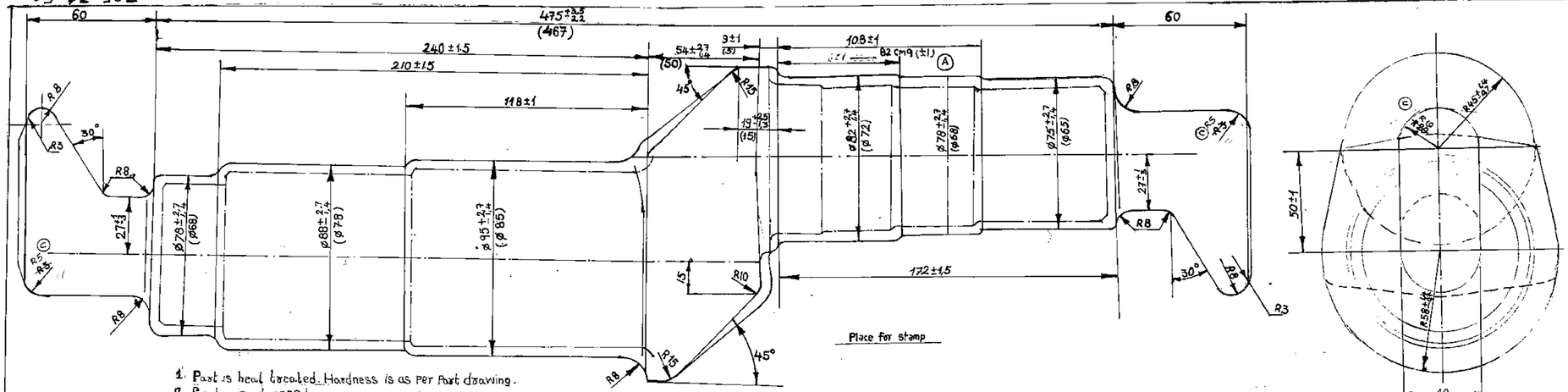
765-31-50



Place for stamp

1. Part is heat treated. Hardness is as per Part drawing.
2. Scale is dressed.
3. Stamp Smelt NO., Part NO.
   THE FOLLOWING ARE ALLOWED.
4. Surface defects upto 0.5 of actual Machining allowance on Machined Surfaces, on unmachined Surfaces not exceeding 3 mm.
5. Skewness (axial shift) of dies upto 1.6.
6. Burr upto 2.1.
7. Buckling and Sagging upto 2 mm, and of tip of technological boss upto 60 mm with regards to the shrinkage and kinking.
8. Part is made as per convencional dotted lines.

(B) EQ. MATERIAL: STEEL 817 M40 TO BS:970

NOTE.

1. Drafts are upto 7°
2. Unspecified radii are 6 mm.
3. Dimensions in brackets are for machining.
4. Do not check dimensions without tolerances.

00747-IEV 8.8.99 10.12.99	C	i) DIMENSION 'R19' WAS R20. ii) DIMENSION 'R5' WAS R3 iii) DIMENSION '40' ADDED.
00573-IEV 22.7.96	B	EQ. MATERIAL ADDED
10332-IEV 28.5.93	A	Drg. amended based on component drg. Dimension 82 cm9 (±1) was 68±1.
	ISSUE	Nature of Amendment

MATERIAL :- 30 x H3A GOST 4543-71

ALL SHARP EDGES & CORNERS TO BE BROKEN	ALL THREADS TO CONFORM TO SPECIFICATION	STAMP OR ETCH, PART NO. MANUFACTURERS NAME & YEAR OF MFR
DRG. NOT TO BE SCALED		
SCALE :- 1 : 1	TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	USED ON:-
DATE :- 15-6-98		
DRN	WT :- (Kg) 2.7	765-31-50
TCD		
CHD		CRANK (DIE FORGING)
APD		

CONTROLLERATE OF QUALITY ASSURANCE
(INFANTRY COMBAT VEHICLES)