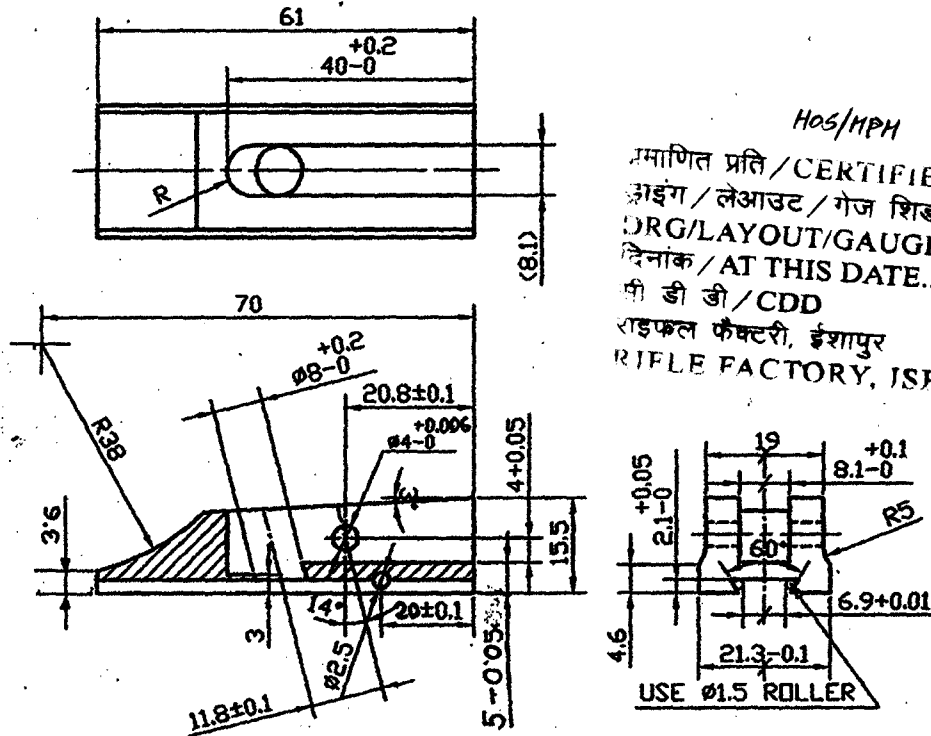


DATE	DC RFI NO	SIGN	CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION, (IS: 2102)			
19-11-2013	09/004 / 13		MEDIUM	ABOVE	0.5	0.6	30
				UPTO & INCLUDING	0.6	30	120
					±0.1	±0.2	±0.3



HOS/MPH
 प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE... 29/06/16
 सी डी डी / CDD
 राइफल फैक्टरी, इशापुर
 RIFLE FACTORY, ISHAPORE

MATERIAL : BS 970 : Part 1 : 1983 070M55 (EN-9)

PROTECTIVE FINISH : EXTERNAL SURFACE TO BE CHROME PLATED

NOTE :- 1. ALL DIMENSIONS ARE IN mm
 2. NO TOOL MARK IS ACCEPTABLE ON EXTERNAL SURFACE.
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED
AS PER IS:2102 MEDIUM CLASS

INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE	ASSY. DRAWING NO:- TGG-100	2013	NAME	DATE
		DESIGNED	M. HAIT	12-04
		DRAWN		
		CHECKED		16-04
TEAR GAS GUN UPPER BLOCK BARREL		APPROVED		
	SCALE 1:1	DRAWING No.		
		TGG-102		
		SHEET-1 OF-1		