



MATERIAL :- JSS 9535 - 2 (COLD ROLLED QUARTER HARD)

HARDNESS :- 70 - 95 V.P.N. AT 10 Kg. LOAD. (FOR INFORMATION ONLY)

GRAIN SIZE :- 0.035 mm - 0.065 mm ON CROSS SECTION.

REF :- SKETCH.

JWM/12.7 mm.

AVM/12.7 mm.

Jt.GM/12.7 mm.

FOR GENERAL MANAGER

NOTES

1. TO BE SUPPLIED IN COILS OF ARBOR DIA. 115 mm (APPROX.) & EXTERNAL DIA. 255 mm. MAX.
2. STRAIGHTNESS : EDGEWISE CURVATURE (HEIGHT OF CHORD) 76 mm. (MAX.) IN ANY 1830 mm. LENGTH.
3. TENSILE STRENGTH IS NOT CONSIDERED AS AN ACCEPTANCE CRITERIA.

2006	DATE	NAME
JWM/TR		Grith
CHD		
DRN	27/02	PMR

SCALE :- 1 : 1

DIMENSIONS ARE
IN MM.

PROJECTION
3 rd ANGLE

**ORDNANCE FACTORY,
VARANGAON**

**BRASS STRIP
FOR 12.7 m.m. PRIMER CUP**

SHEETS :- 1
SHEET NO. :- 1

**DRG.NO.:-
V12.7/PROD/052**

NO.	DT.	ALT.	SIG.
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