



NOTE:-  
 COMPONENTS TO BE SUPPLIED IN ANNEALED CONDITION  
 (HARDNESS :- 212 TO 255 HB.)  
 CORNER RADIUS UNLESS OTHERWISE SPECIFIED 1.5R  
 TOLERANCE UNLESS OTHERWISE SPECIFIED +1 / - 0.5 mm  
 MISMATCH SHOULD NOT EXCEED 0.5mm FORGING SURFACES SHOULD BE  
 FREE FROM PIT MARKS AND SCALES  
 NO BENDING IS ALLOWED ALONG ANY AXIS OF THE FORGING.  
 CAST NO. / SYMBOL LETTER TO BE STAMPED ON INDIVIDUAL FORGING.  
 FOR PROCUREMENT ACTION

MATERIAL :- STEEL ~~B5-770 R-11933-G4-6553474~~  
 IS : 4432-1988, Designation 13 Ni 13 Cr 3  
 DIMENSIONS ARE IN mm.

SCALE		2 : 1	
<b>RIFLE 5.56mm</b> DRG. No.-ARDE SK-2689 / 54 <b>FORGING FOR TRIGGER</b>			
<b>SMALL ARMS FACTORY</b> <b>KANPUR</b>		DRG. NO. SK-5294 * SHEET 1 OF 1	

SM No. 202017 0076  
 31/07/2017  
 Certified as correct copy  
 of drg. on 25/06/2017

**Jr. Works Manager**  
 मानक प्रबंधक  
**STANDARD CELL**