

USED ON  
 765-50-08641 1/1  
 765-50-08643 1/1

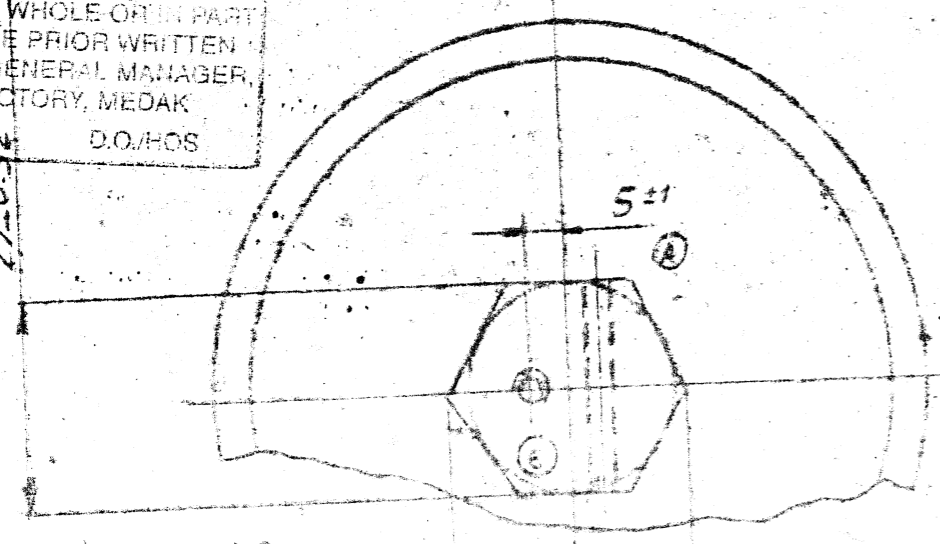
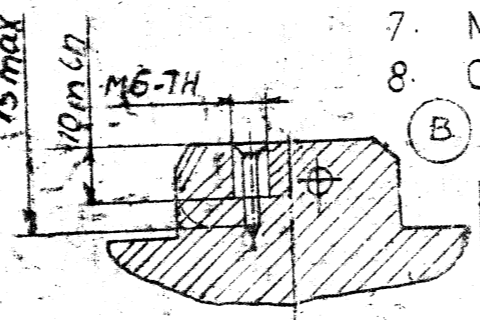
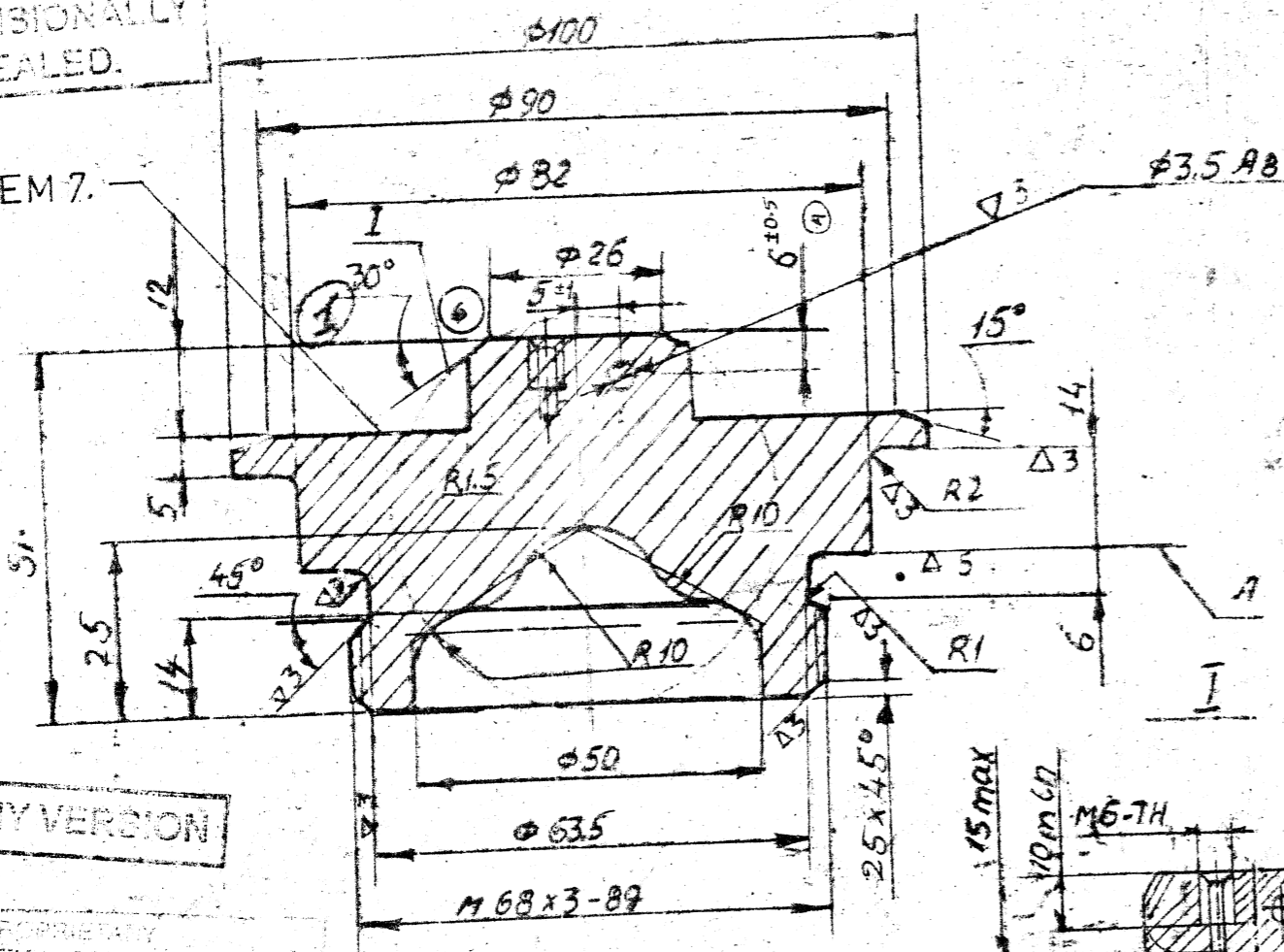
USED ON  
 675-50-08377  
 675-50-08379

PROVISIONALLY  
 SEALED.

ITEM 7.

ARMY VERSION

PROPRIETARY  
 THE INFORMATION CONTAINED IN THIS  
 DOCUMENT IS PROPRIETARY TO  
 ARDNANCE FACTORY, MEDAK (C 177)  
 ANY USE, REPRINTING, ASSIGNMENT  
 OR DISCLOSURE IN WHOLE OR IN PART  
 IS SUBJECT TO THE PRIOR WRITTEN  
 CONSENT OF THE GENERAL MANAGER,  
 ARDNANCE FACTORY, MEDAK  
 DATE: 27-0-52 D.O./HOS



- UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS OF MACHINED SURFACES ARE AS FOLLOWS:  
 FOR HOLES - AS PER A7,  
 FOR SHAFTS - AS PER B7,  
 OTHERS - AS PER CM8,  
 OTHER REQUIREMENTS PLACED UPON FORGED PARTS ARE AS PER CLASS II, GOST 7505-74.
- NON-SQUARENESS OF SURFACE A WITH RESPECT TO AXIS OF THREAD SHOULD NOT EXCEED 0.25MM.
- DECREASE THE HEIGHT OF HEXAHEDRON TO 10MM IS PERMITTED.
- THE PART MAY BE MADE AS PER CONVENTIONAL DOTTED LINE.
- COATING: CHEMICALLY PARCARIZED, OILED BY VARNISH KO 815, GOST 11066-74.  
 CHEMICALLY OXIDIZED ACCELERATED, OILED WITH PRESERVATION OIL K-17, GOST 10877-76 AS PER INSTRUCTIONS 053-25289.00.002 OR WITH VARNISH KO-815, GOST 11066-74.
- MARK AS PER 765-Cd2 AB5.
- OTHER REQUIREMENTS ARE AS PER 765-Cd2 AB5.

1197  
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(B) EQ-MATERIAL - 817M40 TO BS: 920-83 OR 40 Ni2 CrMo28 TO IS: 4367-67

MATERIAL AMENDED AND EQ.	(B)	00596-1CV
MATERIAL ADDED. (3/96NOFA)	(B)	3-1-96
TOLERANCE $\pm 10$ ON DIMENSION 5 AND $\pm 0.5$ ON DIMENSION 6 ADDED	(A)	00030/1CV DT 20.1.89
NATURE OF AMENDMENT	ISSUE No.	DC.1 No. 201

1163  
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DESIGNED BY	DATE
DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE

765-50-2784

PLUG

30% N5A GOST 4543-71  
 SPECIAL STEEL

SHEET	WEIGHT	SCALE
1	1,265	1:1
TOTAL SHEETS		