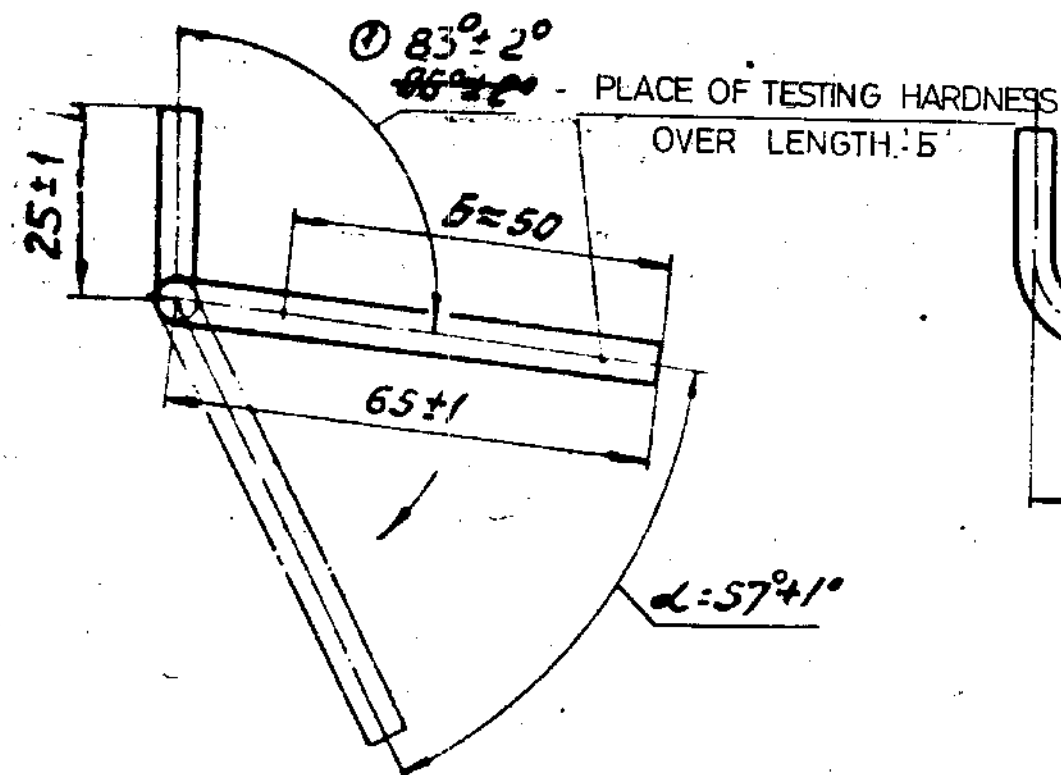
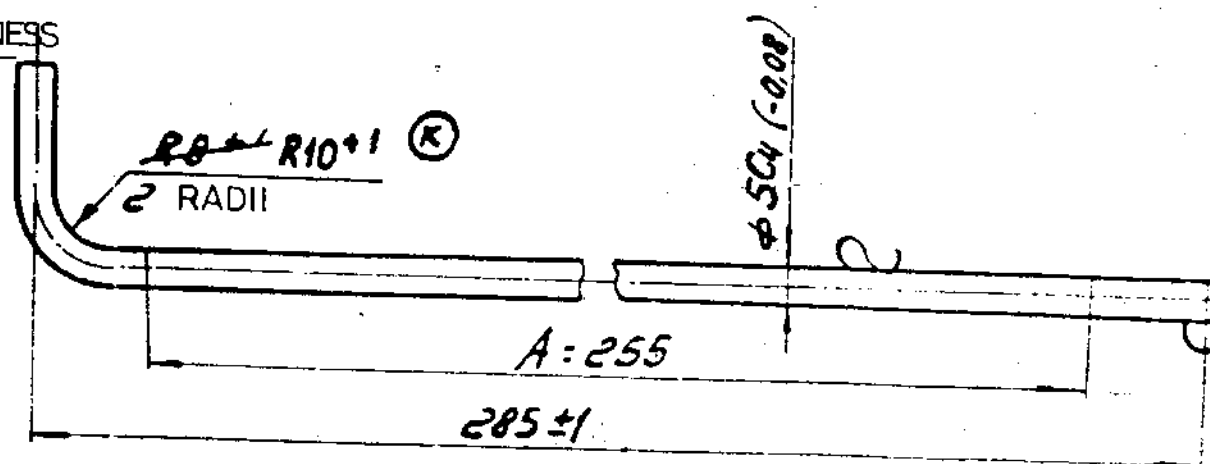




① EQUIVALENT MATERIAL: Gr.2 TO IS:4454 (Pt I)-75.



1. HB 477 TO 388 ($\phi 2.8$ TO 3.1) OR HRC 39.5 TO 48.
2. ALTERNATE MATERIAL IS WIRE II-5, GOST 9389-75.
3. OVALITY IN THE AREA OF BENDING SHOULD NOT EXCEED 0.3 mm.
4. NON-STRAIGHTNESS OF SECTION 'A' SHOULD NOT EXCEED 2 mm.
5. COATING: CHEMICALLY, PARKERISED, CHROMATIZED.
6. SUBJECT TORSION BAR TO 5 TIME TORSION IN THE DIRECTION, INDICATED WITH ARROW, FROM ITS ORIGINAL POSITION THROUGH ANGLE α , IN THIS CASE, ANGLE OF RESIDUAL DEFORMATION SHOULD NOT EXCEED 2° .
7. SURFACE DEFECTS WITH A DEPTH NOT EXCEEDING 0.3mm CRUMPLING AT BUTT ENDS NOT EXCEEDING 1mm AND STAMPING DRAFT NOT EXCEEDING 2° ARE ALLOWED.

00669-ICV	①	EQ. MATERIAL ADDED IN THE DRAWING
10-12-98		
DC(1) NO 2	ISSUE	NATURE
DATE		AMMENDMENT

APPROVED	VI VASU
CHECKED	R. B. S.

CONTROLLERATE OF
 QUALITY ASSURANCE
 (ICV)
 SECUNDERABAD

765-47-629

TORSION BAR

60C2A GOST 14959-79

0.055	1:1
SHT	1009