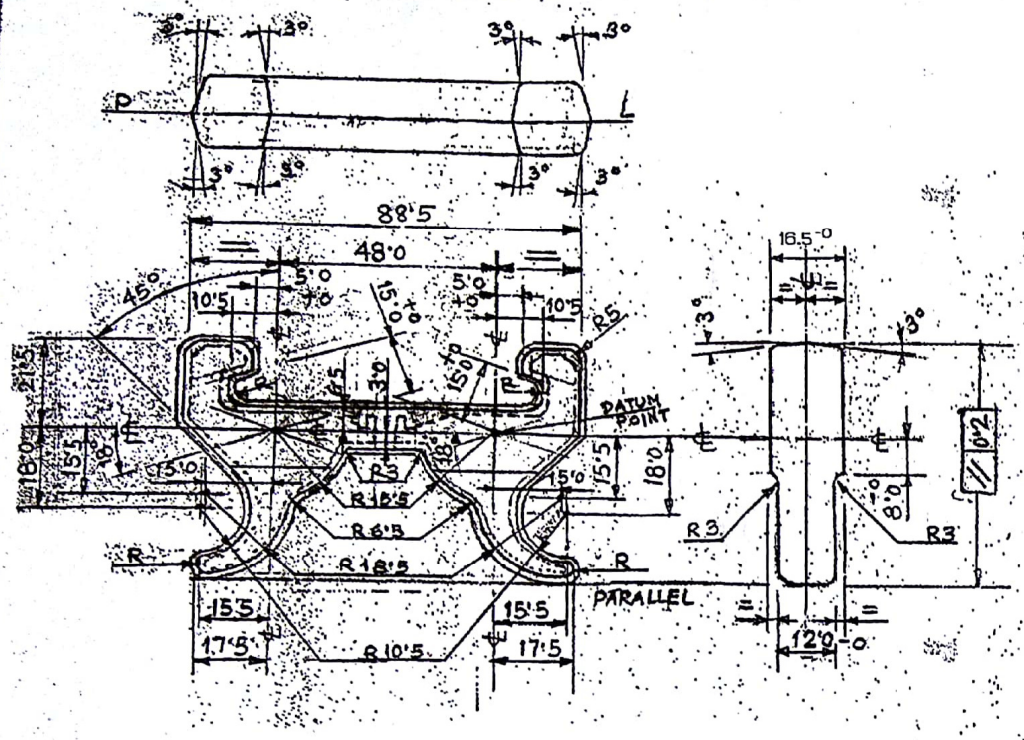

NOTE:-

COMPONENTS TO BE SUPPLIED IN ANNEALED CONDITION. (HARDNESS :- 212 TO 240 H.B.)

CORNER RADIUS UNLESS OTHERWISE SPECIFIED 1·5 R.

TOLERANCE UNLESS OTHERWISE SPECIFIED ±0·5 mm (i.e. WILL KEEP MATL.)

MISMATCH SHOULD NOT EXCEED 0·2 mm

FORGING SURFACES SHOULD BE FREE FROM PIT MARKS AND SCALES.

NO BENDING IS ALLOWED ALONG ANY AXIS OF THE FORGING.

CAST NO. / SYMBOL LETTER TO BE STAMPED ON INDIVIDUAL FORGING.

TRADE PROCUREMENT ONLY

SAMPLE TO BE APPROVED BEFORE BULK SUPPLY

SEEN OK 20/10/14 JWM/CNC-I

MATL. :- STEEL BS 970 PT-1, 1983-655 M13		ALL DIMNS. ARE IN mm. IMPT. DIMNS. MKD THUS ⊕ INE. MKD THUS + TO BE MKD. ON		
TITLE OF	OPERATION	2014	NAME	DATE
FORGING DRAWING		DGN.		09/10/14
		DRN		
ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE	SCALE 1:1	CKD		20/10/14
		APPD		22/10

7.62 mm ASSAULT RIFLE
GHAATAK
TRIGGER

DRG NO. RFI SK 9504 AR

SHT 1 OF 1

HOS / MPH

प्रमाणित प्रति / CERTIFIED COPY OF ड्रॉइंग / लेआउट / गेज शिड्यूल DRG/LAYOUT/GAUGE SCHEDULE निर्माण / AT THIS DATE 00/03/18 सी डी ओ / CDO Mukta ऑर्डनेंस फैक्टरी, इशापुर ORDNANCE FACTORY, ISHAPORE