



PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE				SCALE NTS
	TRACED				STORE DRG. NO.
	DRAWN				OPERATION NO.
	CHECKED				SHEETS 01
	O/C/D&DO				SHEET No. 01
	OFFICER/PRODN.				
	OFFICER/D&DO				
	APPROVED ON: 11/2004				
	SIG. & DATE				

UN CONTROLLED COPY

17 JUN 2020

Ordnance Factory Tiruchirappalli-16

DRG. RFL. SK. 7470

FOR: 0.315" SPORTING RIFLE

DES. REF. NO.

ORDNANCE FACTORY TIRUCHIRAPPALLI-16

MATL: STEEL B.S.970 PL.1:1983 GR.826 M-31
 1" CONDITION WITH 150 mm LRS.
 ALT. MATL: BS 970 EN 21R.

NOTE:- FORGING TO BE SUPPLIED AT ANNEALED CONDITION.
 TOLERANCE TO BE AS PER I.S. 3649-1966, UNLESS OTHERWISE SPECIFIED.

SIZE: 44.45 (1 1/2") OR 46.0 SQUARE BAR.

DIMENSIONS ARE IN mm.
 IMPORTANT DIMENSIONS MARKED WITH \oplus
 INFORMATION MARKED WITH \dagger TO BE MARKED ON
 UNTOLERATED DIMS. AS PER IS : 2102 (MED)
 MARK DRAWING NO.

ENTIRELY CORRECT COPY
 APPROVED DRAWINGS

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1