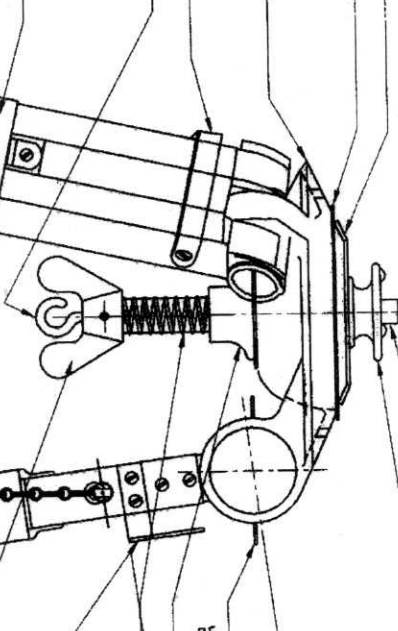


MCT-2669/1 1
 MCT-2667 1
 SCREW, B.A. BRASS, C'SK. HD.
 No.8 x 8 LONG 6
 MCT-2661 1
 BALL, BRONZED, $\phi 6.35$ 1
 MCT-2671/4 1
 MCT-2660 1



MCT-2663/4 1
 MCT-2701 1
 SCREW, GRUB, B.A. BRASS, No.4 x 10 LONG 1

MCT-2673 3
 MCT-2662 1
 MCT-2659/4 1

MCT-2672 1
 SCREW, M/C C'SK. HD. BRASS,
 M3 x 6 LONG 4

MCT-2666 1
 SCREW B.A., BRASS, C'SK HD.
 No.6 x 10 LONG 1
 MCT-2702 3

MCT-2678 1
 MCT-2670 1
 SCREW, WOOD, SLOTTED, RD. HD.,
 BRASS, No.4 x 10 LONG 2
 WASHER PLAIN B.A. BRASS No.5 2

NOTE :- OUT OF THE LEGS, ONE LEG SHOULD
 HAVE COMPONENT TO MCT-2671 &
 ONE LEG SHOULD HAVE MCT-2672.

FOR TRADE ONLY
 Date of Issue: 12/01/74
 [Signature]

ALL DIMENSIONS ARE IN MM

ORDNANCE FACTORY
 DEHRADUN

DR:- R.K.SHARMA
 TR:-
 CH:-
 APPROVED
 JMM/DO
 WM/PL

TRIPOD FIRE CONTROL INSTRUMENT NO.17A MK-2 (M-1)

DRG. No. :- QI-641

DATE- 14.12.2010	SCALE- N.T.S.
MATL. SEE DETAIL	TREAT SEE DETAIL
SHTS:-	SHT. No:-
AMENDMENTS.	
OFD/DO/002	
DRAWING NO. -	
MCT-2705	

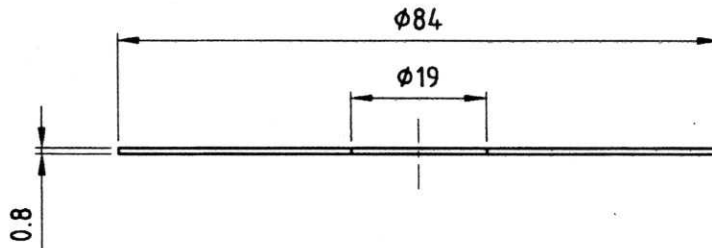
57

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)
CAP, PROTECTIVE, DUST & MOISTURES

DRG. No. :-

O.S.-6625

ORDNANCE FACTORY, DEHRADUN.



6-HOLES EQUALLY SPACED, PUNCHED TO CLEAR
No. 8 B.A. (TO SUIT MCT-2661) ON ASSEMBLY.

NOTE:- ANTIFUNGUS TREATMENT TO BE GIVEN.

MATL. :- LEATHER, IS:580-1973.

FINISH :- TANNED.

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Date of Issue 12/01/21
Ref.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	-	-
	CH.- <i>SK</i>	SHTS.- 1	SHT. NO.- 1
DA-05/2015 dt- 12/01/2015	<u>APPROVED.</u>	<u>DRAWING No.-</u> <u>MCT-2669/1</u>	
AMENDMENTS.	<i>SK</i>		
OFD/DO/002	JWM/DO. <i>WM/P-1</i>		

86

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

RING RETAINING

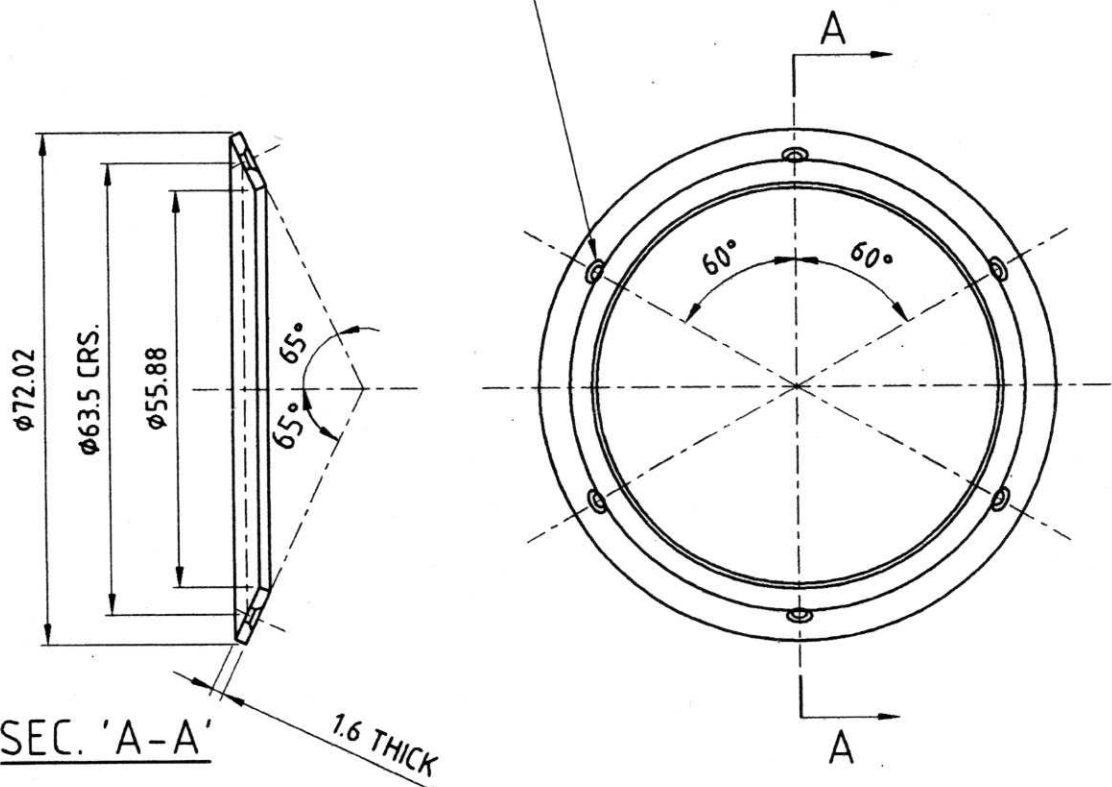
DRG. No. :-

O.S.-6622

5 OR 6-HOLES, EQUALLY SPACED
DRILLED & C'SK TO CLEAR
No.8 B.A. (TO SUIT MCT-2661)

NOTE :-
IF RINGS WITH 5 HOLES
ARE REQUIRED THEY
SHOULD BE SPACED 72°.

ORDNANCE FACTORY, DEHRADUN.

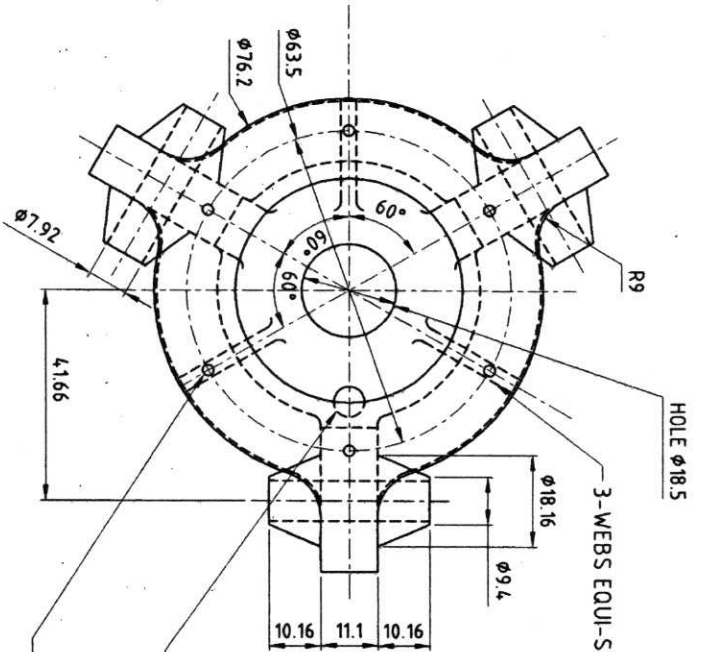


MATL. :- BRASS SHEET, CuZn30,HB TO IS:410-1977.
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED
WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF
IS:5-1978) EXCEPT BEARING SURFACES.

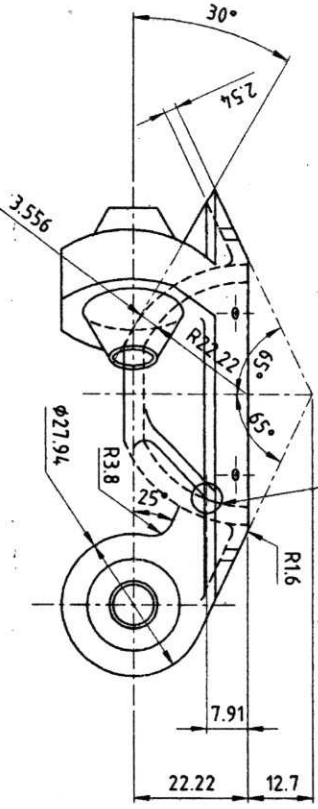
FOR TRADE ONLY
Date of Issue 12/01/21
[Signature]

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 1:1
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
AMENDMENTS.	APPROVED.	DRAWING No.- <u>MCT-2667</u>	
OFD/DO/002	<i>[Signature]</i> JWM/DO.		
	<i>[Signature]</i> WM/P-1		



HOLE ϕ 18.5
 3-WEBS EQUI-SPACED 3 THICK
 BALL BRONZED. ϕ 6.35-----1
 MATL:- PHOSPHOR BRONZE ROD
 TO IS:7811-1985.
 FINISH :- CLEAN
 6-HOLES, EQUI-SPACED, TAPPED No.8 B.A.



RECESSED FOR ϕ 6 BRONZE BELL

MATL :- GUN METAL, IS:306-1983.
 FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED
 WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF
 IS:5-1978) EXCEPT BEARING SURFACES.

*FOR TRADE COPY
 Date of Issue-12/01/24
 Raj*

ORDNANCE FACTORY
 DEHRADUN

DR:- R.K.SHARMA
 TR:-
 CH:-
 APPROVED
 JMM/DO.
 WM/P.

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)
 PLATE, DETENT, BALL BRONZED 6.35

DRG. No. - 0.S.-11528

DATE-14.12.2010	SCALE-1:1
MATL	TREAT
SHTS:-	SHT. No.:-
AMENDMENTS	DRAWING No.-
OFD/DO/002	MCT-2661

81

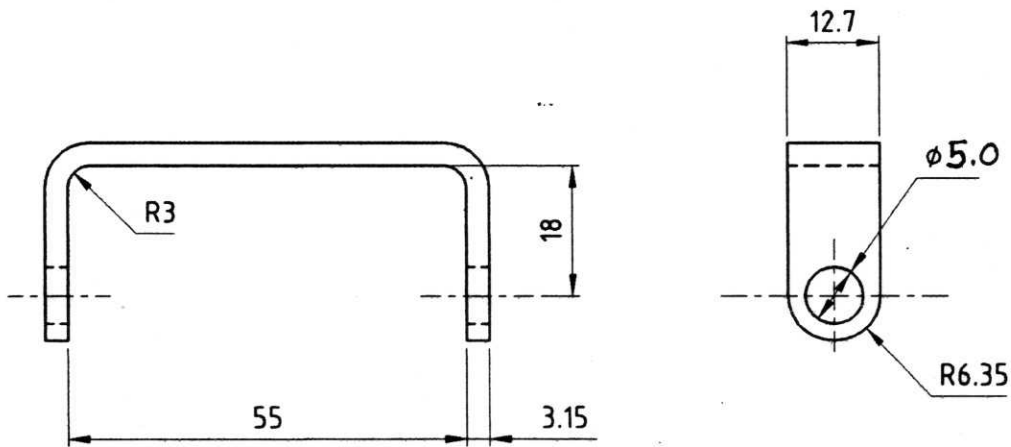
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

BRACKET RING

DRG. No. :-

O.S.-641/9

ORDNANCE FACTORY, DEHRADUN.



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Date of Issue 12/01/2015
Raj

MATL. :- BRASS SHEET, CuZn30,HB TO IS:410-1977.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978).

ALL DIMENSIONS ARE IN MM.

IMPORTANT DIMENSIONS MARKED THUS ●

INFORMATION MARKED THUS † TO BE MARKED ON

		DT.-14.12.2010	SCALE-N.T.S.
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>M</i>	SHTS.- 1	SHT. NO.- 1
DA-05/15 dt - 12/01/2015	APPROVED.	DRAWING No.- MCT-2671/1	
AMENDMENTS.	<i>dm</i>		
OFD/DO/002	JWM/DO. WM/P-1		

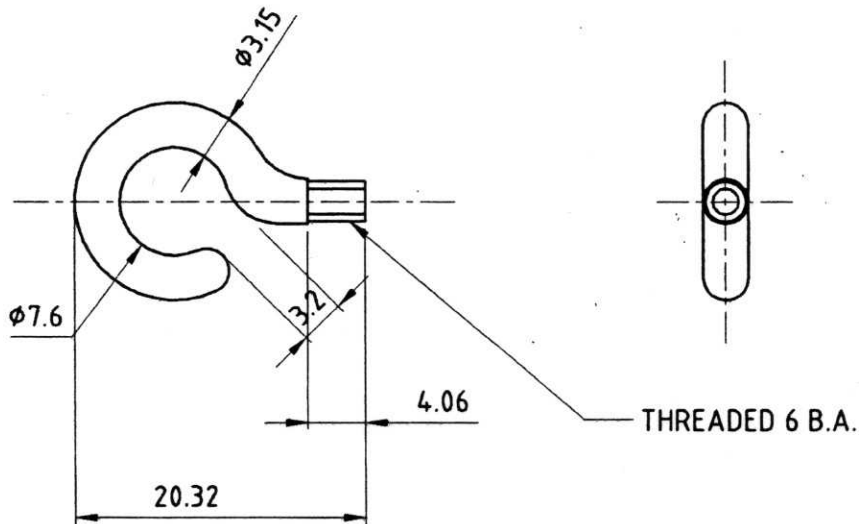
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

EYE, HOOK

DRG. No. :-

O.S.-10608

ORDNANCE FACTORY, DEHRADUN.



FOR TRADE COPY
Date of Issue 12/01/21
Raj

MATL. :- BRASS WIRE TO IS:4413-1981.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.

IMPORTANT DIMENSIONS MARKED THUS ●

INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>dr</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- MCT-2660	
AMENDMENTS.	<i>dr</i>		
OFD/DO/002	JWM/DO. <i>WM/P-1</i>		

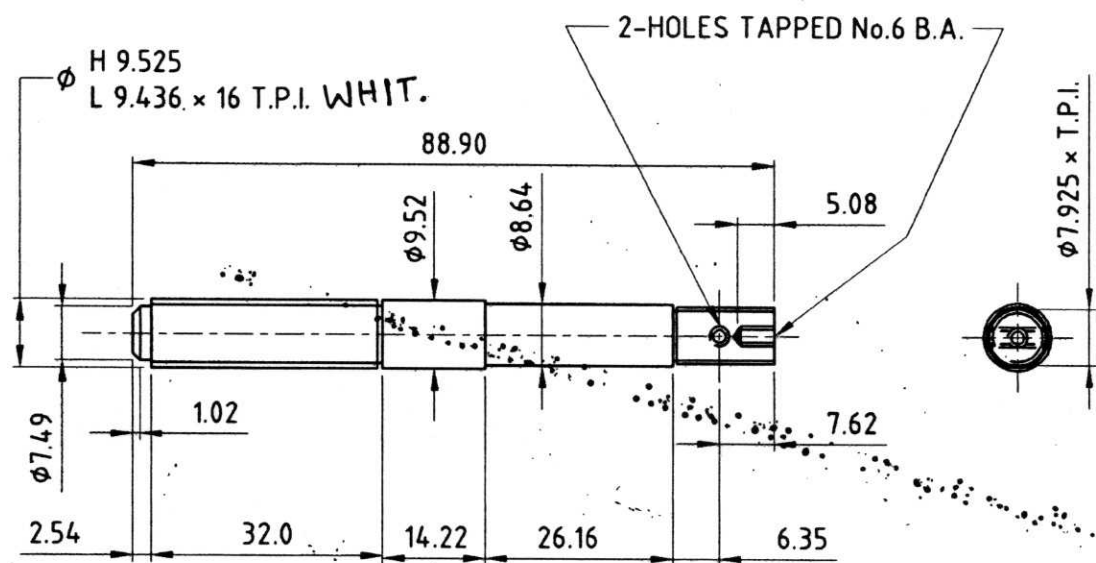
82

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

SCREW, SPECIAL

DRG. No. :-
O.S.-13482

ORDNANCE FACTORY, DEHRADUN.



MATL. :- BRASS ROD, Gde-1, HB TO IS:3.19-1989.

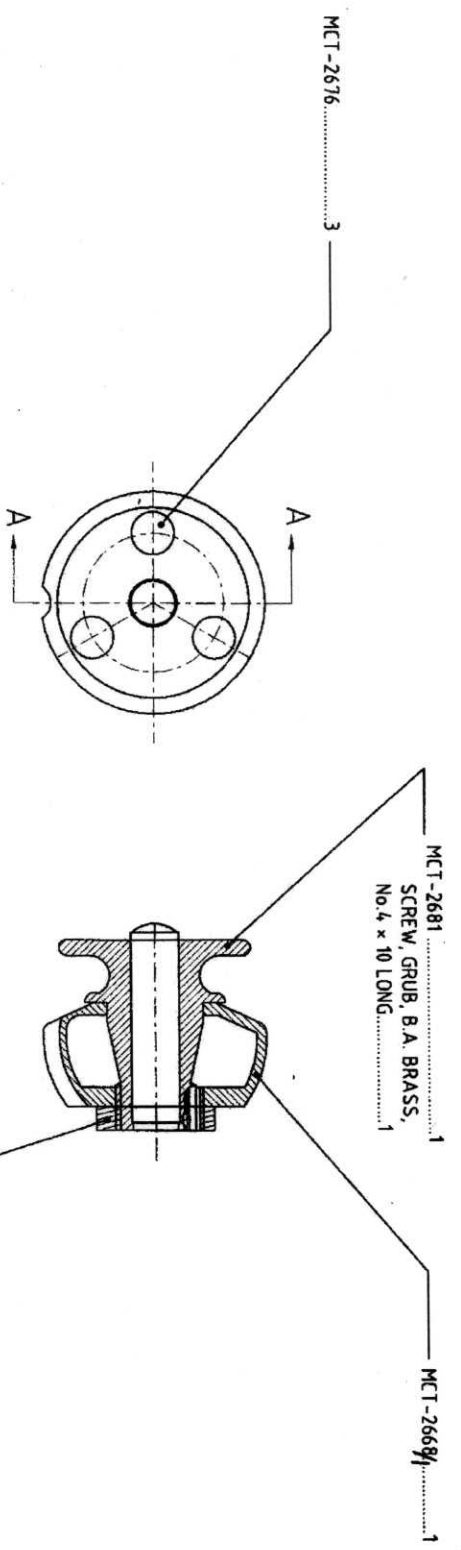
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE USE
Date of Issue 12/01/15
Raj

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 2:1
	TR.-	MATL.-	TREAT-
	CH.- <i>sk</i>	SHTS.- 1	SHT. NO.- 1
DA-05/15 dt- 12/01/15	APPROVED	DRAWING No.-	
AMENDMENTS.	<i>sk</i>	MCT-2663/1	
OFD/DO/002	JWM/DO.	WM/P.	

181



ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
DEHRADUN

DR:- R.K. SHARMA
TR:-
CH:-
APPROVED:
JMM/DO. WM/PL

TRIPOD FIRE CONTROL INSTRUMENT No. 17A MK-2 (M-1)

JOINT, BALL

DRG. No. :- O.S.-3151 S.A.

DATE-14.12.2010	SCALE- 1:1
MATL AS ABOVE	TREAT AS ABOVE
SHTS:-	SHT. No:-
DRAWING No. -	
MCT-2701	
AMENDMENTS:	
OFD/DO/002	

FOR TRADE DEPT
Date of issue. 14/12/10
Raj

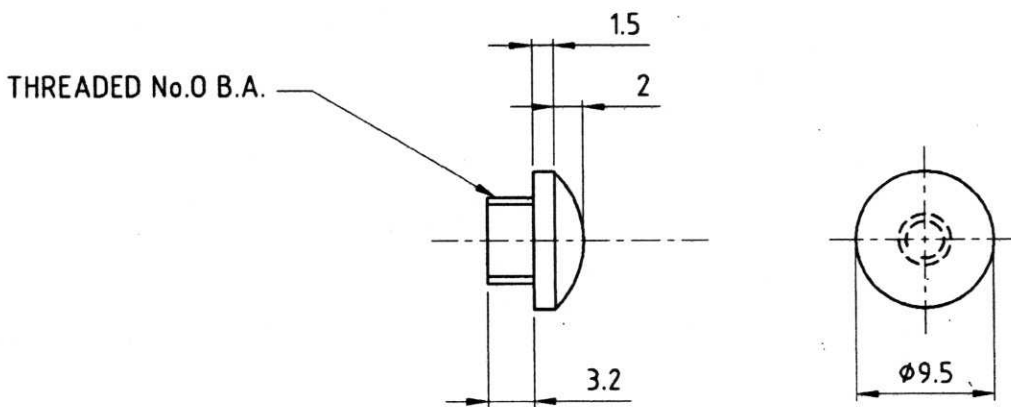
150

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) STUD, BALL

DRG. No. :-

O.S.-6620

ORDNANCE FACTORY, DEHRADUN.



MATL. :- BRASS ROD, Gde-1, HB TO IS:3.19-1989.
FINISH :- CLEAN.

FOR TRADE ONLY
Date of Issue 12/11/21

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

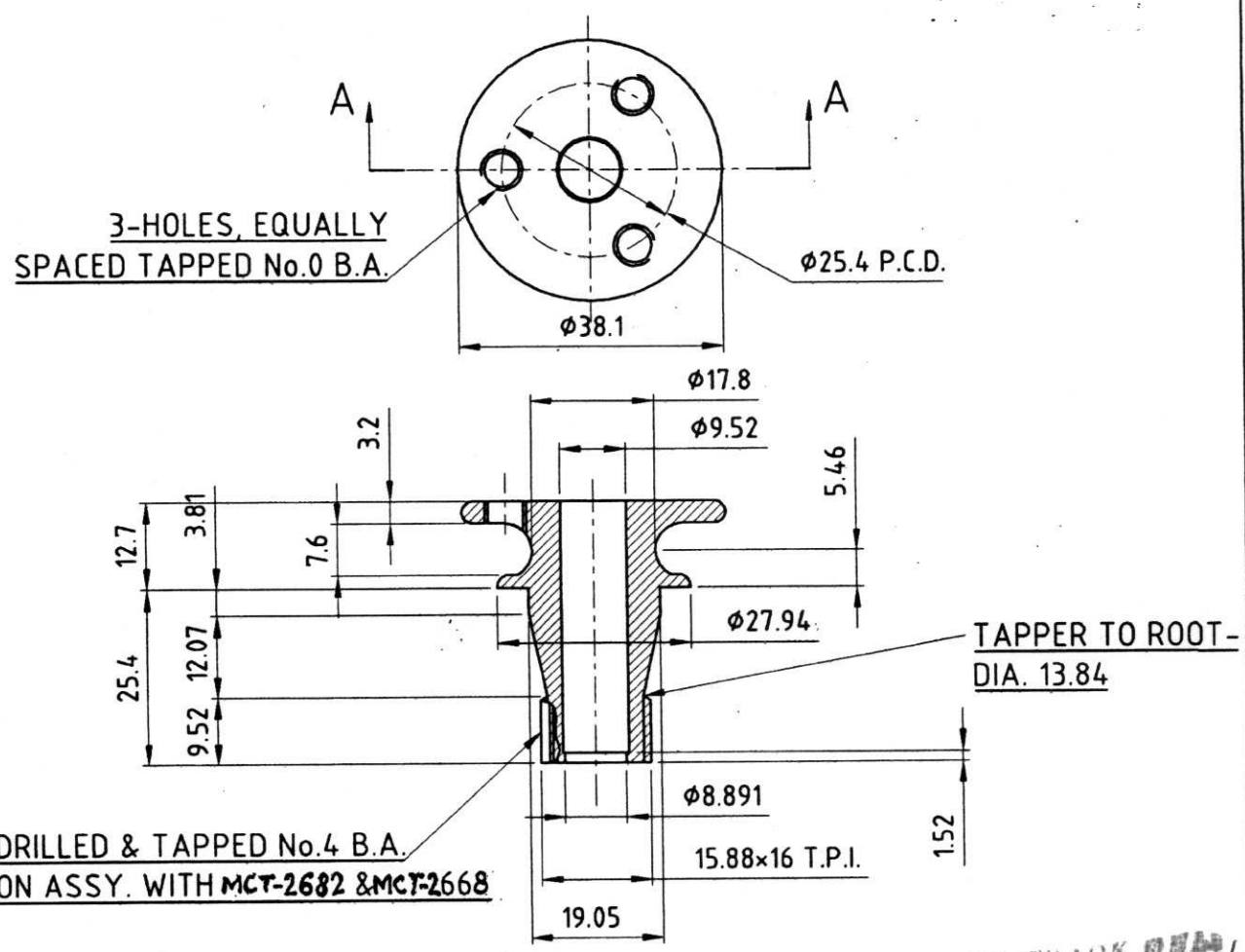
		DT.-14.12.2010	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	-	-
	CH.- <i>AK</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	<u>DRAWING No.-</u> <u>MCT-2676</u>	
AMENDMENTS.	<i>AK</i>		
OFD/DO/002	JWM/DO. WM/P-1		

29

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) ADAPTER, STRAIGHT PIPE

DRG. No. :-
O.S.-6618

ORDNANCE FACTORY, DEHRADUN.



DRILLED & TAPPED No.4 B.A.
ON ASSY. WITH **MCT-2682 & MCT-2668**

MATL. :- GUN METAL, IS:306-1983.
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

FOR TRADE ONLY
Date of Issue: 14/12/20
Rg.

		DT.-14.12.2010	SCALE- 1:1
		<u>MATL.</u>	<u>TREAT</u>
		AS ABOVE	AS ABOVE
		DR.- R.K.SHARMA	SHTS.- 1
		TR.-	SHT. NO.- 1
		CH.- <i>dv</i>	
		APPROVED.	DRAWING No.- MCT-2681
AMENDMENTS.		<i>dv</i> JWM/DO. <i>GMM</i> WM/P-1	
OFD/DO/002			

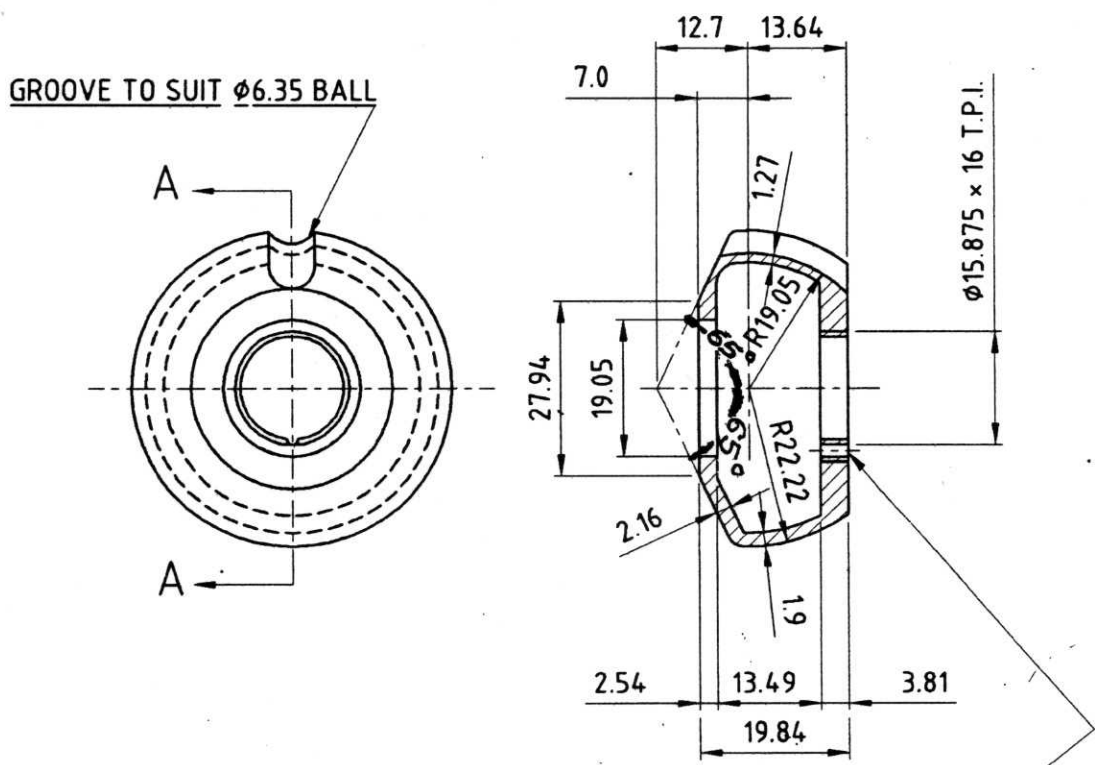
78

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

SEATING

DRG. No. :-
O.S.-6623

ORDNANCE FACTORY, DEHRADUN.



DRILLED AND TAPPED No.4 B.A. ON
ASSEMBLY WITH MCT-2681 & MCT-2682.

MATL. :- GUN METAL, IS:306-1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED
WITH PAINT TO IS:168-1973 (IS:220 OR 225 OF
IS:5-1978) EXCEPT BEARING SURFACES.

SEC. 'A-A'

FOR TRADE COPY
Date of Issue: 12/01/2015
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	MATL.	TREAT
	TR.-	-	-
	CH.- <i>Sh</i>	SHTS.- 1	SHT. NO.- 1
DA-05/2015 db- 12/01/2015	APPROVED.	DRAWING No.- MCT-2668/1	
AMENDMENTS.	<i>Sh</i>		
OFD/DO/002	JWM/DO. W.M/P-1		

27

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

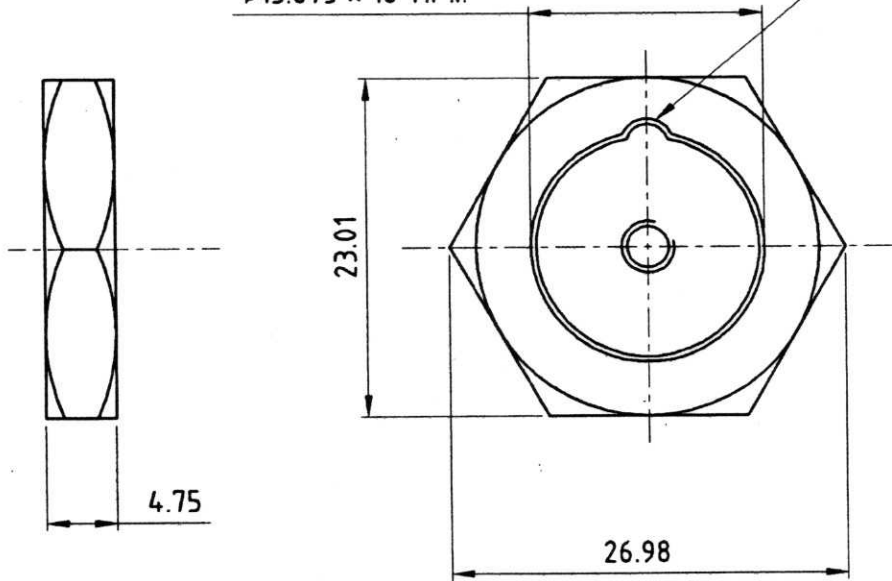
NUT, PLAIN HEXAGON

DRG. No. :-

O.S.-6619

DRILLED AND TAPPED No.4 B.A.
ON ASSY. WITH MCT-2681 & MCT-2668

$\phi 15.875 \times 16$ T.P.I.



ORDNANCE FACTORY, DEHRADUN.

MATL. :- BRASS ROD, Gde-1, HB TO IS:319-1989.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED
WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF
IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE USE
Date of Issue 14/12/2010
Raj

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

DT:- 14/12/2010 SCALE- 2:1

	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	-	-
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	<u>DRAWING No.-</u> <u>MCT-2682</u>	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	JWM/DO. <i>[Signature]</i> WMP/P-1		

26

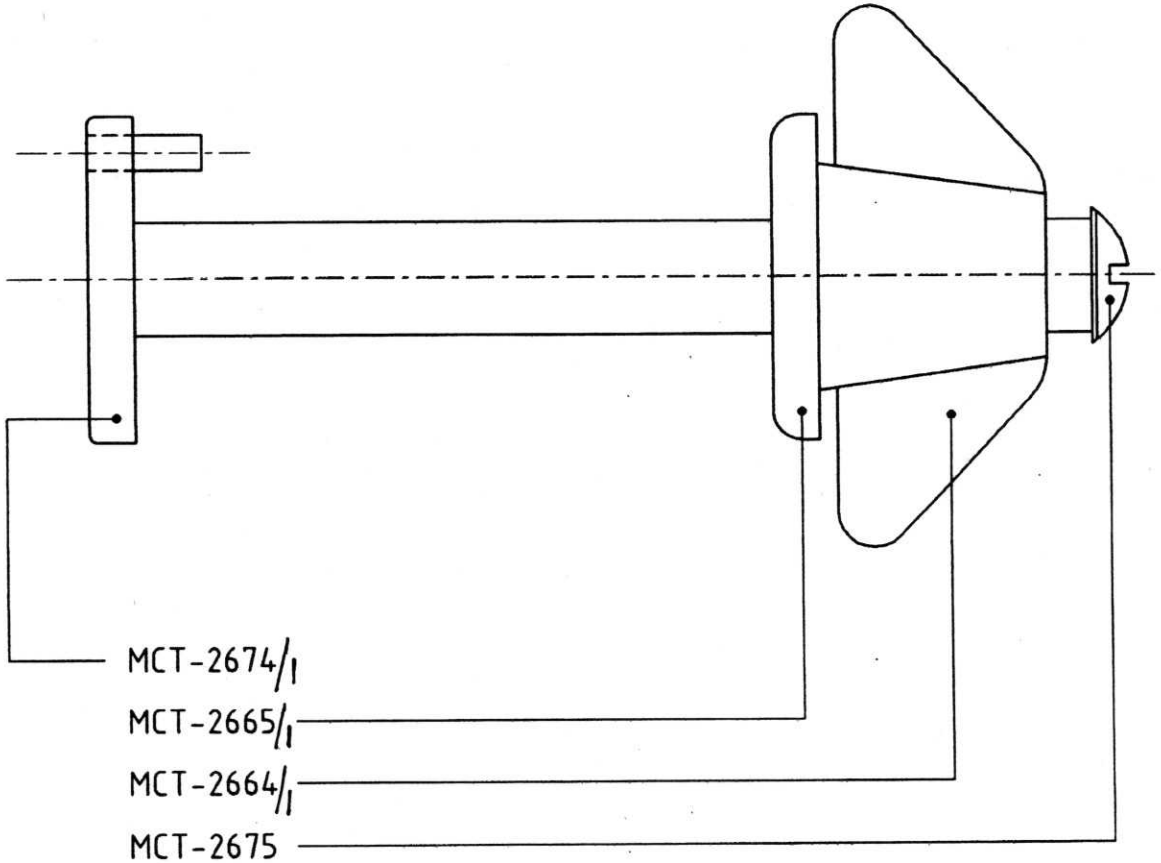
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

BOLT HOOK

DRG. No. :-

O.S.-629 S.A.

ORDNANCE FACTORY, DEHRADUN.



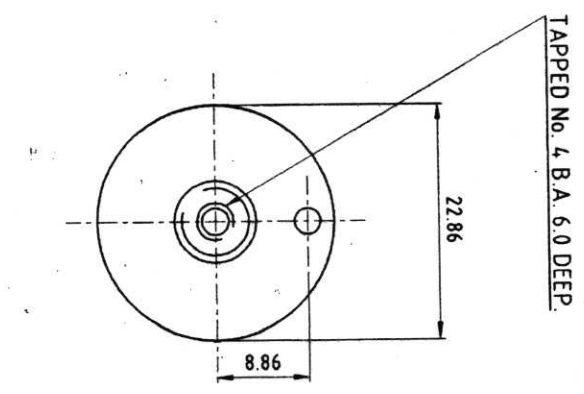
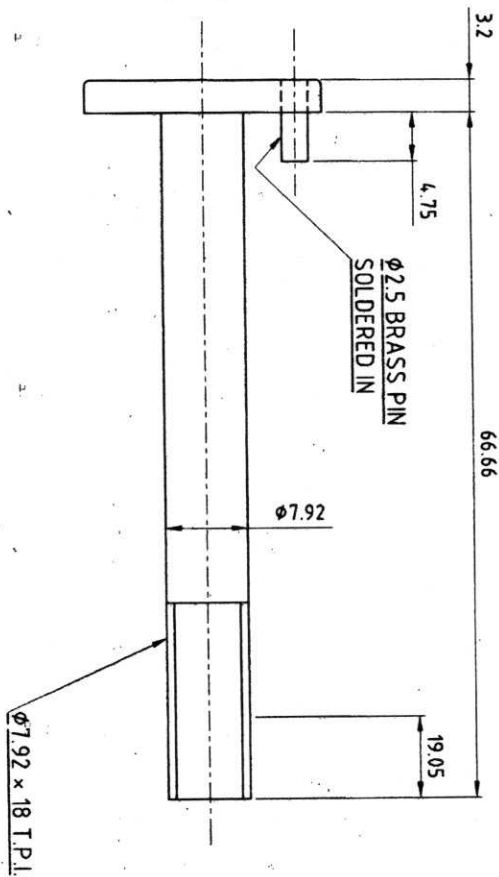
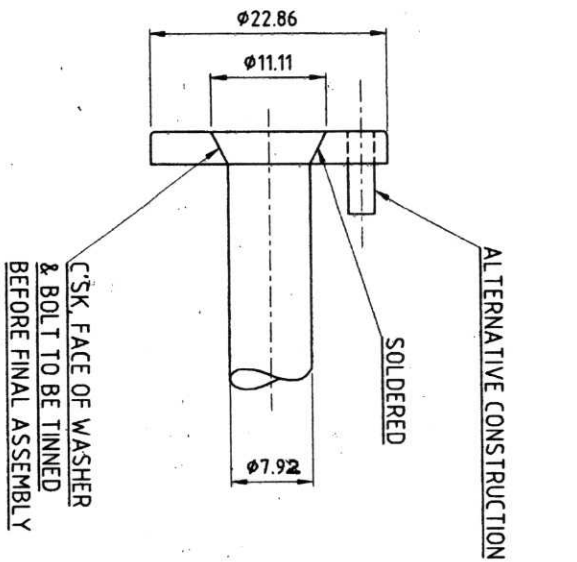
FOR TRADE COPY

Date of issue 12/01/10
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 1:1
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>Sh</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED. <i>Sh</i>	DRAWING No.- <u>MCT-2673</u>	
AMENDMENTS.	JWM/DO.		
OFD/DO/002	WM/P-1		

25



C/SK. FACE OF WASHER & BOLT TO BE TINNED BEFORE FINAL ASSEMBLY

ALL DIMENSIONS ARE IN MM.

MATL. :- BRASS ROD, Gde-1, HB TO IS:319-1989.
 FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (IS:220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

DATE OF ISSUE 12/01/2015

ORDNANCE FACTORY
 DEHRADUN

DR:- R.K.SHARMA
 TR:-
 CH:-

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)
 BOLT, HINGE LEG

DATE-14.12.2010
 MATL. AS ABOVE
 TREAT AS ABOVE
 SCALE-2:1

APPROVED
 JHM/DO
 WM/PL

DRG. No. - 0.S.26097

AMENDMENTS.
 DA-05/15 dt-12/01/15
 OFD/DO/002
 DRAWING No. - MCT-2674/1

24

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

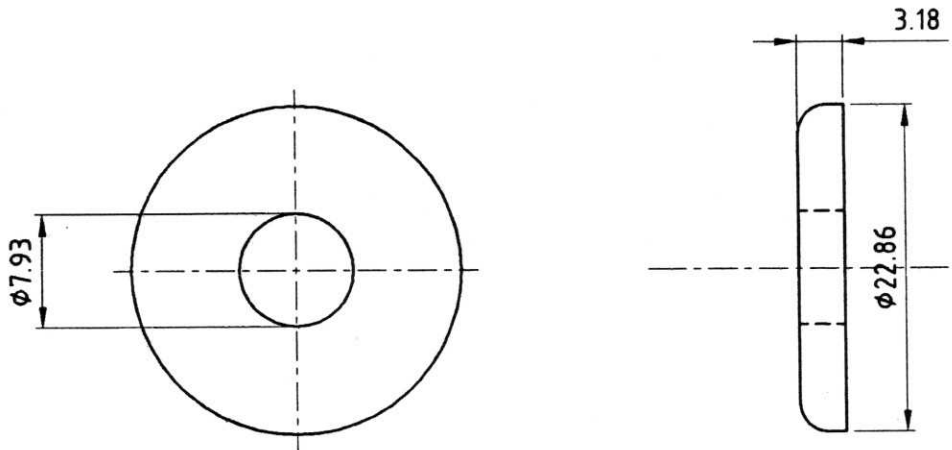
WASHER FLAT

DRG. No. :-

O.S.-13900

MCT-2665/1

ORDNANCE FACTORY, DEHRADUN.



MATL.- GUN METAL (Fe \leq 0.03%) IS:306-1983

FOR TRADE OFF
Date of Issue 17/01/21
Rg

FINISH :- TO BE ENAMELLED OG ISC No.220, IS:2933 ON ALL NON-BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.
IMPORNT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
D.A. No.-04/2019, DT.-19/01/2019	CH.- <i>dr</i>	SHTS.- 1	SHT. NO.- 1
D.A. No.-04/2015, DT.-12/01/2015	<u>APPROVED.</u>	<u>DRAWING No.-</u> <u>MCT-2665/1</u>	
AMENDMENTS.	<i>JWM</i>		
OFD/DO/002	JWM/DO. <i>WM/P-1</i>		

73

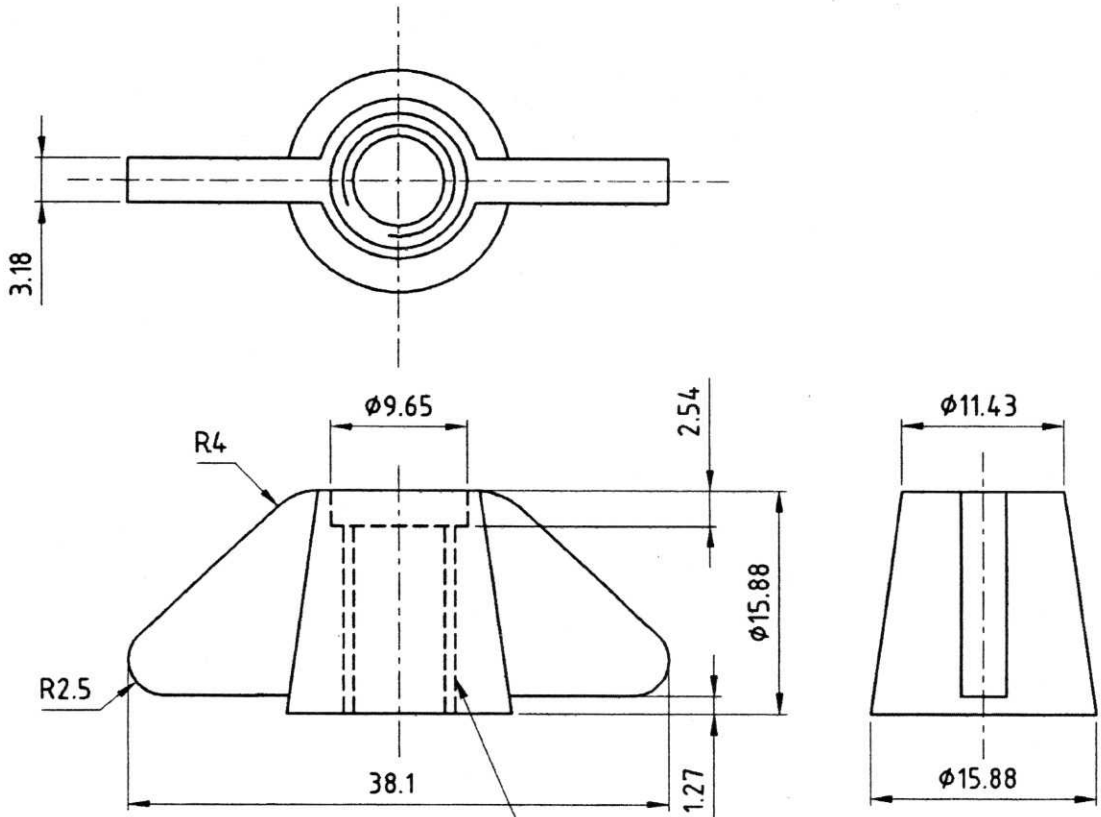
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

NUT WING

DRG. No. :-

O.S.-13483

ORDNANCE FACTORY, DEHRADUN.



Ø7.925 x 18
T.P.I. WHIT

MATL. :- GUN METAL (Fe ≤ 0.03%) IS:306-1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

FOR TRADE ONLY
Date of Issue: 14/01/2019
Raj

		DT.-14.12.2010	SCALE- 2:1
		MATL	TREAT
		AS ABOVE	AS ABOVE
D.A. No.-04/2019, DT.-19/01/2019	DR.- R.K.SHARMA	SHTS.- 1	SHT. NO.- 1
D.A. No.-04/2015, DT.-12/01/2015	TR.-	DRAWING No.:- MCT-2664/1	
AMENDMENTS	CH.-dr		
OFD/DO/002	APPROVED. JWM/DO. <i>[Signature]</i> WM/P-1		

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

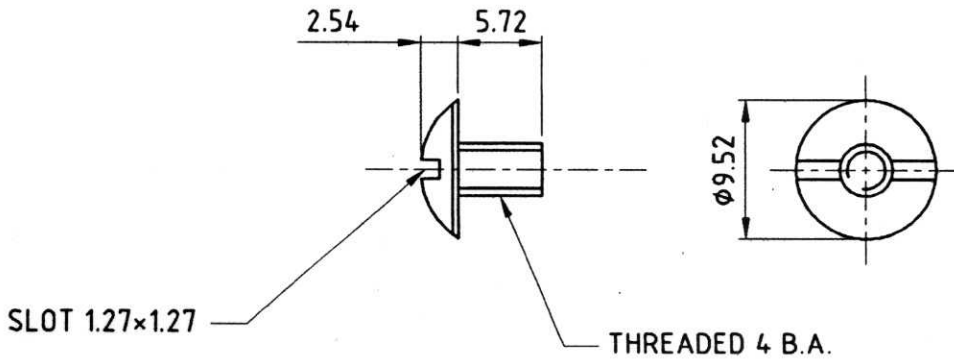
(2)

SCREW, GRUB

DRG. No. :-

O.S.-6624

ORDNANCE FACTORY, DEHRADUN.



MATL. :- BRASS ROD, Gde-1, HB TO IS:3 19-1989.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE ONLY
Date of Issue: 14/01/21
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	-	-
	CH.- <i>sh</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	DRAWING No.-	
AMENDMENTS.	<i>sh</i>	MCT-2675	
OFD/DO/002	JWM/DO. WM/P-1		

3

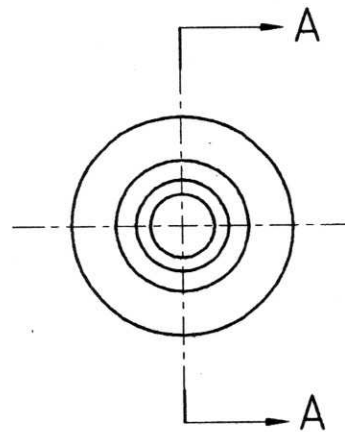
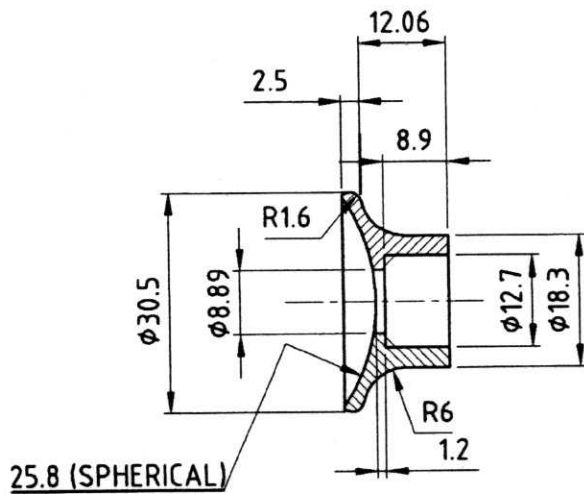
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

COLLAR

DRG. No. :-

O.S.-13481

ORDNANCE FACTORY, DEHRADUN.



SEC. 'A-A'

FOR TRADE COPY
 Date of Issue - 12/01/10
 Rg

MATL. :- BRASS ROD, Gde-1, HB IS:319-1989.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

IMPORTANT DIMENSIONS MARKED THUS ●
 INFORMATION MARKED THUS † TO BE MARKED ON

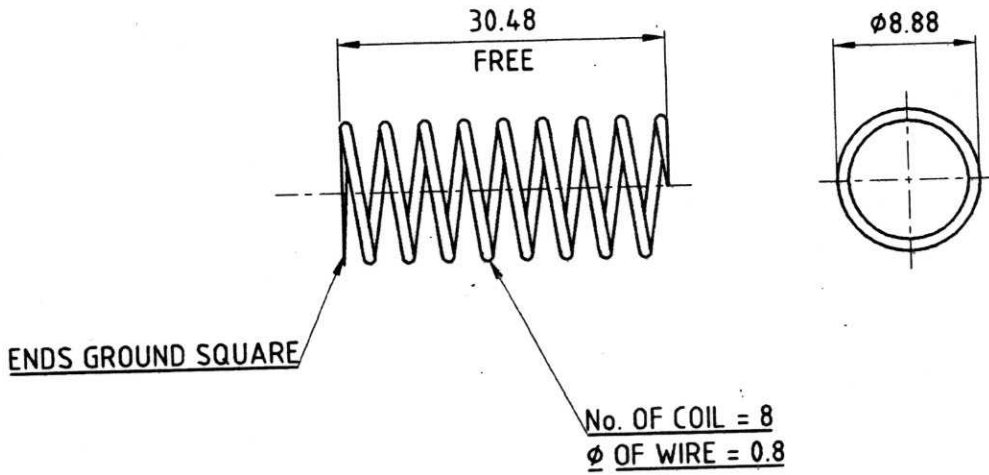
		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	MATL.	TREAT
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- MCT-2662	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	JWM/DO. WM/P-1		

20

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) SPRING, COMPRESSION, TOOL

DRG. No. :-
O.S.-11011

ORDNANCE FACTORY, DEHRADUN.



FOR TRADE OFF
Date of Issue *12/01/15*
Rg

MATL. :- PHOSPHOR BRONZE WIRE, Gde-1, HD, TO IS:7608-1987.
FINISH :- LEFT BRIGHT.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>St</i>	SHTS.- 1	SHT. NO.- 1
<i>DA-05/15 dt - 12/01/2015</i>	APPROVED.	DRAWING No.- MCT-2659/1	
AMENDMENTS.	<i>St</i>		
OFD/DO/002	JWM/DO. <i>St</i> WM/P-1		

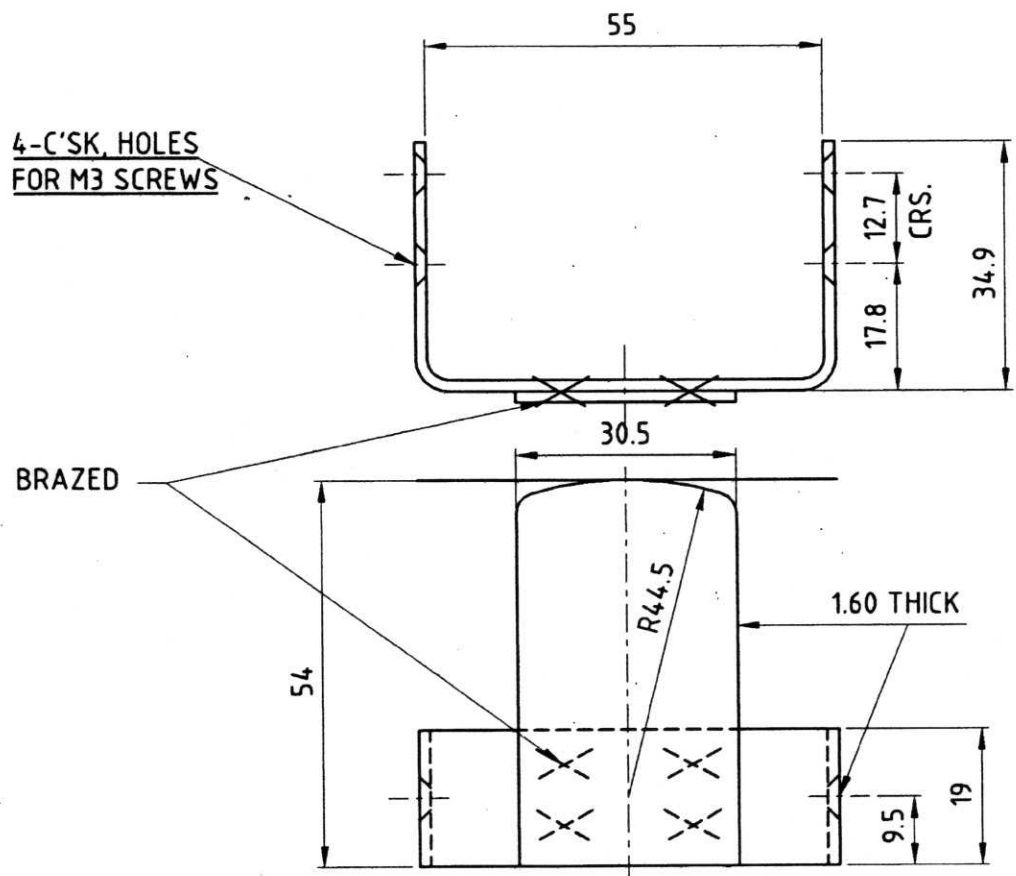
69

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

BRACKET ANGLE

DRG. No. :-
CII.-641/10

ORDNANCE FACTORY, DEHRADUN.



MATL. :- BRASS SHEET, CuZn30, HB TO IS:410-1977.
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) .

FOR TRADE OFFICE
 Date of Issue 12/01/21
 Rg

ALL DIMENSIONS ARE IN MM.
 IMPORTANT DIMENSIONS MARKED THUS ●
 INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE-N.T.S.
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>dv</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	DRAWING No.- MCT-2672 ✓	
AMENDMENTS.	<i>dv</i>		
OFD/DO/002	JWM/DO. WM/P-1		

08

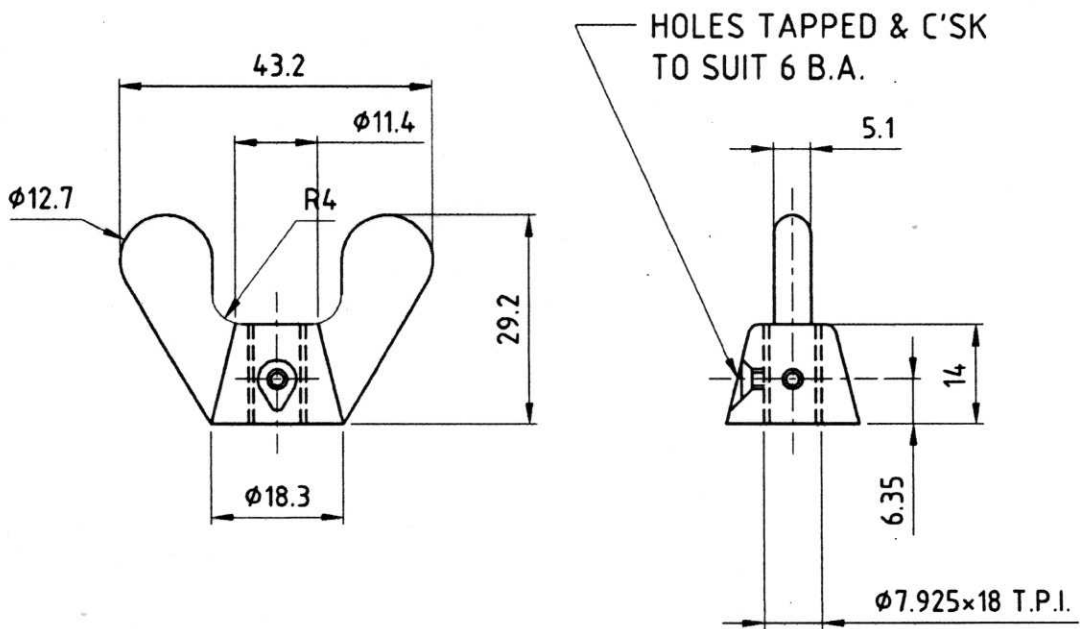
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

WING NUT

DRG. No. :-

O.S.-6621

ORDNANCE FACTORY, DEHRADUN.



MATL. :- GUN METAL, IS:306-1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE ONLY
Date of Issue 12/11/21
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>AK</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- MCT-2666	
AMENDMENTS.	<i>AK</i>		
OFD/DO/002	JWM/DO. WJM/P-1		

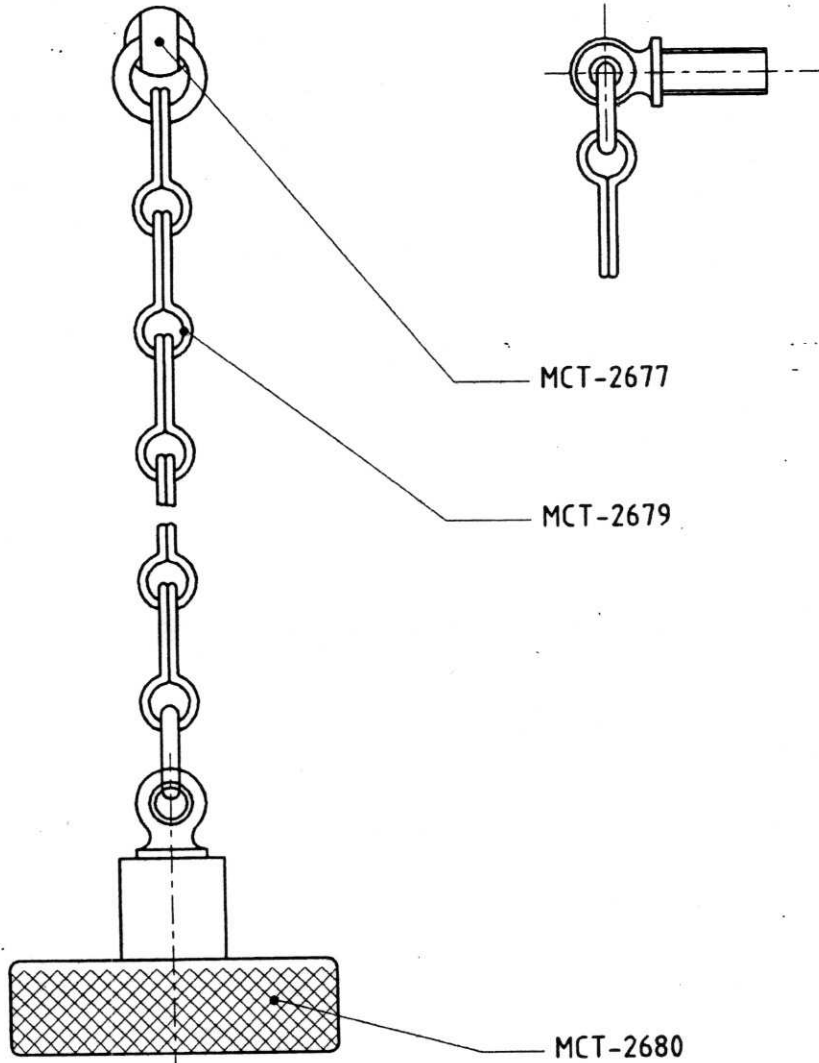
16

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) CAP, PROTECTIVE DUST & MOISTURE SEAL

DRG. No. :-

O.S.-614 SA

ORDNANCE FACTORY, DEHRADUN



FOR TRADE ONLY
Date of Issue *12/11/2010*
Ray

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT:-14.12.2010	SCALE- 1:1
	TR.-	MATL. -	TREAT -
	CH. <i>ch</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- <u>MCT-2678</u>	
AMENDMENTS.	<i>ch</i>		
OFD/DO/002	JWM/DO. WM/P-1		

6

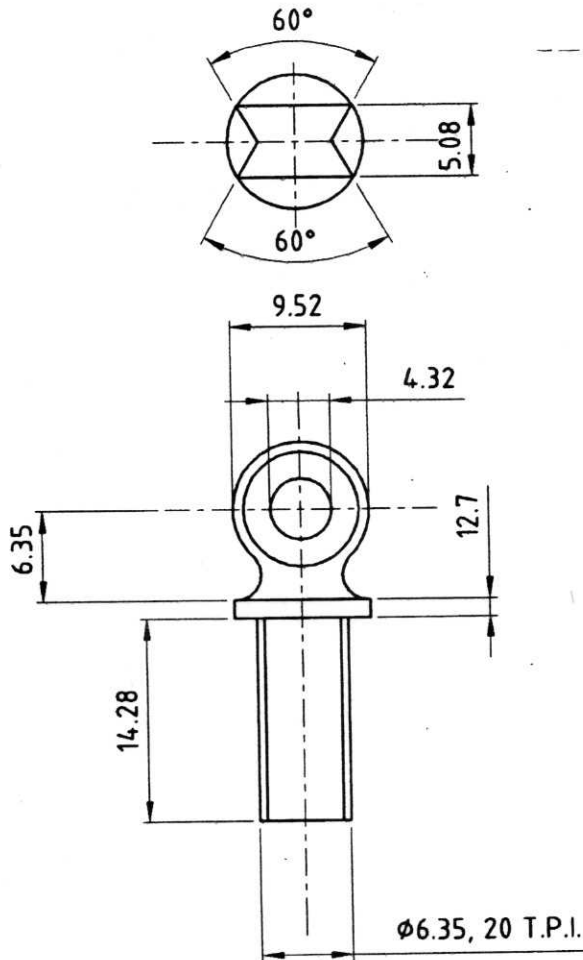
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

EYE

DRG. No. :-

O.S.-13684

ORDNANCE FACTORY, DEHRADUN.



MATL. :- BRASS ROD, Gde-1, HB TO IS:3 19-1989.

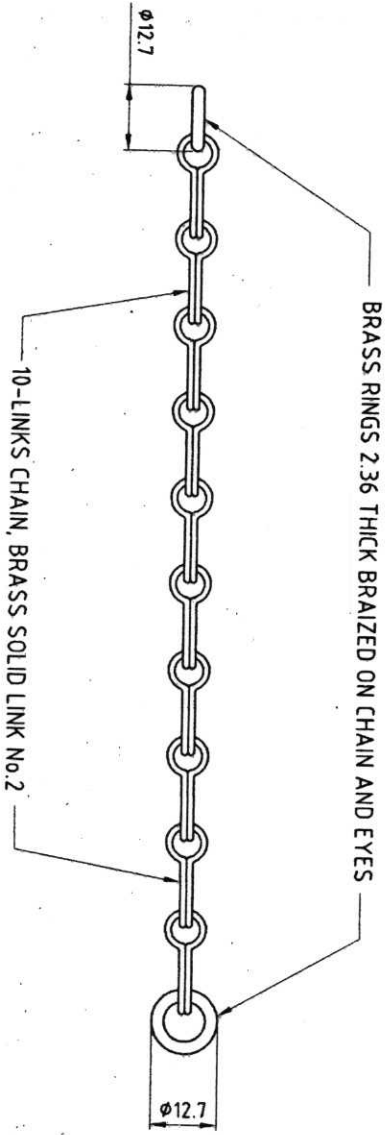
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE USE

Date of Issue 12/01/10
Ref

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 2:1
	TR.-	MATL.	TREAT
	CH.- <i>dh</i>	-	-
		SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- MCT-2677	
AMENDMENTS.	<i>dh</i>		
OFD/DO/002	JWM/DO. WM/P-1		



MATL :- BRASS, WIRE TO IS:4413-1981 (FOR RING) & BRASS CHAIN BEST COMMERCIAL QUALITY.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
DEHRADUN

DR:- R.K.SHARMA
TR:-
CH:-
APPROVED:
JMM/DD
WM/PA

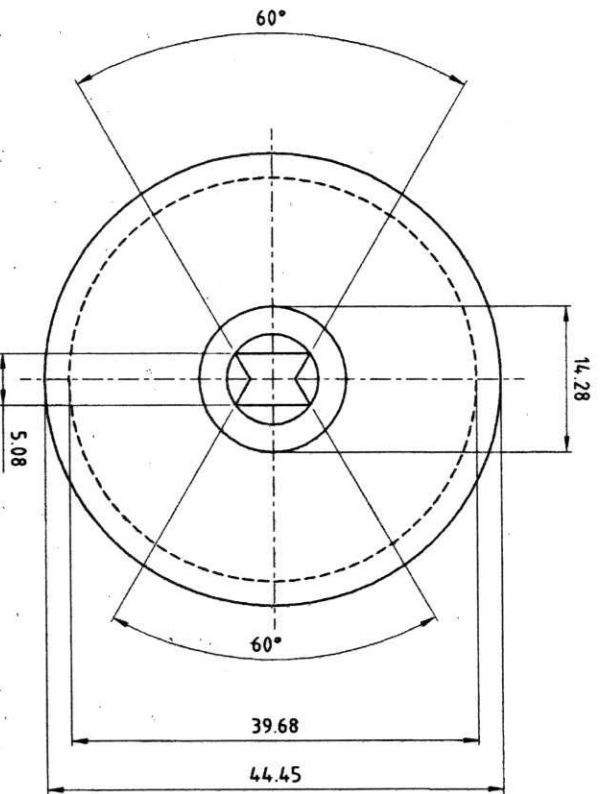
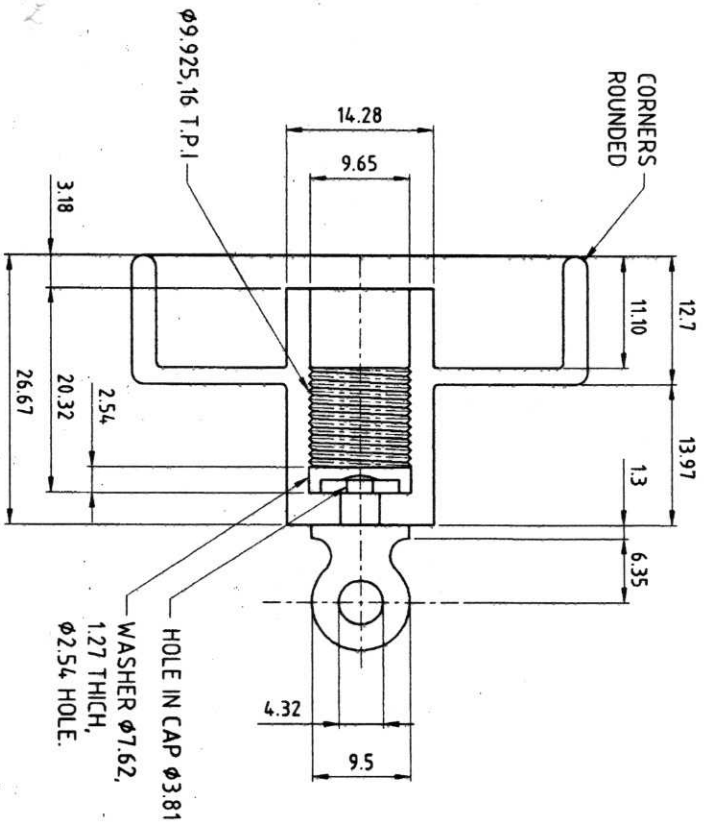
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)
CHAIN

DRG. No. - 0.S.13685

DATE-14.12.2010	SCALE-1:1
MATL	TREAT
SHTS:-	SHT. No.:-
DRAWING No. -	
MCT-2679	
AMENDMENTS:-	
OFD/DD/002	

FOR TRADE ONLY
Date of Issue: 14/01/24
Ry

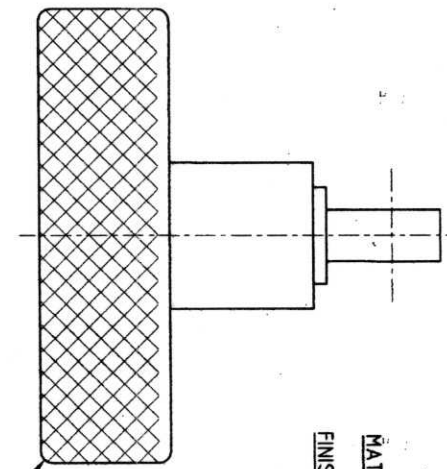
6



EYE TO REVOLVE FREELY WHEN RIVETTED IN POSITION.
ALL SHARP EDGES TO BE REMOVED.

ALL DIMENSIONS ARE IN MM.

SECURELY RIVETTED OVER
WHEN IN POSITION



KNURLED ACCORDING TO IS:3403

MATL. :- BRASS ROD, Gde-1, HB TO IS:319-1989.
FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (IS-C-220 OR 225 OF IS-5-1978) EXCEPT BEARING SURFACES.

FOR TRADE O/M
Date of Issue: 12/01/14

PERFORMANCE FACTORY
DEHRADUN

DR:- R.K. SHARMA
TR:-
CH:-
APPROVED:
JM/DO. WM/PL

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

CAP

DRG. No. - C.O.A.(I)283

AMENDMENTS:
OFD/DO/002

DATE-14.12.2010 SCALE-2:1
MATERIAL TREAT
SHTS:- SHT. No:-
DRAWING No. -
MCT-2680

63

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) STRAP

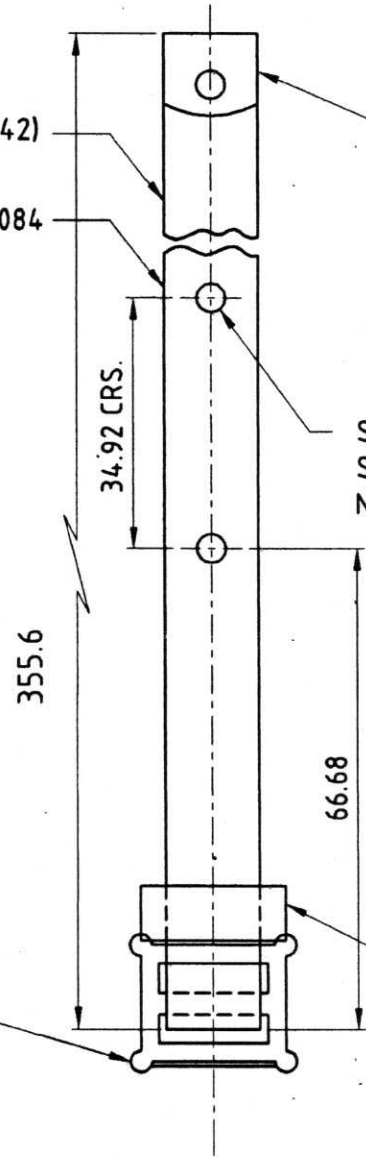
DRG. No. :-
O.S.-6627

ORDNANCE FACTORY, DEHRADUN.

WEB, OG, THICK,
20(SPEC. No. IND/TC/0342)
2-EYELETS BRASS IS:4084

TIP BRASS 20(3/4)
(SPEC. No. IND/GS/468)

SECURED TO LEG BY SCREW, WOOD,
SLOTTED, C'SK. HD. BRASS, DESIGNATION
No.2 & 4x10 LONG WASHER TO SUIT.



NOTE :-
ALL BRASS COMPONENTS
TO BE BRONZED.
STITCHING TO BE DONE WITH
SEWING
COTTON 9/22 S OG(SPEC. No.
IND/TC/0279)

BUCKLE BRASS 20
(SPEC. No. IND/GS/468)

WEB, OG THICK 12 (SPEC. No.
IND/TC/0342)

FOR TRADE USE
Date of Issue 12/01/21
[Signature]

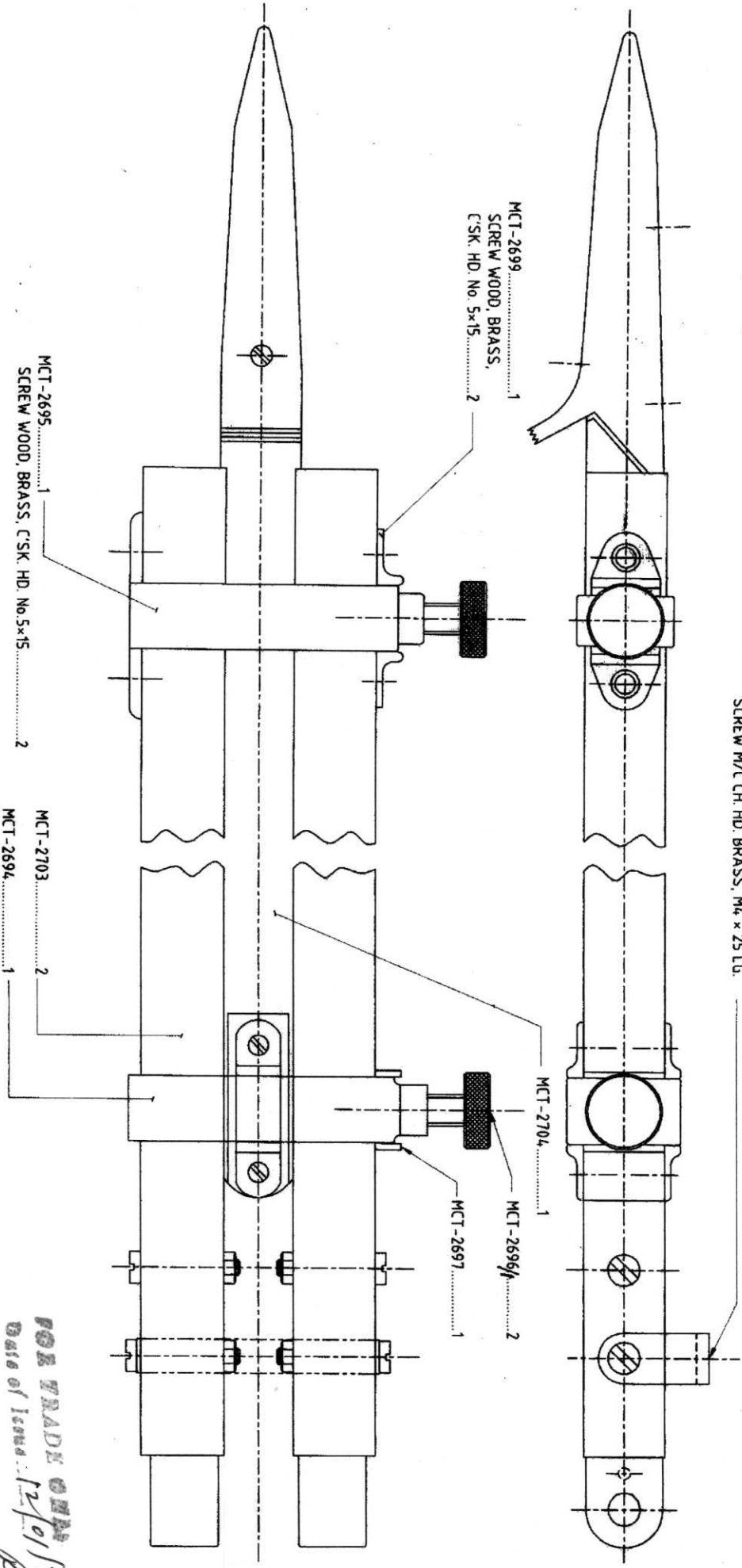
MATL. :- CANVAS, WEB.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	DRAWING No.- MCT-2670	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	JWM/DO. WM/P-1		

NOTE :- COMPONENT TO DRG. No. MCT-2671 TO BE FASTENED WITH SCREW M/C CH. HD. BRASS M4 x 30 LG. ALONG WITH OTHER COMPONENT TO MCT-2687.

LEG ASSEMBLED WITHOUT COMPONENT TO DRG. No. MCT-2671 TO BE FASTENED WITH SCREW M/C CH. HD. BRASS, M4 x 25 LG.



ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
DEHRADUN

DR:- R.K.SHARMA
TR:-
CH:-
APPROVED
JWM/DO
MM/P-1

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

LEG ASSEMBLED

DRG. No. :- CU-641/A

DATE-14.12.2018	SCALE- N.T.S.
MATL.	TREAT
SEE DETAILS	SEE DETAILS
SHTS:- 1	SHT. No:- 1
AMENDMENTS.	
OFD/DD/002	
DRAWING No. :-	
MCT-2702	

FOR TRADE COPY
Date of Issue: 12/01/19
By

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

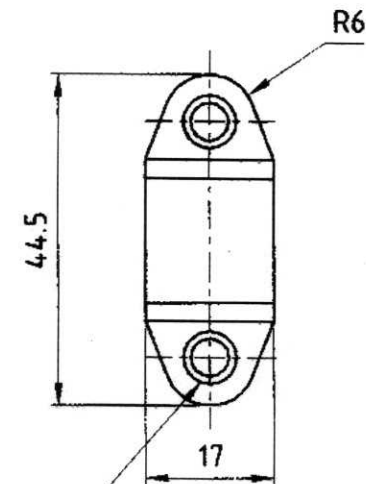
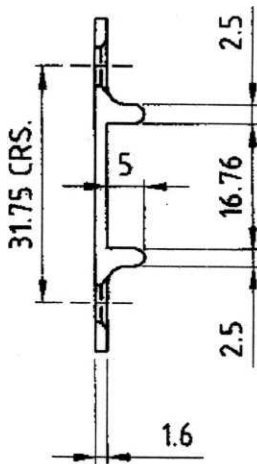
PLATE, MENDING

61

DRG. No. :-

O.S.-13749

ORDNANCE FACTORY, DEHRADUN.



2-HOLES DRILLED AND C'SK TO CLEAR No.5 WOOD SCREWS.

MATL. :- BRASS SHEET CuZn30,HB TO IS:410-1977.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE ONLY
Date of Issue 12/01/21
Raj

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 1:
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>AK</i>	SHTS.- 1	SHT. NO.-
AMENDMENTS.	APPROVED.	DRAWING No. - MCT-2699	
OFD/DO/002	<i>AK</i> JWM/DO. WM/P-1		

60

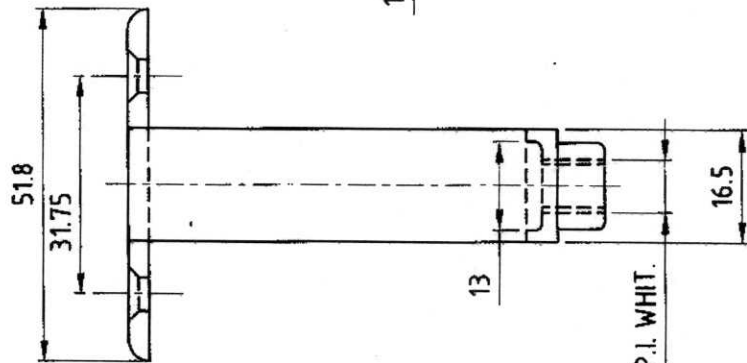
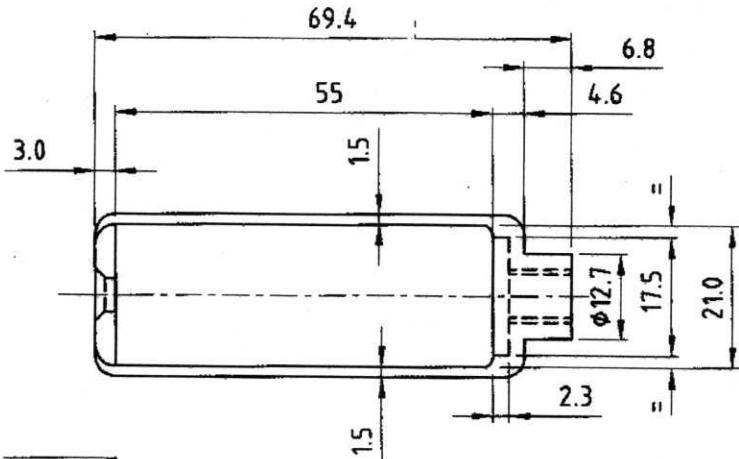
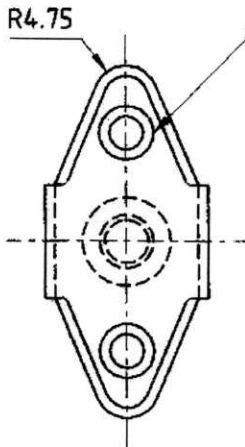
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

CLAMP, SCREW, ADJUSTABLE

DRG. No. :-
CII-641/8

ORDNANCE FACTORY, DEHRADUN.

2-HOLES DRILLED FOR SCREW
WOOD, SLOTTED, C'SK HD.
DESIGNATION No.5



φ 7.925x18 T.P.I. WHIT.

MATL. :- GUN METAL, IS:306 1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR ALTERNATIVE DESIGN :

MATERIAL :- BRASS, SHEET, CuZn30, HB TO IS:410-1977 BRAZED AT ALL THE FOUR CORNERS.

FOR TRADE ONLY
Date of Issue 12/01/21
Ray

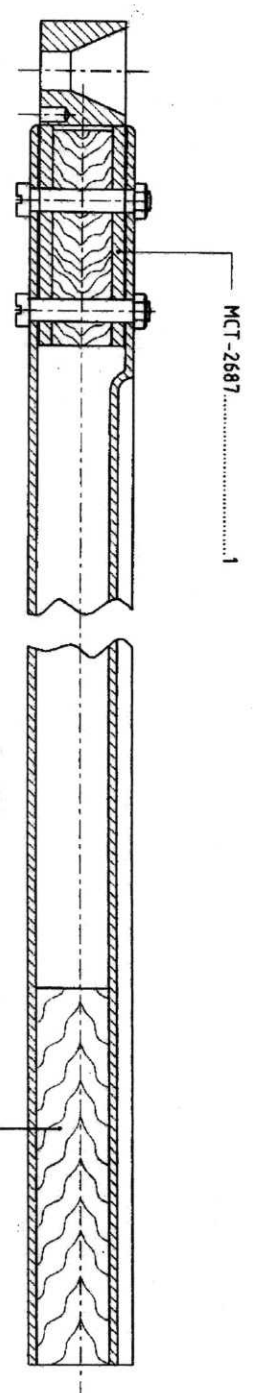
ALL DIMENSIONS ARE IN MM.

IMPORTANT DIMENSIONS MARKED THUS ●

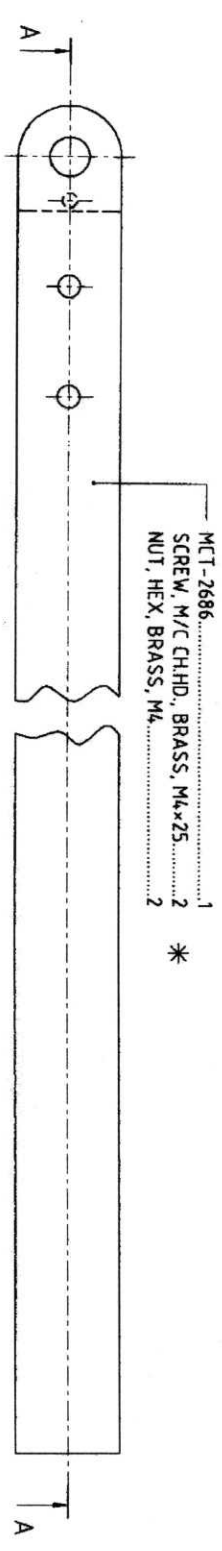
INFORMATION MARKED THUS † TO BE MARKED ON

		DT.-14-12-2010	SCALE- 1:1
		MATL.	TREAT
		AS ABOVE	AS ABOVE
		SHTS.- 1	SHT. NO.- 1
		APPROVED.	
AMENDMENTS.		DRAWING No. - MCT-2695	
OFD/DO/002			
		JWM/DO.	WM/P-1

54



SECTION AT 'A-A'



*
NOTE :- WHEN ASSEMBLED WITH MCT-2671
LENGTH OF TWO SCREWS TO BE 30.

ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
DEHRADUN

DR:- R.K.SHARMA
TR:-
CH:-
APPROVED:
JVM/DD.
WM/Pl

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)
LEG, INSTRUMENT ILLUMINATING APPARATUS,
OUTER GUIDE

DRG. No. :- CIL-64/SA-1

DATE-14.12.2010	SCALE- 1:1
MATL.	TREAT
AS ON DETAIL	AS ON DETAIL
SHTS:- 1	SHT. No:- 1

AMENDMENTS.
OFD/DO/002

DRAWING NO. -
MCT-2703

FOR READY COPY
Date of issue 12/01/21
Rg

5

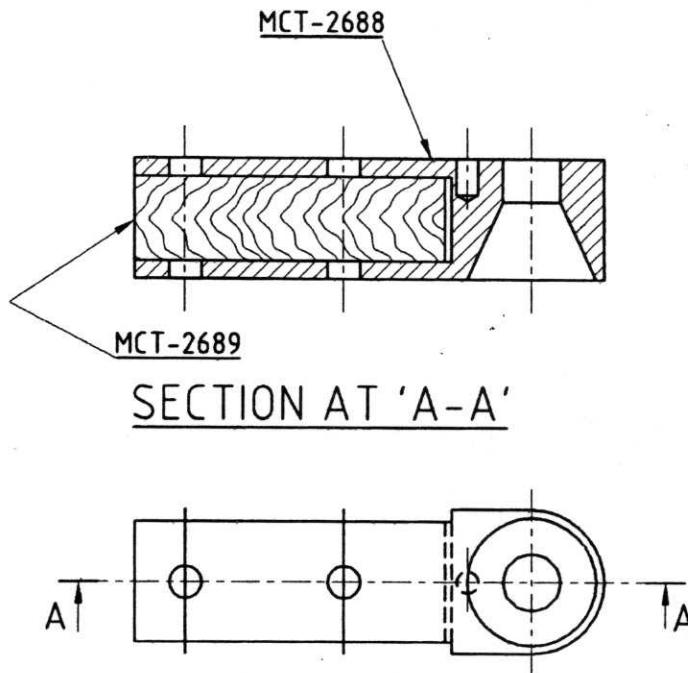
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

CAP, HINGE, LEG

DRG. No. :-

CII-641/2 (SHT.1 OF 3)

ORDNANCE FACTORY, DEHRADUN.



MATL. :- SEE DETAILS.

FINISH :- SEE DETAILS.

ALL DIMENSIONS ARE IN MM.
 IMPORTANT DIMENSIONS MARKED THUS ●
 INFORMATION MARKED THUS † TO BE MARKED ON.

FOR TRADE ONLY
 Date of Issue 12/01/21

	DR.- R.K.SHARMA	DT:- 14-12-2010	SCALE- 1:1
	TR.-	MATL AS ABOVE	TREAT AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.- <u>MCT-2687</u>	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	JWM/DO. <i>[Signature]</i>		

57

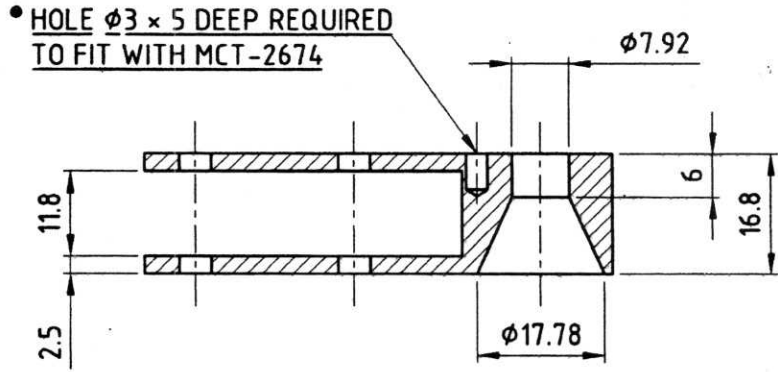
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

CAP, HINGE, LEG

DRG. No. :-

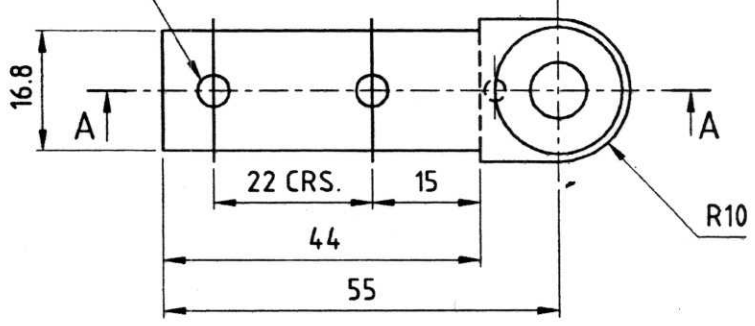
CII-641/2. (SHT.2 OF 3)

ORDNANCE FACTORY, DEHRADUN.



SECTION AT 'A-A'

2-HOLES $\phi 4.5$ ON ASSY. WITH MCT-2686



NOTE:- HOLE NOT REQUIRED FOR THE COMPONENT FITTED WITH LEG, OUTER AGAINST NUT MCT-2664.

MATL. :- GUN METAL, IS:306 1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON

FOR TRADE ONLY
Date of Issue: 12/01/11
Raj

	DR.- R.K.SHARMA	DT.-14-12-2010	SCALE- 1:1
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
AMENDMENTS.	APPROVED.	DRAWING No.- MCT-2688	
OFD/DO/002	<i>[Signature]</i> JWM/DO. <i>[Signature]</i> WM/P-1		

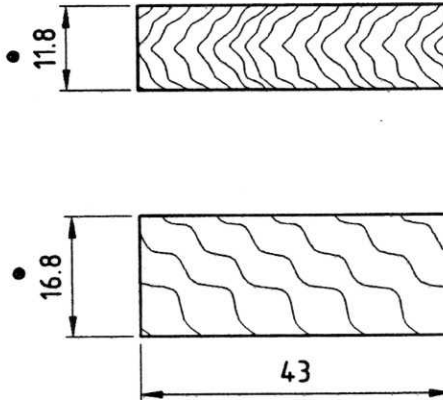
ORDNANCE FACTORY, DEHRADUN.

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

CAP, HINGE, LEG (PACKING)

DRG. No. :-

CII-641/2. (SHT.3 OF 3)



• TO SUIT.

PACKINK

MATL. :- WOOD SEASONED, TEAK OR DEODAR.

FINISH :- CLEAN.

FOR TRADE ONLY
Date of Issue 12/01/2010

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE- 1:1
	TR.-	<u>MATL.</u> AS ABOVE	<u>TREAT</u> AS ABOVE
	CH.- <i>[Signature]</i>	SHTS.- 1	SHT. NO.- 1
	<u>APPROVED.</u>	DRAWING No.- MCT-2689	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	JWM/DO. WM/P-1		

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

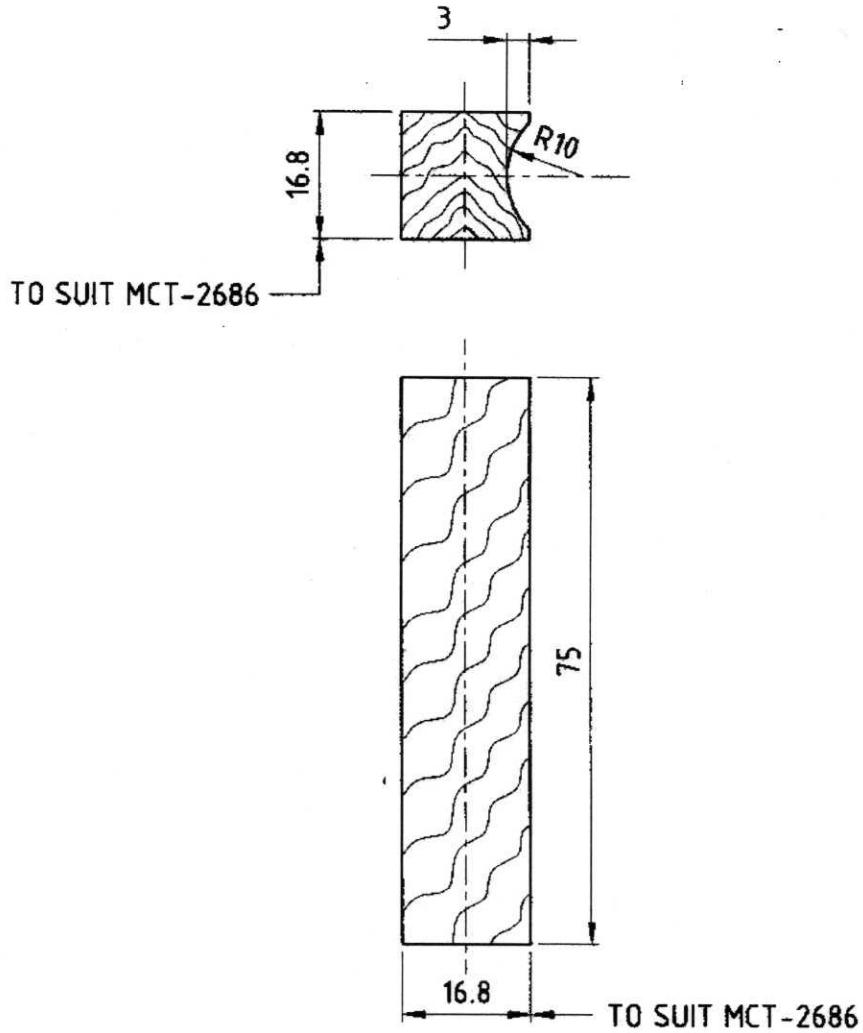
PACKING

(5)

DRG. No. :-

CII-641/3.

ORDNANCE FACTORY, DEHRADUN.



MATL. :- WOOD SEASONED, TEAK OR DEODAR.

FINISH :- CLEAN.

FOR TRADE ONLY
Date of issue: 12/01/21
Ry

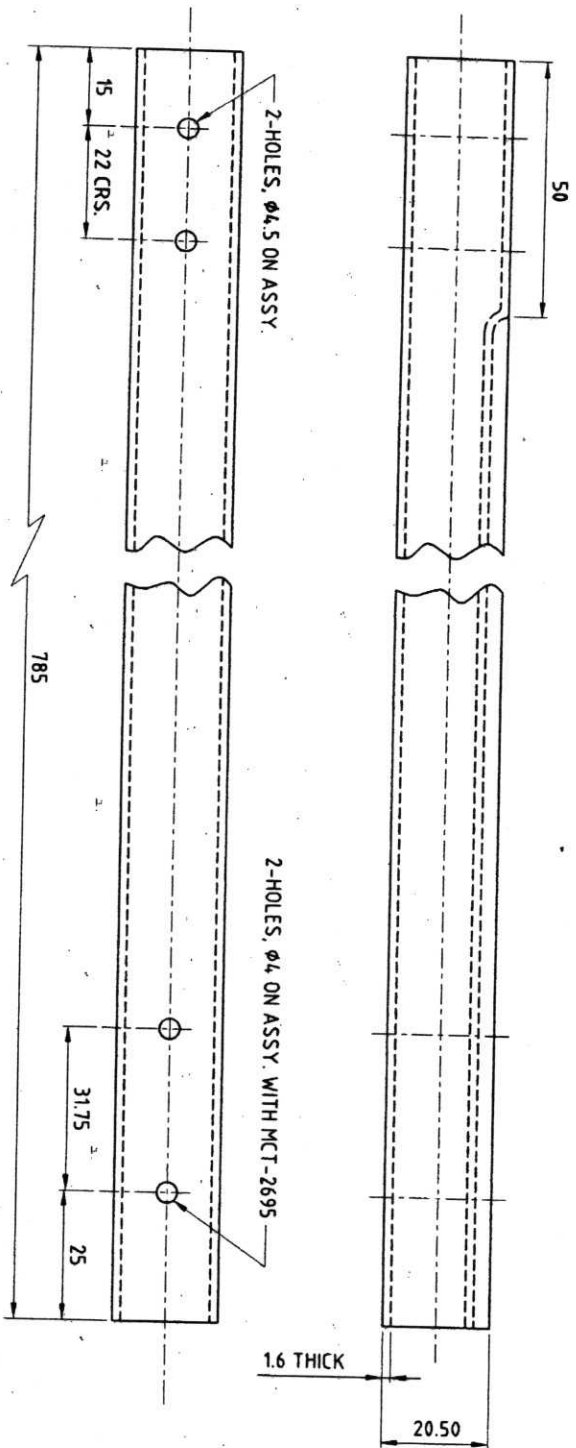
ALL DIMENSIONS ARE IN MM.

IMPORTANT DIMENSIONS MARKED THUS ●

INFORMATION MARKED THUS † TO BE MARKED ON.

	DR.- R.K.SHARMA	DT.- 14-12-2010	SCALE- 1
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>dv</i>	SHTS.- 1	SHT. NO.-
	APPROVED.	DRAWING No.- <u>MCT-2690</u>	
AMENDMENTS.	<i>dv</i>		
QFD/DO/002	JWM/DO. <i>WM/P-1</i>		

5



FOR TRADE USE
 Date of Issue 12/01/17
 [Signature]

MATL :- ALUMINIUM ALLOY, C 4430 W OF IS:738-1977.

FINISH :- PRIMER IS:2074-1979 PAINT IS:8982-1978
 (COLOUR CODE ISC 294 TO IS:5-1978).

ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
 DEHRADUN

DR:- R.K.SHARMA
 TR:-
 CH:-
 APPROVED:
 JWM/DO
 W/M/PA

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

LEG, OUTER

DRG. No. :- CL-64/1

DATE-14.12.2010	SCALE- 1:1
MATL. AS ABOVE	TREAT AS ABOVE
SHTS:- 1	SHT. No:- 1
DRAWING NO. - MCT-2686	
AMENDMENTS.	
OFD/DO/002	

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

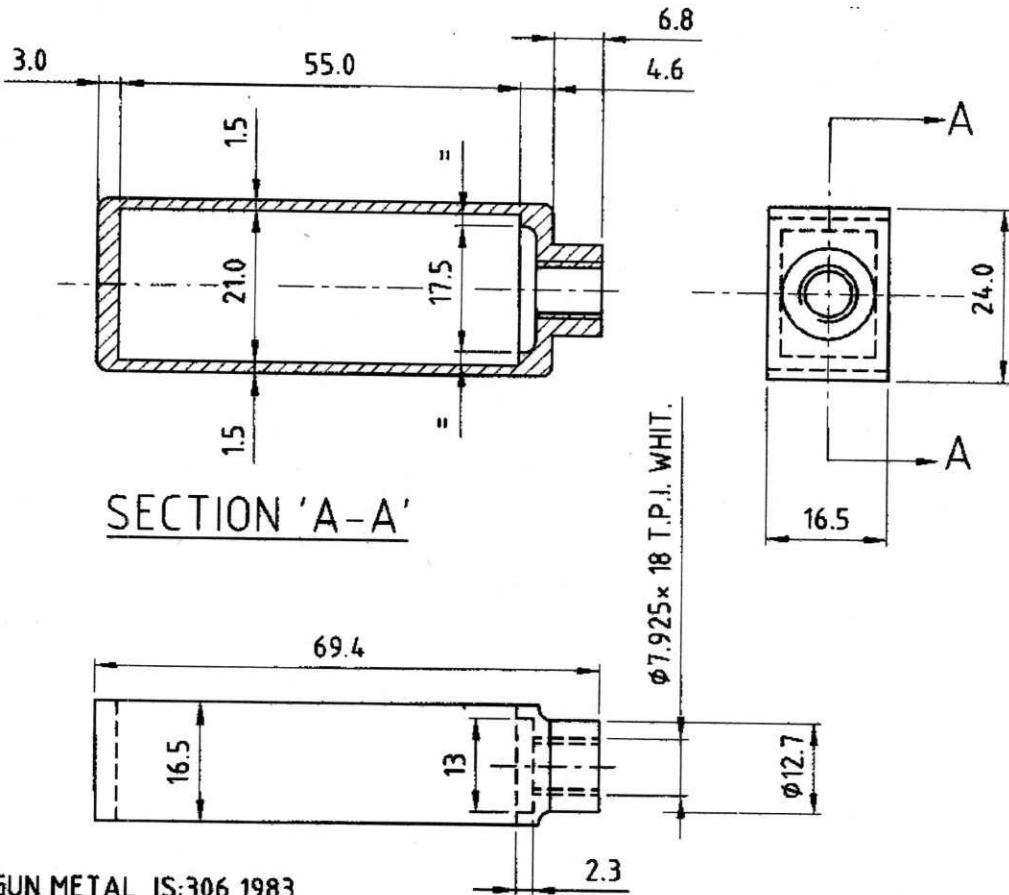
CLAMP, SCREW, ADJUSTABLE

(3)

DRG. No. :-

CII-641/7

ORDNANCE FACTORY, DEHRADUN.



MATL. :- GUN METAL, IS:306 1983.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR ALTERNATIVE DESIGN:

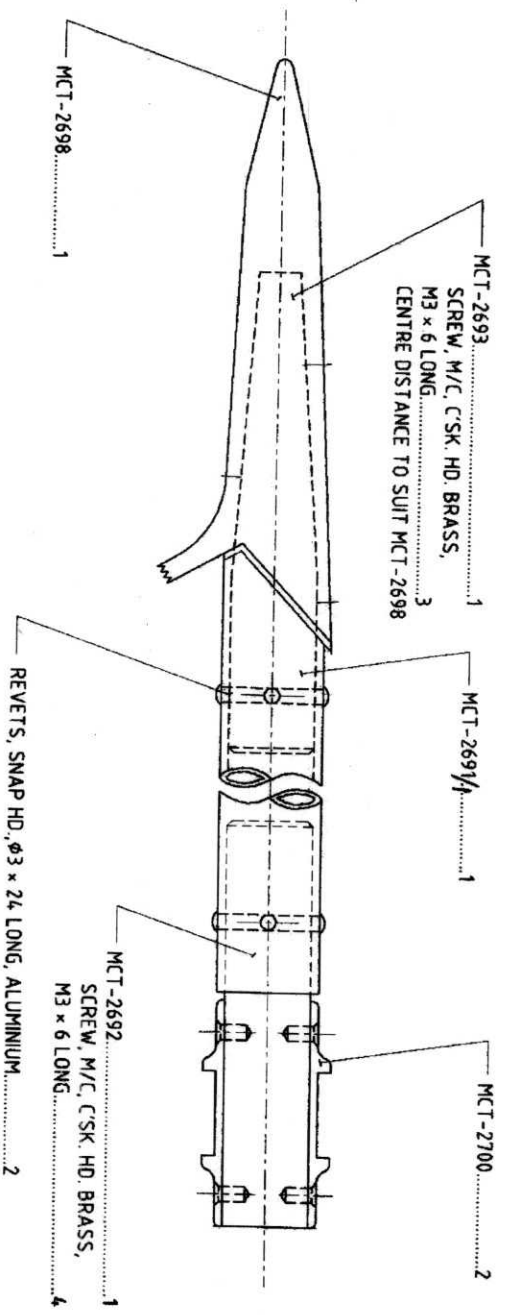
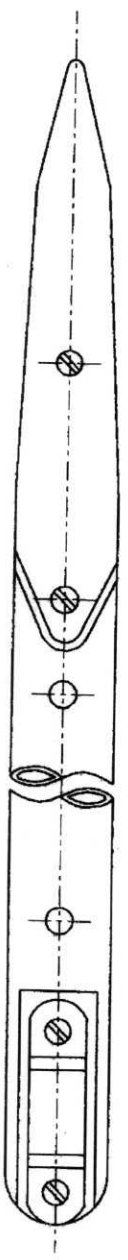
MATERIAL :- BRASS SHEET, CuZn30, HB TO IS:410-1977 BRAZED AT ALL THE FOUR CORNERS.

FOR TRADE ONLY

Date of Issue: 12/01/74
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT:-14-12-2010	SCALE- 1:1
	DR.- R.K.SHARMA	MATL.	TREAT
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>Sh</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED	DRAWING No. - MCT-2694	
AMENDMENTS.	<i>Sh</i>		
OFD/DO/002	JWM/DO. <i>Sh</i>		



ALL DIMENSIONS ARE IN MM.

ORDNANCE FACTORY
DEHRADUN

DR:- R.K. SHARMA

TR:-
CH:-

APPROVED

JMM/DO
WM/PL

TRIPOD FIRE CONTROL INSTRUMENT No. 17A MK-2 (M-1)

LEG. ADJUSTABLE

DRG. No. :- CII-641/5A-2

FOR TRADE ONLY
Date of issue: 12/01/24
Key

DATE-14.12.2010	SCALE- 1:1
MATL	TREAT
SEE DETAILS	SEE DETAILS
SHTS.- 1	SHT. No.- 1
DRAWING No. -	
MCT-2704	
AMENDMENTS:	
OFD/DO/002	

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

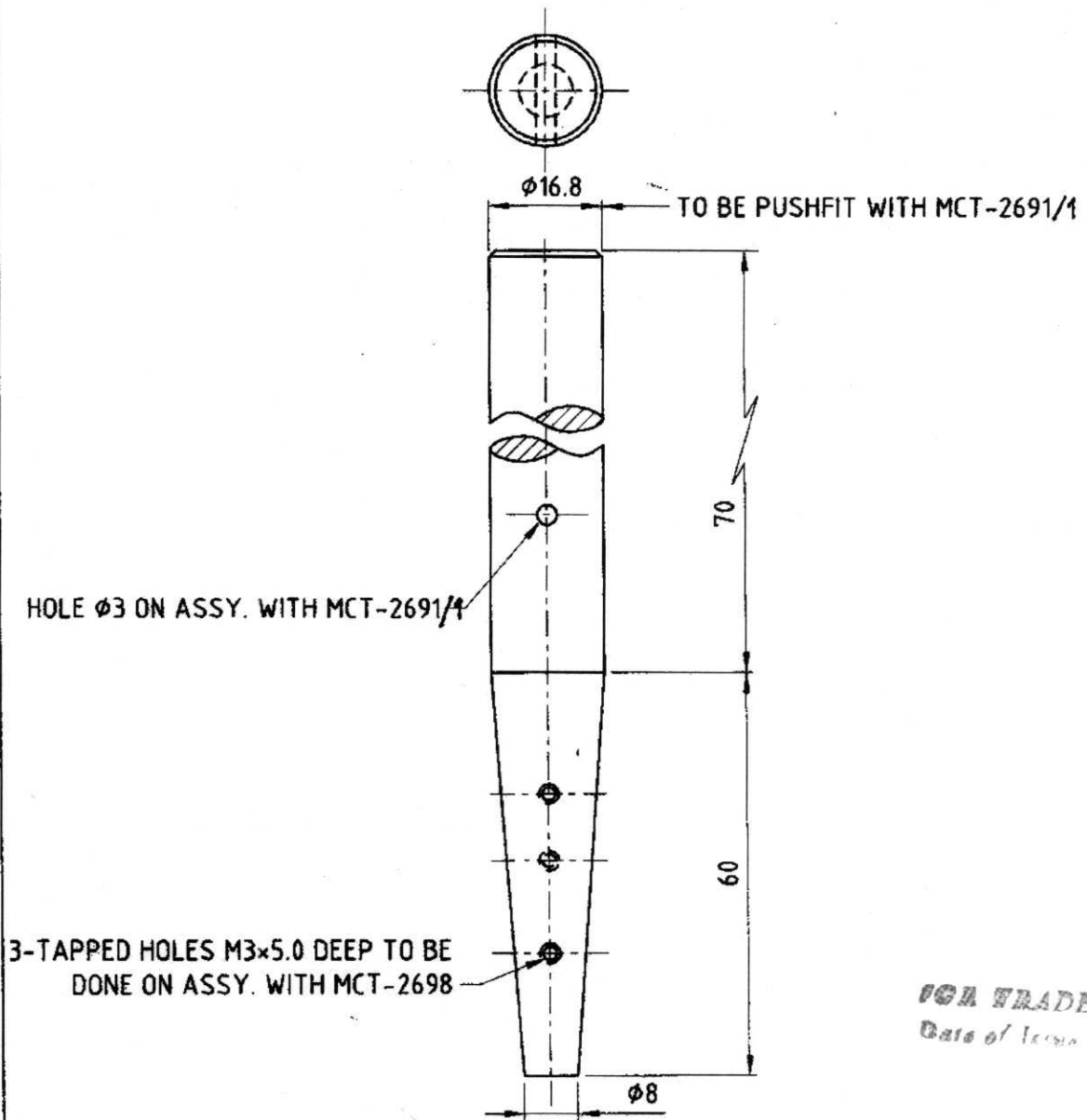
PIECE, SUPPORTING, LOWER

57

DRG. No. :-

CII-641/6

ORDNANCE FACTORY, DEHRADUN.



3-TAPPED HOLES M3x5.0 DEEP TO BE DONE ON ASSY. WITH MCT-2698

MATL. :- ALUMINIUM ALLOY ROD 64430 WP OF IS:733-1983.

FINISH :- CLEAN.

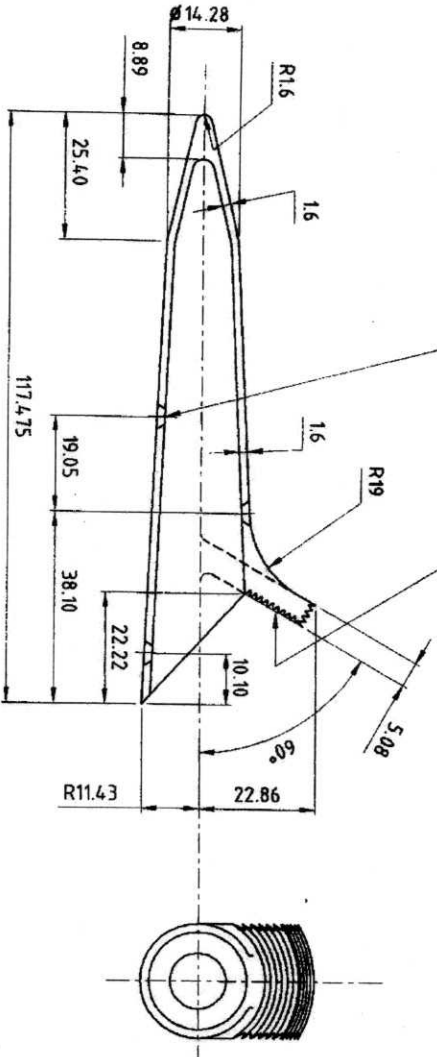
ALL DIMENSIONS ARE IN MM.
 IMPORTANT DIMENSIONS MARKED THUS ●
 INFORMATION MARKED THUS † TO BE MARKED ON

FOR TRADE ONLY
 Date of Issue 12/01/21
 Rg

		DT.-14.12.2010	SCALE- 1:1
DR.- R.K.SHARMA		<u>MATL.</u>	<u>TREAT</u>
TR.-		AS ABOVE	AS ABOVE
CH.- <i>sh</i>		SHTS.- 1	SHT. NO.- 1
APPROVED.		DRAWING No.- <u>MCT-2693</u>	
<i>sh</i>			
JWM/DO.			
AMENDMENTS.			
OFD/DO/002			

50

SHOE TO BE SECURED TO LEG BY CLUEING AND SCREW, WOOD SLOTTED, CSK HD. BRASS, DESIGNATION No.3 & 5 x 10 LONG. THESE FACES TO BE SEPARATED 1.2 DEEP, FROM V.



MATL :- HIGH TENSILE BRASS, SEND CAST HT B2 TO IS:304-1981.
 FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (IS:220 OR 225 OF IS:5-1976) EXCEPT BEARING SURFACES.

FOR TRADE ONLY
 Date of Issue: 12/01/24
 Ray

ALL DIMENSIONS ARE IN MM.

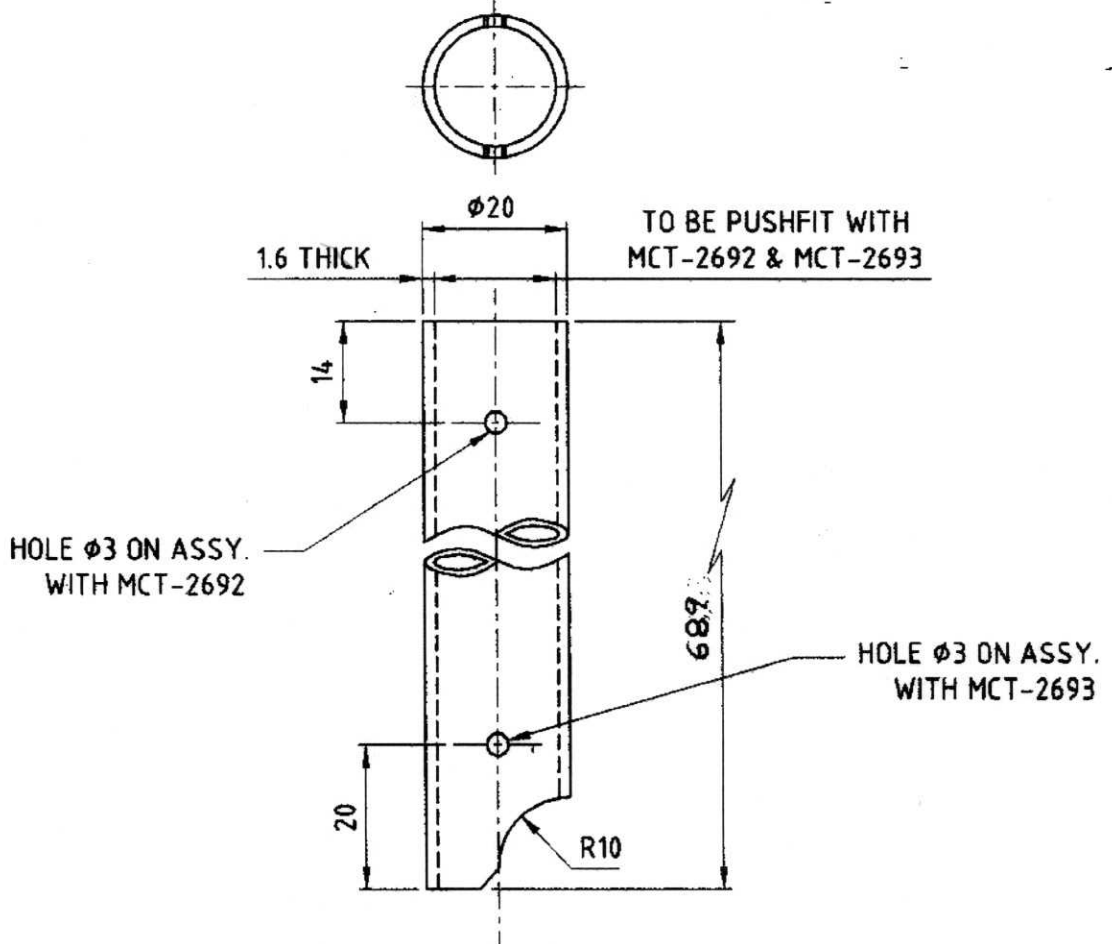
ORDNANCE FACTORY DEHRADUN		DR:- R.K.SHARMA	TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)	
APPROVED:			SHOE, LEG	
JWM/DO	WM/PL		DRG. No. :- 0.5-10715	
DATE: 14.12.2010		SCALE: 1:1		
MATERIAL: AS ABOVE		TREATMENT: AS ABOVE		
AMENDMENTS:		DRAWING No. -		
OFD/DO/002		MCT-2698		

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1) LEG, CENTRAL

(99)

DRG. No. :-
CII-641/4

ORDNANCE FACTORY, DEHRADUN.



FOR TRADE ONLY
Date of issue 12/01/2015
Rg

MATL. :- ALUMINIUM ALLOY 64430 W OF IS:738-1977.

FINISH :- PRIMER IS:2074-1962 PAINT IS:8982-1978
(COLOUR CODE ISC 294 TO IS:5-1978).

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	MATL.	TREAT
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>dr</i>	SHTS.- 1	SHT. NO.- 1
DA-05/2015 dt 12/01/2015	APPROVED.	DRAWING No.-	
AMENDMENTS.	<i>dr</i>	MCT-2691	
OFD/DO/002	JWM/DO. <i>JWM/P-1</i>		

TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

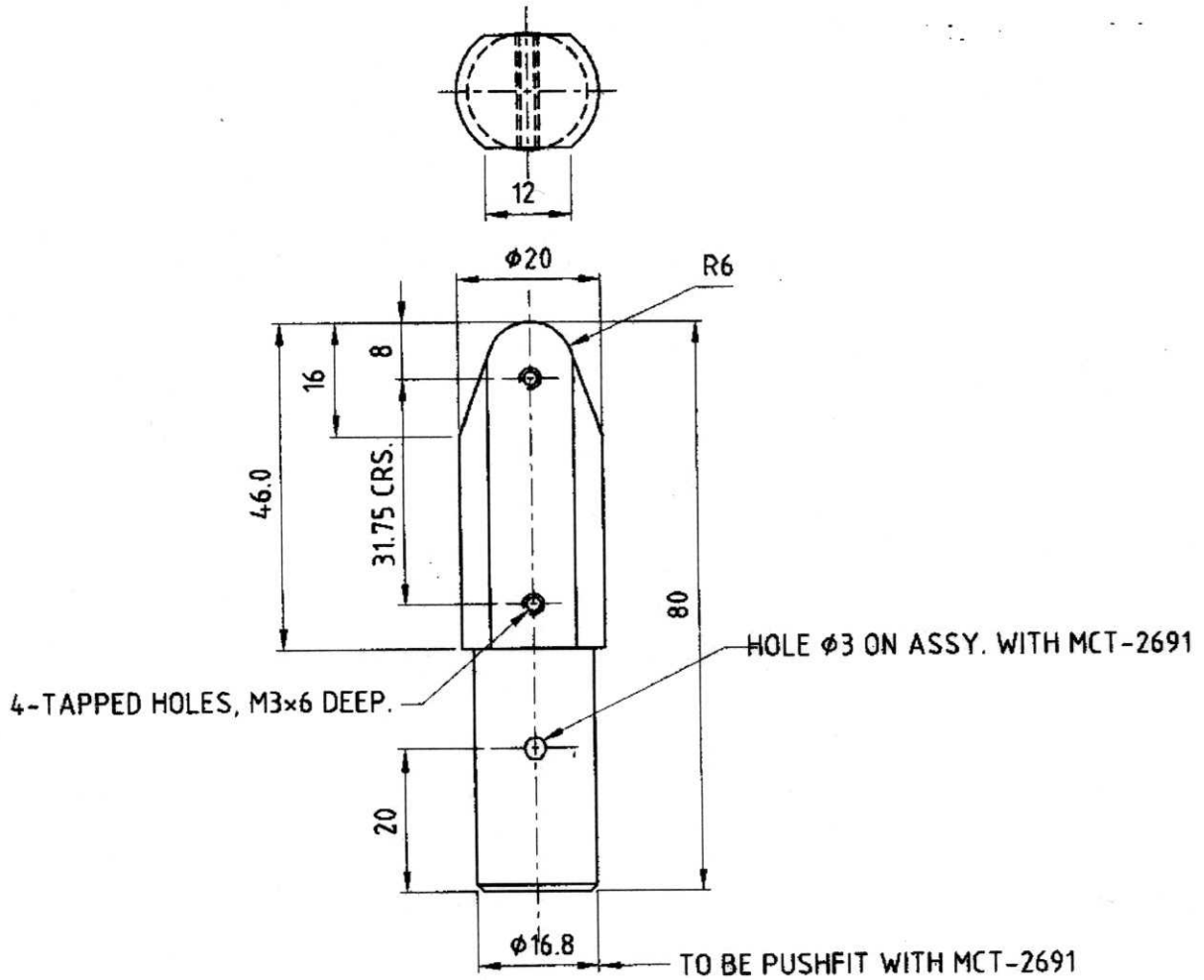
48

PIECE, SUPPORTING, UPPER

DRG. No. :-

CII-641/5

ORDNANCE FACTORY, DEHRADUN.



MATL. :- ALUMINIUM ALLOY ROD 64430 WP OF IS:733-1983.

FINISH :- PRIMER IS:2074-1962 PAINT IS:8982-1978
(COLOUR CODE ISC 294 TO IS:5-1978).

FOR TRADE CHG
Date of issue 12/01/21
Rg

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-14.12.2010	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>TREAT</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>dr</i>	SHTS.- 1	SHT. NO.- 1
AMENDMENTS.	APPROVED.	DRAWING No. -	
OFD/DO/002	<i>dr</i> JWM/DO.	MCT-2692	
	<i>GML</i> JWM/P-1		

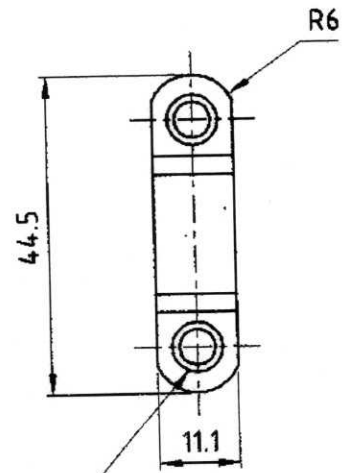
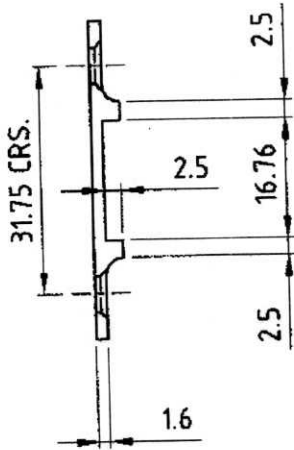
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

PLATE, MENDING

(27)

DRG. No. :-
O.S.-6626

ORDNANCE FACTORY, DEHRADUN.



2-HOLES DRILLED TO CLEAR FOR SCREW, WOOD, SLOTTED, C'SK HD., DESIGNATION No.5

MATL. :- BRASS SHEET CuZn30, HB TO IS:410-1977.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE OFF
Date of Issue - 12/01/21

ALL DIMENSIONS ARE IN MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

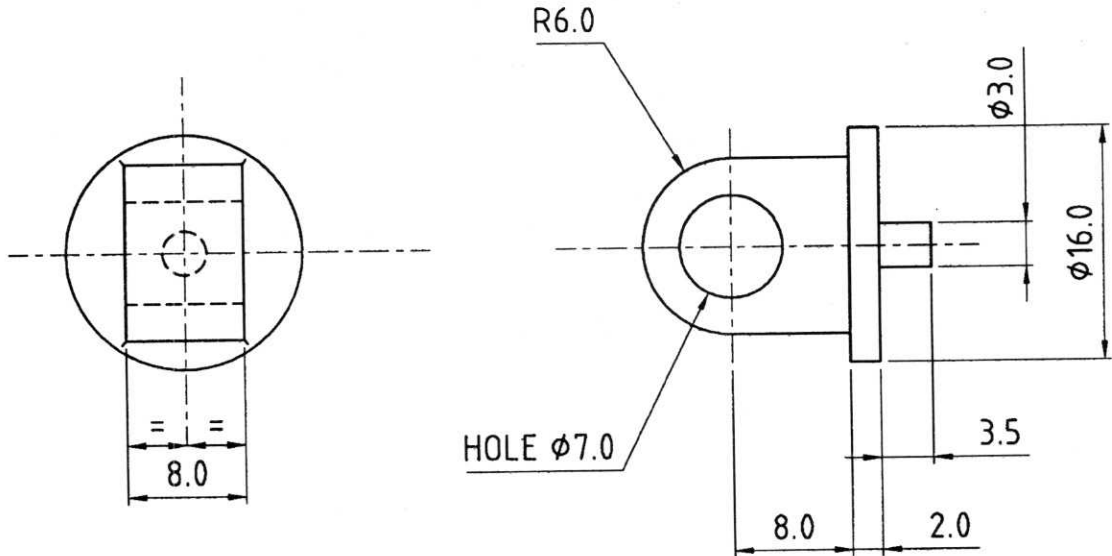
	DR.- R.K.SHARMA	DT:-14-12-2010	SCALE- 1:1
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
	APPROVED	DRAWING No. - MCT-2700	
AMENDMENTS.	JWM/DO.		
OFD/DO/002	JWM/P-1		

CASED DIAL SIGHT & MOUNT 103A EYE, LOCKING

16

DRG. No.:-
IRDE-328/5

MCT-2646



MATL. :-

STEEL IS:1570 (Pt.-2)-1979, STEEL DESIGNATION 30C8.

FINISH :- APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978; EXCEPT BEARING SURFACES.

FOR TRADE COPY
Date of issue 12/01/21

ALL DIMENSIONS ARE MM.
IMPORTANT DIMENSIONS MARKED THUS ●
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-5.1.2008	SCALE- 2:1
		<u>MATL.</u>	<u>FINISH</u>
		AS ABOVE	AS ABOVE
		DR.- R.K.SHARMA	
		TR.-	
		CH.-	
		SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018		<u>APPROVED.</u>	
AMENDMENTS.		<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> JWM/DO. </div> <div style="text-align: center;"> Jt.GM/Q. </div> </div>	
OFD/DO/002			
		<u>DRAWING No.-</u> <u>MCT-2646</u>	

ORDNANCE FACTORY, DEHRADUN.

45

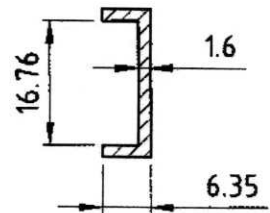
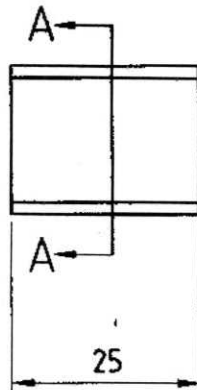
TRIPOD FIRE CONTROL INSTRUMENT No.17A MK-2 (M-1)

PLATE

DRG. No. :-

O.S.-10713

ORDNANCE FACTORY, DEHRADUN.



SECTION 'A-A'

MATL. :- BRASS SHEET CuZn30, HB TO IS:410-1977.

FINISH :- APPLY PRIMER TO IS:2074-1979 THEN PAINTED WITH PAINT TO IS:168-1973 (ISC-220 OR 225 OF IS:5-1978) EXCEPT BEARING SURFACES.

FOR TRADE ONLY
Date of Issue 12/01/21
By

ALL DIMENSIONS ARE IN MM.

IMPORTANT DIMENSIONS MARKED THUS ●

INFORMATION MARKED THUS † TO BE MARKED ON

	DR.- R.K.SHARMA	DT.-14.12.2010	SCALE-
	TR.-	MATL. AS ABOVE	TREAT AS ABOVE
	CH.- <i>dh</i>	SHTS.- 1	SHT. NO.-
	APPROVED	DRAWING No.-	
AMENDMENTS.	<i>dh</i>	MCT-2697	
OFD/DO/002	JWM/DO.	JWM/P-1	