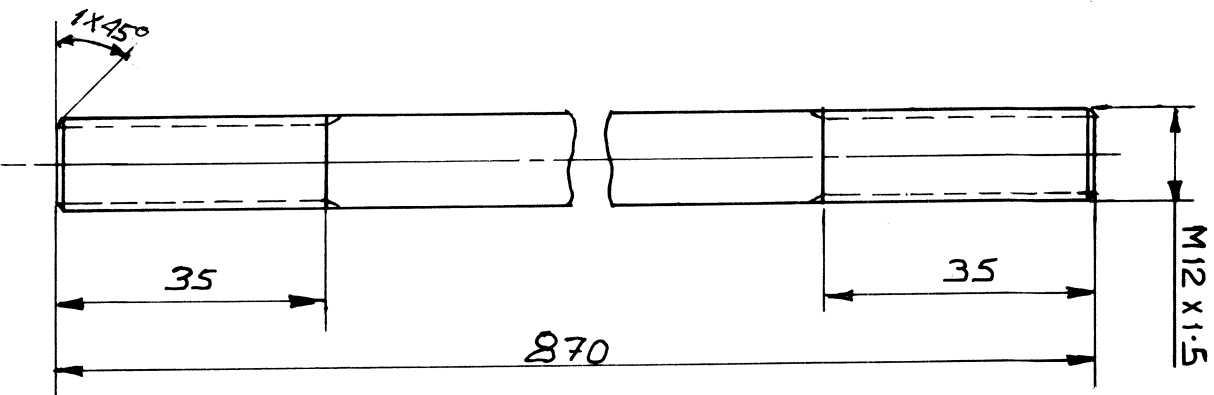


Machining Deviation as per..... Class to IS : 2102

M/cg. Deviation for open Dimns. (Med to IS : 2102)										Surface Roughness Symbols								
Dim.	Over	—	6	30	120	315	1000	2000	>4000	New	N12	N11	N9	N6	N3	N6 GRD	N6 HRD	
	Upto & Inc	6	30	120	315	1000	2000	4000		Old								
Tolerance										For other Roughness Symbols & Values See IS : 3073 (TS:111)								



Material Description Size. Spec. Std. No.

ST 42 56

SS: 4028

Tolerances as per Std

Measurements to be specially checked

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TATA ENGINEERING & LOCOMOTIVE CO. LTD.
Jamshedpur.

Date 4/10/70
Mod.No. 0-086/70
Add. 003

Sl. No

Zone

NEW RELEASE

Modification

3084

STDZ

Fin. Wt. in kg. Surface protection as per Std.

90 SIGN DATE
DRN. 502 18/9
CHD. 12 4.10
STDZ. 18/9
APPD. 18/9
Scale: 1:1

Product/Group No.
LPT-713/36
(1560 R.O.H.)

Org./Part Designation

STUD

FOR WATER TANK FITMENT) 270

Replaces Drg.

Reference Drg. No.

Opp. Hand. Drg/Pt. No.

Org./Part No.

2614 7061 88 01

Sheet No. Sheets