

8

7

6

5

4

3

2

1

8

ASI

DRG.CONVENTIONS CONFORM TO IS : SPECCIFICATION DIMENSIONS ARE IN mm

D.C.I. 19879-A

8

8

9.5

25.5

25.5

64

64

1.60 OR 2.0

25.5

9.5

C' S K . HOLES TO SUIT No. 8 SCREWS.

NOTE :-

TOLERANCES ON UNTOLERANCED DIMENSION ±0.5

To BE RUST PROOFED BY ANY APPROVED PROCESS

MATERIAL :-

SPEC. IS : 513 1986 (THIRD REVISION) (AMENDMENT THREE, REAFFIRMED IN 1992) COLD ROLLED AND ANNEALED TYPE " D " BEST SURFACE.

TECHNICAL REQUIREMENTS: - SPEC.IA.948 (a d)

10-1-05		SCANNED WITHOUT CHANGE			
23-11-94	D.C. NO. 35855 - A.	SPECN : UPDATED			
22-1-94	D.C. NO. 35657 - A.	ASSLY. DRG. NOS. ADDED			
6-3-93	D.C. NO. 35489 - A.	DRG. FORMAT BOX ENTRIES ADDED. IS : SPECIFICATION WAS IS : 686. MATERIAL SPECIFICATIONS UPDATED.			
5-8-92		RETRACED WITHOUT CHANGE			
		PREVIOUS D.C. NO. 19879 - A, 19893 - A, 26870 - A, 29158 - A, 29474 - A, 29750 - A, 29886 - A, & 34681 - A.			
R NO.	DATE	AUTHORITY	REVISION	ZONE	sd /- AHSP D. O. SIGN.
DRG. SEALED :- 19-5-47					

PLATE ANGLE 64 x 64

DRN.-

CHD.-

TRD. R.D.T.

COMP.

SCALE :- 1:1

EST. MASS :- 26.8 g

GAUGE SCHD :- NOT APPLICABLE

DATE :-

ASSY. DRG. ISV 484A

ISV 483 A, ISV 531 A

DESIGNER'S REF. I. A. 793

PART NO. ISV 8

D. S/ CAT NO.- NOT APPLICABLE

AHSP :- C.Q.A.(A) KIRKEE