# PRE-QUALIFICATION CRITERIA FOR SPACER ASSY, (FULLY FINISHED), DRG NO. SB 20-63-07

a) Firm should have Tie up with ISO Certified firm for purchase of input material Cluster of forging hammers with suitable capacity to forge steel components of 7 to 10 Kg in weight./Tie up reputed forging manufacture for purchase of forgings.
b) Should have supplied components of similar complexity and accuracy.
c) Firm should have cluster of CNC turning centers of suitable chuck size,and Radial drilling machines.
d) Firm should have internal and cylindrical grinding machine with suitable chuck size.
e) Pneumatic de-burring equipment to apply neat and uniform de-burring.
f) Should have facility for
g) In house heat treatment facility and Shot/Sand Blasting equipment for heat treatment and de-scaling OR Tie up with ISO Certified firm for carrying the subject operations.
h) Inspection room with proper illumination, clean work space and adequate inspection equipment (Co-Ordinate Measuring Machine, height master, surface table, bore dial gauges, Vernier Calipers).
i) Firm should have standby power and compressed air sources
j) Firm should have enough staff/workmen with adequate technical knowledge /skills for making subject component
k) Firm should have in house inspection facility to check physical, chemical mechanical properties of raw material, crack detection equipment OR tie up with reputed NABL accredited Laboratories.
l) Firm should submit relevant test certificates, test reports, inspection report during the time of sample delivery / bulk delivery.

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