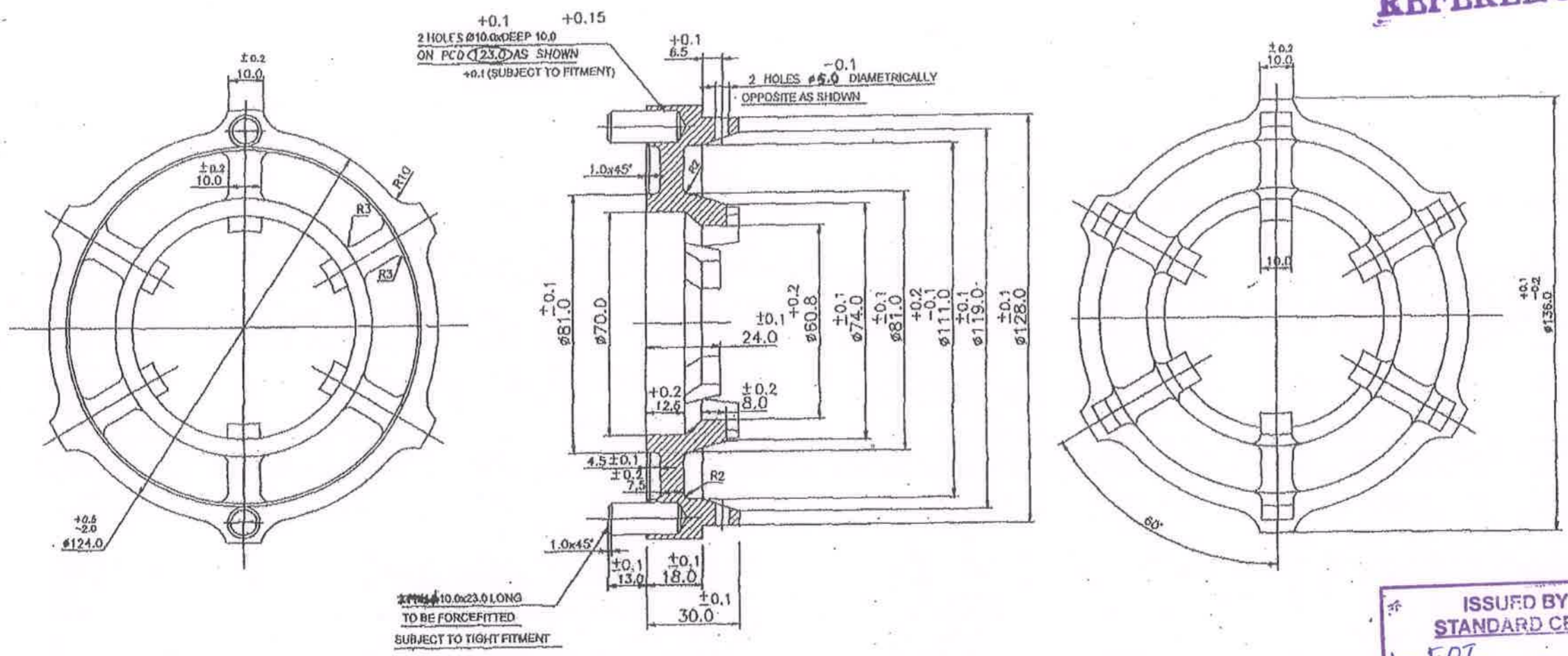


REFERENCE



ISSUED BY
STANDARD CELL
for EOI
DATE: 9/1/10
SIGNATURE:

BLOW HOLES TO BE INSPECTED AS PER IS: 5530
AS CAST CONDITION BUT ALL FEATURES AT ALL
POINTS MUST BE WITHIN THE SPECIFIED TOLERANCES.

PROTECTIVE FINISH: PHOSPHATED TO SPEC IS: 3618 CLASS 'B' AND THEN PAINTED
WITH OLIVE GREEN ISC NO. 220 TO SPEC IS: 5

PIN MATERIAL: STEEL TO IS: 5517 GRADE: 30C8/40C8 HARDENED TO 35 HRC min.

TRIM ON THIS LINE WHEN SUPPLY TO TRADE

SCALE: 1:1		DIMENSIONS ARE mm		TOL	DS CAT NO	ASSY DRG NO. NASK 1071
DGN	DRN	ICD	COMP	CHD	CD	ASSY DRG LIST NO.
13-214	NOTE ADDED	ARD 2453	PASSED	APPROVED	THREATS TO CONFIRM IS: 4218	DTE GEN OF NAVAL ARMAMENT INSPECTION IHQ, MOD (NAVY) NEW DELHI
14-111	F-4 2 HOLES DIA AMENDED	ARD 2413			GEN SPEC:	
12-06-09	APPROVED				STORE SPEC NO:	
R NO	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS	STORE REF NO:
						GAUGE SCH NO:

DIAPHRAGM
(NOZZLE PLATE)

DRG. NO
NASK 1071/4
(PROVISIONAL)