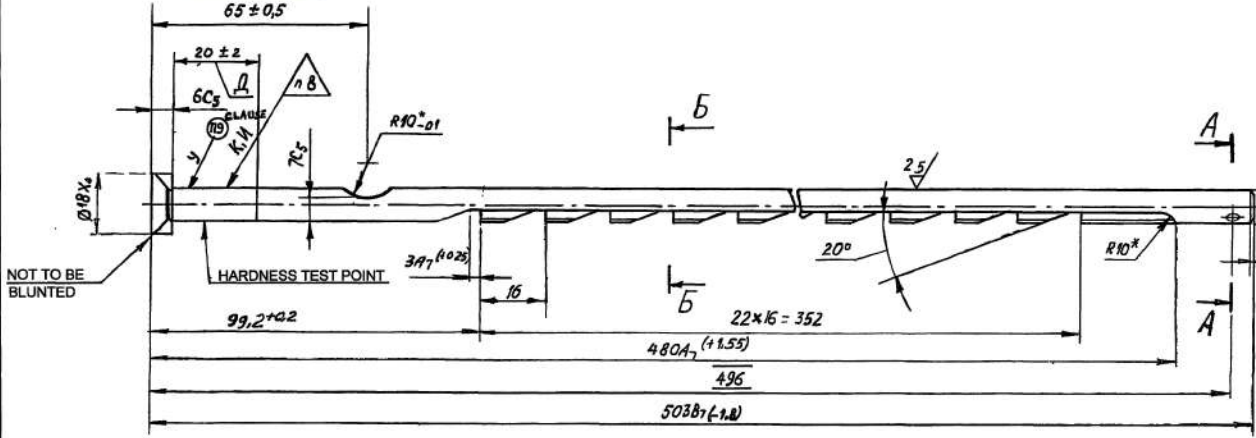


DS CAT No.
3020-001584

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 17.11.2020
Project & Drawing Office
C/D/DO/Factory,
Tiruchirappalli-605008

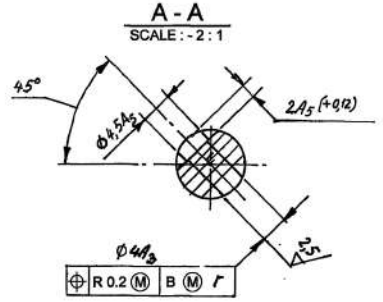
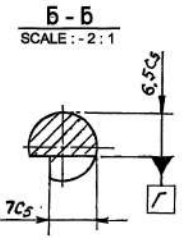
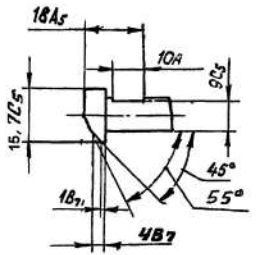
Rz40 ✓(✓)

UN CONTROLLED COPY



- HRC ref 43.5 to 51.5.
- Inner corners with $R \approx 0.4$ mm.
- Blunt edges to $R \approx 0.6$ mm.
- * Size as provided by tool.
- The allowance for straightness error of generating surface B is 0.4 mm on the entire length.
- Coating: accelerated electroless phosphating with chromate treatment/impregnation with adhesive 50-4, POCT 12172-74, one coat OR Phosphating (accelerated) Gde I to JSS: 0485-01-84 with coating of Dunlop adhesive S 758 one layer
- Deviations of spaces between any nonadjacent teeth are ± 0.2 mm.
- Stamp.
- Mark serial number of part with type NO -3, GOST 2930 - 62

INDIGENOUS MATERIAL :-
BS : 970 Pt-1 - 1963, Gde 817 M 40, IN 'Z' CONDITION
OR
IS : 5517 : 93, DESIGN 40 Ni 6 Cr 4 Mo 3, LRS 30mm
(TENSILE STRENGTH 1500 MPA Min.)



				DRAWN:-		CHD:-		ASSY DRG:-		CQA(W), JABALPUR	
16-01-07/19022-W				DS, CAT.No. ADDED & NOMEN. AMENDED.		SCANNED:- PKA		CHD:-		DATE:-	
31-7-06				SCANNED & PRINTED WITHOUT CHANGE		C/D/MAN		DO		AHSP	
DATE				AUTHORITY		ZONE		AMENDMENTS		SIG. DO	
PREV DC Nos:- 16407-W, 16657-W, 16803-W, 16975-W, 17714-W, 18174-W, 18193-W, 18225-W, 18283-W, 18291-W, 18614-W & 18845-W				DL 13-01-04		MATERIAL:- STEEL 30 X PA, OCT 3 - 98 - 80.		PROTECTIVE FINISH:-		DESIGN No.	
DRG SEALED:- 18174-W DL 22-09-96				DO CQA(W)		<p>BAR, LOCKING, SLIDER बार, लॉकींग, स्लाइडर</p>		PART No.		2A42.01.058	
								DESIGN No.		3020-001584	