

8

7

6

5

4

3

2

1

ISV 1A

PART No.-

DRG.CONVENTIONS CONFORM TO IS : SPECIFICATION
DIMENSIONS ARE IN mm

F

E

D

C

B

A

D.C.I 19879 - A

TOLERANCES ON UNTOLERANCED DIMENSION ± 0.5

3A

ASSEMBLED
TO ITEM 1
AND ENDS
BENT TO SUIT
ASSEMBLY AS SHOWN.

4

PASSED THROUGH
ITEMS 1&2 AND
RIVETED LOOSE.

2

CHANNEL.

3

ASSEMBLED TO
ITEM 1 AND JOINT
SECURELY WELDED.

1

PART No.ISV / IA TO
BE STAMPED IN 6.0
TYPE.

PART VIEW SHOWING
ASSEMBLY OF ALTERNATIVE
LINK

ASSEMBLY


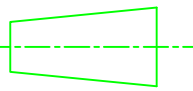
	13-7-04	D.C. NO. 38970 - A.	REF. D.C.			
	8-8-03		SCANNED WITHOUT CHANGE			
	14-7-94	D.C. NO. 35750 - A.	PIN HINGE METAL. SPEC. UPDATED			
	13-5-94	D.C. NO. 35710 - A.	DRG. FORMAT BOX ENTRIES ADDED.			
	24-2-94	D.C. NO. 35672 - A.	ESTIMATED MASS ADDED.			
	17-11-93	D.C. NO. 35622 - A.	DRG. FORMAT BOX ENTRIES TECH. REQUIRMENT NOTE ADDED, IS : SPEC. WAS IS : 606 & SPEC. UPDATED.			
	27-6-92		RETRACED WITHOUT CHANGE			
			PREVIOUS D.C.(I) NO. 19879 - A, 20341 - A, 29195 - A 29474 - A, 29750 - A, & 29886 - A			
R NO.	DATE	AUTHORITY	REVISION	ZONE	SD/- AHSP SIGN.	D. O.
DRG. SEALED :- 19-5-47						

CATCH

SCHEDULE OF COMPONENTS

ITEM NO.	DESCRIPTION	SHEET NO.	PART NO.	NO. PER SET.
1.	CATCH PIECE.	4	ISV/1	1
2.	CHANNEL.	5	ISV/2	1
3.	LINK.	6	ISV/3	1
OR 3A	ALTERNATIVE LINK.	6	ISV/4	1
4.	PIN HINGE, STEEL WIRE 3.15 DIA., 28.5 LONG TO IS : 2801 ; 1978 (THIRD REVISION) (AMENDMENT ONE) (REAFFIRMED IN 1992) 1/4 HARD BRIGHT FINISH.		ISV/5	1

TECH.REQUIREMENT : - AS PER SPECN. No IA 1169 (n)

DRN.-	CHD.-	TRD.	COMP.	ASSY. DRG.	ISV 497 A ISV 381 A
C.D. MAN	O I/C D. O.	SCALE :- 1:1			
		EST. MASS :- 70 g			
		GAUGE SCHD :- NOT APPLICABLE			
FOR C. Q. A.(A)		DATE :-		DESIGNER'S REF. I. A. 793 SHEET-3	
MATL. :- NOT APPLICABLE				PART NO. ISV 1A	
PROTECTIVE FINISH :- AS PER TO DRG. NO. ISV 479 A				D. S. CAT NO.- NOT APPLICABLE	
				AHSP :- C.Q.A.(A) KIRKEE	