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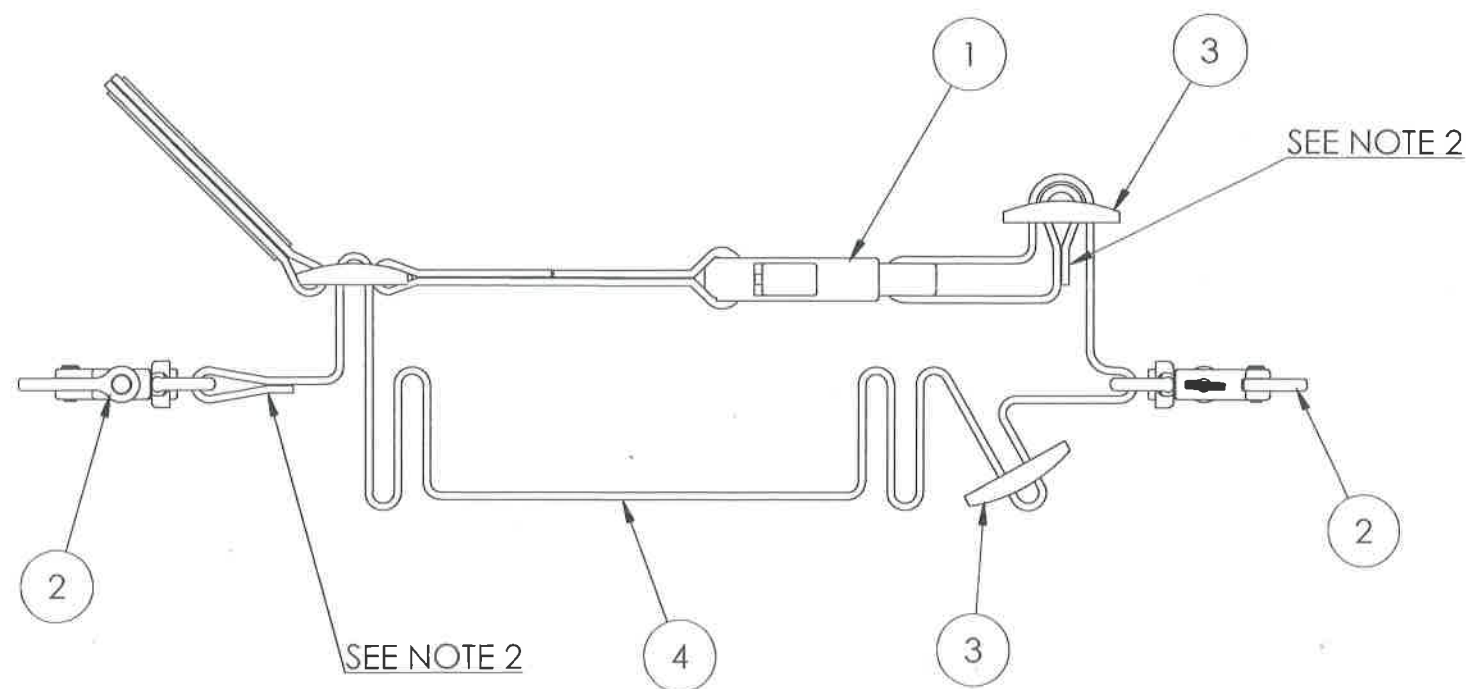
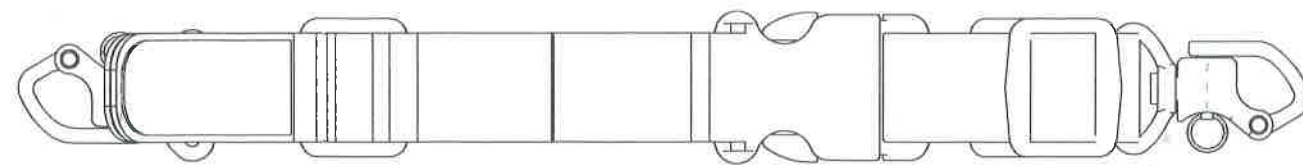
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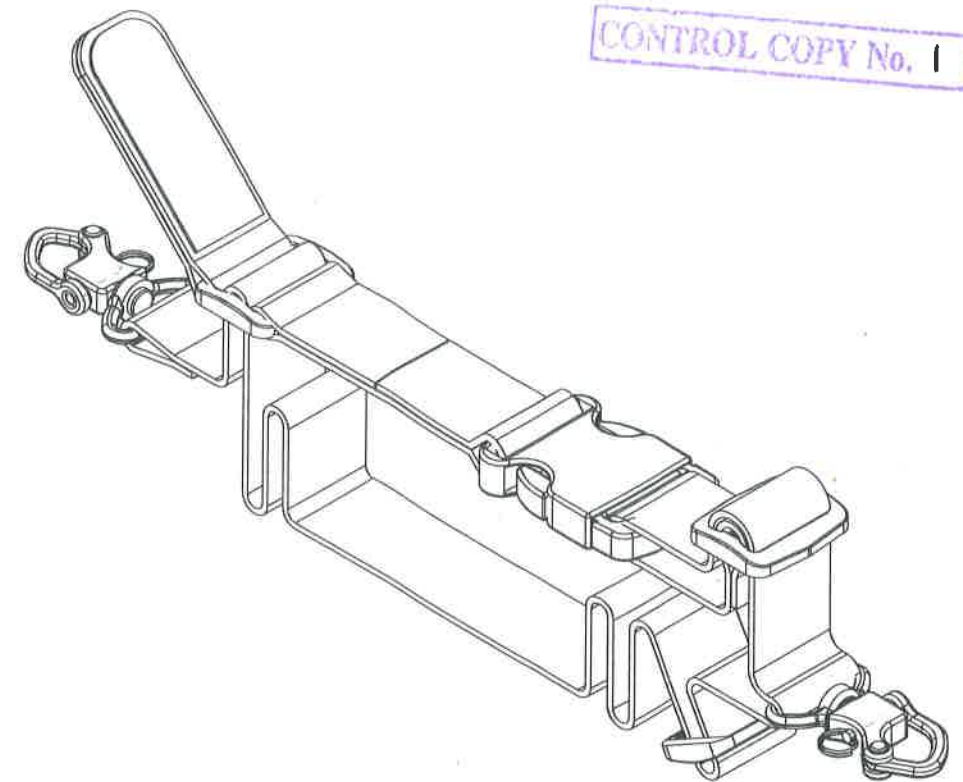
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IC SS S AA A C LSS

GEN.TOL. : ±0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED

ITEM NO.	NOMENCLATURE	DESCRIPTION	QTY.
1	QRB AND STRAP PULLING ASSEMBLY	0204-04-03-00-01-000-00DA	1
2	HOOK SLING ASSEMBLY	0204-04-03-00-02-000-00DA	2
3	SLIDING BUCKLE	0204-04-03-00-00-001-00DA	2
4	STEEL GREY (COLOUR NO. 698 TO IS: 5-2007) NYLON WEBBING/ STRAP, LENGTH 2200.0	IS: 4727-1968-TYPE- 2	1

CONTROL COPY No. 1



NOTE:-

- 1) BOTH THE ENDS OF WEBBING TO BE HEAT SEALED
- 2) TO BE STITCHED IN TWO ROWS WITH STEEL GREY (COLOUR NO. 698 TO IS: 5- 2007) NYLON THREAD TO IS: 4229
- 3) REFER SPECIFICATION ARDE/SPECN/JVPC/2016/01 (PROV) FOR DETAILS OF WEBBING

R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL			SIGN
APPD	DATE	05/10/15	PROTECTIVE FINISH			
SEALED	DATE					
SCALE	1:1	EST MASS	TITLE			
DESIGN	ARDE		3-POINT SLING			
			FOR JVPC 5.56 X 30mm			
DRG NO	0204	04	03	00	00	000000DA
	IC	SS	S	AA	A	C SST
PART NO		DS CAT NO		AHSP		

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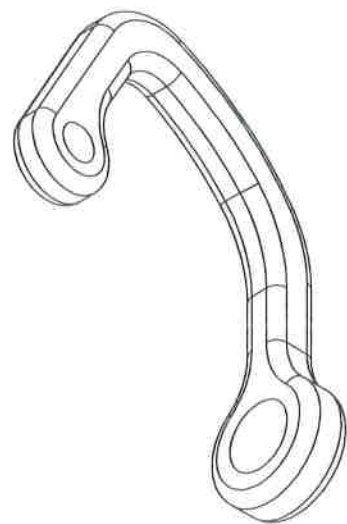
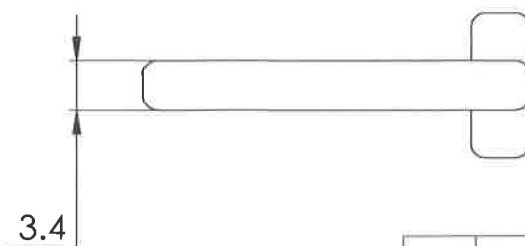
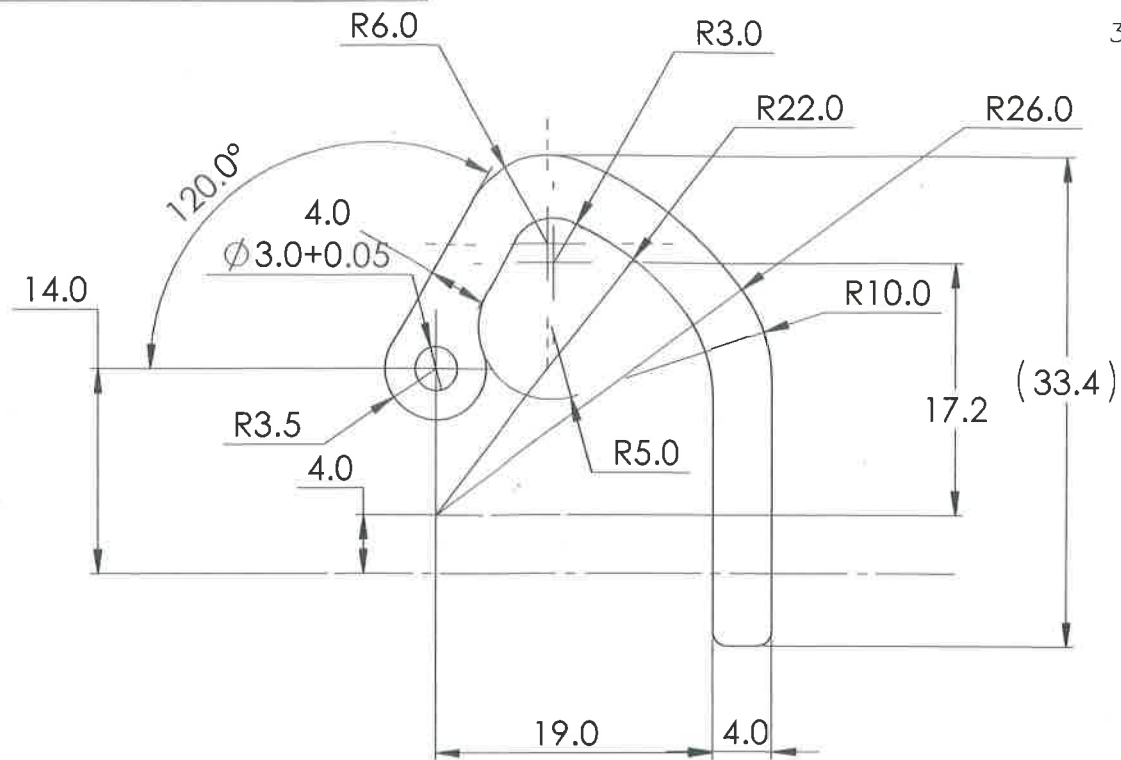
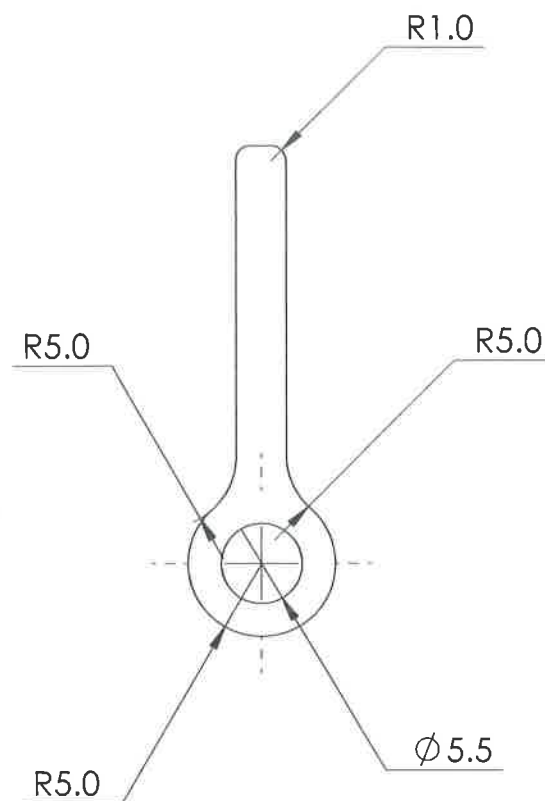
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SS	C	A	AA	S	SS	IC	DRG NO
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GEN.TOL. : ±0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED



NOTES:

CONTROL COPY No.

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) HARDNESS: 300-350HV
- 3) ALT. PROTECTIVE FINISH: Ni-PTFE, 20µm THICKNESS.

R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
DRN	SD	CHD	MATERIAL		SIGN	
APPD	DATE	FOR DIRECTOR	STEEL TO IS: 5517:1993,Gd-40Ni6Cr4Mo3 (EN-24)			
SEALED	DATE		PROTECTIVE FINISH			
SCALE	EST MASS		PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
DESIGN	AUTHORITY		TITLE			
ARDE			HINGE HOUSING HOOK SLING			
DRG NO	0204	04	03	00	02	001
	IC	SS	S	AA	A	C
PART NO		DS CAT NO		AHSP		

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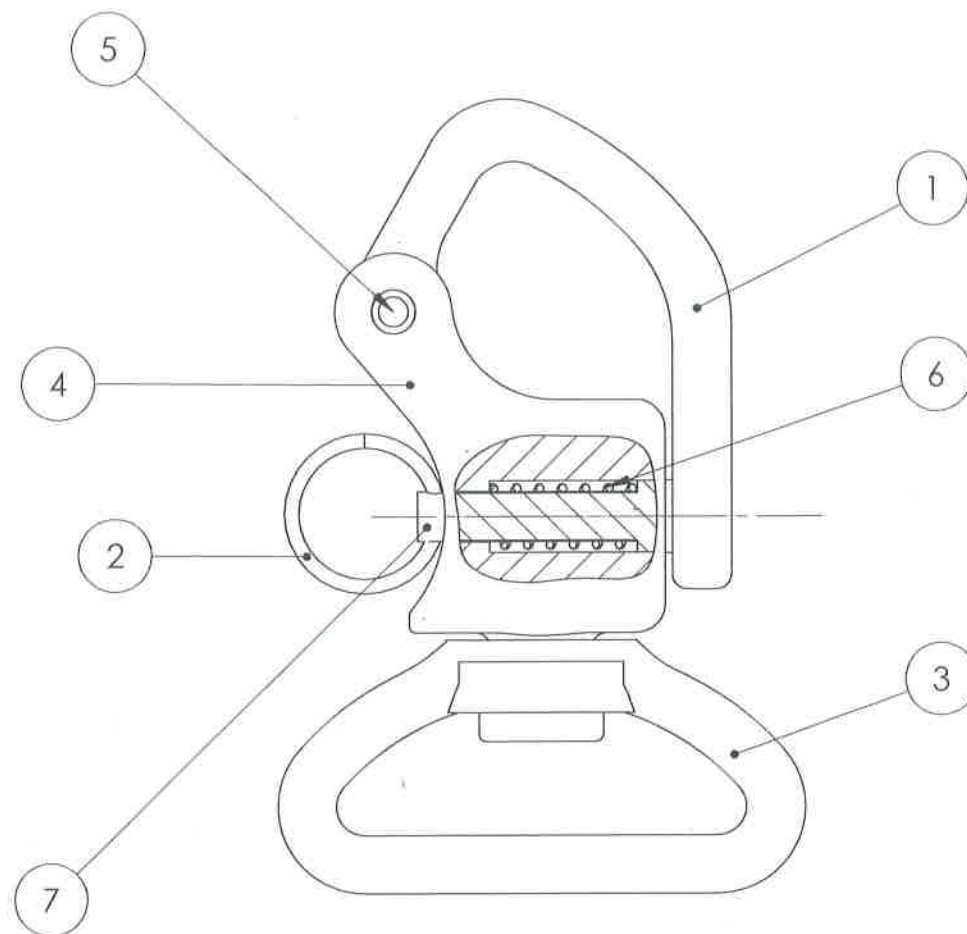
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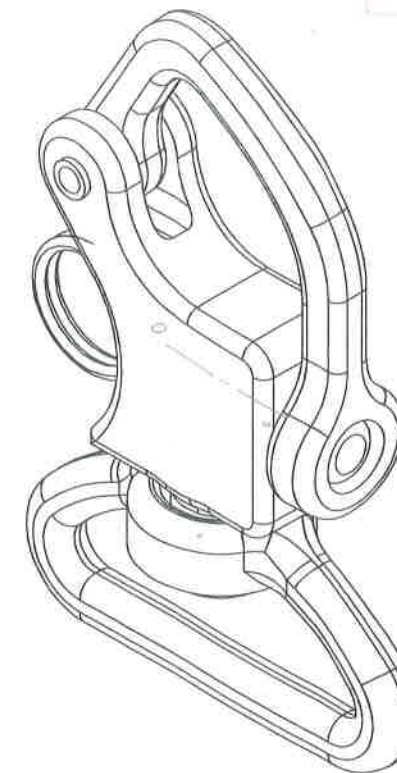
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IC SS S AA C SST

GEN.TOL. : ±0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED

SL NO.	NOMENCLATURE	DRAWING No.	QTY.
1	HINGE HOUSING HOOK SLING	0204-04-03-00-02-001-00DA	1
2	RING LOCKING PLUNGER	0204-04-03-00-02-002-00DA	1
3	HOOK SLING	0204-04-03-00-02-003-00DA	1
4	HOUSING HOOK SLING	0204-04-03-00-02-004-00DA	1
5	PIN HINGE HOOK SLING	0204-04-03-00-02-005-00DA	1
6	SPRING PLUNGER HOOK SLING.	0204-04-03-00-02-006-00DA	1
7	PLUNGER HOOK SLING	0204-04-03-00-02-007-00DA	1

CONTROL COPY No.



R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL			SIGN
APPD	DATE 24/06/2015	FOR DIRECTOR	PROTECTIVE FINISH			
SEALED	DATE	SCALE 2:1	EST MASS	TITLE		
DESIGN	AUTHORITY	ARDE		HOOK SLING ASSEMBLY		
DRG NO	0204	04	03	00	02	000000DA
	IC	SS	S	AA	A	C SST
PART NO		DS CAT NO		AHSP		

DRG NO 0204 0300 0200 0040 00DA

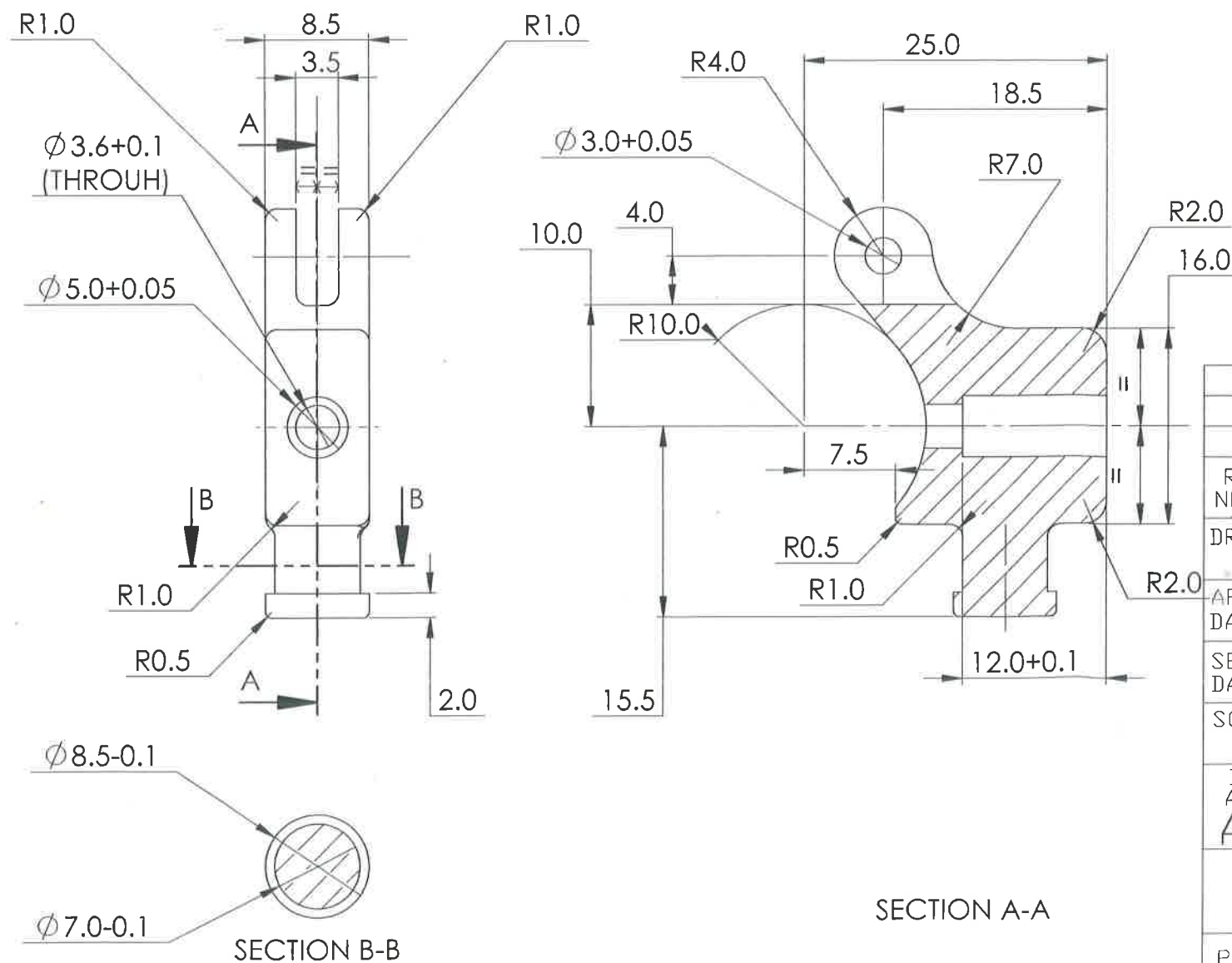
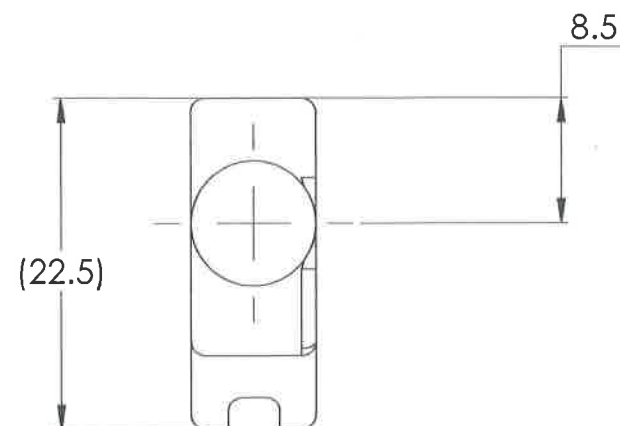
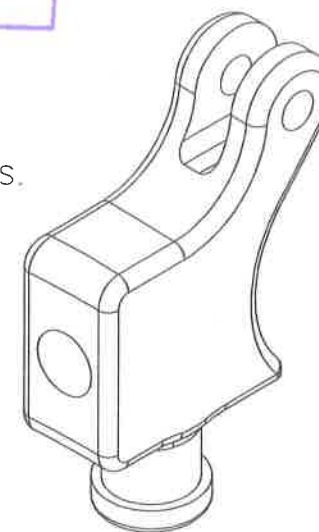
GEN.TOL. : ± 0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED

CONTROL COPY No.

NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) HARDNESS: 300-350HV
- 3) ALT. PROTECTIVE FINISH: Ni-PTFE, 20 μ m THICKNESS.



R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL			SIGN
APPD	DATE 15/4/15	FOR DIRECTOR	STEEL TO IS: 5517:1993,Gd-40Ni6Cr4Mo3 (EN-24)			
SEALED	DATE		PROTECTIVE FINISH			
SCALE 2:1	EST MASS		PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
DESIGN	AUTHORITY		TITLE			
ARDE			HOUSING HOOK SLING			
DRG NO	0204	04	03	00	02	00400DA
PART NO			DS CAT NO			AHSP

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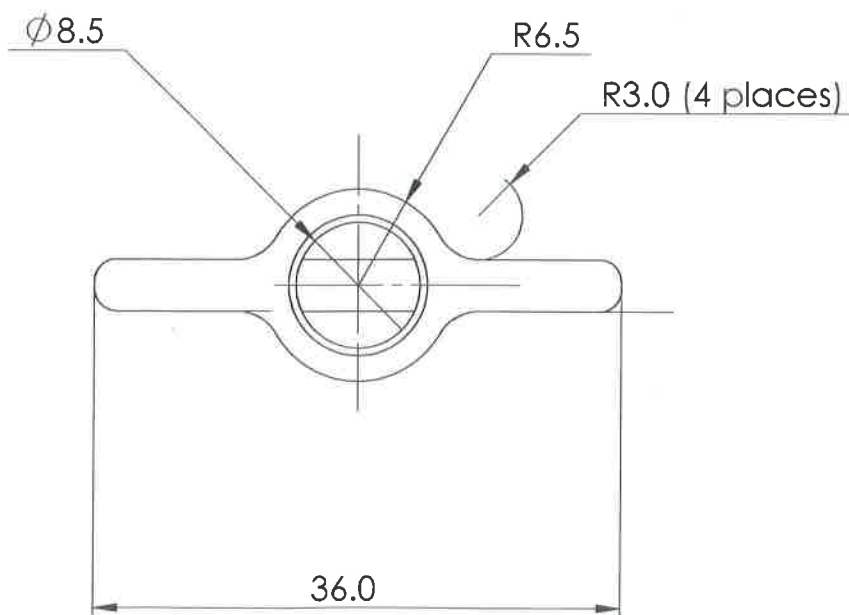
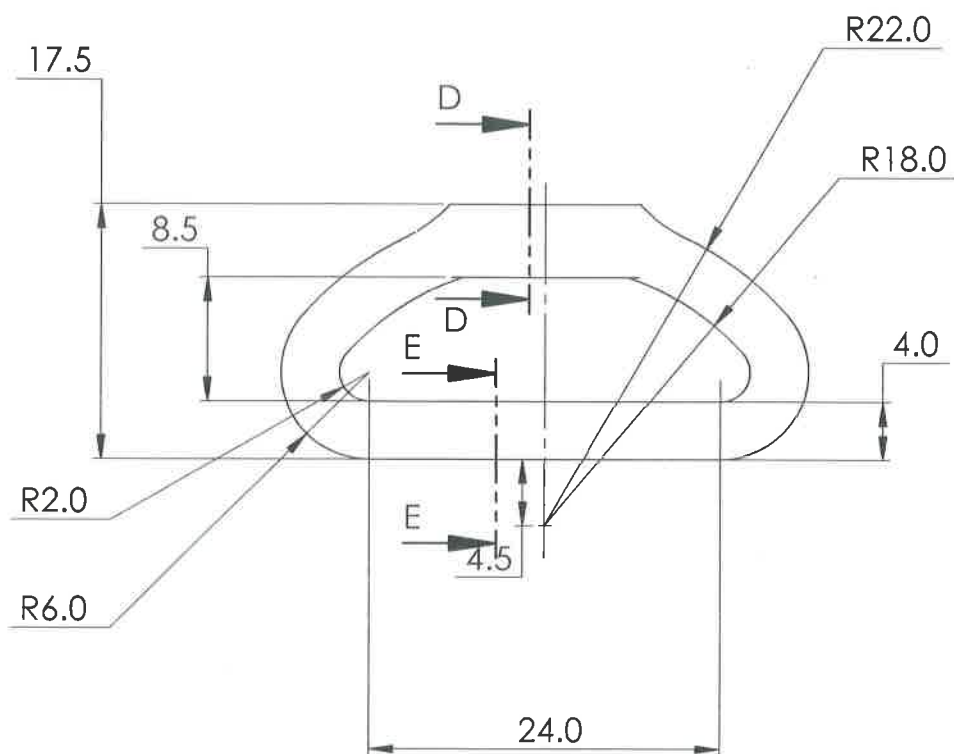
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DRG NO 0204 03 01 10 01 02 03 04 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

GEN.TOL. : ± 0.2

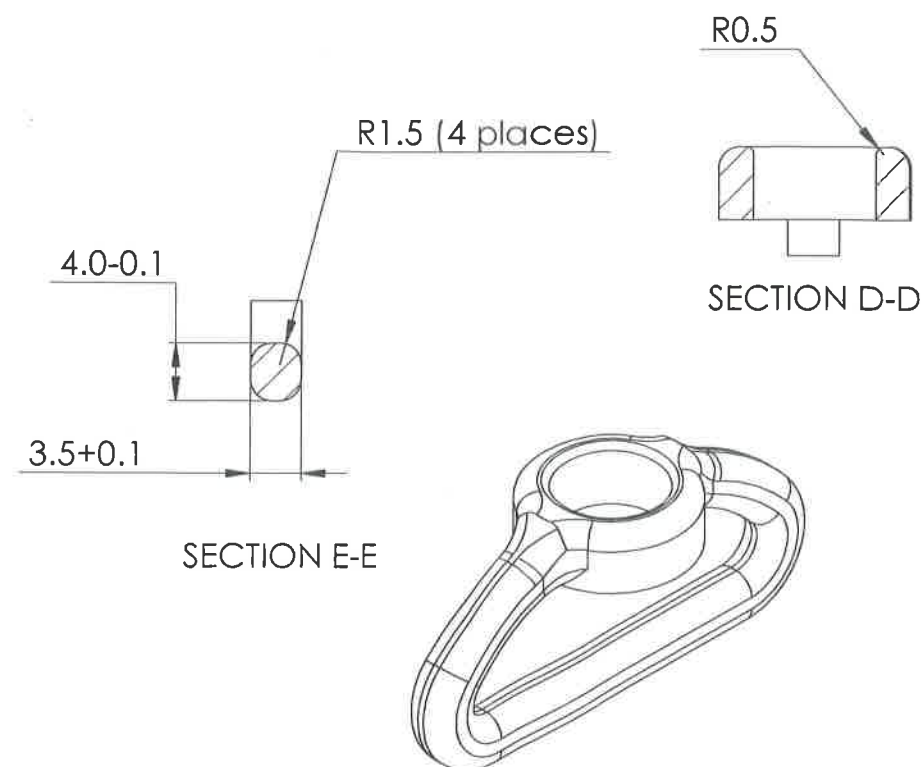
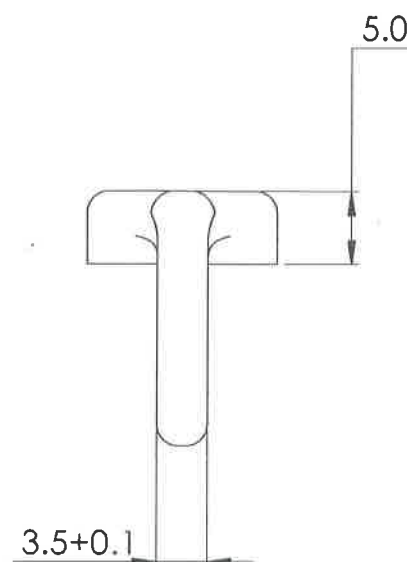
DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED



NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) HARDNESS: 300-350HV
- 3) ALT. PROTECTIVE FINISH: Ni-PTFE, 20 μ m THICKNESS.

CONTROL COPY No.



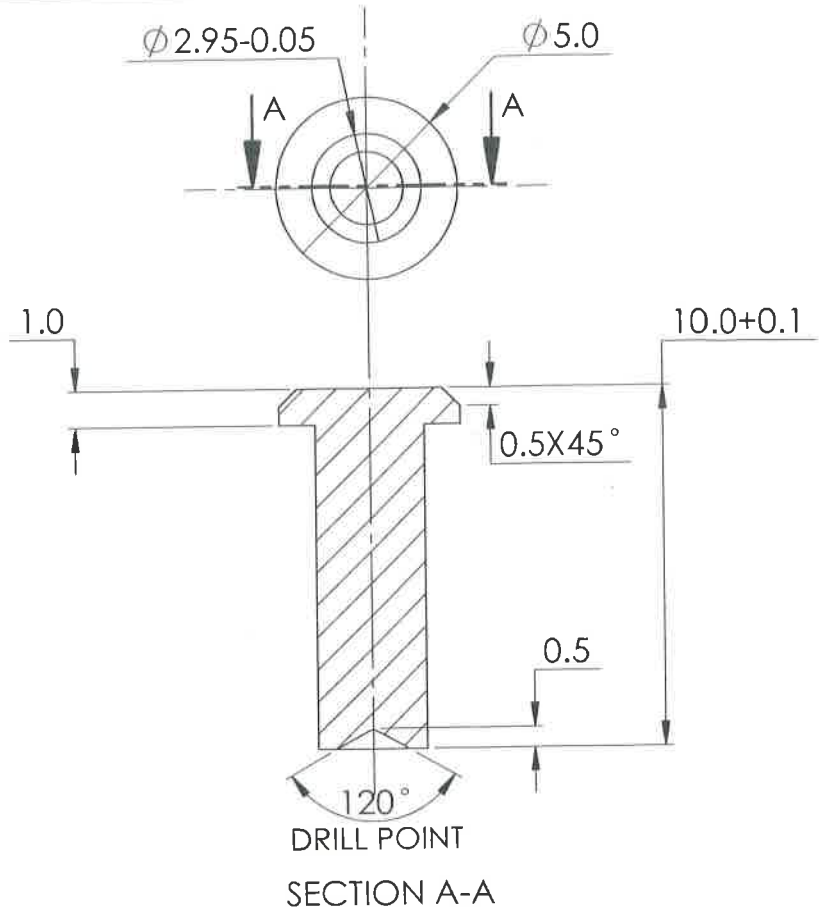
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DRN	SD	CHD	MATERIAL			
APPD	DATE 15/4/15	FOR DIRECTOR	STEEL TO IS: 5517:1993,Gd-40Ni6Cr4Mo3 (EN-24)			
SEALED	DATE		PROTECTIVE FINISH			
SCALE 2:1	EST MASS		PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
DESIGN	AUTHORITY		TITLE			
ARDE			HOOK SLING			
DRG NO	0204	04	03	00	02	002
	IC	SS	S	AA	A	C
PART NO		DS CAT NO		AHSP		

1	2	3	4
ISS	C	A	AA
S	SS	IC	DRG.No.
0 1	0 3	0 2 0 4	0 2 0 4

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS. DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No.



- NOTES:
- 1) REMOVE ALL SHARP EDGES AND BURRS.
 - 2) HARDNESS: 300-350HV
 - 3) ALT. PROTECTIVE FINISH: Ni-PTFE, 20µm THICKNESS.

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL			
APPD	DATE	DATE	PROTECTIVE FINISH			
SEALED	DATE		PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
SCALE	5:1	EST MASS	TITLE			
DESIGN AUTHORITY			PIN HINGE HOOK SLING			
ARDE						
PUNE	411021					
DRG.No.	0 2 0 4	0 4	0 3	0 0	0 2	0 0 5
IC	SS	S	AA	A	C	SST
PART No		DS CAT No		AHSP		

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ISS

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IC

DRG.No.

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GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS.
DIMN IN mm UNLESS OTHERWISE STATED

A

CONTROL COPY No.

B

$\phi 1.2$
(THROUGH)

1.2

R1.0

 $\phi 4.9-0.05$

15.0

6.0

 $\phi 3.4-0.05$

B

C

NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) HARDNESS: 300-350HV
- 3) ALT. PROTECTIVE FINISH: Ni-PTFE, 20 μ m THICKNESS.

D

SR
No

DATE

AUTHORITY

BRIEF RECORD

ZONE

CD

GO

SIGN

DRN

SD

CHD

MATERIAL

STEEL TO IS: 5517:1993,Gd-40Ni6Cr4Mo3 (EN-24)

APPD

DATE 15/4/15

For Director

PROTECTIVE FINISH

SEALED
DATE

PHOSPHATED TO SPECN IS:3618-1966, CLASS B

SCALE 2:1

EST MASS

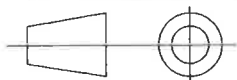
TITLE

PLUNGER HOOK SLING

DESIGN AUTHORITY

ARDE

PUNE 411021



F

DRG.No.

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IC

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SS

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AA

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C

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SST

PART No

DS CAT No

AHSP

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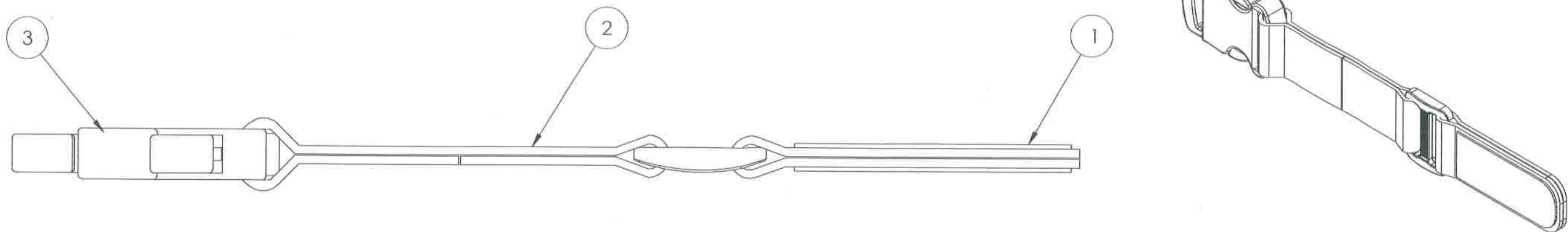
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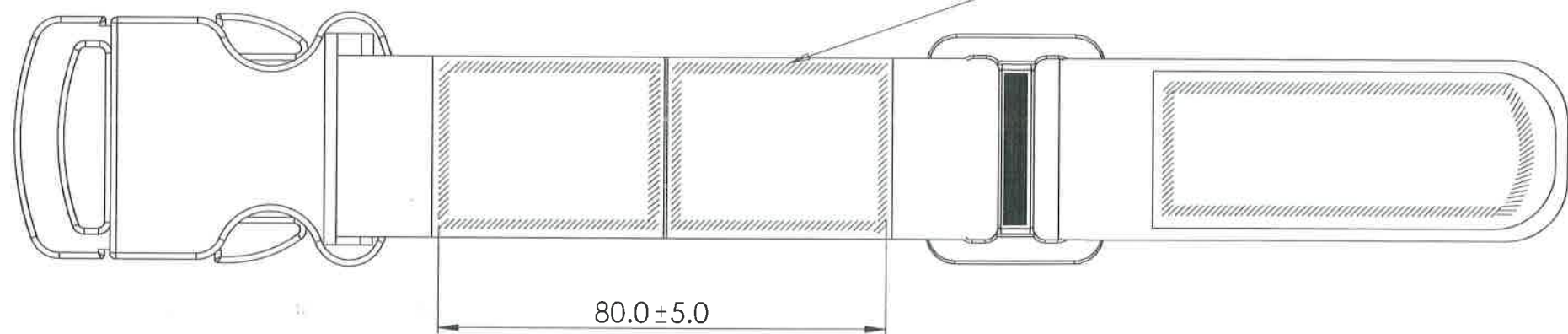
GEN.TOL. ±0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1



TO BE STITCHED AS SHOWN WITH STEEL GREY (COLOUR NO. 698 TO IS:5-2007) NYLON
THREAD TO IS:4229,40 STICHES PER 100 LENGTH, AFTER ASSEMBELED WITH QRB AND
STRAP PULLING ASSEMBLY.



NOTE:-
ALL ENDS OF WEBBING
TO BE HEAT SEALED

ITEM NO.	PART NUMBER	DRAWING NUMBER	QTY.
1	STRAP PULLING ASSEMBLY	0204-04-03-01-03-000-00DA	1
2	STEEL GREY (COLOUR NO. 698 TO IS: 5-2007) NYLON WEBBING 30.0 WIDTH X 2.0 THICK X 300.0 LENGTH	IS: 4727-1968-TYPE- 2	1
3	QUICK RELEASE BUCKLE (QRB)	STD. COMPONENT	1

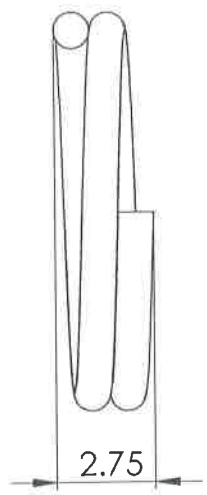
R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL	SIGN		
APPD	DATE 05/10/15	FOR DIRECTOR	PROTECTIVE FINISH			
SEALED	DATE	SCALE 1:1	EST MASS	TITLE		
DESIGN	AUTHORITY	ARDE	QRB AND STRAP PULLING ASSEMBLY			
DRG NO	0204	04	03	00	01	00000DA
IC		SS	S	AA	A	C SST
PART NO			DS CAT NO		AHSP	

1	2	3	4
ISS	C	A	WA
S	SS	IC	DRG.No.
1 0	3 0	4 0 2 0	

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS. DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No.



- 1) WIRE DIA=1.0
- 2) MEAN DIA=10.0
- 3) NO OF TURNS=1.75
- 4) BOTH ENDS TO BE CLOSED.

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	
DRN	SD	CHD	MATERIAL			
APPD	DATE 24/06/2015 For Director		STEEL WIRE TO IS:4454 (Pt-1), 2001, DH			
SEALED	DATE		PROTECTIVE FINISH			
SCALE 5:1	EST MASS		PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
DESIGN AUTHORITY			TITLE			
ARDE			RING LOCKING PLUNGER HOOK SLING			
PUNE 411021						
DRG.No.	0 2 0 4	0 4	0 3	0 0	0 2	0 0 2 0 0 D A
	IC	SS	S	AA	A	C SST
PART No	DS CAT No			AHSP		

1	2	3	4
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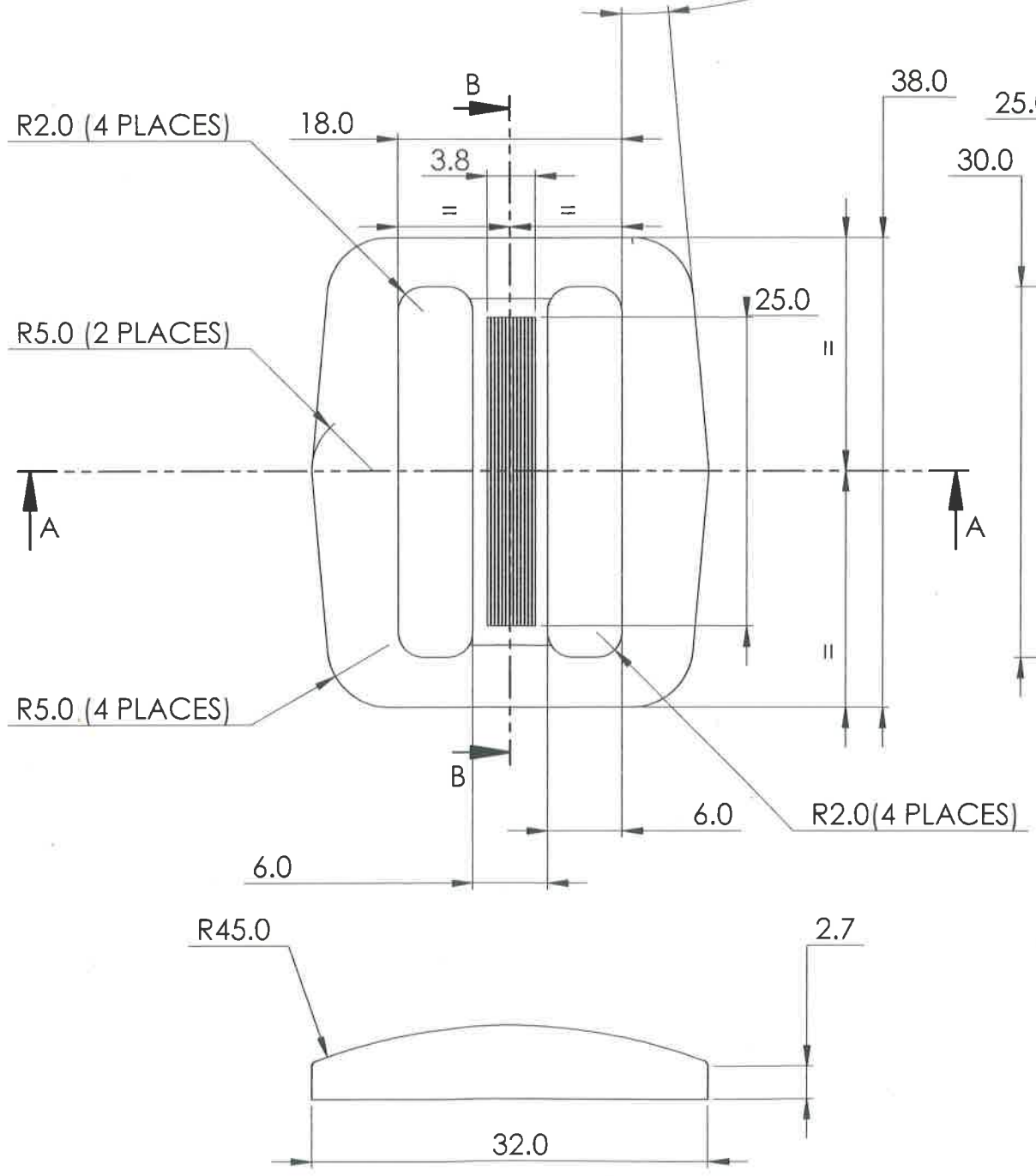
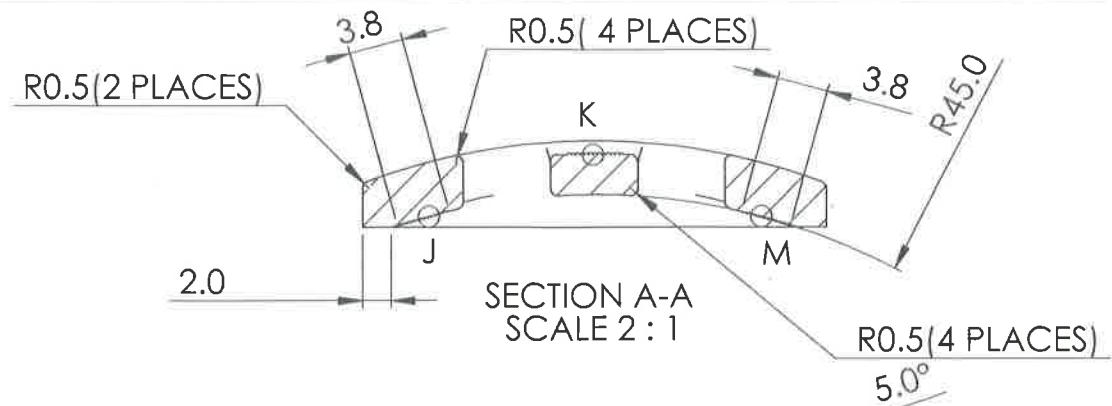
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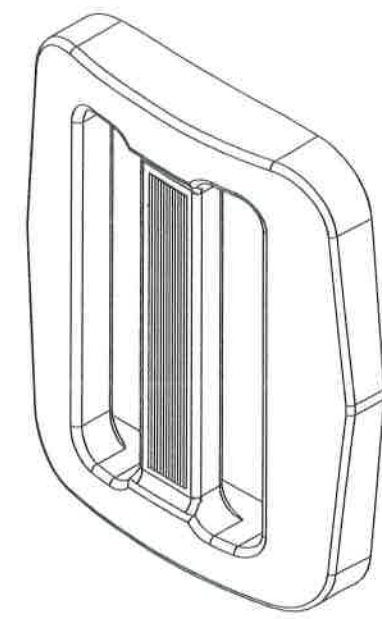
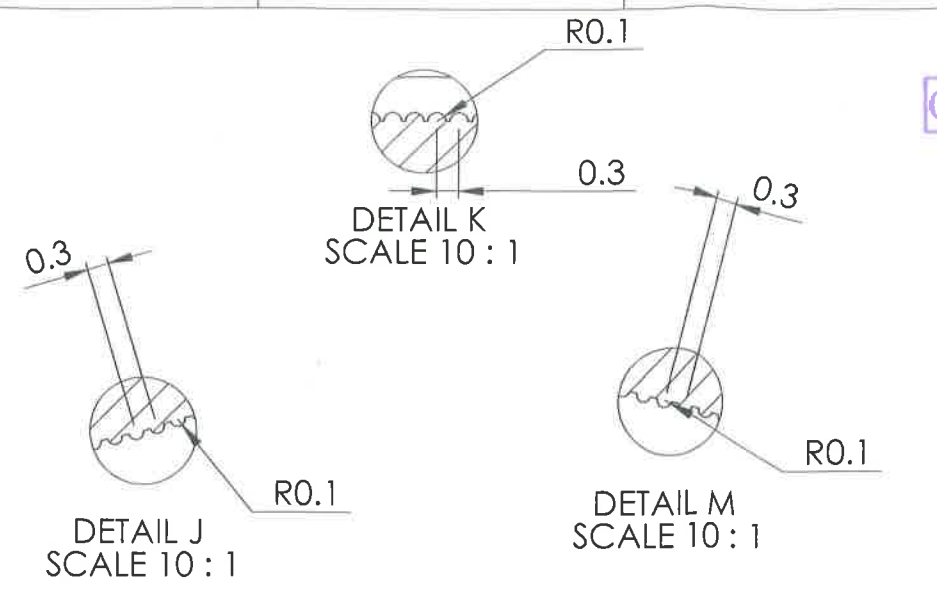
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GEN.TOL. ±0.2

DRAWING CONVENTION CONFIRM TO INDIAN STDS.
DIMN.IN mm UNLESS OTHERWISE STATED



SECTION B-B
SCALE 2:1



CONTROL COPY No.

R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL	SIGN		
APPD	DATE	FOR DIRECTOR	NYLON-66 (GF 10%)			
DATE	05/10/15		PROTECTIVE FINISH			
SEALED	DATE	EST MASS	TITLE			
SCALE	2:1		SLIDING BUCKLE			
DESIGN	AUTHORITY					
ARDE						
DRG NO	0204	04	03	00	00	00100DA
PART NO	DS CAT NO		AHSP			

1 2 3 4

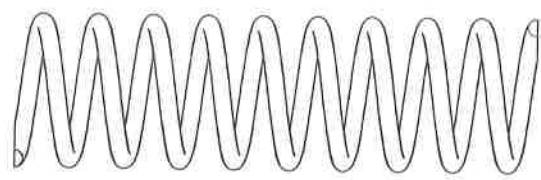
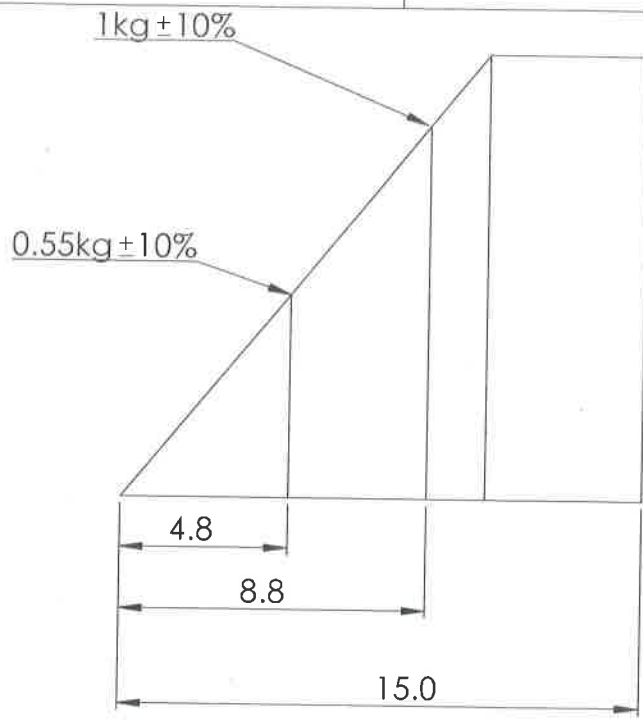
ISS C A AA S SS IC
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DRG.No.

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STDS
DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No.



- 1) STRESS RELEIVED
- 2) WIRE DIA=0.5
- 3) MEAN DIA=4.0
- 4) NO OF EFFECTIVE COIL=8
- 4) ONE COIL OF EACH END TO BE CLOSED AND GROUND SQUARE TO THE AXIS OF THE COIL LEAVING 3/4 OF COIL AT EACH END NON EFFECTIVE

SR No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	SD	CHD	MATERIAL		SIGN	
APPD	DATE	For Director	STEEL WIRE TO IS:4454 (Pt-1), 2001, DH			
SEALED	DATE		PROTECTIVE FINISH			
SCALE	5:1	EST MASS	PHOSPHATED TO SPECN IS:3618-1966, CLASS B			
DESIGN AUTHORITY			TITLE			
ARDE			SPRING PLUNGER HOOK SLING			
PUNE 411021						
DRG.No.	IC	SS	S	AA	A	C
0 2 0 4	0 4	0 3	0 0	0 2	0 0 6	0 0 D A
PART No	DS CAT No	AHSP				

1 2 3 4

8	7	6	5	4	3	2	1																																																																	
ISSC AA S SS IC DRG NO				CONTROL COPY No.																																																																				
GEN.TOL. ±0.2		DRAWING CONVENTION CONFIRM TO INDIAN STDS. DIMN.IN mm UNLESS OTHERWISE STATED																																																																						
TO BE STITCHED AS SHOWN WITH STEEL GREY (COLOUR NO 698 TO IS: 5-2007) NYLON THREAD TO IS:4229 40 STICHES PER 100 LENGTH																																																																								
<table><thead><tr><th>ITEM NO</th><th>NOMENCLATURE</th><th>DRAWING NO</th><th>QTY.</th></tr></thead><tbody><tr><td>1</td><td>SLIDING BUCKLE</td><td>0204-04-03-00-00-001-00DA</td><td>1</td></tr><tr><td>2</td><td>STEEL GREY (COLOUR NO. 698 TO IS: 5-2007) NYLON WEBBING 30.0 WIDTH X 2.0 THICK X 170.0 LENGTH</td><td>IS: 4727-1968-TYPE- 2</td><td>1</td></tr><tr><td>3</td><td>OLIVE GREEN (COLOUR NO. 220 TO IS:5-2007) NYLON WEBBING 26.0 WIDTH X 1.0 THICK X 65.0 LENGTH</td><td>IS: 4727-1968-TYPE- 2</td><td>2</td></tr></tbody></table>				ITEM NO	NOMENCLATURE	DRAWING NO	QTY.	1	SLIDING BUCKLE	0204-04-03-00-00-001-00DA	1	2	STEEL GREY (COLOUR NO. 698 TO IS: 5-2007) NYLON WEBBING 30.0 WIDTH X 2.0 THICK X 170.0 LENGTH	IS: 4727-1968-TYPE- 2	1	3	OLIVE GREEN (COLOUR NO. 220 TO IS:5-2007) NYLON WEBBING 26.0 WIDTH X 1.0 THICK X 65.0 LENGTH	IS: 4727-1968-TYPE- 2	2	<table><tr><td>R NO</td><td>DATE</td><td>AUTHORITY</td><td>BRIEF RECORD</td><td>ZONE</td><td>CD</td><td>GD</td></tr><tr><td>DRW</td><td>SD</td><td>CHD</td><td>MATERIAL</td><td></td><td colspan="2">SIGN</td></tr><tr><td colspan="3">APPD DATE 26/10/15</td><td colspan="4">PROTECTIVE FINISH</td></tr><tr><td colspan="3">SEALED DATE</td><td colspan="4">TITLE</td></tr><tr><td colspan="2">SCALE 1:1</td><td>EST MASS</td><td colspan="4">STRAP PULLING ASSEMBLY</td></tr><tr><td colspan="2">DESIGN AUTHORITY ARDE</td><td colspan="5"></td></tr><tr><td colspan="2">DRG NO</td><td colspan="2">DS CAT NO</td><td colspan="3">AHSP</td></tr></table>				R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD	DRW	SD	CHD	MATERIAL		SIGN		APPD DATE 26/10/15			PROTECTIVE FINISH				SEALED DATE			TITLE				SCALE 1:1		EST MASS	STRAP PULLING ASSEMBLY				DESIGN AUTHORITY ARDE							DRG NO		DS CAT NO		AHSP		
ITEM NO	NOMENCLATURE	DRAWING NO	QTY.																																																																					
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R NO	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD																																																																		
DRW	SD	CHD	MATERIAL		SIGN																																																																			
APPD DATE 26/10/15			PROTECTIVE FINISH																																																																					
SEALED DATE			TITLE																																																																					
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