDIUM) REFERS.
 (b) PROTECTIVE FINISH: - PHOSPHATED AS PER SPECN. ISS: 0465-01-1993 CLASS II PARA 13.1 (g)
 (c) MATERIAL: - BS 5216:1991 CODE M, GRADE: 5.

Toleranser enligt ISO Tolerances acc. to ISO		
Basmått och tolerans Basic size and tolerance	Gränsvärd Limit deviation	
	övre upper	undre lower

~~1 ALT MATL: -~~

~~BS 5216:1975 CODE M Gr 5~~

OR 2 ALT MATL: - IS: 4454 Pt 1: 1981 GRADE 3.

Tryckfjäder, SIS 1774-05

Detaljnummer 12490

$D_m = 12,5 \text{ mm}$ $d = 1,6 \text{ mm}$ $L_{fri} = 115 \text{ mm}$

$F_k = 135 \pm 13,5 \text{ N}$ vid $L = 40 \text{ mm}$

Lev. Stece



Compression spring, SIS 1774-05

Part number 12490

Effective diameter 12,5 mm

Wire diameter 1,6 mm

Free length 115 mm

Full load $135 \pm 13,5 \text{ N}$ at length 40 mm

Supplier: Stece

I.D. No. 855
 Location. 91/01/02

17119-W 6-9-91	2nd ALT MATL ADDED.	18815-W 19/03	* SHOWN THUS	SIGN.
IAF/DGSA-19 NC C@AWP/19/03		23-10-03		
DT.02-9-2003				
AUTHORITY	DC NO.		NOMENCLATURE	

17077-W
11-6-91 ALT MAT ADDED.

16543-W
18-5-87 DRG. SEALED PROV.

A039026431 L=40 var L=75

82-08-25

BWT

Andr. nr Rev. No.	Läge Zone	AO nr och ändringsbeskrivning Revision order No. and description of the revision	Datum Date	Godkänd Approved
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Där ej annat angetts gäller Unless otherwise stated the following applies		Ritad Drawn Anu	Beteckning Designation
Mått före ytbehandling Dimension before surface treatment	Skarpa kantar brutna Sharp edges broken	Kontr. Checked BWT	Tillstånd Condition
Ytjämnhet R_a μm Surface roughness R_a μm	Hålkårsradier Fillet radii	Avd. Dept. KKR	Material
Toleranser för klippning och gaskärning enligt T2-3 Tolerances for clipping and flex-cutting acc. to T2-3	Bearbetningstoleranser enl. T2-2 klass: Machining tolerances acc. to T2-2 class:	Datum Date 820616	Utgångsvara Basic material
Ytbehandlad Surface treated	Svetsoleranser enl. T2-4 klass: Welding tolerances acc. to T2-4 class:	Skala Scale	Föregående ritning Previous drawing
Benämning Fjäder		Vyplacering Proj. method	Vikt Weight kg
Denominering Spring			BOFORS
		Ritning nr Drawing No. 6365839	Sensast ändr. Latest rev. 1