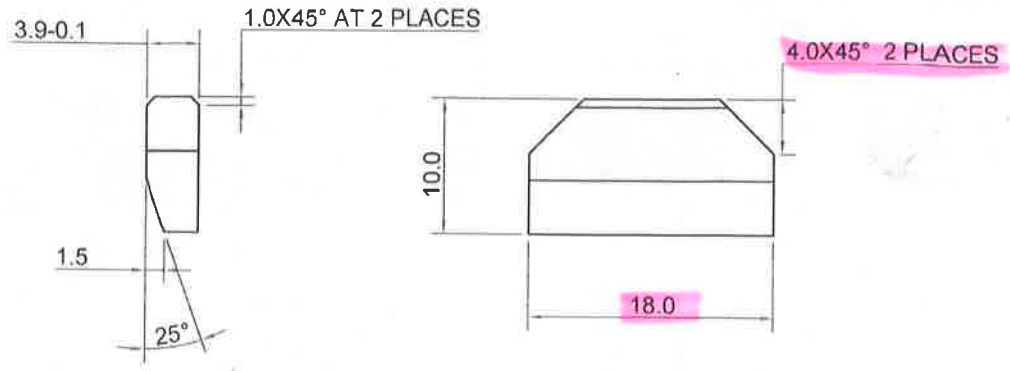


ISS C A AA S SS IC
B 0 0 0 0 3 0 0 6 2 9 8 1 2 0 3 0 4 0 2 0 0

DRG.No.

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED



NOTES:

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS : 250 - 300 HV

1.	05/06/17	M-38	DIMN. 1.0x45° AT 2 PLACES ADDED DIMN. 4.0x45° AT 2 PLACES WAS 1.0x45° AT 4 PLACES DIMN. 18.0 WAS 12.0	B-2,3 B-4 C-3	
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	
DRN	PRANAV	CHD	MATERIAL: STEEL TO IS: 5517-1993, Gd 40C8 (En-8)		
APPD	DATE 05/06/2017	For Director	PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'		
SEALED	DATE				
SCALE	2:1	EST MASS	TITLE		
DESIGN AUTHORITY ARDE PUNE 411021			GUIDE PIECE MAGAZINE		
DRG.No.			0 2 0 4 0 3 0 2 1 8 2 9 0 0 3 0 0 D B		
PART No			DS CAT No		
AHSP					

05/06/2017