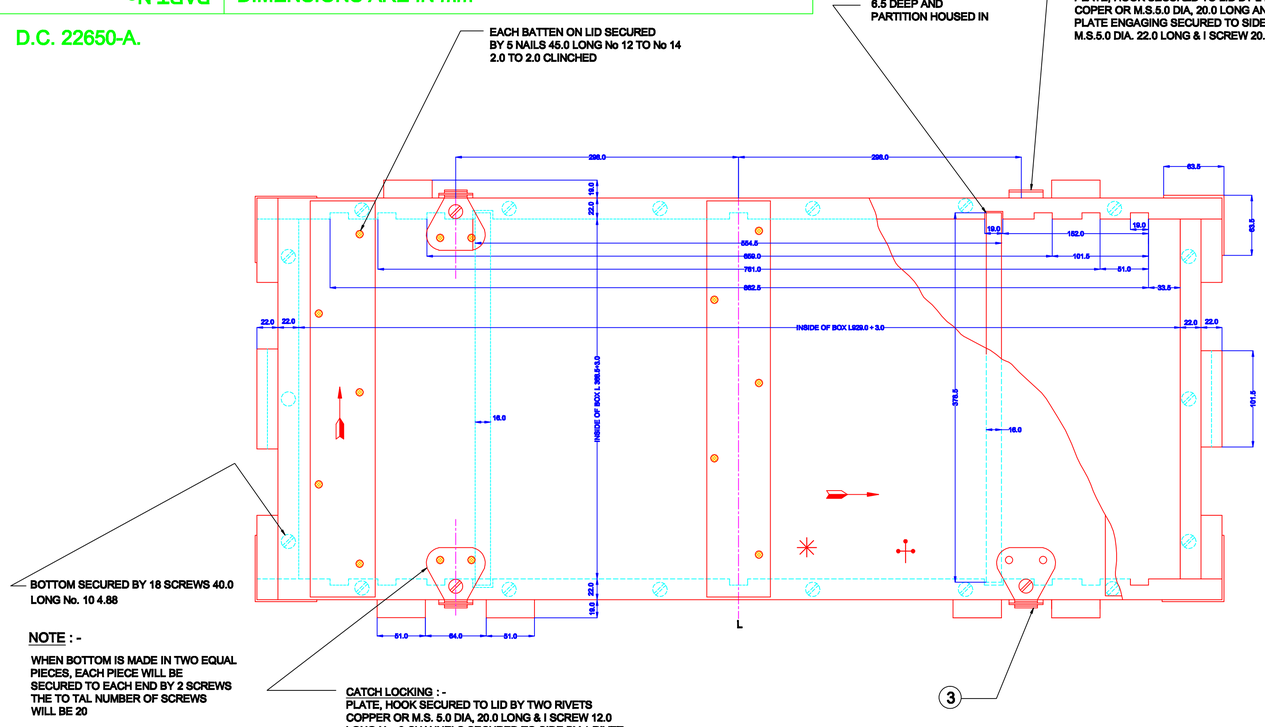
PART No.-

DRG.CONVENTIONS CONFORM TO IS : SPECCIFICATION
DIMENSIONS ARE IN mm

D.C. 22650-A.



SCHEDULE OF COMPONENTS

ITEM No.	DESCRIPTION	PART No	DRG No	No PER SET
1	CATCH.	ISV / 1A	I.A. 793 SHT. 3	2
2	PLATE ENGAGING.	ISV / 6	I.A. 793 SHT. 8	2
3	PLATE HOOK.	ISV / 7	I.A. 793 SHT. 7	4
4	PLATE ANGLE	ISV / 8	I.A. 793 SHT. 9	4
5	HANDLE			2
6	NAILS ROUND M S. WIRE PLAIN HEAD 45.0 LONG 2.0 TO 2.5			33
7	SCREW, WOOD, M.S. C'SK HEAD No 10.40.0 LONG			34
8	SCREW, WOOD, M.S. C'SK HEAD No 8 , 20.0 LONG			22
9	SCREW, WOOD, M.S. C'SK HEAD No 8 , 12.0 LONG			4
10	RIVETS,COPPER OR M.S.FLAT HEAD 6.0 DIA 45.0 LONG			4
11	RIVETS,COPPER OR M.S.FLAT HEAD 5.0 DIA 22.0 LONG			6
12	RIVETS,COPPER OR M.S.FLAT HEAD 5.0 DIA 22.0 LONG			8
13	WASHERS,COPPER OR M.S.16.0 DIA 7.0 DIA.HOLE 2.5, THICK : 1			4

GENERAL NOTES :-

DIRECTION OF GRAIN SHOWN THUS →
JOINTS TO BE GROOVED,CROSS TONGUED & GLUED NO PIECE TO BE LESS THEN 76.0 IN WIDTH.
ALL SCREWS NAILS & M.S. RIVETS TO BE TINNED OR SUITABLY RUSTPROOFED.

MATERIAL :-

ONLY THOSE SPECIES OF TIMBER SHOWN IN" APPENDIX A" OF SPEC I .A.948 (UP. TO DATE ISSUE) WHICH MUST CONFORM TO THE CONDITIONS LAID DOWN THEREIN WILL BE USED IN THE MANUFACTURE OF THE BOX.

IMPORTANT :-

ON COMPLETION OF THE EMPTY BOX & BEFORE DELIVERY, THE CATCH LOCKING MUST BE SECURED WITH A PIECE OF 0.90-0-56 SOFT WIRE TO PREVENT DAMAGE TO THE CATCH LOCKING DURING TRANSIT.

PARTITION PIECES TO BE WELL COATED WITH SHELLAC VARNISH 30% BOTH SIDES AND EDGES.

FOR DETAILS OF CATCH, LOCKING & CATCH,ENGAGING SEE DRG. I.A.793

TOLERANCE ON UNTOLERANCED DIMENSION ± 0.5 mm

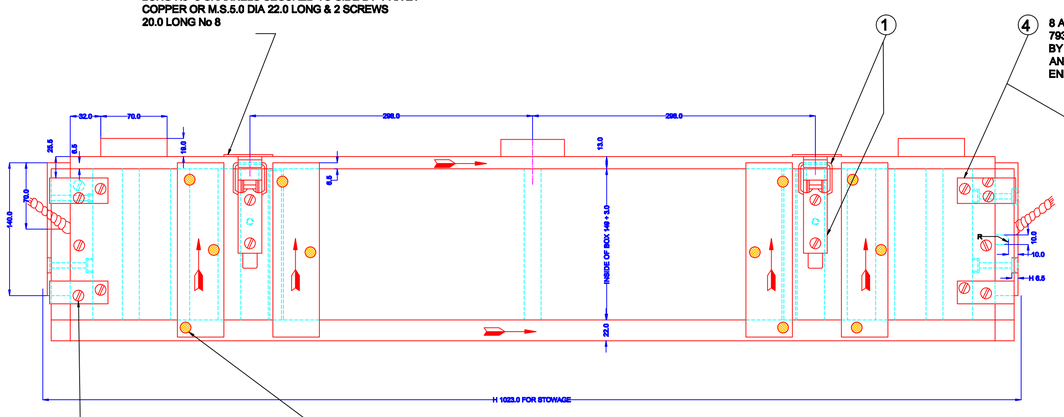
IF DESIRED BY THE INDENTOR CASES SHALL BE MANUFACTURED WITH OUT GROOVES AND PARTITIONS.

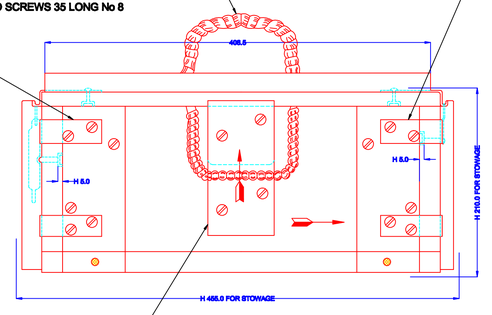
EACH BATTEN 19 mm THICK ON END SECURED TO END BY TWO SCREWS 35 LONG No 10 & TO BOTTOM BY ONE NAIL 45 LONG.

PAINTING :-

THE BOX (EXCLUDING ALL METAL FITTINGS) IS TO BE PAINTED EXTERNALLY WITH PRIME COAT OF FIRE RESISTANT PAINT TO SPEC. IND / ME / 904 (LATEST ISSUE) ALTERNATIVELY PAINT READY MIXED QUICK DRYING MATT FINISH GENERAL PURPOSE RED OXIDE (ISC - 446 TO IS : 5) TO SPEC IS : 168 (LATEST ISSUE) MAY ALSO BE USED . FOLLOWED BY A COAT OF PAINT READY MIXED AIR DRYING MATT FINISH FOR GENERAL PURPOSE LIGHT BROWN (ISC : 410 TO IS : 5) BRUSHING / SPRAYING / DIPPING TO SPEC IS : 168 (LATEST ISSUE)

ALL METAL FITTINGS ARE TO BE PAINTED WITH PRIME COAT OF PAINT READY MIXED QUICK DRYING MATT FOR GENERAL PURPOSE GENERAL PURPOSE RED OXIDE (ISC : 446 TO IS : 5) TO SPEC IS : 168 (LATEST ISSUE) FOLLOWED BY A COAT OF PAINT READY MIXED AIR DRYING MATT FINISH FOR GENERAL PURPOSE LIGHT BROWN (ISC 410) TO IS: 5) BRUSHING / SPRAYING / DIPPING TO SPEC. IS : 168 (LATEST ISSUE)





TO BE CLEARLY STENCIELED WITH BLACK PAINT ON INSIDE BOTTOM OF THE BOXES IN 13.0 TYPE.

CONTRACTORS INITIALS OR RECOGNISED TRADE MARK

YEAR OF MANUFACTURE

SERIAL No AND MARK OF CASE TO BE BRANDED ON BOTTOM IN 25.5 TYPE.

C 128
MK.13

R NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	D. O.
	4-2-97	D.C. NO. 36234 - A.	UNDER GENERAL NOTE - NOTES RE JOINTS AMENDED IN ZONE C - 6, DIM. OF ROPE HOLE SHOWN CORRECTLY. NEW MICOPY REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY.			
	23-2-95	D.C. NO. 35922 - A.	STAMPING NOTE AMENDED. VIEWS AMENDED TO AGREE			
	3-9-93		RETRACED WITHOUT CHANGE			SD/-
			PREVIOUS D.C. NO. 22650 - A, 25107 - A, 26512-A,26829-A, 26980 - A, 29474 - A, 29698 - A, 30451 - A, 31422 - A, 33186-A 33705 - A, 34153 - A, 34541 - A, 34894 - A, AND 36436-A			

DRG. SEALED :- 5-8-52

DRN.- SD/- CHD.- SD/- TRD. D. M. N. COMP.
C.D. MAN O I/C D. O. SCALE :- 1:2
APPD. SD/- FOR C. Q. A.(A) EST. MASS :-
GAUGE SCHD :-
DATE :-
MATL. : - AS ABOVE
PROTECTIVE FINISH : -

ASSY. DRG.

DESIGNER'S REF.
I. A. 1031

PART NO.

D. S/ CAT NO.-

AHSP :- C.Q.A.(A) KIRKEE

CASE, C . 128, MK 13 / L /.
WOOD. WITH 2 PARTITIONS.
(ALTERNATIVE METHOD OF MANUFACTURE.)