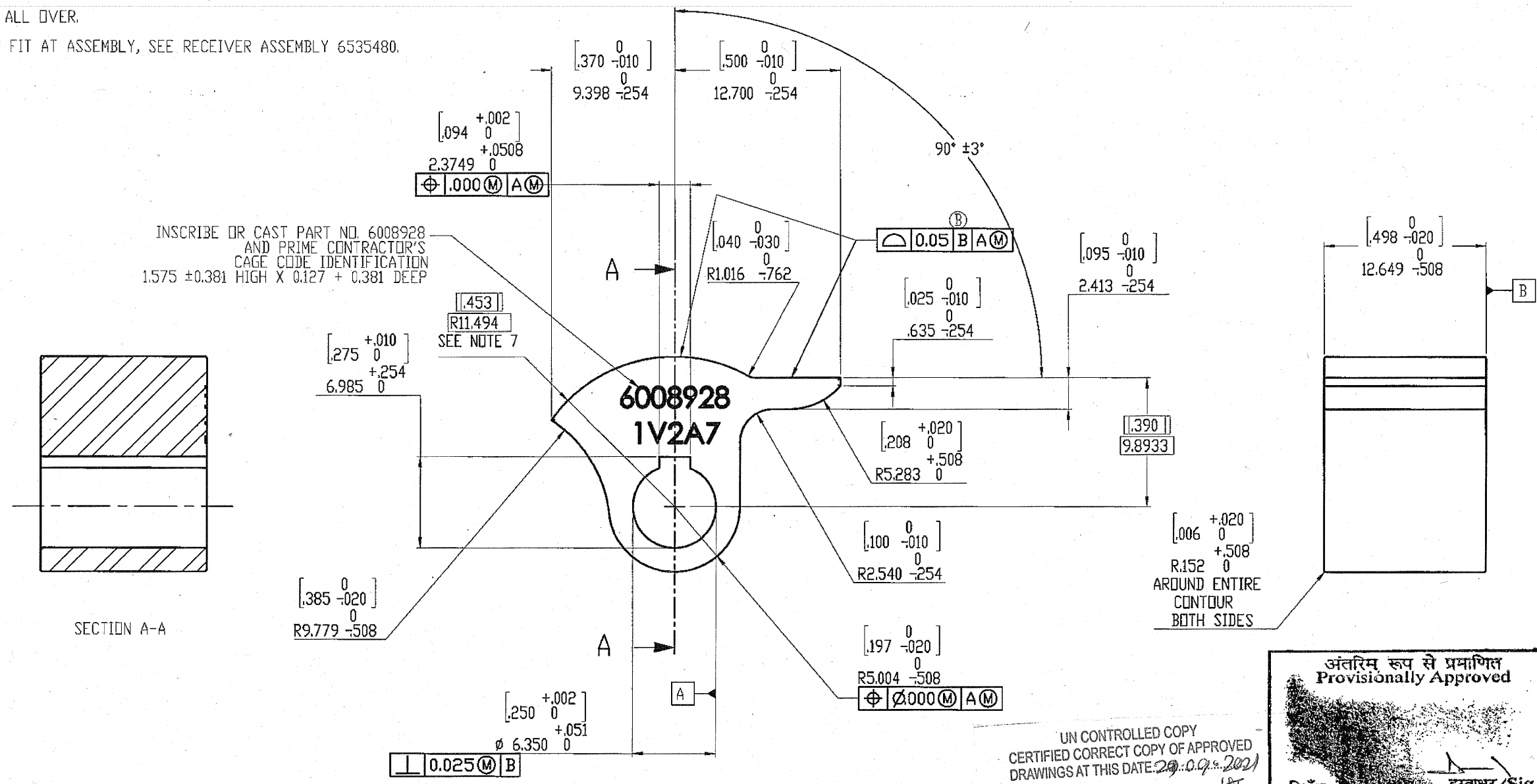


M 1808

NOTES:

- APPLICABLE SPECS/STANDARDS:  
A. ASME Y14.5M-1994
- MATERIAL:  
A. WROUGHT MATERIAL: STEEL ASTM A322 OR A331, 8645, 8740, 8640, 8650.  
B. PRECISION CASTING: STEEL, MIL-S-22141, IC8640, IC4340; TENSILE TEST SHALL NOT APPLY. CASTING SHALL BE IN ACCORDANCE WITH CLASS 2, GRADE B OF SAE AMS 2175.
- FINAL PROTECTIVE FINISH:  
FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
- HEAT TREATMENT: HEAT TO 829° TO 843 °C. OIL QUENCH. TEMPER ONE HOUR MINIMUM AT HEAT TO HARDNESS RH A74.5-78.
- BREAK EDGES 0.076 + 0.305 UNLESS OTHERWISE SPECIFIED.
- FINISH  $\sqrt{32}$  ALL OVER.
- PRIOR TO FIT AT ASSEMBLY, SEE RECEIVER ASSEMBLY 6535480.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	12/11/2015	G. HERSHBERGER
C2	B	CHANGED PROFILE TOLERANCE TO .002 FROM .005. SEE DCR #113.	3/14/2018	B.SUSNIK



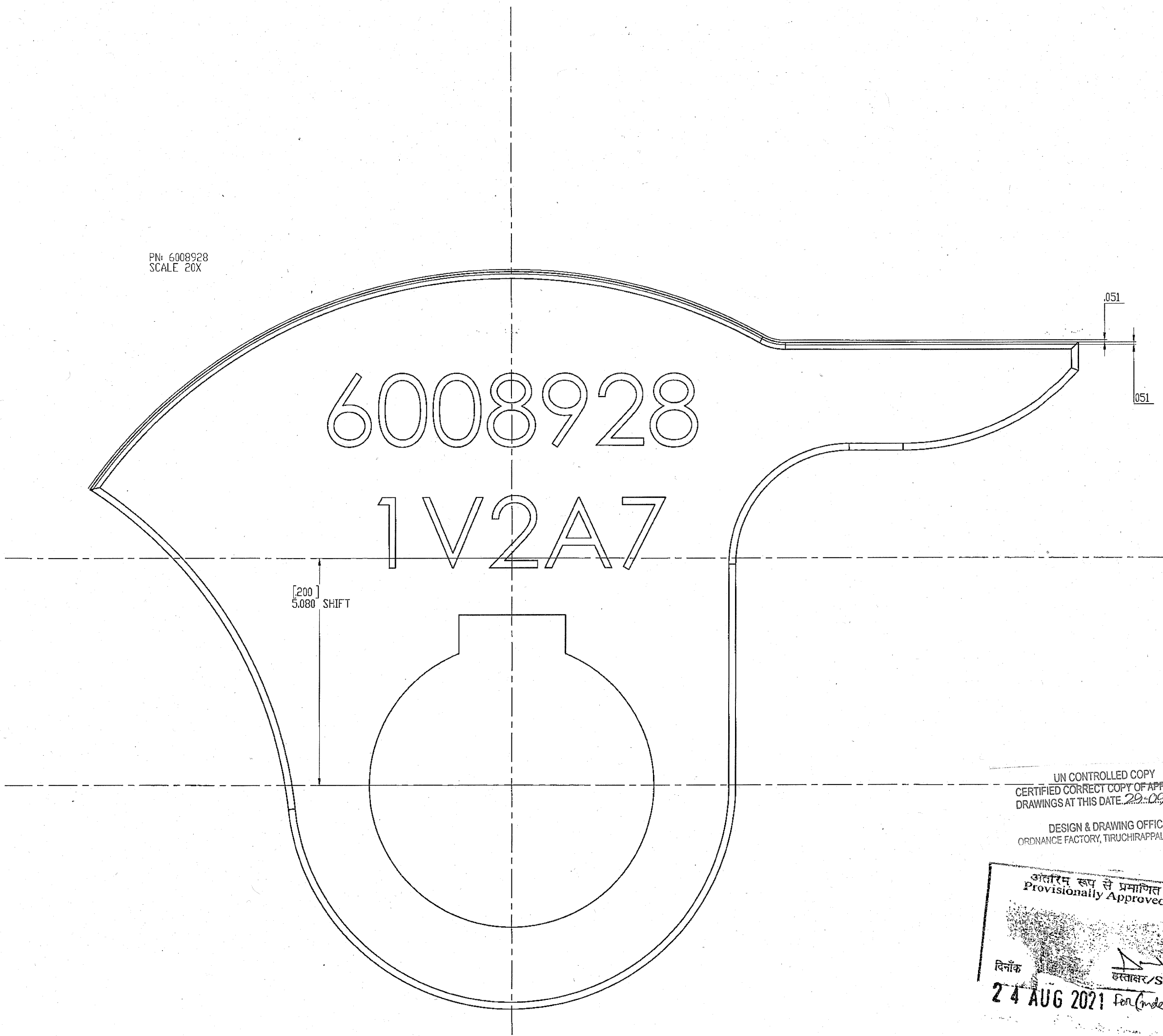
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CERTIFIED CORRECT COPY OF APPROVED  
DRAWINGS AT THIS DATE: 20-07-2021  
DESIGN & DRAWING OFFICE,  
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016

अंतरिम रूप से प्रमाणित  
Provisionally Approved  
दिनांक 24 AUG 2021  
हस्ताक्षर/Sig for (Gnd/AFI)

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	DRAWN: PHD DATE: 11/27/15	CHECKED: ENG APPR. NFG APPR.	G.A. COMMENTS:	REV: B
	DRAWN: PHD DATE: 11/27/15	CHECKED: ENG APPR. NFG APPR.	G.A. COMMENTS:	REV: B
	DRAWN: PHD DATE: 11/27/15	CHECKED: ENG APPR. NFG APPR.	G.A. COMMENTS:	REV: B

M 1308

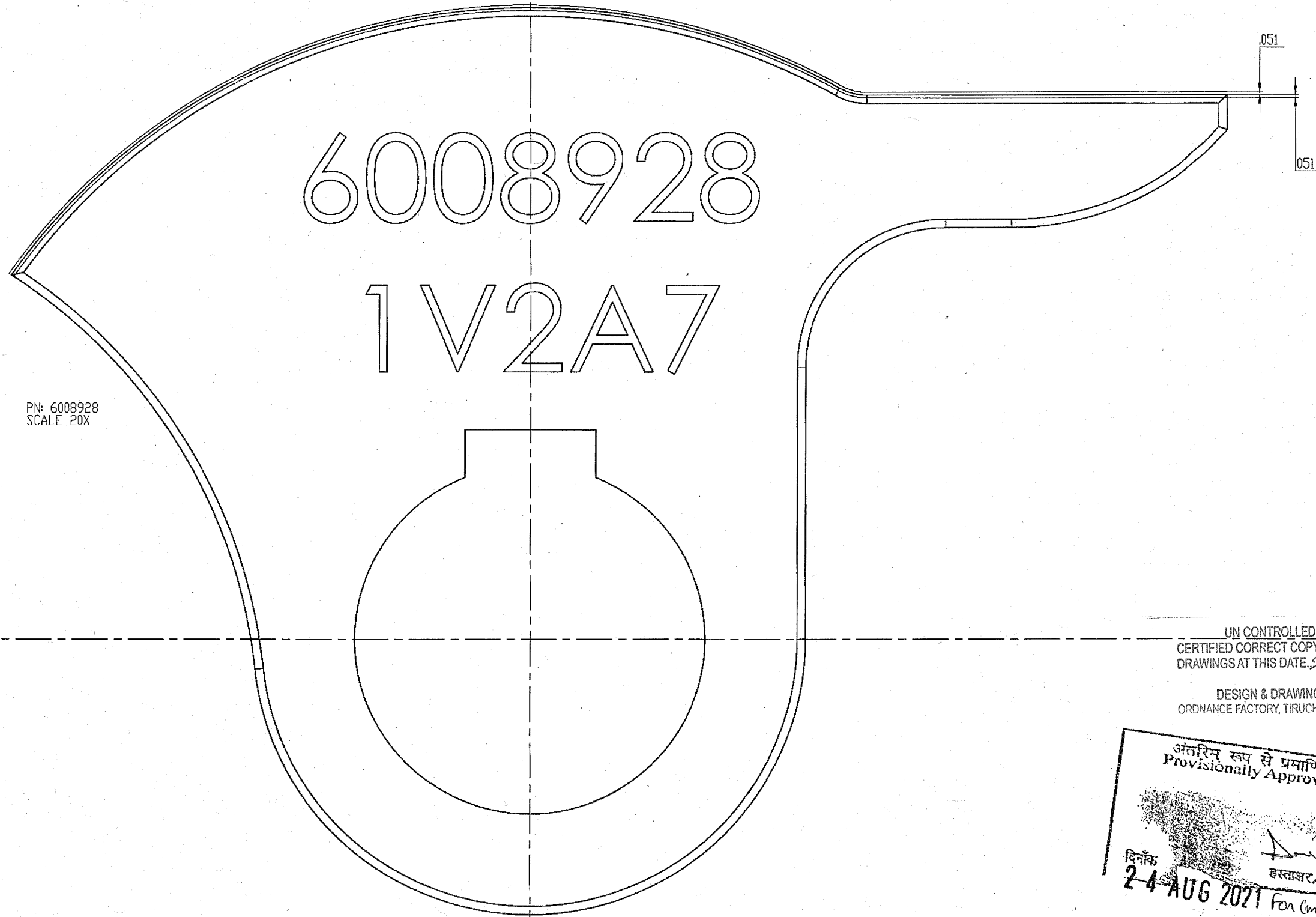
PN: 6008928  
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दिनांक  
2-4 AUG 2021 For (mdc/AP)

हस्ताक्षर/Sig