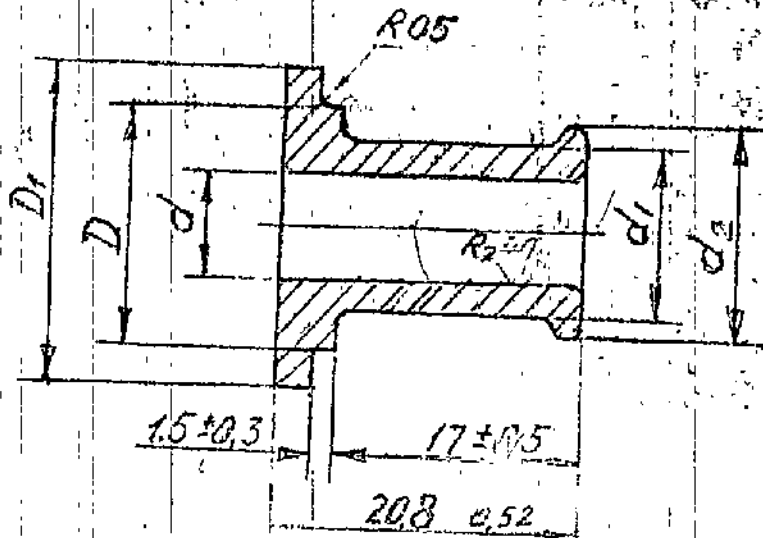


W. 299 - from standard 299-72

W. 299 - for plug-and-socket

SHEET 12 of 18

I 1455



Designation = Bush

Conventional designation of bush with diameter D and diameter d

BMP - D x d

Conventional designation	For plug-and-sockets	$\Delta (E_7)$		$d (A_7)$		$D_1 (E_7)$		$d_1 (E_1)$		$d_2 (E_7)$		Mass
		Nominal value	Limit deviation	Nominal value	Limit deviation	Nominal value	Limit deviation	Nominal value	Limit deviation	Nominal value	Limit deviation	
BMP-11x5	WIP-16	11	-0.43	5	+0.3	14	-0.43	7	-0.36	9	-0.52	0.0080
BMP-18x9	WIP-20	18	-0.43	9	+0.36	20	-0.43	11	-0.36	13	-0.43	0.0080
BMP-25x15	WIP-32	25	-0.52	15	+0.43	28	-0.52	17	-0.43	19	-0.52	0.011
BMP-29x17	WIP-37	29	-0.52	17	+0.43	31	-0.52	19	-0.52	21	-0.52	0.018

1. Material: Steel 20, GOST 1050-74 D_1 d_1 d_2
Alternate material is steel 15, GOST 1050-74.
2. Unspurred radii -R1
3. Coating tin-plated, 0.9 μ m thick GOST 9073-77. Absence of coating in inner surface is allowed.
4. Alternate Coating: Flat-dip, 0C-40 GOST 21930-70 is allowed.

1. Material sheet AA1M-0,5 GOST 21631-76.
2. Unspecified limit deviations of dimensions is $\pm 0.5\text{mm}$
3. Numbers and letters should be printed on the sealing ring so that while reading slot lies on the left, and for sealing ring MA-25 under it.
4. Height of letters and numbers is 3 to 5mm, depth is 0.15 to 0.25mm.
5. Embossed letters and numbers should be painted with varnish.
6. Wrap the sealing ring around the wire, tighten ~~the~~ the narrow end through the slot, uniformly close and without flattening the wire send it, cut the bent ends to a length of 5...7mm from the slot.

NUMBER Standard 95-72
Std. 299-72

Book A of
I 1455

SHEET..... 9 OF..... 18

SUPERSEDES..

STANDARD 95-72

STANDARD 299-72

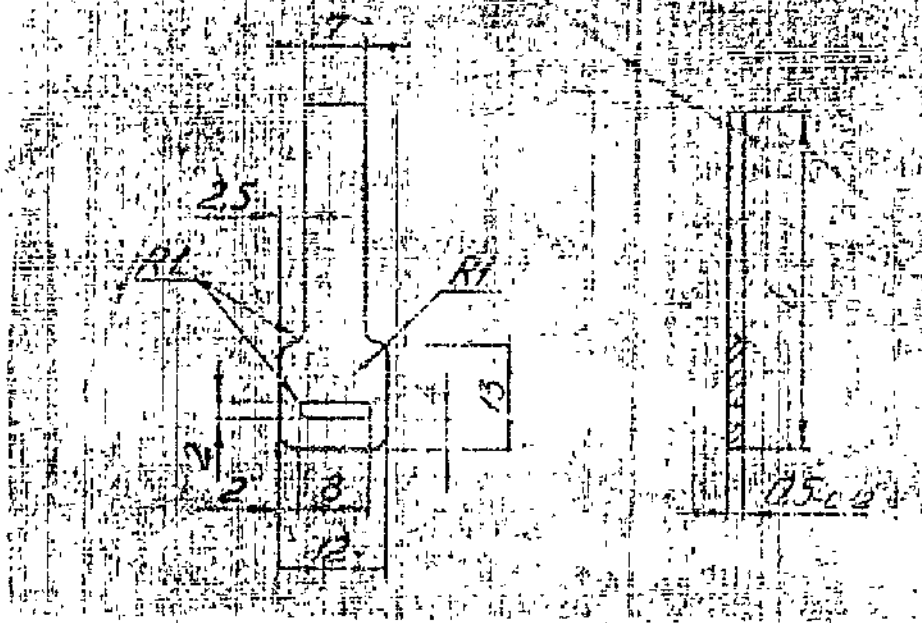
SEALING RING

MA-1

I 1455
Index of Books for this Spec.

Normal	230-72	Book ①	} in one Book
"	231-72	Book ②	
"	233-72	Book ③	
"	95-72	} Book ④	
"	299-72		
"	304-72	Book ⑤	
"	MH 787-60	Book ⑥	

TRANSLATED	Tripathi			Ordnance Factory Project Hyderabad.
AUTHENTICATED	Srinivasan			
TYPED	Sadashu		5/1/75	
EDITED				
	NAME	SIGN.	DATE	APPROVED



Conventional designation of aluminium sealing ring length L

M#A-L

Description: Sealing ring

Designation	765	L	Weight of 1 piece
M#A-25	"	27	0,00032
M#A-35	"	35	0,0004
M#A-50	"	50	0,0005
M#A-80	"	80	0,0008
M#A-90	"	90	0,00088