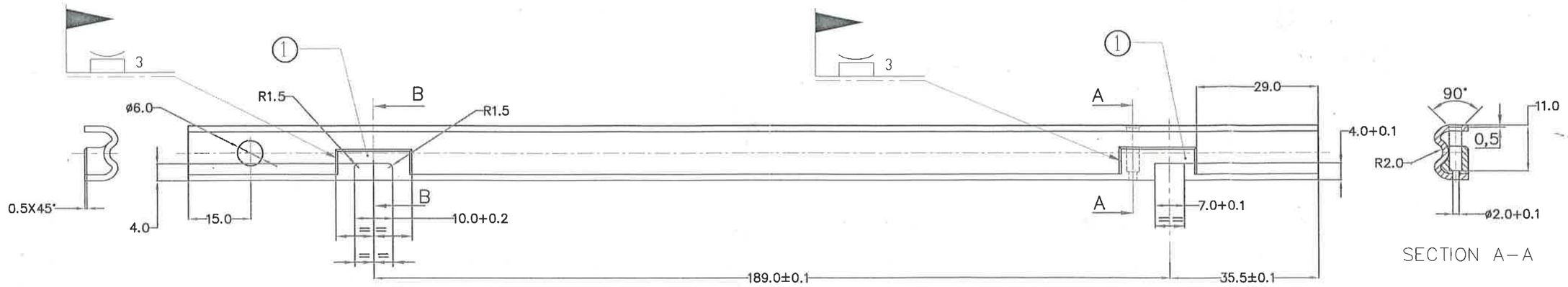
CONTROL COPY No. 02

DRG. No.	IC	SS	S	AA	A	C	SST
	0204	03	03	18	27	000	00DD

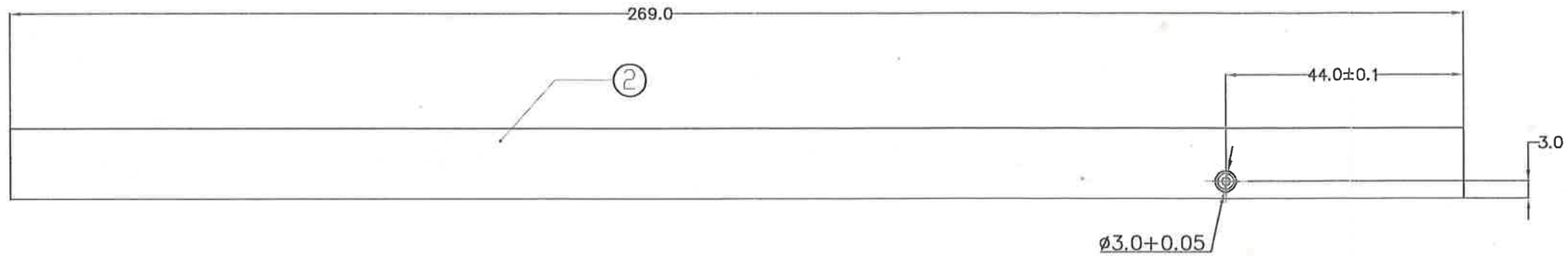
GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102

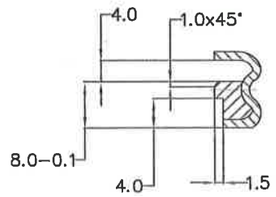
DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

NOTES: –
1) REMOVE ALL SHARP EDGES & BURRS



SECTION A–A





SECTION B–B

S.NO	NOMENCLATURE	DRG. NO.	QTY.
1	STRENGTHENING PIECE (BUTT ARM)	0204 03 02 21 33 002 00DB	2
2	BUTT ARM	0204 03 02 21 33 003 00DC	1

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
3	7/3/14	M–21	DRG REVISED			
2	28/07/11	M/17	DRG REVISED & VIEWS AMENDED			
1	01/01/10	M/7	DIM 44.0+0.1 WAS 41.0+0.1 DIM 29.0 WAS 20 0 DIM 35.5+0.1 WAS 33.5+0.1	B–3,2 C–3,2 D–3,2		

SIGN

DRN.

CHD.

APPD.
DATE: 7/3/14 For Director

SEALED
DATE

SCALE 1:1

EST. MASS

DESIGN AUTHORITY
ARDE
PUNE 411021

MATERIAL :

PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS: 3618–1966, CLASS 'B'

TITLE
BUTT ARM LEFT, STRENGTHENING PIECE WELDING AND MACHINING .

DRG. No. 0204 (IC) 03 (SS) 03 (S) 18 (AA) 27 (A) 000 (C) 00DD (SST)

PART No.

DS CAT. No.

AHSP

05.01.16