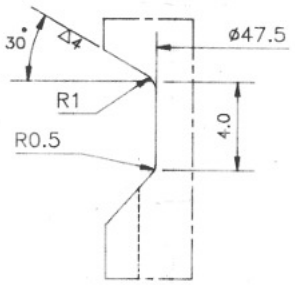
PART NO.	DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS
ISX 377	DIMS ARE IN mm.

DC.34059–A.

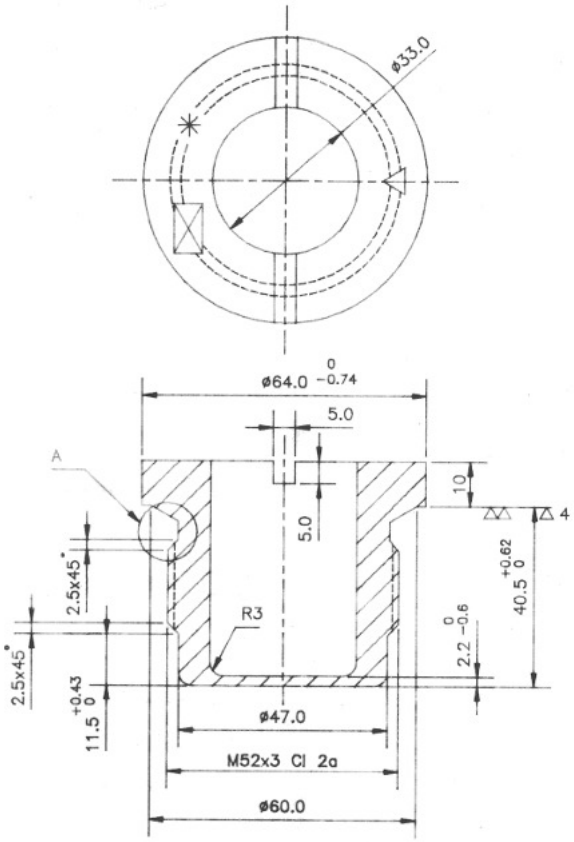
TOL. ON UNTOL. DIMENSIONS REFER TO IS:2102 Pt.1 1980 (SECOND REVISION) RA 1991 MEDIUM CLASS TOL.

TO BE EMBOSSED IN SUITABLE SIZE
- △ PART NO.
- ✳ CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK.
- ⊠ YEAR OF MANUFACTURE.



ENLARGED VIEW–A

SCALE:–5:1



MATERIAL:–
STEEL IS 7283 :1992 : C20
OR BS 970 : PT 1 : 1991 080 A 22 OR
POLYSTYRENE MOULDING PLASTIC AMMUNITION
TO SPEC. JSS: 9330–01 TYPE B (LATEST ISSUE) TO COLOUR
SHADE OLIVE GREEN ISC No. 220 OF IS-5: 1994 AMENDMENT No.1

PROTECTIVE TREATMENT:–
CAST IRON AND STEEL PLUG TO BE RUST PROOFED ALL OVER
BY PHOSPHATE PROCESS TO SPEC. JSS 0465–01:1994 REV No 1 CLASS II
AFTER PHOSPHATING PLUGS ARE TO BE COATED ALL OVER
EXCEPT SCREW THREADS WITH AMMUNITION PROTECTIVE
COMPOSITION NO. 221 GRADE1 SPECIAL TO SPEC. JSS 8010–28 :1997
(REV No 1) SCREW THREADS ARE TO BE COATED WITH AMMUNITION
PROTECTIVE COMPOSITION NO. 211 TO SPEC. JSS 8010–63:1997
REVISION No.1

R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIG.	D.O.
1	8-10-01	DC-36785-A	UNDER MATL."JSS SPEC." UPDATED.		AJ	
	17-8-2000	D.C.36700-A	IN MAT'L & PROTECTIVE TREATMENT SPEC. UPDATED.			
	5-7-2000	D.C.36685-A	IN PRO-FINISH SPEC. IA UPDATED.			
	8 1/2000	D.C.36630-A	REDRAWN WITHOUT CHANGE & NEW MASTER COPY REPLACED IN SUPERSESSION OF THE EXISTING DILAPIDATED COPY.			
			PREVIOUS DC.NOs. 34059–A,34301–A,34880–A,35494–A, 35977–A,36170–A ,36200–A & 36589–A.		SD/–	SD/–

DRG. SEALED:– 23/01/87 (PROV)

DRN:– ALP	CHD:–	TRD:–	COMP:– A & J
SD/– C.D'MAN	SD/– O I/C D.O	SCALE:– 1:1 & 5:1	
APPD	SD/– FOR CQA(A)	EST.MASS:–70.0 ±6g	
		GAUGE SCHD:– I–3299	
		DATE:– 10/11/86	

MATL:– AS ABOVE

PROTECTIVE FINISH:– AS ABOVE

ASSY DRG. ISX 101 GF

DESIGNER'S REF CIA/AMN/2466

PART No. ISX 377

D.S.CAT NO NOT TO BE ALLOTTED

AHSP:– CQA(A) KIRKEE

PLUG 52 mm FOR SHELL 130 HE

CAD/00373 (Dt.08/09/99)

24

ISX377