

Specification against e-OTENo. 059ADV1920 Dt. 09/12/2019.

CLOTH DRILL COTTON DARK GREY 142 CMS WIDTH
(MINIMUM) EXCLUDING SELVEDGES.

SPECIFICATION: VARIETY NO.3 OF IS:177-1989 (FOURTH REVISION)
REAFFIRMED 2008.

AND THAT

1) IN APPEARANCE, FEEL, FINISH, SHADE AND ALL OTHER RESPECTS
NOT DEFINED IN THIS *IS* STANDARD. MATERIAL SHALL CONFORM
TO CORRESPONDING SEALED SAMPLES HELD IN THE CUSTODY OF
CONTROLLER, CUSTOMER SERVICE CENTRE, OCF - AVADI

VETTED FOR

2) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH
FINER THREAD OF SAME COLOUR AT AN INTERVAL NOT EXCEEDING
30 CMS BETWEEN TWO MARKINGS.

TECHNICAL PARTICULARS ONLY

HOS/TC

3) SELVEDGE SHALL BE FIRM, STRAIGHT AND FRINGES IF ANY SHALL
NOT BE MORE THAN 5 MM.

4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8 MM.

5) THE MANUFACTURER SHALL SUPPLY THE MATERIAL DULY FLAGGED
FOR ALL TYPE OF DEFECTS.

6) PACKING & MARKING: AS PER SCH.NO.CQA(T&C)/PMS/35(D)
EXCEPT THAT,

A) FABRIC IN ROLL FROM SHALL NOT BE LESS THAN 40 METERS
IN RUNNING LENGTH WITHOUT STITCHING AND BASTING IN
BETWEEN.

B) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.

C) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPARATELY WITH
POLYPROPYLENE PLAIN SHEET/HDPE SHEET.

D) FINAL PACKING OF 1 ROLL IN ONE W.P. GUNNY/HDPE SHEET.

I. DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL:

OUTER DIAMETER - 3.5 CM

INNER DIAMETER - 2.5 CM

THICKNESS - 0.5 CM

II. FABRIC SELVEDGE SHALL BE WOUND EVENLY AT ONE EDGE.

7) SAMPLING PLAN: AS PER ANNEXURE.

8) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED
/ ACCEPTED TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT
LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH
PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.