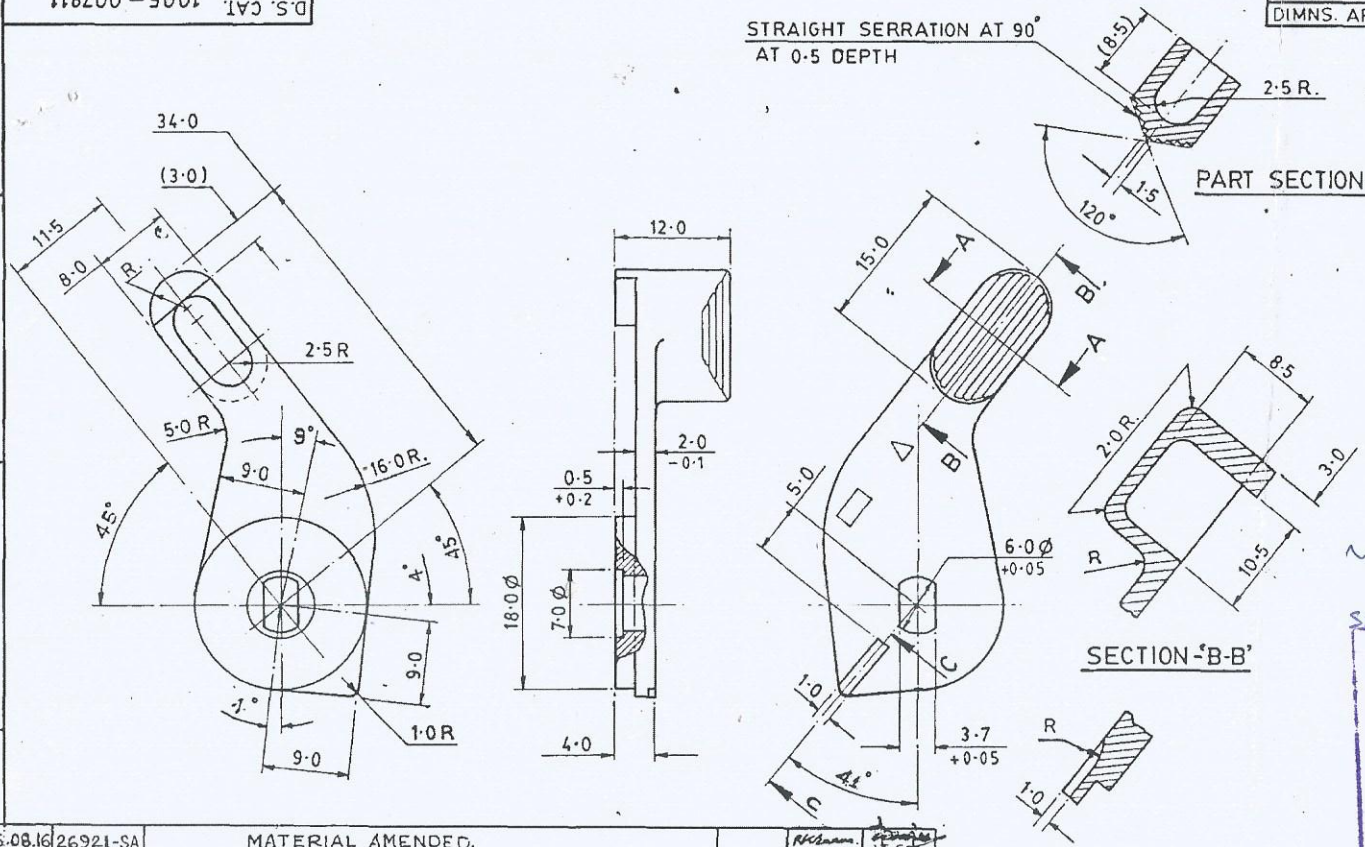
D.S. CAT. NO. 1005-007811

DRAWING CONVENTIONS CONFORM TO JSG-0104.
DIMNS. ARE IN mm. | GEN. TOL. "MEDIUM" TO IS:2102.

TO BE MARKED ON COMPONENT IN 2mm LETTER SIZE.
□ - Yr. Of Mfg.
△ - MANUFACTURER'S CODE



NOTE
TOLERANCES FOR ANGLES ±30'.

NOTE—ALTERNATIVE ROUTE OF MANUFACTURE.
"THE ITEM CAN BE MANUFACTURED THROUGH IC ROUTE AS PER DRAWING TO BE ISSUED BY ORDNANCE FACTORY DULY VETTED BY RESIDENT SQAE AND CQA(MET), ICHAPUR. INSPECTION INSTRUCTION/GUIDELINE TO BE ISSUED BY CQA(MET), ICHAPUR."

ATL. MATERIAL:-
MIM 4630 (MODIFIED)

SHG-2020170017
आरेखण की सही प्रमाणित
प्रतिलिपि दिनांक... HOS/MEO
Certified as correct co...
of drg. on 24/04/20
क. कार्य...
Jr. Works ...
STANDARD...

NSN: B1/1005-72-0000811

DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.
26.08.16	26921-SA	MATERIAL AMENDED.			
29-11-10	26553-SA	IN ASSY. 1005-560050 ADDED			JTO(B)
06-7-10	26518-SA	NSN ADDED		CD	JTO
13-05-10	26505-SA	ALT. MATERIAL ADDED		JTO(B)	JTO
20-7-04	25973-SA	NOTE ADDED.		CD	DAC
12-9-2001	25121-SA	HARDNESS ADDED		CD	DAC
29.8.01	25108-SA	'D S CAT. NO.' DELETED FROM MARKING NOTE		CD	DAC
22.2.2001	24949-SA	DEGREE OF ANGLES AMENDED	C-1; C-2,3	CD	DAC
25-2-2000	24542-SA	MARKING NOTE AMENDED & PLACE OF STAMPING SHOWN IN DRG	C/4		DAC
27.11.99	24595-SA	DEGREE OF ANGLE 9° WAS 11°	B/2		DAC
17.07.99	24431-SA	DIMENSION OF ANGLES AMENDED	C/1, C/2, C/2-3 & C/4	CD	DAC
23.6.98	24129-SA	PROFORMA CHANGED, NOTE DELETED, MARKING NOTE ADDED, NEG. RE-TRACED AND DRG. PROV. RE-SEALED.			DAC
		PREVIOUS D.C. NOS. 23713-SA & 23913-SA		COPY	COPY

SEALED:- PROV. D.C. NO. 23713-SA, DT. 6-3-97 | SIGN.

NOMENCLATURE:- LEVER CHANGE

DRN.	CHD.	TRD.	COMP.
SCALE:- 2:1		EST. MASS	
DT. 23-6-98	I/C; D.O.	APPROVED DT. 24-9-92 (NEGATIVE RE-TRACED)	

MATERIAL:- IS:5517-1993, DESIGNATION 40 C8.

H.T./HARDNESS:- 225-275 V.P.N.

PROTECTIVE FINISH:-

AHSP. CQA(SA), ICHAPUR
ASSY. 1005-560050, 1005-007794
DGNR'S REF. ARDE SK-2689/75, 3 SHTS. SHT. NO.-3
PART NO.
DRG. NO.
D.S. CAT. NO. 1005-007811

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