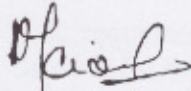
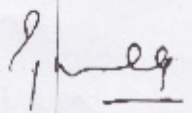


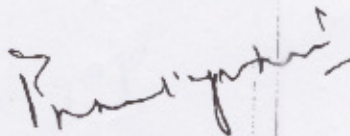
Technical Particulars for Webbing Nylon 60 mm, 4000kgf BS, Undyed/Dyed

Sl. No.	Parameters	Specified Values	Test Method
1	Width, mm	60+0 -2	IS: 1954
2	Thickness, mm, max (at 200 g/cm ² Pressure)	4.0	IS: 7702
3	Mass, g/m, max	135	IS: 4727
4	Breaking Strength, kgf, min	4000	IS: 1969
5	Extension at break, %, min	18	IS: 1969
6	Constructional Parameters i) Linear Density of Yarn, Tex [tolerance: (-)5% to (+)10%] Warp Weft ii) No. of ends in full width, min iii) Picks/dm, min	93.3×3 or 140×2 or 280×1 93.3×2 or 186.7×1 309 + 1 ILT 100	IS: 3442 IS: 1963
7	Twist per meter (TPM), min Warp Weft	100 100	IS: 832
8	Weave	2/2 Twill, 02 reversals at equal interval, 02 ends working as 01, 02 picks/shed	Visual
9	Material	Bright, High Tenacity (not less than 8.5 gpd), Multifilament, Nylon 6 or 66 Yarn	IS: 667/IS:5762
10	Colour Fastness to Light*	4 or better	IS/ISO 105-B01 or IS/ISO 105-B02
11	Colour Fastness to Washing*	4 or better	IS/ISO 105-C10[Test Number A(1)]
12	pH Value	5.5 – 8.5	IS: 1390 Cold Method

*: applicable for dyed varieties


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