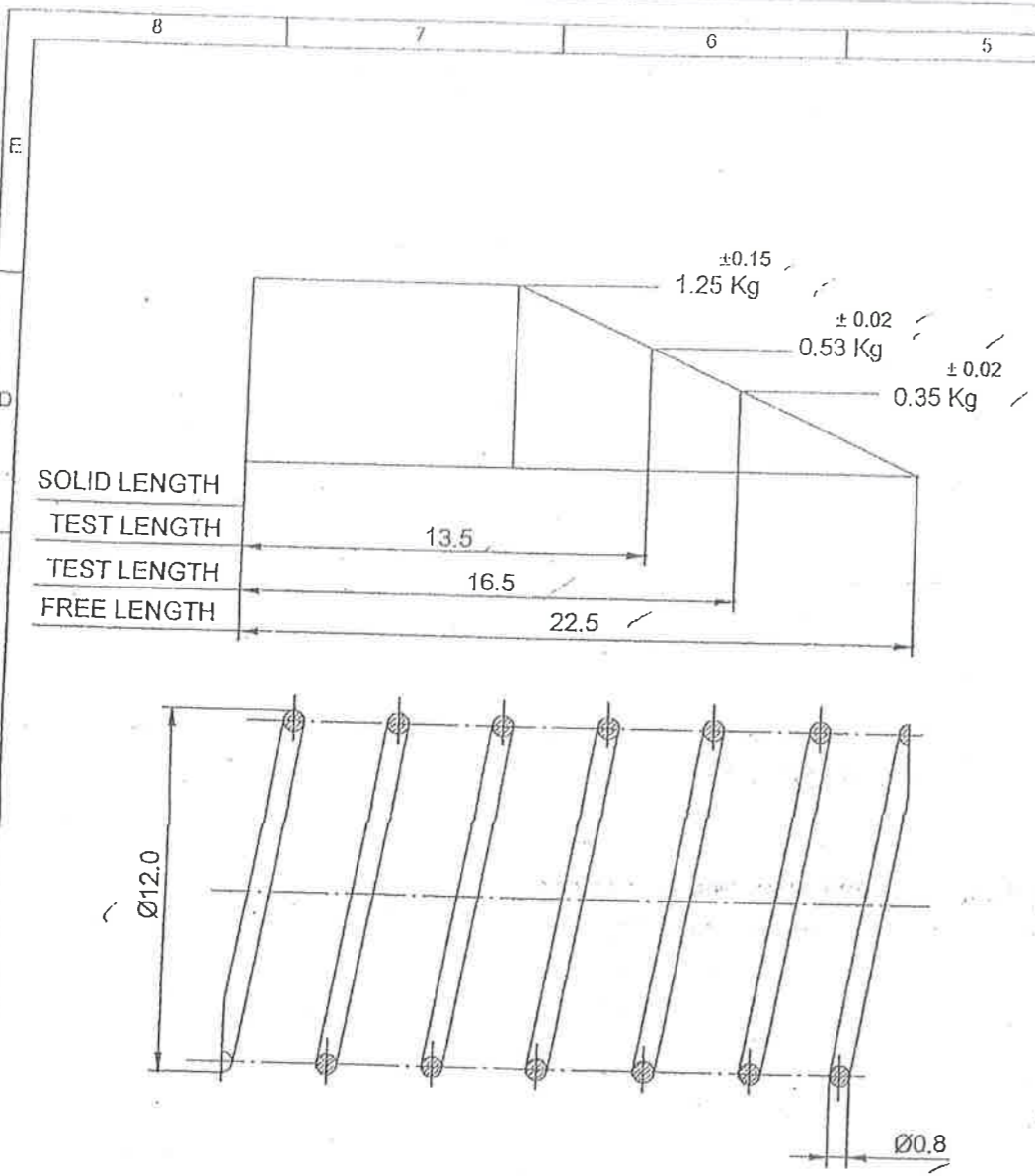


Received vide JOURNAL letter No. A1/4113 dated 01 Jul 16

**REFERENCE**



**NOTES**

1. WOUND \_\_\_\_\_ RH
2. NO. OF COILS \_\_\_\_\_ 7
3. NO. OF EFFECTIVE COILS EQUALLY SPACED \_\_\_\_\_ 5 1/2
4. ONE COIL AT EACH END TO BE CLOSED IN AND GROUND SQUARE TO AXIS OF THE SPRING AND SHARP EDGES REMOVED LEAVING 3/4 COIL AT EACH END NON-EFFECTIVE
5. SPRING TO BE GIVEN LOW TEMPERATURE TREATMENT AND TO BE SCRAGGED (PRE-STRESSING) TO INCREASE THE TORSIONAL ELASTIC PROPERTIES IN ORDER THAT THEY DO NOT SUFFER FROM PERMANENT SET DURING SERVICE USE
6. SPRING TO WORK FREELY IN ITS LOADED AND UNLOADED CONDITION IN A BORE OF DIA AND OVER A ROD OF DIA

PROTECTIVE FINISH:- ELECTROPLATED COATING OF ZINC 0.03mm THICK TO IS:1573

DCA No 5360041450

			SCALE:- 5:1	DIMENSIONS ARE IN mm		TOL	D.S.CAT No	ASSY.DRG. No.: NASK 1068/2
			DGN. -	DRN <i>[Signature]</i>	TCD -	COMP. <i>[Signature]</i>	CHD. <i>[Signature]</i>	ASSY.DRG.LIST No.
22-09-15	MATL SPEC AMENDED		ARD 2484	<i>[Signature]</i>	APPROVED <i>[Signature]</i>	THREADS TO CONFIRM IS:4218		DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ, MoD (NAVY), N.DELHI
08-09-09	DCA No ADDED		ARD 2396	<i>[Signature]</i>	<i>[Signature]</i>	GEN.SPEC: IS:2102		
02-06-09	APPROVED		DGNAI			STORE SPEC. No.		
R.No	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	MATL. SPEC:- IS:4454 (PL-I)-2001.GRADE-S M	STORE REF. No.	
						PROTECTIVE FINISH:- SEE DRG	GAUGE SCHEDULE No.	

**SPRING**

ISSUED BY  
STANDARD CELL  
for EOI  
DATE 9/6/12  
SIGNATURE: *[Signature]*

DRG.No.  
**NASK 1068/2/3**  
(PROVISIONAL)

TRIM ON THIS LINE WHEN SUPPLIED TO TRADE

A-3

USED ON:- ROCKET RGB 60

BASED ON:- CNAI(V) DRG No NAI(V) 8007/2/3 DT 11-02-08