NUMBER 700-89-377
SHEET 1 0F 135

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MASTER COPY

No of SHEETS: 135

SUPERSEDES. .

A

Technical modulation To for menufacturing and laying of electrical conductors and cable units.

700-88-3TT

TRANSLATED	SHARMA	Ordnance Factory Project					
AUTHENTICATED				6	Hydera	bad.	F- 25
TYPED	R.M.RAO.						
EDITED	G.V.J. Trinal	· endo	26 186	APPROVED	1/4	1	(3)
	NAME	1.0-2.1	C/JTE				

and bend the table of the tot the tab saturd and benefit Tall the man section and the loops that the loop and the loop that the loop and the loop that the lo in this case, when the threads are wrapped over the The season is solve to the same and the season and the same and the sa More: In the technological process provide of measures. TOOL TEST ES A DE-LISTING M.A. MARINE TO P. ES COST. TOOLS. TO Buttaen of belief to serve to soprements for usual lates. topdr a jois were to phuse of aue tour angle alout th/-zol . anna anarabhasalangusa beasgard sa antimasaraba-14708 aren de/or farta caracte penendueus erecompension, faith - ADITATED IE TO SEAST SUBMISS THE CONTROL OF THE SEAL SHAT provided to me description of the provided of assid noise from the tag of the said of the ment seins as to see the said of t 1.1.2 Clean ting our of the Calle Tourist all all all water of any to branches and the street of t The total the true was selected and the was the selection THE PARTY OF THE PROPERTY OF THE PARTY OF TH TATE RESIDENCE TO SECURIORIES IN CONTRACTOR SET SET OF SECONDARIES Therma it saistoon beereforman outgrassonator eagled with discount in the Agent Hern of agen Parcent more appoint the reasonable Soft the Balleton Tearle Allegan Plantener Director I Para to stan sar out moraument services in the quanting and dusts , xs-Mil aged . 28st and and AO NOILYNINE BOS SAN DIE HOUSE IN WHIST STILL THE S 1345 551 30 ESEMIN

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perallelled connector sockets, the core is spliced into for splicing it into several parts as per thequantity of If the section of the wire or cable core is enough connector in two or leveral sockets in perlael as follows. AbC -1 Gost 901-78-, terminate the wire into plug Gost 2162-78 with subsequent costing with bakelite varnish Permitted to wrap the braiding with tape 100A-15 1 non_15 Gost 2162-78. When iltting the sleeve, it is of wires or cables under the place of soldering with tape |* order to prevent damage of insulation, wrap the section should be even, with out excess of solder and runs. In erder ding soldering of braiding to the bushing, come and wires acc Bend the tabs of the cones, cut off the excess brai-

2 or 3 parts as per the soldering tables or drawing.

is soldered as per the drawing. splicing it into several parts, then or additional Jumper 1.3.2 If the section of the wire is not sufficient for

from the binding, bend it on the binding and solder the a case, allow the wire core to project to length of 2-3m soldering the braiding. to the wire shielding. In such but, do not have lugs, connect then to ground any when from the plug connector are to be connected to ground In such instances, when one or several wires running

paint thexempting with red varnish no-223 Gost 18925-78. After assembly paint the compling scress of connector core to it.

Fit metallic collars with designations stamped on then

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NUMBER 700-88-377

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on to the wires or cable units, speliced as per instruct of the drawing. Stamp letters and numerals on collars in type No.4 or No.5 Gost 2.304-08 and paint with black enamel No-223, Gost 14925-76. When fitting the collar, bend it around the wire to a length of 50 to 100mm from the spliced and of the wire on along the centre of rubber sleeve of cable unit. Pass its narrow end through the slot, secure tightly and bend, cut off excess collar and a distance of 5 to 7mm from the slot.

- Measure insulation resistance of the wires and cable unit 1.6 a 500-V megohmmeter. In this case, insulation resistance of wires should be at least 20 megonms.
- Check the finally made wire or calle whit (excepting 1.7 sections, where the current-c riging cold is connected to the shield on the cores are connected in parallel through jumpers) for insulation break down with voltage of 500V DC. carry out the check between every two terminals, between every terminal and connector body for a period of & minute. No insulation break down should be observed. Subject every 20th set to the given check.

In case of insulation break-down, take appropriate measure to eliminate causes of insulation break-down and subject every 10th of subsequent wire sets to check. In case, no insulation break down is observed in the given batch of wires, check next sets in a usual way.

All the terminated aluminium wires and 50% of copper wires, terminated by means of crimping of lugs are checked 1.8

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Depth of the hole is provided by techhological fixture

Every 20th set of terminated aluminium wire is

checked for contact resistance.

embient temperature should not exceed the rates, specifical Contact resistance of terminated wire in microuns at

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or or an -mm 26 To mm ar of qu mm 05 GL of du S. mil 25 oz og dn Section In microonms MILE Resistance

In case defects are observed in the given batch, check susistance. These wires are terminated and checked once again check. Lugs are cut off on wires, having high contact rethis defect and subject every 10th subsequent sets to eed tine permissiable rate, take appropriate for eliminating In case, the contact resistance of the 20th set exc-

accuracy of +1 up to 20,+2 from 20to 100,*+5 from 100 to Provide dimensions without deviations with an 11.1 bsequent sets in a usual way.

1000, ±10 from 1000 to 5000 and ±20mm for over 5000mm.

ctors, fix them with light blue PVC take 15x0.20, grade Terminate shielded wires sholdered into plug conne-

1. wound in one or two layers over the braiding to

a Length of 10 to 20mm.

and of 4 to dignal a otherath notion, to ansam vd oos-EATA During termination secure insulation of wires, grade

Sheet: 12 ... 0F . 135 TTE-88-007: YOUN

2.13 A length of Somm length may be allowed while

dismeter of the wire. should be atleast equal to five times the outer 2,14 While laying cable units and wires, the bending radii

connecting single wires to the devices and apparatus.

After winding impregnate the thread with baklite ielding, wind tape 1704-15 Gost 2162-78 under the shielding In this case, when the threads are wrapped over the shlayer, half-overlapping under the thread, with cotton threads, put tape 180A-15 Gost 2162-78 in one When the speliced ends of the wired or cable are wound tape y 20A TY 38-105 74-75. wire between the lug and insulation is sealed by sealing After crimping of lug, the base section of aluminium 6.1.1 dimensions in the drawings for termination of wire ends. fitted onto the wire crimpled. After crimping the hole at tetter preparation of the wire and lug, the latter is before putting it onto the clemed end of galfing store. 1.1.7 bushing of cone and soldered to it. aut of no belanti prop ach of bestiming for at at wires to nickle plated terminals of the co market Use film All 1205 prepared as U U as beragard 2051-NIA will say soldering, Connect braiding to the shielding by the lug hole to 0.5mm mex, Put off excess wire before fire diameter. The current carrying conductor may project from the ware an oable insalation drive the late of art and cerrying conductor into the dole of smaller dismeter and united 1.5 steer when using the little to the alk experiented the contract of the tightly between the cup and washer. put on plastic STOLED -mad of 2 to mibin a of absents motion and 87-5865 read of- Anni squa data stand offw mit doty translate SE/ dio of 19345 par an sausanu Ture-88-0010 HYGER 3384 L Ponuse 129 44 Charles a rambio and weep an element

warmish ABC-1 Gost 901-78. When rubber on plastic sleeve ere wind put on at the place of splicing light blue PVCI tape, size 15x0,20 under the sleeve, projection of the tape and end of the shielding from the sleeve one not acceptable and end of the shielding from the sleeve one not acceptable

. svasia and lo guittil statil

II saving the conductors and cable units in item.

:bettimmed fon at aniwollol out in compliance with the drawings and diagrams. The Laying of conductors and cable units should be carried

Sagging of wires between this fixing points exceeding Twisting, flatteming and contamination of wires.

· mmc

erud this place with tape. a way as to prevent buldging at the place of if necessary impossible to avoid crossing, arrange the wire in such Crossing of wires, At section, where it becomed

.asentagit 901-78 at places, where they pass through holes to air-15 Gost 4714-78 and coated with bekelite varnish AbC-1Gost partitions etc. should be wrapped with surgical tape Wires, which pass through the holes of hull, bottom,

Wires, which pass kept the item parts and units, having 6.5

sections, which donot have bosses. Secure the wires by transmission and smoke generating equipment engine at the s For securing wires and cable units, layered near the impregnated with bakelite varmish in the high temperature surgical tape 15 Gost 4514-78, half-over lapping, and high temperature should be waapped in in the two layers of

means of clips.

fastening wires.

tol aquorg mento to aremetasi eau ot bettimined at Lay wires which do not have coordinates in situ" It

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Standard clips should be put at the begining and end of curve of the wire for securing the wire in curved position.

When inserting the wires into distribution boxes and other electric equipment, the wires should be curved in a way which ensures absence of any pressure on the walls of electric equipment.

Tighten coupling nut of plug connectors, shielded, inpants and pipe unions manually i to the stop and lock

with wire KO 0,6 Gost 792-67.

In order to facilitate, coupling of connectors it is permitted apply force on cable sleeve and lightly rock the

The moment of full jointing is determined by absence of play of the cable pertion with respect 10 connection; see that the compling nut is tighteened up the the stope stop. To eliminate rocking of cable portion with respect to connector portion it is negment

stop. To eliminate rocking of cable portion with respect to connector portion, it is permitted to tighten the nut further with wrench. Cable sleeves should be connected securly with the shell in plugs, type u.P. shifting of sleave around connector axis is allowed when pressure by handis

applied.

2.8 When laying wires and cable units, unfold and move

the collars in pr a position, convenient for reading.

2.9 Bending and turning of in situere allowed crimp the clips and brackets in situ., are allowed.

as a result of laying of the first 10 samples.

Wire routing and length of wires are finally determined

21.5

varnish AbC-1 Gost 901-78. When rubber on plastic sleeve are when put on at the place of splicing light blue PVCL tape, size 15x0,20 under the sleeves.

Displacement of the sleeve, projection of the tape and end of the shielding from the sleeve one not acceptable and end of the shielding from the sleeve one not acceptable.

litate filting of the sleeve.

dless or cable cores into connection of wires, wire buntables of soldering, sketches or drawings. To keep the wire
together, wrap the wire bundle with tape 1804-15 Gobt

2162-78 and cotton threads to a width of 5 to 8mm before
soldering. Depending up on the size, put on plastic
sleeves of corresponding diameters on section of 30 to 60mm,
from the tin-plated end of wire. Rinse the soldered joints
inside connectors with alcohol and apply red varnish

HU-62 OST 6-10-391-74.

ConnectsWikiding of wires, cables to the braiding fitted

onto the shielding. Connect braiding to the shielding by wrapping the braiding with wire AKPHMO,50 Å63 Gost 1066-79.

Costing 0.9 over length of 10+15mm with subsequent timming and soldering of atleast three turns to the braidings and shielding at the begining and end of the binding.

Ine other end of the braiding is fitted on to the

bushing or cone and soldered to it.

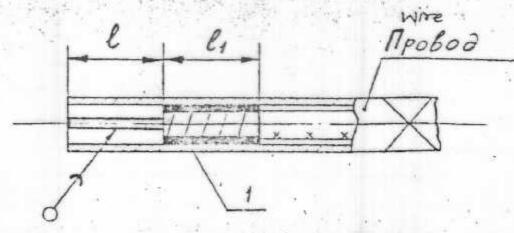
If two cones are available clamp the braiding between the inner and outer cones without nut.

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-	FORM	ZOWE	REF	DE 516NA	TION		DE SCRIP	TION	QTY	REMARK
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							CONTRACTOR OF THE PERSON NAMED IN COLUMN 1	electrical		-
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1	1				WIRE	ZERMIN	ATION7	-807062048.52	04	C5
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A COLUMN TO THE PARTY OF THE PA	SP. Z	6 TP.			The Party of the Party	STATE VENT	LYDRAWH	IG'	ABAT	

2	ZONE	NO NO	DESIGNATION	DESCRIPTION	QTY	REMARK
				700-88-05205-03		
				MATERIAL		
		H		Unpainted sleeve III- TB-50-355-3,5		
				Gost 19034-73; 1-50	1	
_		-	-	700 00 05 005 01	-	
		2		700-88-C5 205-04 Unpainted sleeve III- TB50-355-4,5		
				Gost 19034-73; 2-30	1	
				700-88-C 6 205-05		
	-	2		MATERIAL Unpainted sleeve III		
				TB-50-355-45		
	F	H		Gost 19034-73; 2-30	1	
	F	H		700-88-C5 205-06 MATERIAL		
	F	2		Bonsinted sleeve III	F	
	t			Gast 19034-73; £-100	1	
	t	H		700-88-C6 205-07		
	t	2		Unpainted sleeve III TB-50-355-5		
E	t	H		Gost 19034-73; 2=30		
1	+					
F	F	H			H	
F	İ			700-88-C 5 205		

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2. Carryout wire termination as per 700-88-3TT

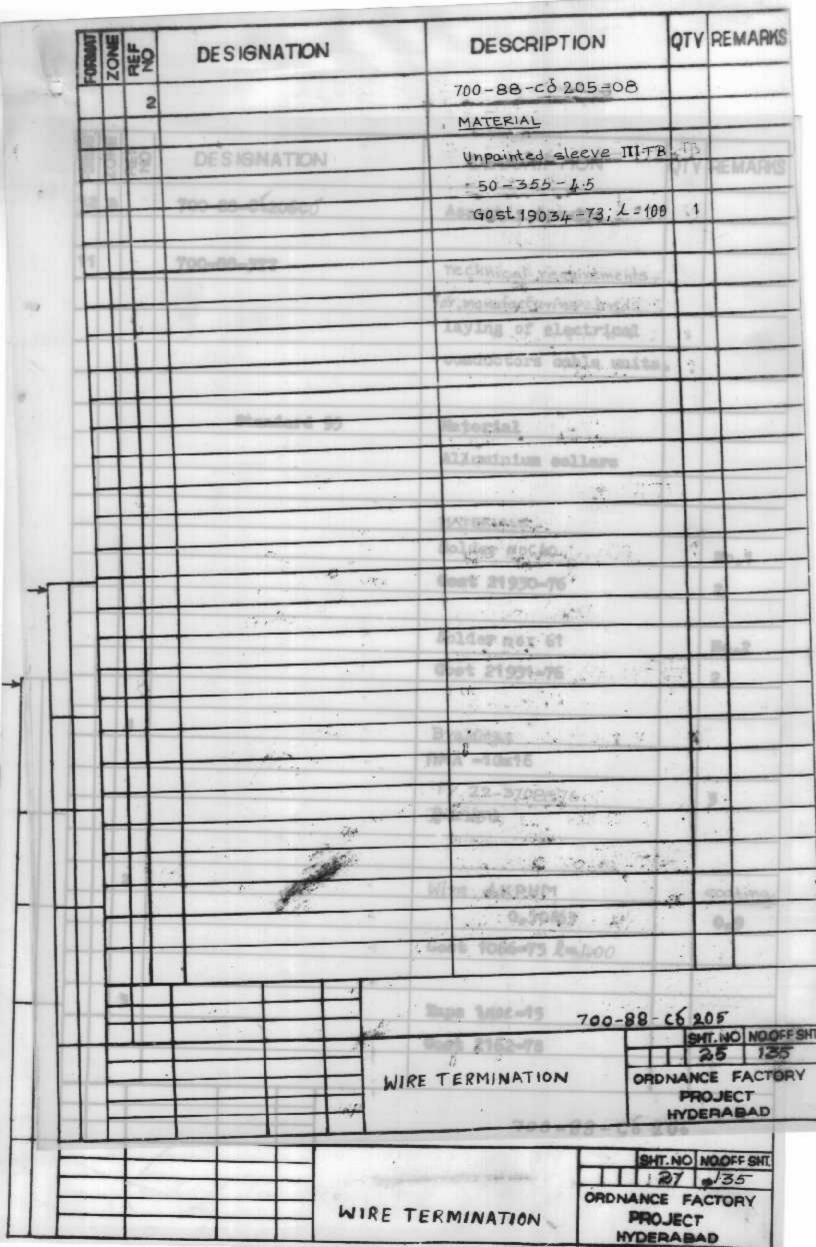
г. Разделку провода производить по 700-23-3 ч.Т.Т В 1. Провод заказывается по спецификациям групп, в которых применена данная сборка.

DESIGNATION	Pasis	epel, Mi	WEIGHT	TYPE	REMARKS
Обозначение	E E,		1.000	NUTEPO	NEWMERONUE
700 - 88-520405	25	25	9,000	a	
01	35	35	9,0008		
-02	40	.40	0,001		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
-03	25	15	0,0000		
-04	35	15	9,0008		
-05	40	15	0,001		- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

	1.	KAR COLUMN TO THE PARTY OF			placed as per specification assembly is used.	al of	groups,	
					wire remination . 700	2-88	w 20°	105
5	1	653/1342	A SECURITY AND INCOME.			Лит.	Manda	Маспт.
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Technical Papers 700-88-C5 205 C5 Assembly drawing	A MATE	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMAR
700-88-C5 205 CB Assembly drawing 1 700-88-3TT Technical requirements for menufacturing and laying of electrical conductor and ceble units MATERIAL Solder FIGC 40 Gost 21930-76 1 Ligh blue PVC tape 1 15X0,20 VARIABLE DATA FOR MODIFICATIONS 700-88-C5 205 Material Unpainted sleeve III TB-90-355-3,5 Gost 19034-73; 1-30 1 700-88 CE205-01 MATERIAL Unpainted alseve III TB-90-355-3,5 Gost 19034-73; 1-30 1 700-88-C5 205-02 Material Unpainted alseve III TB-50-395-3,5 Gost 19034-73; 1-30 1 700-88-C5 205-02 Material Unpainted alseve III TB-50-395-3,5 Gost 19034-73; 1-30 1 700-88-C5 205-02 Material Unpainted alseve III TB-50-395-3,5 Gost 19034-73; 1-30					Technical Papers		
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SHT-NO No.6	F	1			700-88-05 205	_	
	-					SHT. N	D. No.0

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CHEAT	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
-			VARIABLE DATA FOR	MODIFICATION		
Н	Г			700-88-05206		
				Parts		
		6		765-97-14	1	
	-			Miscellaneous items		
	-	7		Coller		
				Standard . 95	1	
	-	H		700-88-СБ206-01	+	
	H			Parts		
	+	6		765-97-15	1	
	F	7		Miscellaneous items	+	
-	+	1		Collar		
	+	+		MXA 50		
	1			Standard, 95	1	
	1			700-88- C 5206-02	+	
-	+	+		PARTS		
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H	+	+	Carrier Carrier	Collar		
۲	+	+		мжа 50		The first
r	1	1		Standard .95	1	
F	7	-		700-88-CF206-03		
H	+	6		PARTS		
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J	1				-	-
		F			+	-
-	-	+			1	
				700-88-5	Б206	
1						NO No.OF
					28	135

28 135
ORDNANCE FACTORY
PROJECT
HYDERABAD

FORMAT	ZONE	NET OF	DESIGNATION	DESCRIPTION	QTY	REMARKS
	Н	-		Miscellaneous items		
	H	+		Collar		
_	H	-		MXA 50		
_	H	-		Standard.95	1	-
	H	-		700-88-C5206-04		
-	H	-		Miscellaneous items		
-	+	7		Collar MXA-35		
r	+	7		Standard.95	1	-
					+	Coating
L		6		Material	1	0.9
				Wire 1 00		1
				mm -1,00 Gost 2112-79	-	
Г	T				1	
T				1=350	1	-
T		1			+	-
T	1				+	-
t	+				+	-
7	1	1		12:10:00:00	-	-
1	+		5		+	-
1	+	+			-	-
1	+	+			-	
1	+	+				3.4
7	+	+			_	
1	+	+	17.1			
1	-	+				
		+				
	\vdash	-				
Н	H	-				
	Н	-				
		1		k 1		
	-	1				
	-			700-88-C 206		
	1					T NO NO CE

1320

WIRE TERMINATION

SHT.NO. No.CF SHTS

29 135

ORDNANCE FACTORY

PROJECT

HYDERABAD

CHMAT	ZONE	No	DESIGNATION	DESCRIPTION	QTY	REMARK
T.				Technical Papers		
					10	
12	\Box	1	700-88-C5212C5	Assembly drawing		
11	H	+	700-88-3TT	Technical requirements		
11	Н	+	100 00 3	for manufacture and		
-	Н	+	3	laying of electrical		
	Н	+		conductors and cable		
-	Н	+		units		
	П		Standard 304	Cable lugs	\vdash	-
	+	+		MATERIAL		
T				Solder FIOC 40		
-				Gost 21930-76		3
-				PVC		
H	+	1		Light Blue PVC tape		
H	+	1		пвх15х0,02		T all I
\vdash	+	1		Grade		
+	+	\vdash	Venteble dete	for Modifications		
H	+	\vdash	Variable data	700-88-05212		
-	+	\vdash		Miscellaneous items		
-	+	2		Lug		
-	+	-		HIK 2,5x3,2		
+	+	\Box		Standard 304	1	
	1			MATERIAL	+	+
-	+	1_		Unpained sleeve III		
7	+	3		TB-50-355-5		
1	+	H		Gost 19034-73; 1-30	1	
1	1			7:00-88-C5212-01	-	-
-	+	1		1.00-00-08212-01	1	
t	1			700-88-C5212		
					1.	
7						No. No. OF.
			WIRE TERMINATI			FACTO

FORMAT	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
	2		Miscellaneous items		
			Lug		
			HIK-2,5 x7		
			Standard 304	1	
				+	
1			MATERIAL		
4	3		Unpained sleeve III		-
4	+		TB-50-355-4,5		
+			Gost 19034-73; L=30		
1			700-88-C5212-02		
4			Miscellaneous items		
1			Lug		
1			HIK 3x4,2		
+			Standard 304	1	
H			Material		
	3		Umpained sleeve III		
L			TB-50-255-5		-
			Gost 19034-73; £=30	1	
			700-88-C5212-03	-	
L			Miscellaneous items		
H			Lug		
L			HIK 4x4,2	\top	
			Standard 304		
			MATERIAL		
			700-88-C5212		7

SHT. NO. No. OF SHTS

32 135

ORDNANCE FACTORY

PROJECT

HYDERABAD

Ų	FORMAT	ZONE	11.02 11.02	DESIGNATION	DESCRIPTION	QTV	REMARKS
-	12			700-88-c(206c6	Assembly drawing		
	11			700-88-377	Technical requirements	+ 1	
					for manufacturing and		
					laying of electrical	9	
			4		conductors cable units	,	
				Standard 95	Naterial		
			4		Alluminium collars		
					MATERIALS		
					Solder noc40		No.1
					Gost 21930-76		2
					Solder nec 61		No.2
					Gost 21931-76		2
T							
1			1		Braiding .		
					MMA -10x16	No.	
					TY 22-3708-76		3
+			\Box		R= 1150.		
	-	H	2		Wire AKPHM		epating
+					0,50/63		0.9
		H	H		Gost 1066-75 l=400		12 5
		H	3		Tape 1/10/1-15		
					Gost 2162-78		- 10
			Ŧ		700-88-66	206	-
					ORDNAM ORDNAM	HT.NO	MOOFF SH J35 FACTORY CT

SMA.	REF NO	DESIGNATION	DESCRIPTION	QTY	REMARK
B	SHOW SHOWING SHOWING		Unpainted sleeve		
2	3		III TB 50-255-5		
			Gost 19034-73; 1 =30	1	
			700-88-C6212-04		
-			Miscellaneous items		
-			Lug		
H	H		HIK 4x5,3	\top	
			Standard 304	1	
F	3		Material	+	-
Н	117		Unpainted sleeve III		
\vdash	++		TB 50-355-6		
E			Gost 19034-73; 1=30	1	
H			700-88-C5212-05		
			Miscellaneous items		
			Lug		
			HIK 1,5x3.2		
			Standard 304	1	
L			MATERIAL		
			Unpained sleeve TB-		
E			50-355-35 Gost 1904-73; 1=30	1	
+			700-88-C5212-06		
			Miscellaneous items		
			Lug		
F			Stendard 304		
E					
-			700-88-06212	10	

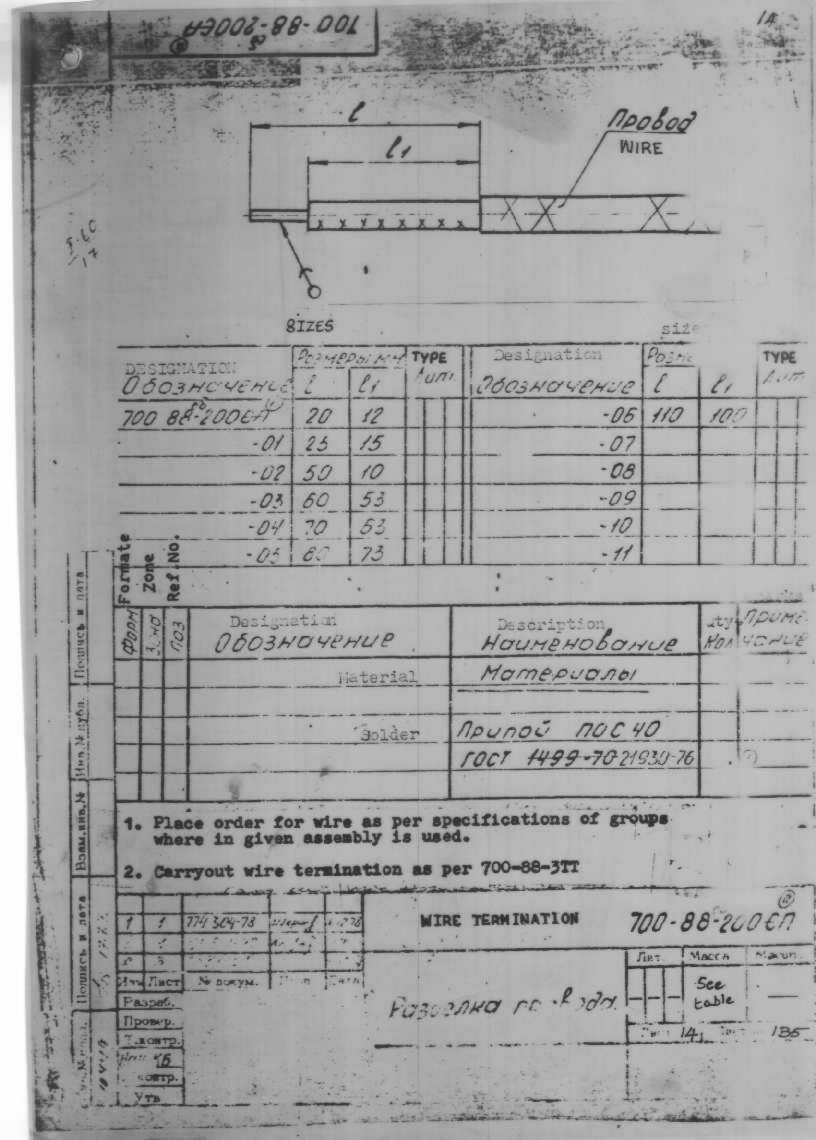
SHT. NO. No. OF SHTS

33 135

ORDNANCE FACTORY

PROJECT

HYDERABAD



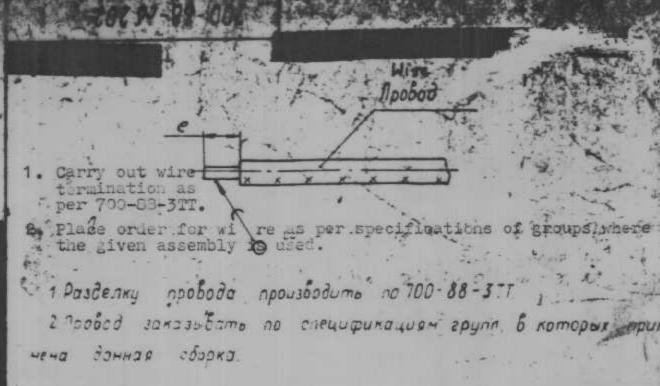
3	N THE	DESIGNATION	DESCRIPTION	QTV	REMARK
報			Technical Papers		
12		700-88- 66 201 66	Technical requirements		- will
		700-88-3TT	for manufacturing and -		
		- Lavino of electric	Conductors and cable		
			units.		
-	+		MATERIAL		
			Solder MOC 40		
			GOST 21930-76		1
	1		Light blue PVC tape		
		7.046.953	15x0,20	_	_
		. VARIABLE DATA	FOR MODIFICATIONS		
			700-88-06201	-	
	2		MATERIAL Unpainted sleeve TB-		
			50-355-3,5		
			Gost 19034-73 % =30	1	
	T				
	H		700-88-C 201-01		
Г	П		MATERIAL		
	2		Unpainted sleeve III		
	11		TB-50-355-3,5		
			Gost 19034-73; 1-30	1	
H	H		700-88-C\$201-02	\pm	
	1		MATERIAL		
r	112		UNPAINTED SIMEVE III	197	
r	11		TB-50-355-3,5		
F	Ħ		GOST 19034-73 2-30	F 2	01
E		WIRE	TERMINATION ORDN	医	D NOO!

DESIGN	TION DESCRIPTION QT	Y REMARKS
A BULL	700-88-C\$2 01-03	
	MATERIAL	
1 2	Unpointed sleeve III	
115	TB-50-355-3.5	
	Gost 19034-73;1=150	
	700-88-06201-04	+ -
	MATERIAL	
. 2	unpainted sleeve III	
	TB-30-355-3.5	1
	Gast 19034-7310-100 1	
	700-88 Cb' 2101-05	+
	MATERIAL	+
		1
2	Unpainted sleeve III TB-50-355-3.5	1
		1
2	700-88-Cb201-06	
	Naterial :	
	Unpainted sleeve III	
	TB-50-355-5	
	GOST 19034-73,1=30	1
	700-88-Cb201-07	+
		1
	Material	+
++++-	Unpainted sleeve III	1
	TB-50-355-3.5	
	GQST 19034-73,1=30	
	700-88-	
	WIRE TERMINATION ORDNANC	E FACTOR

10		Ли -		P No ones	16.500 m	- 420	Sheet	.88-3 ND:18 04/3
Firm.	A#2708 (CT	рениц)	.,	F. e.c		Входнані		
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1-				1516			60	
2 1	-	-	-		653/470		Colen	新 新
8 4,10	11 -	-	-		653/647		Towary	26.815
1 4,6,11	-	-	-	19:00	653/825		Raceary	H-700-12
2 10	-	-	-		03/787		ryfug	1544
1 5,5	1 -				653/1429		59.00	9279
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7	1 -	1	-		654/497		MAR	17 6.3 (1)
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		1			765 4 132-76	1	Inverty	11 02 77
1 5	-	-	-	1	785 A. 154-78		Texe my	1207
5 109	-	-	-	-	7654.278-77			141271
6 10		1	THE CO		765Д.262-78			60880
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SEMA	ZONE REF		DESIGNATION		DESCRIPTION		QIY	KE	MARKS
5	Na	-			Technical papers				
		-	700-88-СБ 203СБ		Assembly drawing				
12		1	700-80-00 2000						
		-	2.2.700		Technical require	ments			
11		-	700-88-3TT		manufacturing and	lay	1		
					ing of electrical	con			
					ductors and cable		_	1	
-		1			W		,	+	
					MATERIAL FOR 40		-	+	
-	1				SOLDER MOC-40		-	+	
E					Gost 21930-76		1	+	
-	+	+	VARIABI	LE DAT	A FOR MODIFICATION	S			
					700 - 88-CE 203				
		1			MATERIAL			1	
-		2			Black glazed cot	ton			
-	+	2			threads				
+	++	-			No 00 GOST 6309-73	3	1	1	
-	++	3			Tape 1/1 0/ -15			+	
-	+				Gost 2162-78			1	
	\blacksquare				Cotton thread, n	erce	79-	+	
+	++	-			zed	ner oc	1 1	+	
-	+	-			Gost 8402-79.		+	1	
-	1	-			Blue No.67		-	+	
-	-	4			Red No. 27		-		
7	+	5			Yellow No.7		+	+	
-									2
			Modification variation	ns /	700-88-C5203-C501,			-	
			are as per assembly dr	rawing		700-8	8-CE	203	СБ
							1	1	
					700-88-05203				
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			WIRE TERMIN			ORDN	1		13!

PROJECT HYDERABAD



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1		f			Qt	y.	Remarks
-	Фармат	ЗОНО	Nos	Обозначение Designation	Haumenobance Description	lon	(Ipuned
1				MATERIAL	Материалы	4	
4			3	Solder	Apunoù noc 40		1-1
				7A 1 1 1 1	FOCT 1499 70 21930-76	7	0
Ė					Y		1
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עוופ מישפת ו הספח עם מחום

WIRE TERMINATION _700-88 - c6 202

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	FORMAT	ZONIE	N	DESIGNATION	DESCRIPTION	QTY	REMARKS
HOSPAN	T T T T T T T T T T T T T T T T T T T	T G	3	DESIGNATION	MATERIAL DE Unperinten/Sleeve III/ TB-50-355-4.5	V RE	MARK.
					Gost 19034-73; 1=120 MISCELLANEOUS ITEMS 700-88-CG212-07	1	
			2		Lug HIK-2,5x3,2 Standard 304 Standard 304	1	
		3 1	3		Material Unpainted Sleeve III Unpainted sleeve III TR T8-50-555-5		
					700-88-05212-08 Miscellaneous items		
41			2		HIK 2,5x7 Standard 304	1	
			3		MATERIAL Unpainted sleeve III TB-50-355-5 Gost 19034-73; 1=30		
					700-88-C5212-09 Miscellaneous items		
					700-88-CF212		
				WIRE TERMINATI	ON 700-88-0521 PR	34 NCE F DJECT	D
				WIRE TERMINATIO	ORDNANC	E FAC	135

FORMAT	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARI
				Technical papers		
12	В		700,88-C5 213C5	Assembly drawing		
			700 00 7 mm	Technical requirements		
11		-	700-88-3TT	for manufacture and		-
	H	\vdash		laying of electrical		
-	H	\vdash			-	_
	-	\vdash		conductors and cable	-	
Н	H	H		units		
			Standard 304	Cable lugs		
				MATERIAL		
				Solder FOC 40		
		П		Gost 21930-76		1
Н	-	1		Light blue PVC tape		_
		Ħ		15x0,20		
H	H	H	Variable data for	modification		
		\Box		700-88-CE 213		
				Miscellaneous items		
				Lug		1
	Г	П		H2K-3X3,5		
		П		Standard 304	1	
	H	Н		MATERIAL		
		3		Unpainted sleeve III		
				TB-50-355-3,5		
				Gost 19034-73; 12=30	1	
	-	H		20		
-	-	\vdash				
	_			700-88	-052	13
			WIRE TERMINATI		37	135
			natur arautanara	PR	OJEC RAB	Г

FORMAN	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
				700-88-Cb213-01		
				Miscellaneous items		
				Lug		
				H2 K-3x4,5		
				Standard 304		
	-			MATERIAL		ALCO ALCO
		3		Unpainted sleeve III		
	Г			TB-50-355-3.5		
				Gost 19034-73; 1=30	1	
	-			700-88-Съ213-02		
				Miscellaneous items		
				Lug		
	1			H2K-3x5.5		
				Standard 304	1	
				Material		
L	L	3		Unpainted sleeve	-	-
H	+	H		Gost 19034-73; 1 =30	1	
	T			700-88-Cb213-03		
				Miscellaneous items		
				Lug		
				H2K-3x10,5		-
	I	П		Standard 304	-	
-	+	H				
F	T	П				
-	+					
F				700-88-Cb213		
				100-00-00213		O No.OF
				WIRE TERMINATION ORD	38	FACTOR

HYDERABAD

FORMAT	ZONE	REF	DESIGNATION	DESCRIPTION	QT	REMARKS
-	11	3		MATERIAL		
				Unpainted sleeve II	II	
				TB-50-355-3.5		
F			•	Gost 19034-73; 1=30		
+	H	\vdash		700-88-C 5 213-04	-	
	Г			Miscellaneous item	5	
	H			Lug		1
				H2K-3x12,5		
				Standard 304		
-	-	H		Material	+	
-	+	7		Unpainted sleeve I	II	
-	+	3		TB-50-355-3,5		
				Gost 19034-73; 12-3	0 1	
	L	H		700-88-C5213-05	-	+
-	+	+		Miscellaneous item	s	
1	t	2		Lug		
	t		The second second	H2K - 4x6,5		
	ļ			Standard 304	1	-
+	+	H		Material		
	T	3		Unpainted Sleeve	III	
	T	11		TB-50-355-6		
F	1	H	4	Gost 19034-73; ¥=3	30 1	-
1	+	H		700-88-05 213-06		
				Miscellaneous item	ns	
+	+					-
	1					
-	1			700-88-C 5 213	* *	
+		-		TNATION		NO. No.OFS
			WIRE TERM	OR	DNANCE PROJE HYDERA	FACTOR

RORMA	ZONE	28	DESIGNATION	DESCRIPTION	QTY	REMARK
H	1	1		Lug		
Н				H2K- 4x8,5		
				Standard 304	1	
H	H	+	*	Material		
		3		Unpainted sleeve		
	H			III TB-50-355-5		
				Gost 19034-73 £ =30	1	
L	H	-		700-88-C5213-07		
H	Н			Miscellaneous item		
H	Н	2		Lug		
-	Н	-		H2K-5x10,5		
				Standard 304	1	
-	H	+		MATERIAL		
1	Н	3		Unpainted sleeve III		
+	+	2		TB50-355-6		
	T			Gost 19034-73; 1-30		-
F	-	H		700-88-CE 213-08		
-	+			Miscellaneous items		
7	+			Lug		
-	+			H2K-6x12,5		
E	1			Standard 304	1	-
7	+	H		MATERIAL		
-	+	3		Unpainted sleeve III-	-	
-	+	1		50-355-7, Gost 19034		
T	1			73; 1=30	F	-
-	+				L	
		a		700-88-C5213	Law	
	_				SHT.	No. No. OF

ORDNANCE FACTORY
PROJECT
HYDERABAD

FORMAT	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
-	Н	2		700-88-CE 213-09		
				Miscellaneous items		
	Н			Lug		
				H2K -9,5x10,5		
			•	Standard 304		
-	H			MATERIAL		
		3		Unpainted sleeve III-		
		-		50-355-10		
				Gost 19034-73; № 40	1	
-				700-88-C5213-10		
1				Miscellaneous items		
	T	2		Lug		
	+	-		H2K- 11x125		
	İ			Standard 304	1	
+	+	H		Materia?	\pm	
-	+	3		Unpainted sleeve III		
-	t			TB-50-355-18		
	1			Gost 19034-73; 1 =50	1	
+	+	H		700-88-C5 213-11	+	
	+	1		Miscellaneous items		
-	+	2		Lug		
+	+	2		HgK-13,5x0,5		
	1			Standard 304		
-	+	H			+	-
1	+					
F	+	H				
1				700-88-CE213		(4)
+	_				SHT. N	No. 0F 5
			WIRE TERMINAT	ION		FACTOR

FORMAT	ZONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
	Ä	3		MATERIAL		
				Unpainted sleeve III-		
				50-355-14		
				Gost 19034-73; £ =50	1	
-	-	-		700-88-C5 213-12		
	-			Miscellaneous items		
H	\vdash	2		Lug		
	H	2		H2 K - 14,5x12,5		
F	1			Standard 304	1	
F	L	3		MATERIAL		
H	+			Unpainted sleeve III-		
T	1			TB-50-355-20	_	
E	İ			Gost 19034-73; 1 =50	1	-
H	+	++		700-88-C5 213-13	1	
-	+	++		Miscellaneous items		1
+	+	++		Lug		
H	+	++		H2 K-4x5,3		
E	1	\Box		Standard 304	F	
F	+	H		MATERIAL		
7	+	3		Unpainted sleeve III-		
H	+	17		50-355-5		
1	+			Gost 19034-75; 1-50	1	
+	1			1 102	_	-
T	1			700-88-06 213-14	-	
E	1			Miscellaneous items	+	-
+	4					1
+	1				1	
F				700-88-Cb 213		
1						
			4		SHT.	NO. NO.OF

ORDNANCE FACTORY
PROJECT
HYDERABAD

FORMAT	ZONE	REF	DESIGNATION	DE SCRIPTION	QTY	REMARK
		2		Lug H4 K-6x6.5	-	-
				Standard 304	1	-
-		+		MATERIAL		
H		3		Unpainted sleeve III		
				TB-50-355-8		
				Gost 19034-73; 1 =50	1	
-	-	H		700-88-05 213-15		
				Miscellaneous items		
	-			Lug		
				H2K 8x6,5		
				Standard 304	1	
-	-			MATERIAL		
	+			Unpainted sleeve III		
-	+			TB-50-355-10		
	1			Gost 19034-73; L =50	1	
E	+			700-88-CE 213-16		
				Miscellameous items	-	-
	T	2		Lug	-	_
	T			H2K-8x10,5	_	
	T			Standard 304		
	1			MATERIAL		
-	1	3		Unpainted material		
-	+			Sleeve III TB 50-355	-	
	+	\Box		10		
	1			Gost 19034-73; £ =60	1	
F	1				-	
E	1					
			**	700-88-052		
+	-					No. No.0F3
			WIRE TERMINA	ATION	ANCE ROJE	FACTOR

FORMA	ONE	REF	DESIGNATION	DESCRIPTION	QTY	REMARK
K	7	+		700-88-C5213-17		
				Miscellaneous items		
				Lug		
	Н			H2K 3x10,5		
				Standard 304	1	
				Material		
		3	- A	Unpainted sleeve III		
				TB-50-355-5		
T				Gost 19034-73; 1=30	1	
				MATERIAL		
				700-88-05213-18		
F	T			Miscellaneous items		
F		2		Lug		
Г	T			H2K-3x4,5		
	T			Standard 304	-	
F	F	П		Material	+	
H	t	3		Unpainted sleeve III		12
F	t	11		TB-50-355-6		
	1		- X	Gost 19034-73; 1 =30	1	-
+	+	H		700-88-05213-19	+	-
1	+	+		Miscellaneous items		
-	+	+		Lug		
1	+	+		H2K- 4x6,5		
1	+	+		Standard 304	1	
F	+	11				
1	+	\Box			-	
	1				+	-
-	1	1			+	
-	1			700-88-0	5 213	
1					. SHT.	NO. No. OF
			WIRE TERM	INATION	44	FACTOR

RMAT	ONE	NO NO	DESIGNATION	DESCRIPTION		QTY	REMARK
5	N	4		MATERIAL			
	Н	3		Unpainted sleeve	III		
	H	1		TB-50-355-12			
				Gost 19034-73; 1	-50	1	
L		-		700-88-05213-21			
H	-	+		Miscellaneous it	em		
\vdash	H	2		Lug			
-	\vdash	-		H2K=4x6,5			
H	-			Standard 304		1	
F	F	3		MATERIAL	-		
H	+	1		Unpainted sleeve	III		
1	+	++		TB-50-355-7			
+	\dagger	H		Gost 19034-73; 1	=30	1	
F	I			700-88-05213-22		-	2
1	+	2		MISCELLANEOUS I	TEMS		2
+	+	-		Lug			2
1	+	+		H2K-5x6,5 Stand	ard-		2
1	+	H	3.5	304		1	
F	1	\Box		MATERIAL		+	2
+	+	1 2		Unpainted sleev	e III		
+	+	3		TB-50-355-8			
+	+	++		Gost 19034-73;	1 =50	1	
+	1	\Box				+	-
F	1					+	+
+	+	+				T	
	1					+	
-	1					1	
1				700-88-	СБ213		
4					100	SHT.	NO. No.OF
			WIRE TERMI			45	FACTO

PROJECT HYDERABAD

786	4	ORDNAN	WIRE TERMINATION	
TH2 40. ON	ON TH	AND SECURITY OF THE PARTY.		
	Т	712-88-007		
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1007		OKDWANC	MELTANYMENT THAN	
10500		ej z sj		
2000		10-11230-88-894		
		700-88-0517 700-88-0517		
		91-965-05-8T		
		III eveels betaisquU		7
		Parte		
		700-88-007		
		MODIFICATIONS	- 601-94-004	
		70-512-00-68-007		
c		821-106 1500		
		OF A 157-FED BY SERVE		
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		TASDSTANT		
		05,0x21×8n		
		Light blue PVC tape	601-76006	t l
		614-666 837.95		
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		lor menulacture and		7
		ng=1 16/-55051 2800		LL
		rechnical requirements		
		Assembly drewing	700-88-06 217 CE	8 20
		Technical Papers		
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REMARKS	ALO	DESCRIBITION 1-30	DESIGNATION	O'T Z X
		THATERIAL SIDORESTIL		7
		Unpainted sleeve III		7
	L	MAINSTAL	701-72-002	8
			707 70 000	
CXHAMAR	110	DESCRIPTION	DESIGNATION	23 8 B
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			Parts			-	-
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REMARKS	ALC		DESCRIPTION	DESIGNATION	No.	SANO	PORMAT

DESIGNATION N	DESCRIPTION QTY REMARKS
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700-88-CB219CB	Assembly drawing
	Stendard 304
700-88-3TI	Technical requirements
I I I I I I I I I I I I I I I I I I I	for manufacture and
The second second	laying of conductors
SI COLUMN TO SERVICE	and cable units
	HIK-had 2
Standard 304	Cable lugs 304
DE RECUES	Material = 210.04
Carried Contract	Solder 106 40
7	- ALAGGALGREGUE Steme
6 2 7 7 7 7 7	Gost 21930-76 1
VARIABLE DATA FOR	MODIFICATIONS
2 Meshed Line Gramma Harman	700-88-05219
C as chocks.	Miscellaneous items
THE RESERVE TO SERVE THE PARTY OF THE PARTY	Ing Ing
Jenignation 100	HIK 2,5x3,2
THE PROPERTY OF THE PARTY OF TH	Standard 304 1
	Dominate 304
The state of the state of the state of	700-88-C5219-01
- D1 H153-2	Miscellaneous items
-02 HIK 3	7120022GIEGUS ZUEBS
-03 248 - 6	Tue UTU Eur
- 09 HER-9	Lug HIK2, 5x7 Standard 304
	700-88-c5219-02
	Miscellaneous items
	Lug .
S T 6531 f3h2 5	700-88-CE700-88-CE219
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	00-88CE 221-02			
	SERVICE COCSUMPEROR			
	tendard 304	25/87/1 9/2		
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	iscellaneous items			
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8	Miscelleneous items	COLUMN TO LOCAL		
8	MODIFICATIONS 700-88-CG 221	SHAME	a anavrina	
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		Technical requirements	700-88-Cb3TT			
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ORDNANCE FACTORY PROJECT HYDERABAD		d ORDN	WIRE TERMINATION			
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