

BLADE - STEEL BS 1449:1983 Gr. CS-60

GRIPS - WALNUT, AMARI OR OTHER APPROVED TIMBERS TO SPECN. IND/ME/883 (PROV) LATEST ISSUE
RIVETS, WASHERS AND HEEL PLATE - STEEL GROUP 2 DEF 13-B. THE RIVETS WILL BE A CLOSE FIT
IN THE HOLES IN THE TANG.

HEAT-TREATMENT:

TO BE HARDENED AND TEMPERED TO 500-600 H.V. WITHIN THE AREA INDICATED BY THE DOTTED LINE AND THE REMAINDER OF THE BLADE IS TO BE LEFT SOFT.

FINISH:

ALL METAL PARTS WILL BE POLISHED BRIGHT. THE GRIPS WILL BE FINISHED SMOOTH AND OILED
THEY WILL NOT BE VARNISHED

INSPECTION:-

THE KOOKRIE WILL CONFORM TO THE DIMENSION SHOWN IN THE DRAWING AND WILL BE REQUIRED TO PASS THE FOLLOWING TESTS THE BLADE WILL CONFORM TO THE BLADE PROFILE GAUGE NO. 1SA 255. THE HARDENED PART OF THE BLADE MUST BE SOFT ENOUGH TO PERMIT OF BEING RE-SHARPENED WITH A FILE AND MUST BE HARD ENOUGH TO CUT CLEAR THROUGH SOFT MILD STEEL WIRE OF 12-14 GAUGE SUITABLY SUPPORTED ON A HARD WOOD OR SOFT METAL BLOCK WITHOUT SUSTAINING ANY DAMAGE OR DEFORMATION

IT WILL ALSO BE STRUCK ON THE EDGE ON HARD WOOD BLOCK ACROSS THE GRAIN AND ON EACH SIDE ON A BLOCK.

THE GRIPS: THERE MUST BE NO SIGN OF DISTORTION OF THE EDGE BENDING OF THE BLADE OR LOOSENING OF

AT THE DISCRETION OF THE INSPECTOR A CERTAIN NUMBER OF GRIPS WILL BE REMOVED TO CHECK THE FIT OF THE RIVETS IN THE TANG. ANY LOOSENESS MAY ENTAIL REJECTION OF THE CONSIGNMENT.

06/07/1980 COPY AT THE SCENE
MRS. CALKINS LEO BROWN/DAVE
WATSON 11/17/1979 10:00 AM
1810602
6, 19

METRIC

प्रमाणित प्रति / CERTIFIED COPY OF
 आदेश / लेआउट / गेज शिड्यूल H02/M201
 LAYOUT/GAUGE SCHEDULE
 AT THIS DATE.. 8-3-17
 को. डी. / CDD
 प्रमुख प्रोबरी, ईशापुर
 FACTORY, ISHAPORE

01.10.02 125538-SA		PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED		DT. 01-10-02		1/C; D.O.	
DATE		AUTHY		BRIEF RECORD		ZONE	
SEALED :-		D.C. NO. 11143-SA		DT. 1.1/2.		SIGN	
NOMENCLATURE :-		KOOKRIE MK.3. NOTE SHEET		H.T/HARDNESS :-		AS STATED	
PROTECTIVE		FINISH :-		MATERIAL :-		AS STATED	
DRN		CHD		TRD		COMP.	
SCALE :-		EST MASS		APPROVED		DT. 23-12-71	
DT. 01-10-02		NEG. RE-TRACED		DT. 23-12-71		COMP.	
ASSY		DGNR'S I.S.A. 796A		PART NO.		DR.G. NO.	
DSCAT. NO. 1095-000080		2 SHEETS		SHT. NO. 2		AHSF CQA (SA), ICHAPUR	