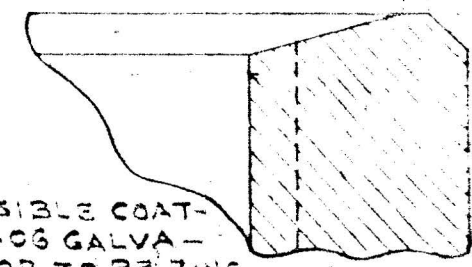
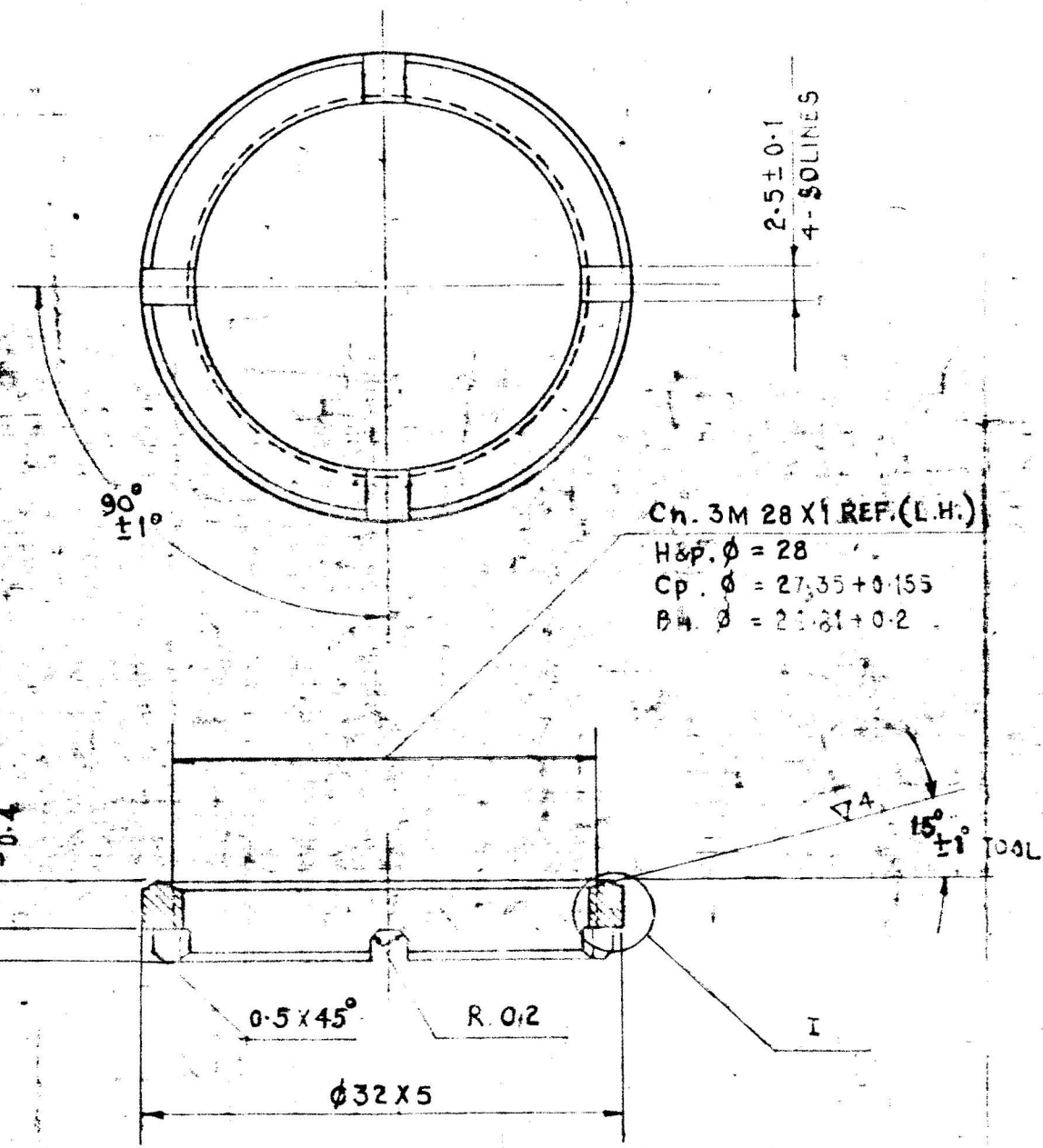




▽ 5 IF NOT STATED.

M 10

LAND UP TO 0.3



- 1) PERMISSIBLE COATING M3-06 GALVANIZING OR TO BE ZINC PLATED TO SPECN. NO DTD 903 FOLLOWED BY CHROMATE PASSIVATION TO SPECN. NO DEF 130.
- 2) PERPENDICULARITY OF THREAD ON 3M 28 X 1 REF (L.H) TO THE UPPER FACE IS TO BE CHECKED WITH THREAD GAUGE HAVING A FLANGE AND NO GO FEELER GAUGE OF 0.2
- 3) SCREWING IN OF THREAD GAUGE (NO GO) TO 3 1/2 ROTATIONS IS ALLOWED

MATERIAL

~~STEEL TO SPECN. BS:970 PT-1:1983, 080M50 (COLD DRAWN FROM NORMALISED CONDITION) OR BS:970 PT-1:1983, 080M40 IN COLD DRAWN CONDITION OR HEAT TREATED TO R CONDITION.~~

MATERIAL :- STEEL TO SPECN. BS:970 PT-1:1983, 080M50 (COLD DRAWN FROM NORMALIZED CONDITION) OR BS:970 PT-1:1983, 080M50 (COLD DRAWN OR H/T TO R CONDITION) OR BS:970 PT-III:1991, 080M50 (COLD DRAWN FROM NORMALIZED CONDITION) OR BS:970 PT-III:1991, 080M40 (COLD DRAWN OR H/T TO R CONDITION)

FZ-6-109

| | | | | | | | | | | |
|------------------------------|------|----------------|----------|---|---------------------|-----------------|------------------------|-------------|---------------------------|--|
| | | | | | | 3-016919 | | 53-B-025Y | | |
| 6-7-11 | | D.C.I. 37284-A | | MATERIAL AMENDED | | | | 55 | | |
| 11-2-88 | | D.C.I. 34325-A | | D.S. CAT. NO. ADDED | | | | | | |
| 30-1-81 | | D.C.I. 33123-A | | NOTE NO 1 AMENDED | | | | LOCKING NUT | | |
| 5-7-77 | | | | TRACED WITHOUT CHANGE | | TRACED BY - RDT | | | | |
| | | | | PREVIOUS D.C.I. NOS 28734-A, 29152-A, 29221-A, 29306-A, 31255-A, 31393-A, 32173-A & 32356-A | | SD/ SD/ | | | | |
| R.N. | DATE | AUTHORITY | REVISION | ZONE | A.H.S.P. D.O. SIGN. | CHECKED BY - AM | | | | |
| DRG. REALED - 20-3-68 (PROV) | | | | | DATE - 14-7-77 | | STEEL 50, 605J 1051-53 | | D.S. CAT. NO. 1390-C00440 | |