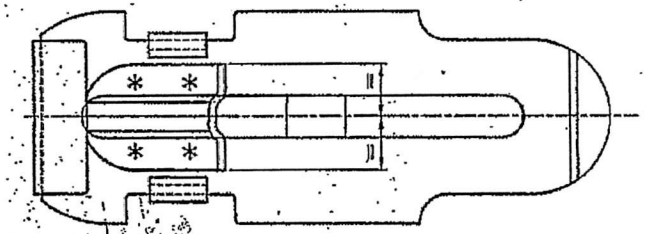
SPOT WELDING



GUIDE SPRING
K– 7131*

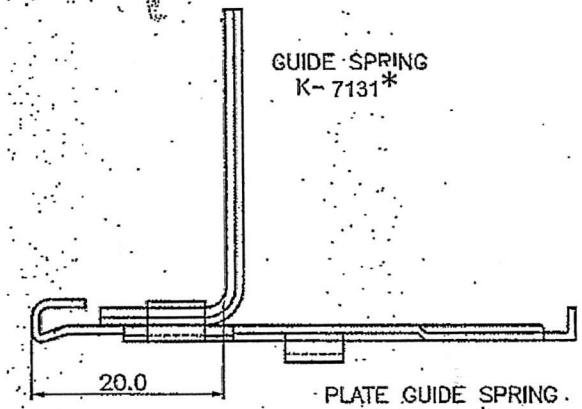
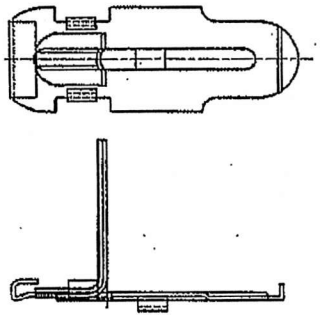


PLATE GUIDE SPRING
K– 7132*



ACTUAL SIZE

ST2.19

PROTECTIVE FINISH:-
HARD ANODIC COATING TO IS:6057,1988
COATING THICKNESS : 0.05 TO 0.08mm
HARDNESS : 400-460 HV

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS: : 2102 (MED)
MARK DRAWING No.

(NODAL OFFICER FOR TAR)

DA.No.50/19
Dt.:09/12/19

AMENDMENTS | SIG. & DATE

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	PLATE GUIDE SUB ASSY				

	SIGNATURE & DATE.
TRACED	
DRAWN	
CHECKED	
HOS/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED ON.	11/11/2019

SUB: PLATE GUIDE SUB ASSY
FOR: Aluminium MAGAZINE
OF: TRICHY ASSAULT RIFLE
DES.REF.NO.
DRG. No.: TAR-K-7130 *

ORDNANCE FACTORY
TIRUCHIRAPPALLI–16.

SCALE
STORE DRG.NO. K–7030
OPERATION NO. –
SHEETS: 01
SHEET No.: 01